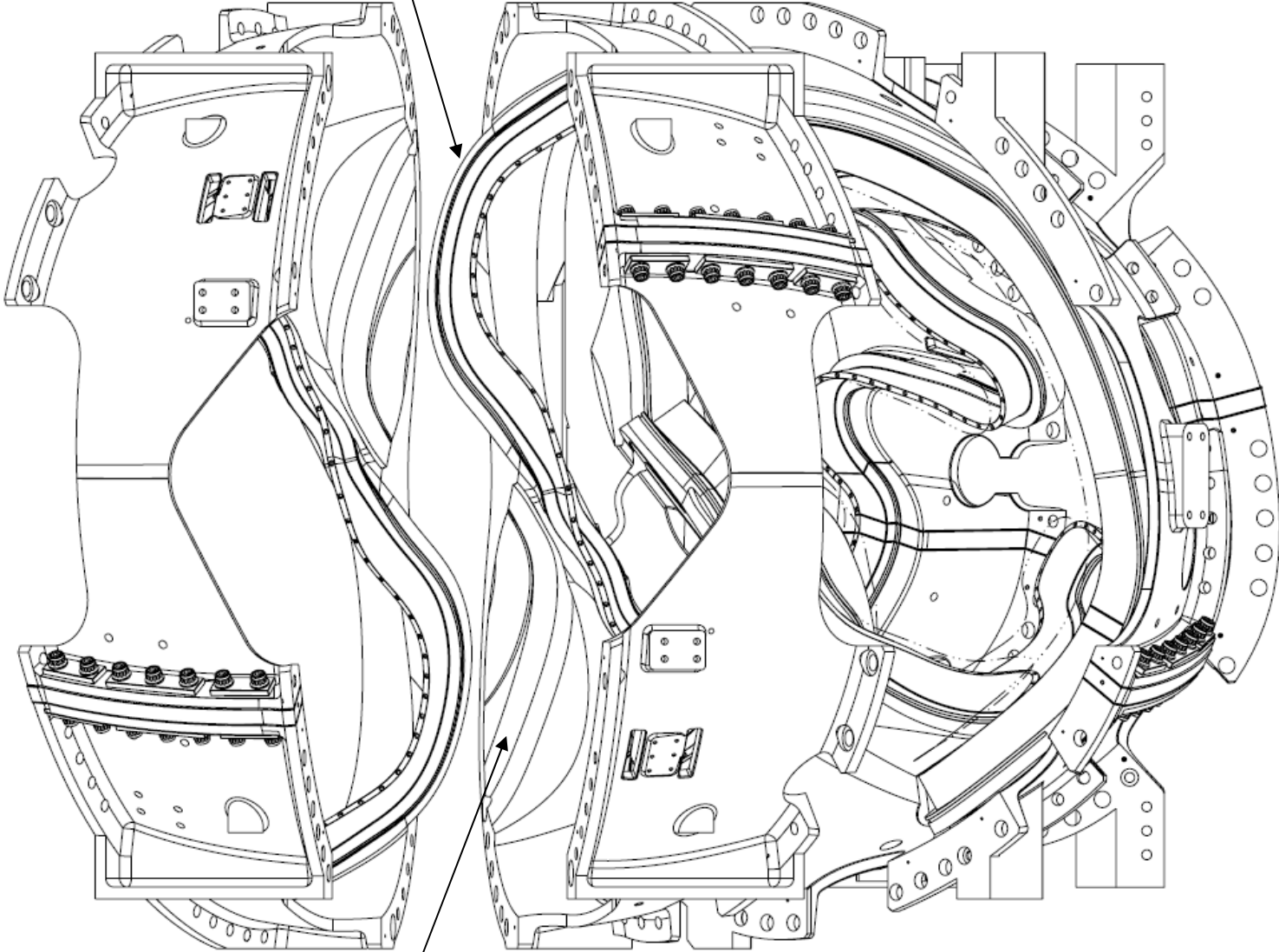


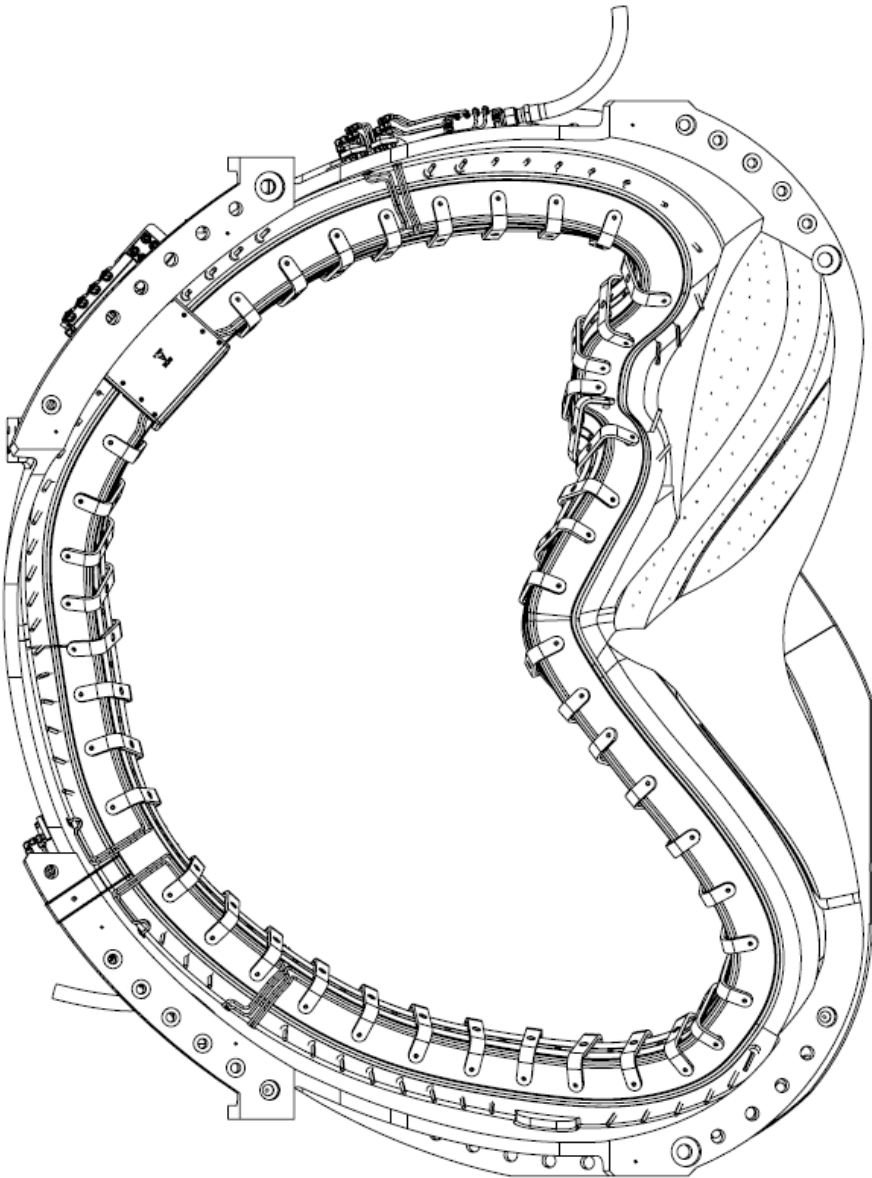
# COIL TO COIL INTERFACE A-A

WING TOL=  $-.12 / -.25$

