



Corrective Action 1423
Carondelet Division - CA / PA / RGA Database
Corrective Action Type NCR
Date 10/20/2005 Revised 10-25-05
CA Originator C. Ruud

Applies to: Weld Material Metrode Lot WO21735 and Lot WO19711 used on C-2 and C-4 coils.

Description of Defect / Non-Conformance

Material does not meet the requirements of NCSX CSPEC – 141-03-09.

Root Cause

The specification was to have included chemical ranges to accommodate the different kinds of weld material used and accepted for the weld procedure qualifications.

Corrective Action

Revise specification.

Estimated Completion Date

Actual Completion Date TBD

A handwritten signature in black ink, appearing to be "C. Ruud".

Signed: C. Ruud

CC: R. Suria, Barry Craig, Joe Edwards, E.J. Kubick

Nonconformance Report: 1423

Project Disposition:

Rev. 10 of NCSX-CSPEC-141-03 now includes two tables for weld wire chemistry (3-1 and 3-2) to permit the use of both bare weld wire and coated wire electrodes.

Approvals:

Phil
Heitzenroeder

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DN: CN = Phil Heitzenroeder, C = US, O
= PPPL, OU = Mech. Eng. Division
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Date: 2005.11.07 11:36:36 -05'00'

Procurement Technical Representative

Brad Nelson

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Responsible Line Manager: