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4 October 2006

Ms. Nancy Horton
Energy Industries of Ohio
6100 Oak Tree Boulevard, Suite 200
Independence, Ohio 44131


SUBJECT: Subcontract S005242-F

Dear Ms. Horton:

The NCSX Project has reviewed and approved EIO's proposal for machining the back counterbore of Hole D-11 on castings B1 and B2. This change is being formally documented in Deviation Request 1425, now in the signature process.

This guidance is effective for implementation upon receipt.

Regards,



Larry L. Sutton
Senior Subcontract Administrator

Attachment

cc: P. Heitzenroeder
F. Malinowski
B. Simmons
M. Tyrrell

B1 and B2 Counterbore Rework



In order to expedite the rework of B1 and B2, MTM is requesting the option to bore the counterbore relief completely through the area in red (from the top of the support leg to the counterbore). The cut would extend into the leg approximately 1.3" over a distance of 8.5" to the counterbore face. This applies to hole 11 in the D flange only.

