



Carondelet Division

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Final Inspection Report

Customer ENERGY INDUSTRIES OF OHIO
Pattern: MCWF - A6 COIL

Order PPPL-FP-LTS-2

ASTM Metal CF8MNMN MOD

Date 4/19/2006

Type Description	Cert Number	Procedure	Acceptance Criteria	Actual
Liquid Penetrant	176210-1	CQP - 300 Rev 9	SEE NOTE	Acceptable
Notes	Acceptance per ASTM A903. Acceptance criteria - level 1 for high stressed areas, level 2 for all other areas.			
Mag Perm	176210-1	SOP Mag Perm 100 Rev 1	<1.02	Acceptable
Radiographic	176210-1	Technique # 12726	MSS SP 54	Acceptable
Visual	176210-1	CQP - 500 REV 4	ASTM A802 LEVEL 2	Acceptable

Liquid Penetrant

Technician: Tom Chapman
ASNT Level II

Visual

Technician: Kevin Anderson
ASNT Level II

Respectfully Submitted,
Charles A. Ruud
Quality Assurance Manager

Superior Quality Engineered Metal Products

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