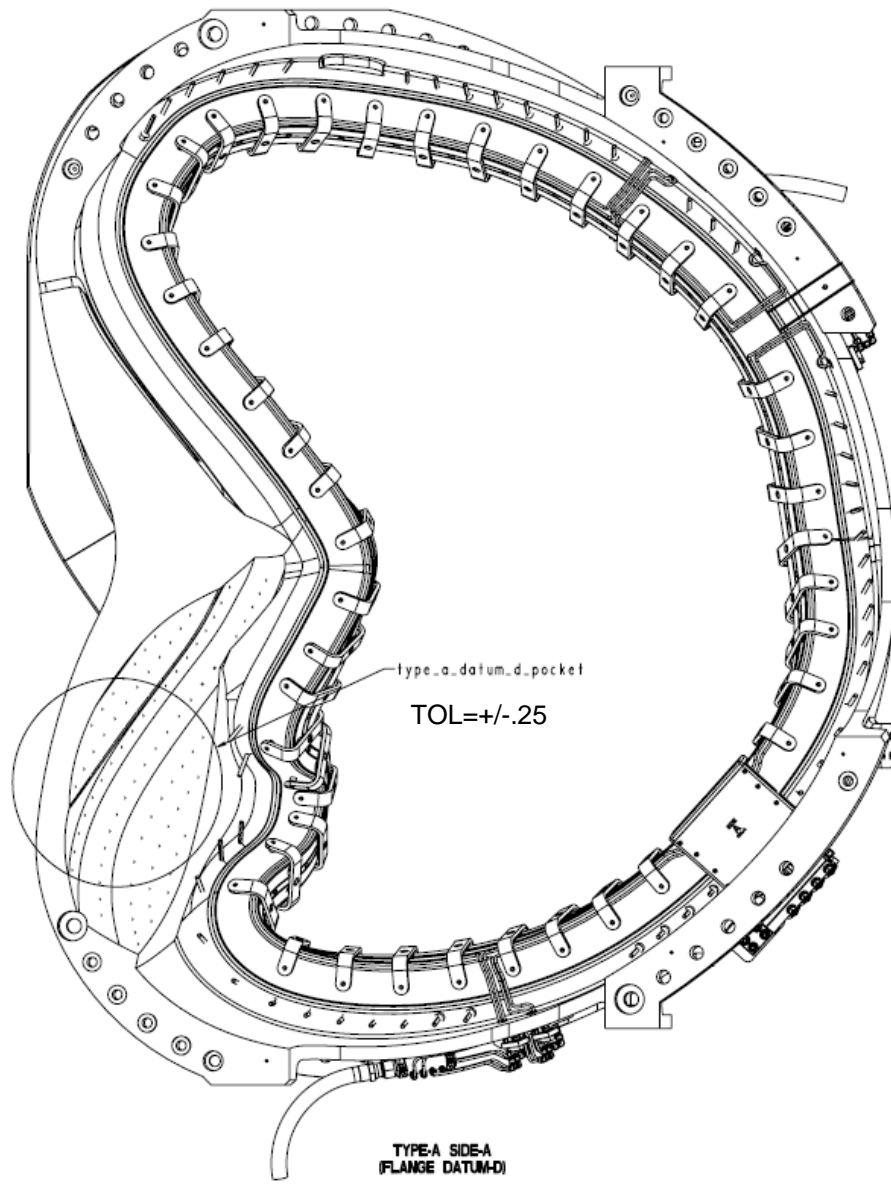


POCKET TOL=  $\pm .25$

# COIL TO COIL INTERFACE A-A

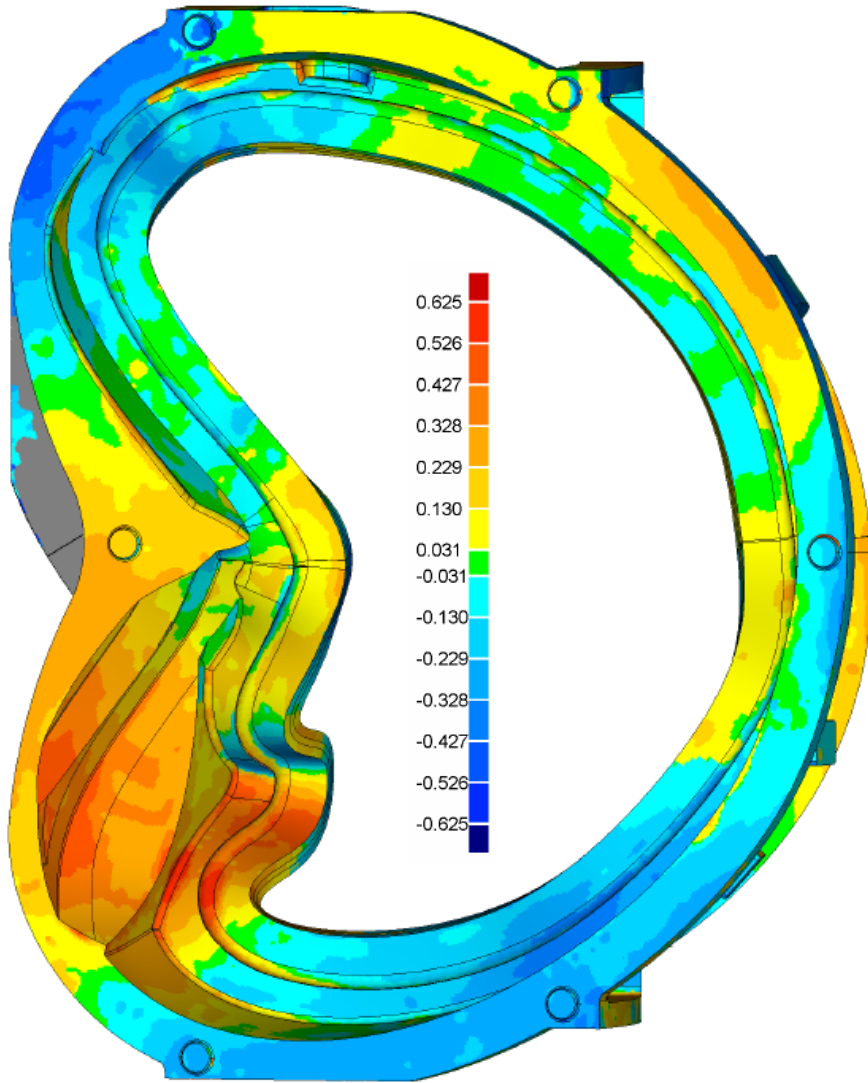


