

## C-3 Coil Weld Map – Metal Tek

Map of all major welds exceeding 20% of wall, over 1 inch or over 10<sup>2</sup> inches

<b>Defect Number</b>	<b>Drawing View</b>	<b>Length (inches)</b>	<b>Width (inches)</b>	<b>Depth (inches)</b>
1	Right	19	1 1/8	1/2
2	Right	7	4 1/2	1/2
3	Right	15 1/2	3 1/2	3
4	Right	19 1/2	6 1/2	3/4
5	Right	5	2 1/2	1 1/2
6	Front	9	5	1
7	Right	4 1/2	4	1
8	Back	30	12	1
9	Back	6 1/2	5	3/4
10	Front	7 3/4	3	1/4
11	Font	6	4	3/4
12	Front	4 3/4	2 3/4	1 1/2
13	Front	9 1/2	6	Thru
14	Front	26	7	3/4
15	Right	13	4 1/2	3/4
16	Right	13	7	Thru
17	Right	7	4 1/2	3
18	Right	9	5	3/4
19	Right	12	6	2
20	Right	6	3	Thru
21	Right	6 1/2	5 3/4	3/4
22	Right	8	2	3
23	Front	6	2 1/2	1
24	Front	9	2	3/4
25	Front	8	2	3/4
26	Front	12	2	3/4
27	Front	5	4 1/2	1/4
28	Bottom	4	3	1 1/8
29	Bottom	7	2	Thru
30	Bottom	8	2 1/2	3/4
31	Bottom	10 1/2	4	3/4
32	Bottom	6 1/2	3 1/2	2
33	Back	8	2	2
34	Back	4	2 1/2	Thru
35	Back	12	4	Thru

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36	Back	9	2	¾
37	Back	8	5	¾
38	Back	4	4	¼
39	Back	18	1 ½	¼
40	Back	6	4 ½	¼
41	Back	6	1	Thru
42	Back	13	4 ½	¾
43	Back	7	5	1
44	Back	11 ½	3 ¾	¾
45	Back	13	4	Thru
46	Back	8 ½	8 1/8	Thru
47	Back	6	2 ½	1 ½
48	Back	6	3	¾
49	Top	8 ½	2	¾
50	Top	15	3	Thru
51	Top	7	2	2
52	Top	7	2	1
53	Top	3	2	3
54	Left	4	4	3
55	Left	14	10	3
56	Left	4	4	2 ¾
57	Left	6	1 ¾	1
58	Left	14	2	½
59	Left	2	2	1 ¼
60	Left	6 ½	3 ¾	1
61	Left	29	9	1
62	Left	26	10	1 ½
63	Left	19	6	¾
64	Left	18	11	¾
65	Left	10	6	¾
66	Left	4 ½	2 ½	2 ¾
67	Left	10	4	3 ½
68	Left	12	4 ¼	4
6	Left	3 ¾	2	1 ¼
70	Left	19 ½	8	4
71	Front	5 ¼	4 ¾	Thru
72	Right	2	2	1

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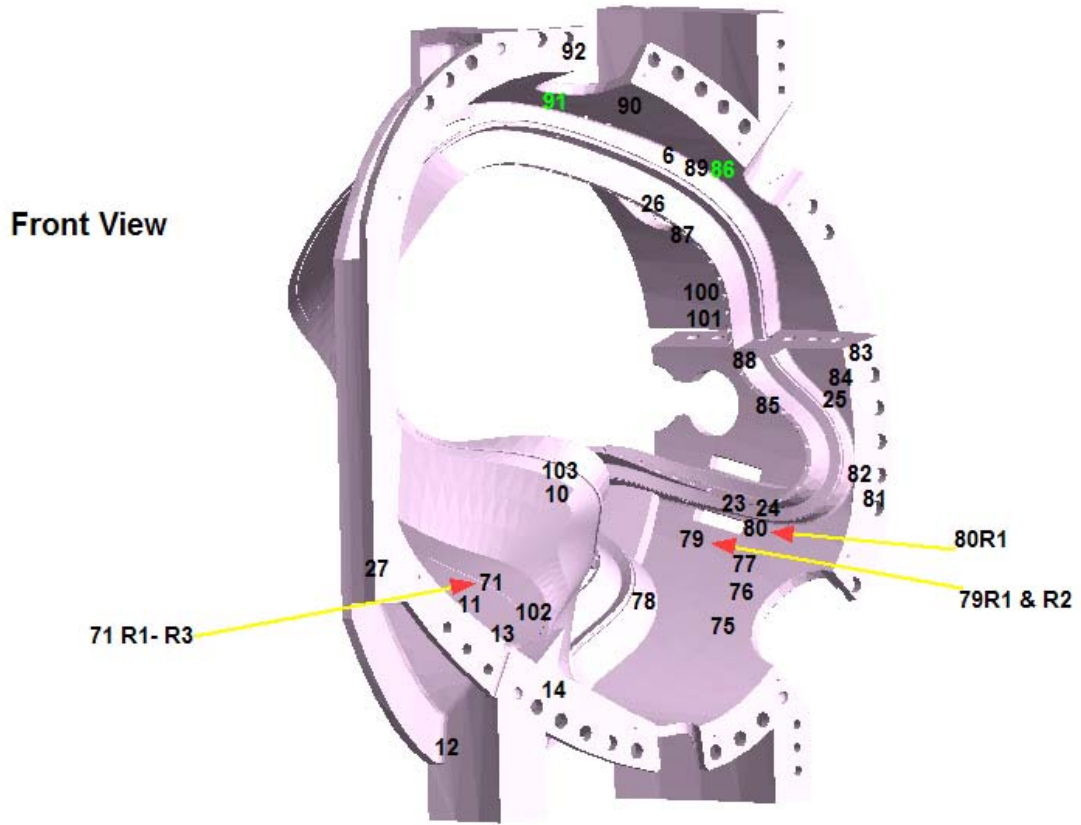
Map of all major welds exceeding 20% of wall, over 1 inch or over 10<sup>2</sup> inches

