



Corrective Action 1433  
Carondelet Division - CA / PA / RGA Database  
Corrective Action Type NCR  
Date 10-27-05  
CA Originator R. Suria  
Applies to: C-4 Coil

**Description of Defect / Non-Conformance**

R-2 weld repairs. >.060" requirement not achieved on the inner rail.

**Root Cause**

Original casting defect that meet Level II requirements.

**Corrective Action**

Weld upgrade to meet the <.060 requirement.

**Verification of Corrective Action**

Re x-ray the defective welds.

**Estimated Completion Date**

10/27/05 for repairs.

**Actual Completion Date**

10/27/05

A handwritten signature in black ink that reads "R. Suria". The signature is written in a cursive style with a small "ok" written below the name.

Signed: R. Suria

CC: C Ruud, B. Craig, J. Edwards, E.J. Kubick