TYPE-A SIDE-A  
(FLANGE DATUM-D)

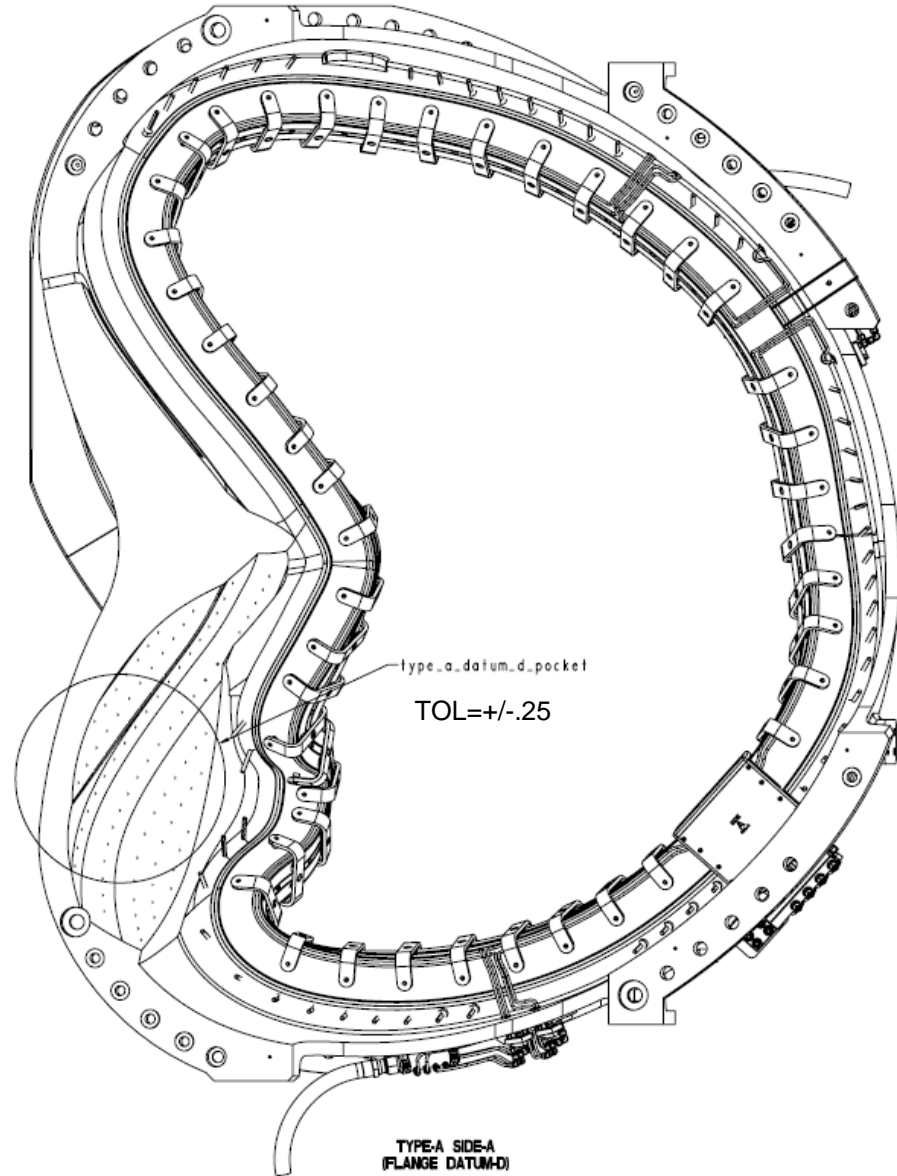


TYPE-A SIDE-A  
(FLANGE DATUM-D)