<b>Defect Number</b>	<b>Drawing View</b>	<b>Length (inches)</b>	<b>Width (inches)</b>	<b>Depth (inches)</b>
73	Right	6 ¼	5	4
74	Right	10 ½	2 ½	1 ¼
75	Front	8 ½	3 ¾	Thru
76	Front	9	5	Thru
77	Front	12 ¼	11	Thru
78	Front	5	3 ½	¼
79	Front	5 ¾	2 ½	¾
80	Front	5	5	1 ½
81	Front	3	3	1 ¼
82	Front	8	2 ½	1
83	Front	3	2	1
84	Front	9	2	1
85	Front	10 ¼	3	1
86	Front	6	4	Thru
87	Front	4	2 ½	1
88	Front	10	2 ½	1 ½
89	Front	3	2	1
90	Front	6 ½	5	Thru
91	Front	4	2	1
92	Front	3	3	1 ½
93	Top	8	4	¾
94	Top	3	1 ½	1
95	Right	5	4	¾
96	Right	12	4	¾
97	Bottom	5	3 ¾	¾
98	Bottom	4 ½	4	¾
99	Back	11 ½	4	3 ½
100	Front	8	4	½
101	Front	9	7	2
102	Front	8	4 ½	½
103	Front	11	3 ½	¾
104	Left	3	3	1
105	Back	6	4 ½	1
79R1	Front	6	5	1
71R1	Front	7	6	3
71R2	Front	5	4 ¼	2 ½
79R2	Front	9	5	1



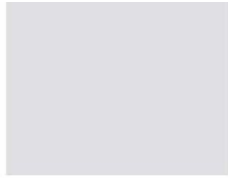
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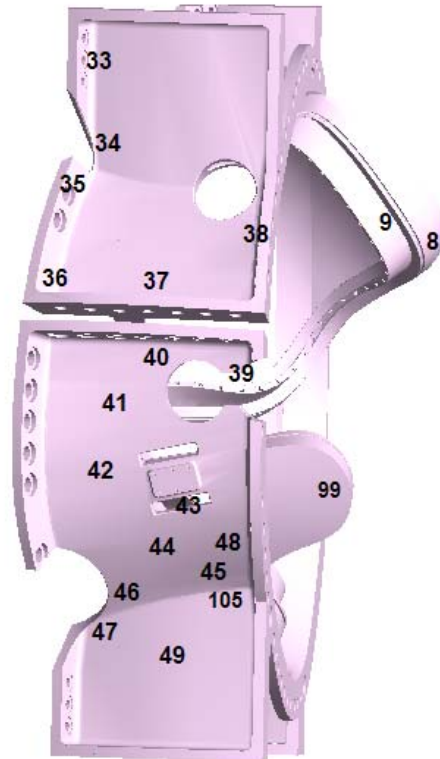


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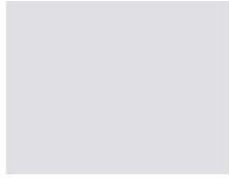


