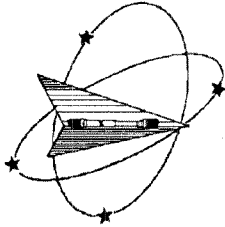


Westmoreland Mechanical Testing and Research, Inc.



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TESTING SPECIALISTS FOR AEROSPACE, AUTOMOTIVE, AND NUCLEAR FIELDS

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ATTN: Josh Mayne **FROM:** Brian Lavelly
COMPANY: Major Tool & Machine Inc. **FAX NUMBER:** 1-317-634-9420

***** FINAL REPORT *****

MESSAGE:

| WMT&R REPORT | IDENTIFIERS |
|--------------|--------------------------------------|
| 5-32326 | P.O. No. P05-04468 |
| | PQR No. PQR437 |
| | Welder J. Bever #465 J. Spencer #352 |

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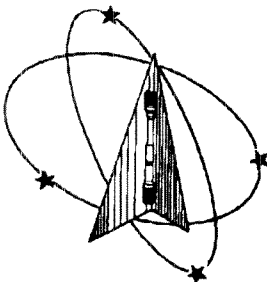
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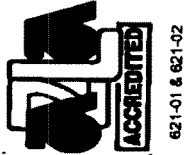
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621-01 & 621-02



Materials Testing Laboratory

August 15, 2005

CERTIFICATION

Major Tool & Machine Inc.
 1456 East 19th Street
 Indianapolis, IN 46218

Section 1 of 2

WMT&R Report No. 5-32326
 P.O. No. P05-04468
 PQR No. PQR437
 Welder J. Bever #465 J. Spencer #352

Attention: Josh Mayne

Subject: All processes, performed upon the material as received, were conducted at WMT&R, Inc. in accordance with the WMT&R Quality Assurance Manual, Rev. 9, dated 4/1/2000.
 The following tests were performed on this order: TENSILE and SIDE BEND

BEND TEST - ASME IX and AWS B2.1

| Specimen ID | Test Log No. |
|---------------|--------------|
| SB-1 (Trans.) | C27655 |
| SB-2 (Trans.) | C27656 |
| SB-3 (Trans.) | C27657 |
| SB-4 (Trans.) | C27658 |

Bend samples .375 in. thick were bent around a 1 1/2 in. mandrel to 180° utilizing a wrap around jig and were found to be Acceptable

TENSILE RESULTS: ASME IX / AWS B2.1, ASTM E21-03a
SOAK TIME: 5 Minutes

SPEED OF TESTING: 0.0050 in./in./min., 0.0500 in./min./in.

MATERIAL: Metatek CF8MnMOD

| Specimen ID | TestLog Number | Temp. °F/C | UTS ksi/MPa | 0.2% YS ksi/MPa | Elong % | RA % | Modulus Ms/GPa | Codes | DISPOSITION: Report | |
|-----------------|----------------|------------|-------------|-----------------|---------|------|----------------|-------|---------------------|-----------------|
| | | | | | | | | | Ult. Load lb/KN | 0.2% YLD. lb/KN |
| Trans.-Top-1 | C27653 | -320/-196 | 159.6/1100 | 128.4/885 | 18 | 39 | 30.4/210 | D | 15330/68191 | 12330/54847 |
| Trans.-Top-2 | C27654 | -320/-196 | 152.1/1050 | 115.3/795 | 25 | 62 | 27.2/188 | D | 14620/65033 | 11080/49286 |
| Trans.-Bottom-1 | C31475 | -320/-196 | 115.9/800 | 115.8/800 | 16 | 34 | 29.3/202 | — | 11140/49553 | 11130/49509 |
| Trans.-Bottom-2 | C31476 | -320/-196 | 145.9/1010 | 122.9/845 | 13 | 31 | 27.2/188 | D | 14020/62364 | 11810/52534 |

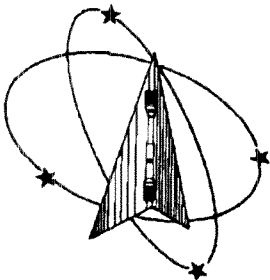
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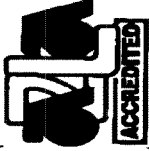
Roy E. Start/Matt Wojton
 Technical Services Manager / Tensile Supervisor

August 15, 2005

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621-01 & 621-02

August 15, 2005

CERTIFICATION

Major Tool & Machine Inc.

Section 2 of 2

WMT&R Report No. 5-32326
 P.O. No. P05-04468

| Specimen ID | TestLog Number | Orig. | | Final Dia. (in.vmm) | 4D Orig | | 4D Final GL (in.vmm) | Orig. Area (sq. in. sq. mm) | Failure Location\Type | Machine Number | AIUR |
|-----------------|----------------|---------------|-------------|---------------------|-------------|---------------------|----------------------|-----------------------------|-----------------------|----------------|------|
| | | Dia. (in.vmm) | GL (in.vmm) | | GL (in.vmm) | GL (in.vmm) | | | | | |
| Trans.-Top-1 | C27653 | 0.34978.882 | 1.4035.56 | 0.27396.957 | 1.4035.56 | 1.6541.91 | 0.0960464161.965303 | BASE/DUCTILE | M9 | R | |
| Trans.-Top-2 | C27654 | 0.34988.885 | 1.4035.56 | 0.21635.494 | 1.7544.45 | 0.0961013562.000747 | BASE/DUCTILE | M9 | M9 | R | |
| Trans.-Bottom-1 | C31475 | 0.34988.885 | 1.4035.56 | 0.28357.201 | 1.6241.15 | 0.0961013562.000747 | WELD/DUCTILE | M9 | M9 | R | |
| Trans.-Bottom-2 | C31476 | 0.34988.885 | 1.4035.56 | 0.29107.391 | 1.5840.13 | 0.0961013562.000747 | BASE/DUCTILE | M9 | M9 | R | |

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Used by: 65706-28/2 Seq# 60

D - Failed outside middle half of gage length.

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Matthew J. Wagoner
 Roy E. Stanimatic (John)
 Technical Services Manager
 8-15-05
 August 15, 2005

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