# TYPE-A, SIDE-A COMPARED TO SCANS A3-A6

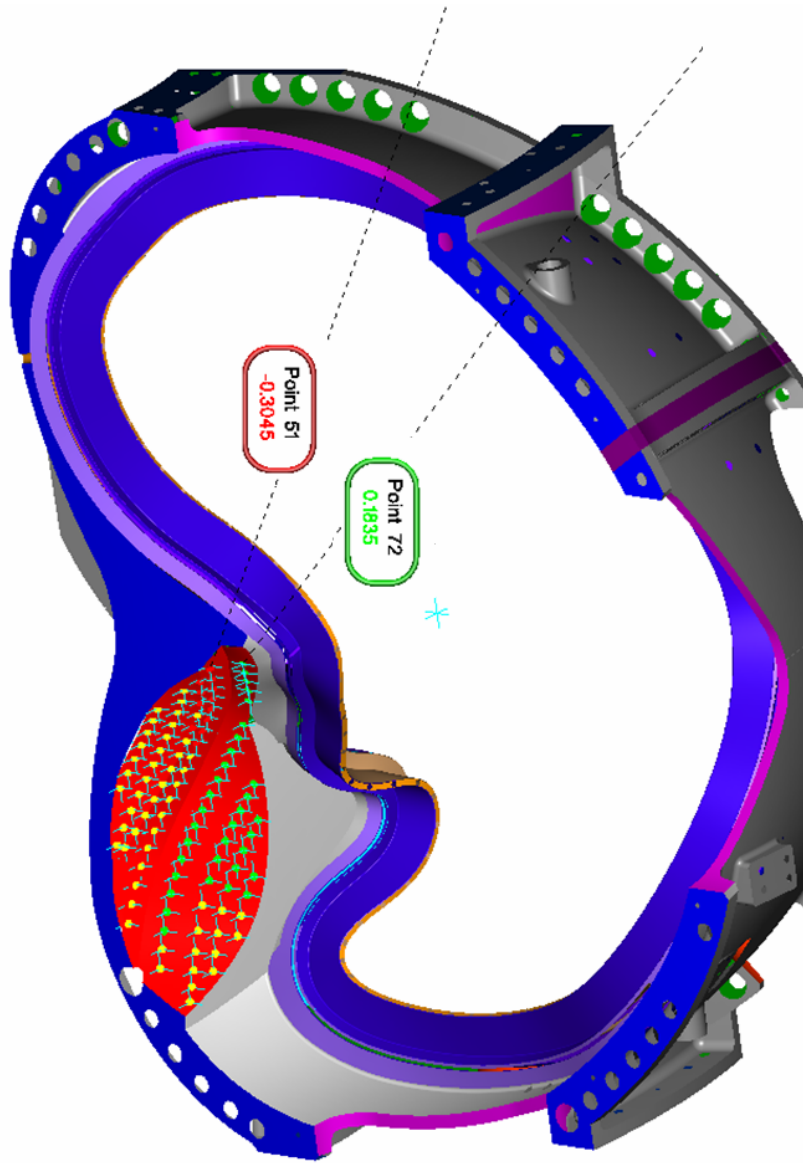


MCWF-A4

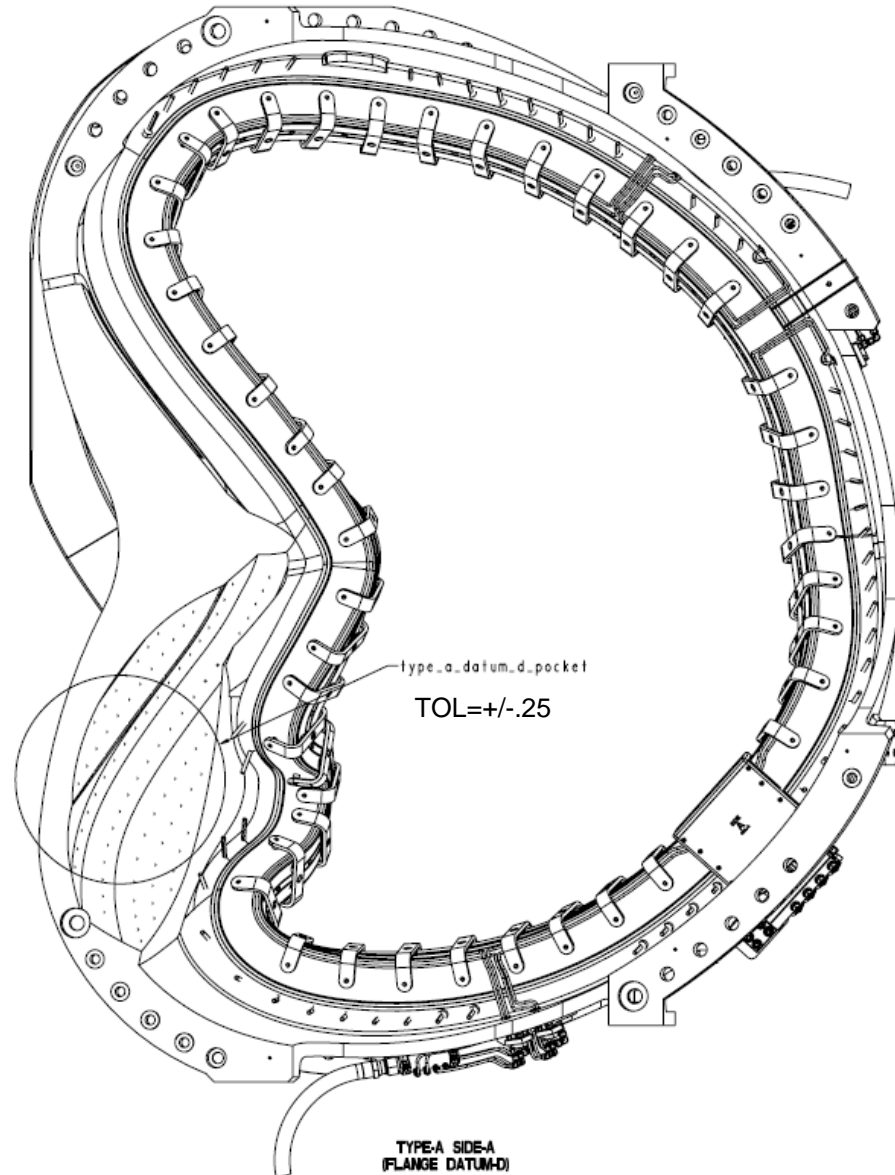


TYPE A SIDE-A  
(FLANGE DATUM-D)