**Back View**

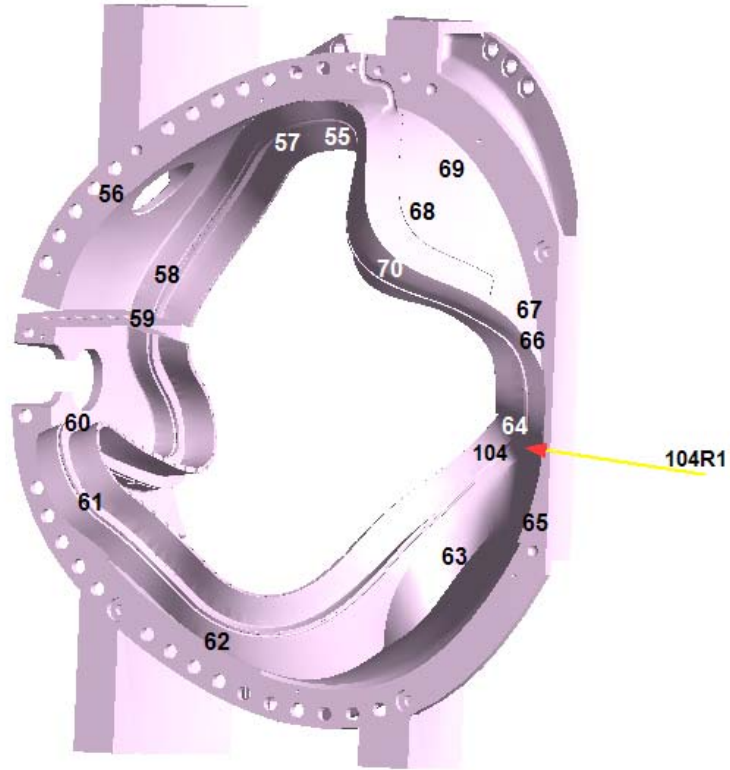


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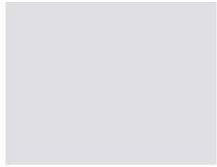


Left View

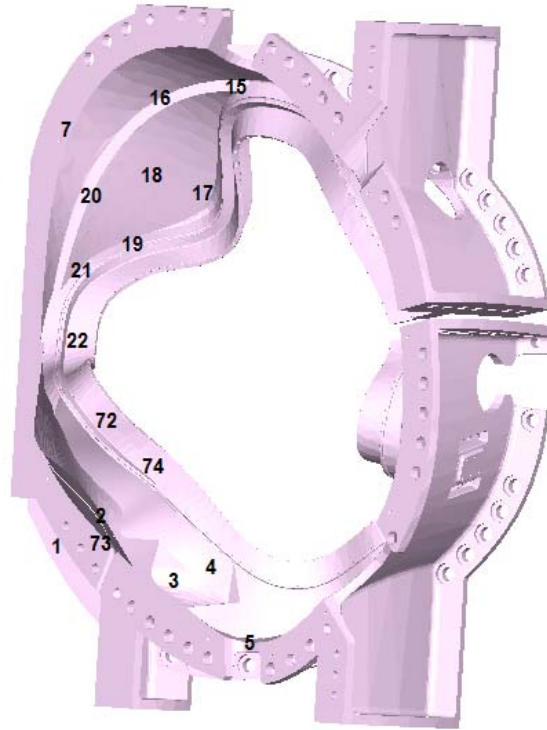


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**Right View**

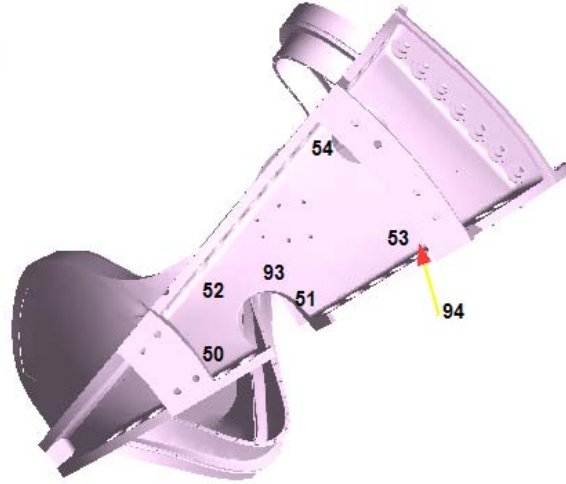




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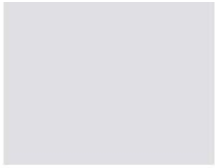
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Top View



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**Bottom View**

