

PRODUCT CONFORMANCE REPORT



Product	LNM 4455	Size(s) mm	1.2
Class.	EN 12072-99: G 20 16 3 Mn L	Lot/Batch	3012668/82743
		Item No.	692129
Customer	CK SUPPLY Contact Ernie Simpson Eureka (MISSOURI) 63025 UNITED STATES	Quantity	
		Customer ref.	P.O. SL056508
		LSW Order No.	SD418352

Chemical analysis (%) EN10204 3.1b

C	Si	Mn	P	S	Cr	Ni	Mo	Cu	N
0,02	0,4	7,2	0,014	0,003	19,6	15,7	2,7	0,1	0,17

Mechanical tests, all weld metal EN10204 2.2

Tensile testing					Impact testing		
Cond.	Temp. °C	Rp0.2 N/mm2	Rm N/mm2	A5 %	Cond.	Temp.1 °C	Av1 J
AW	RT	407	623	41	AW	-196	67

Additional information EN10204 2.2

Other tests

Remarks

Impact testing (individual values): 70J - 65J - 67J.

The product identified above has been manufactured, tested and supplied in compliance with a Quality Assurance Programme that fulfils the requirements of EN 29000/ISO 9000/BS 5750 or similar standard.

We herewith certify that the product complies with the above-mentioned standards.
Certified ISO 9001:2000.

Company	Issued by	Function	Date	Cert.No.
Lincoln Smitweld B.V.	P. van Etteger	QS Manager	22/03/2005	3012668/8274
Registered Office	Telephone:	Fax:		