# TYPE-A, SIDE-A COMPARED TO A1 FINAL DIMENSIONS

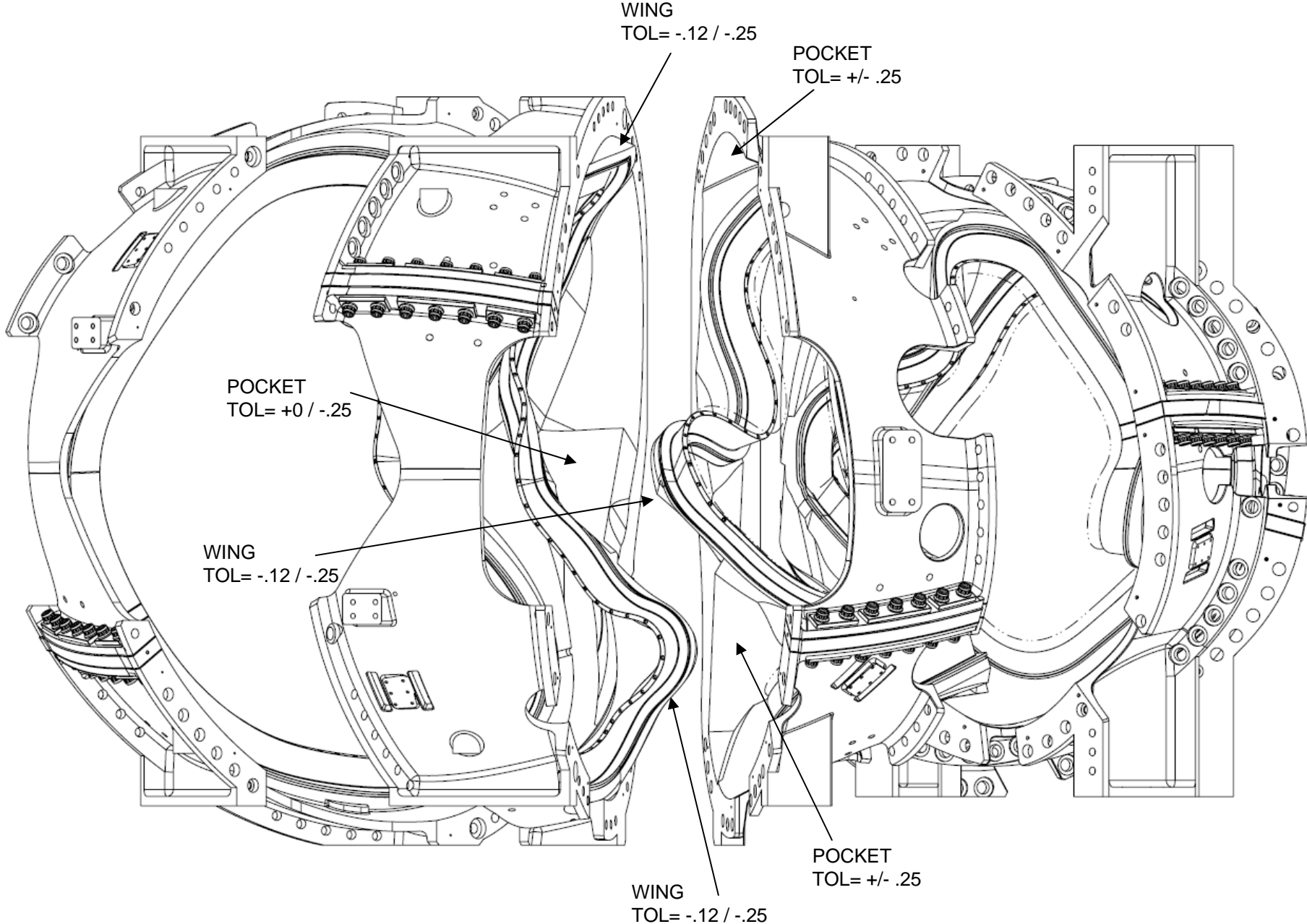


VERISURF DATA- A1

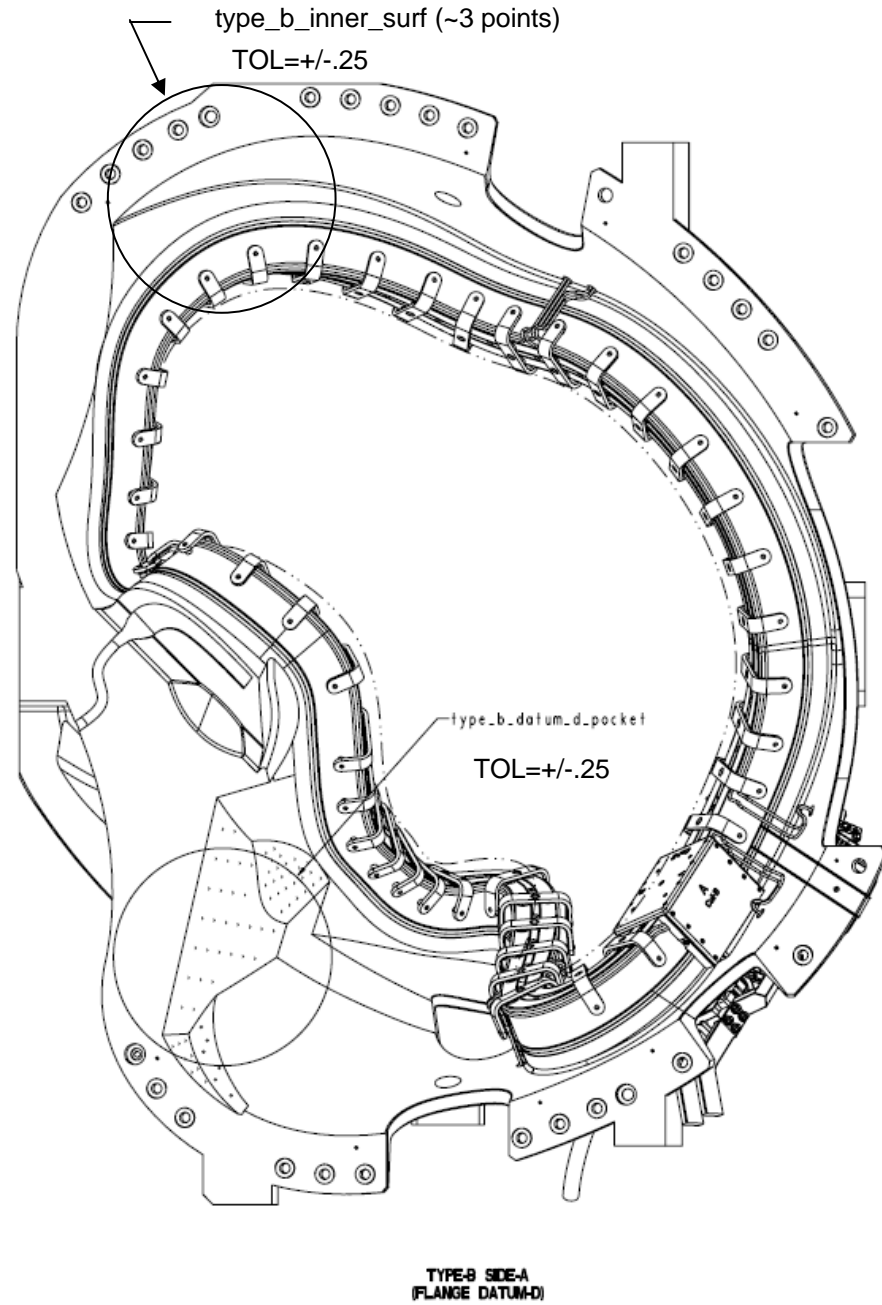
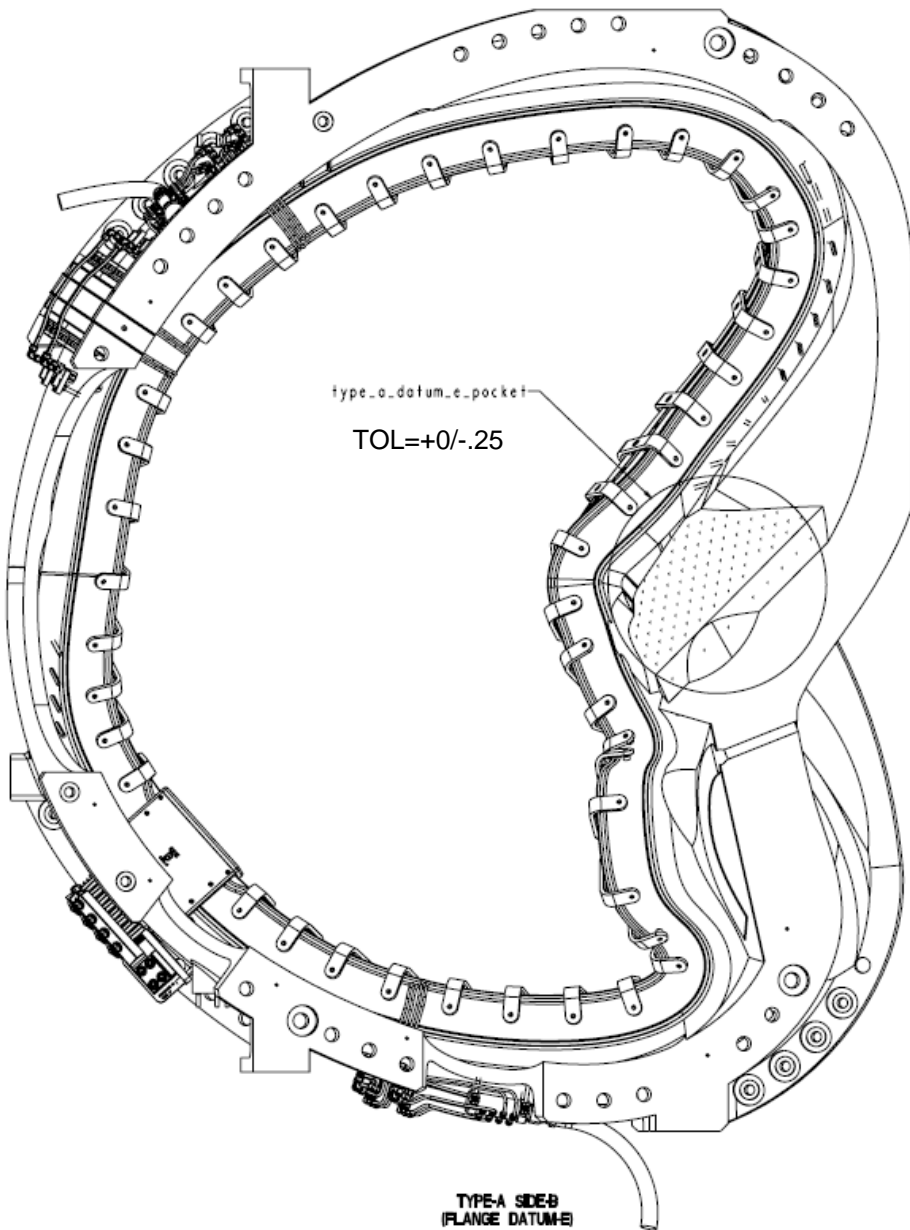


TYPE-A SIDE-A  
(FLANGE DATUM-D)

# COIL TO COIL INTERFACE A-B

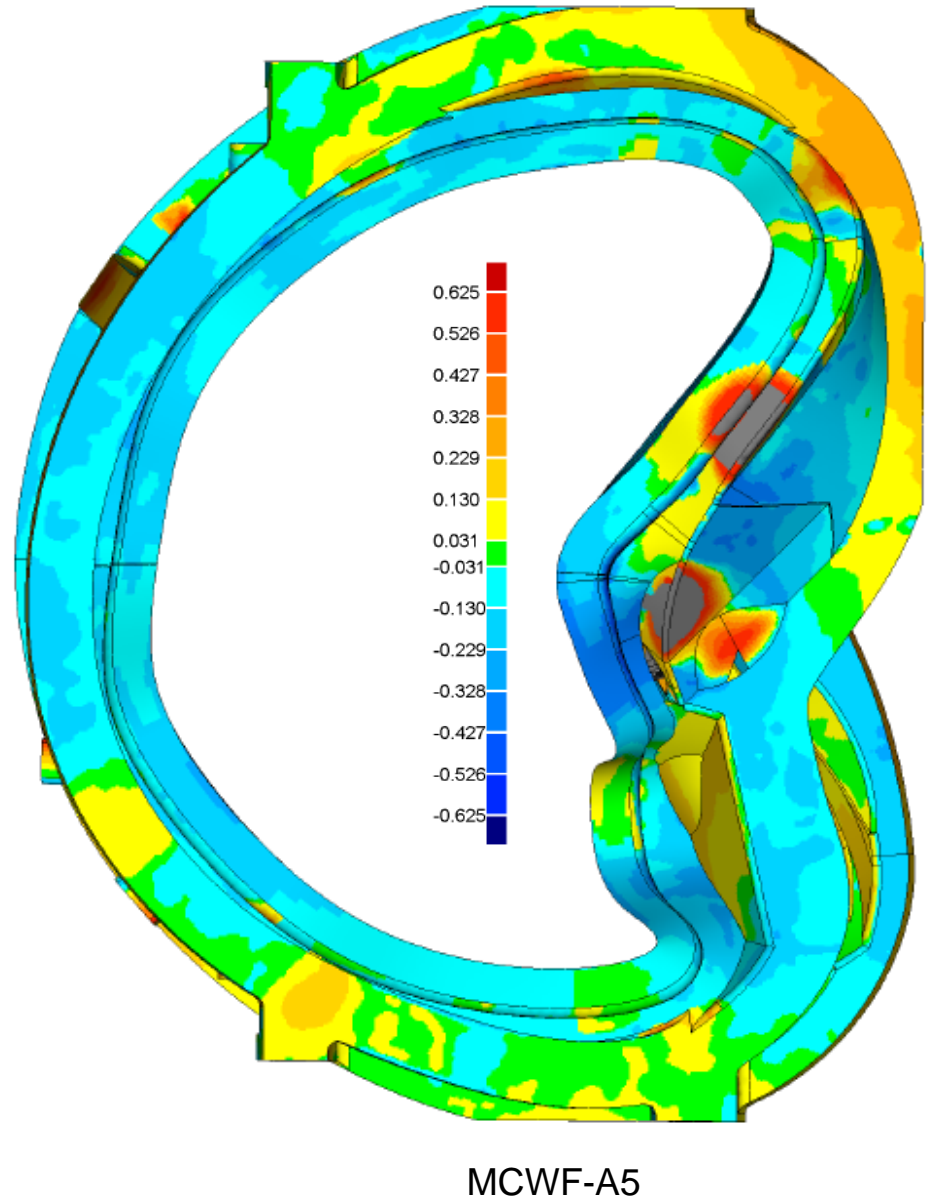
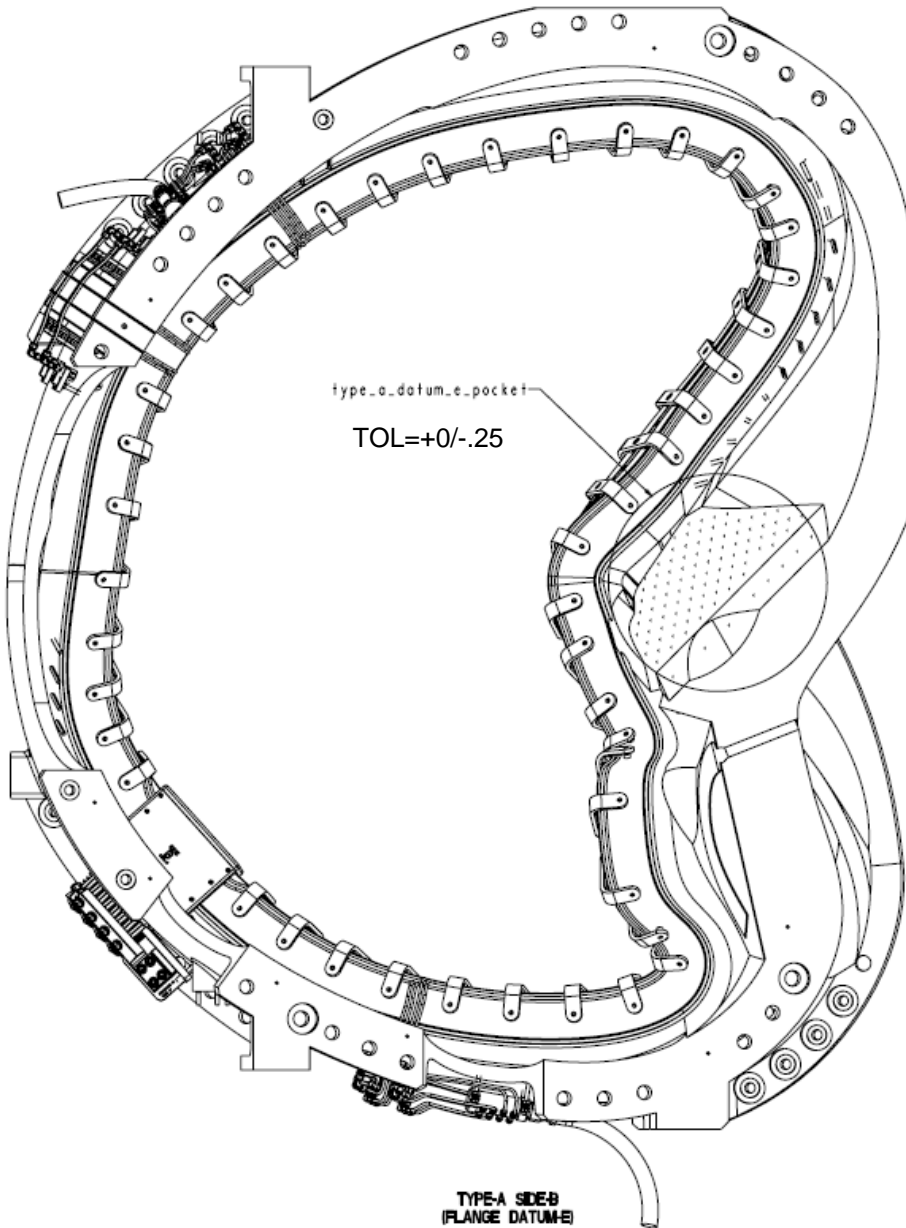


# COIL TO COIL INTERFACE A-B

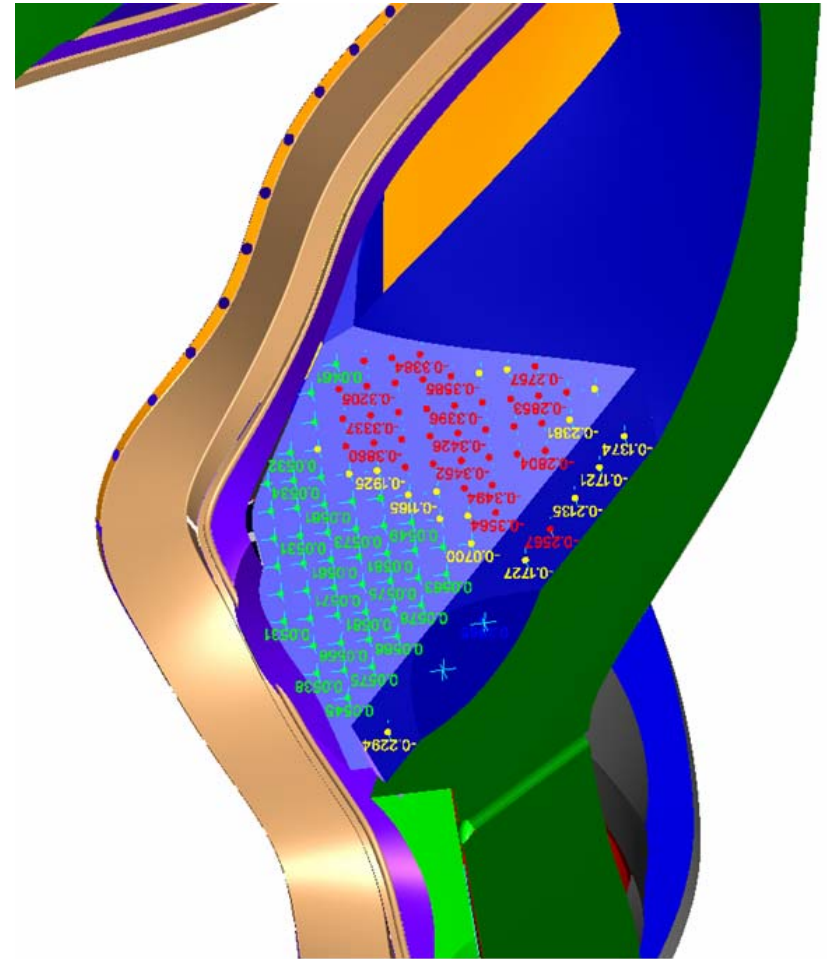
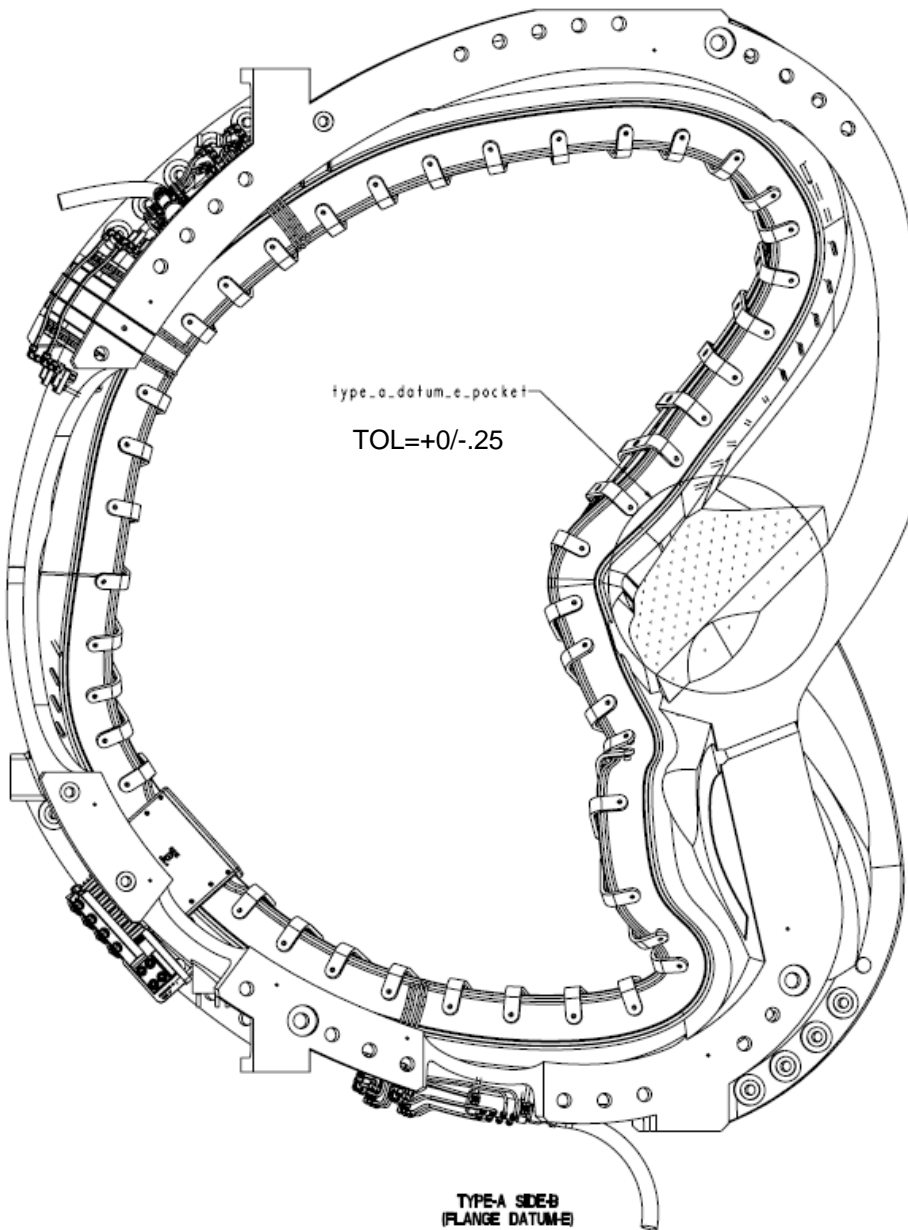




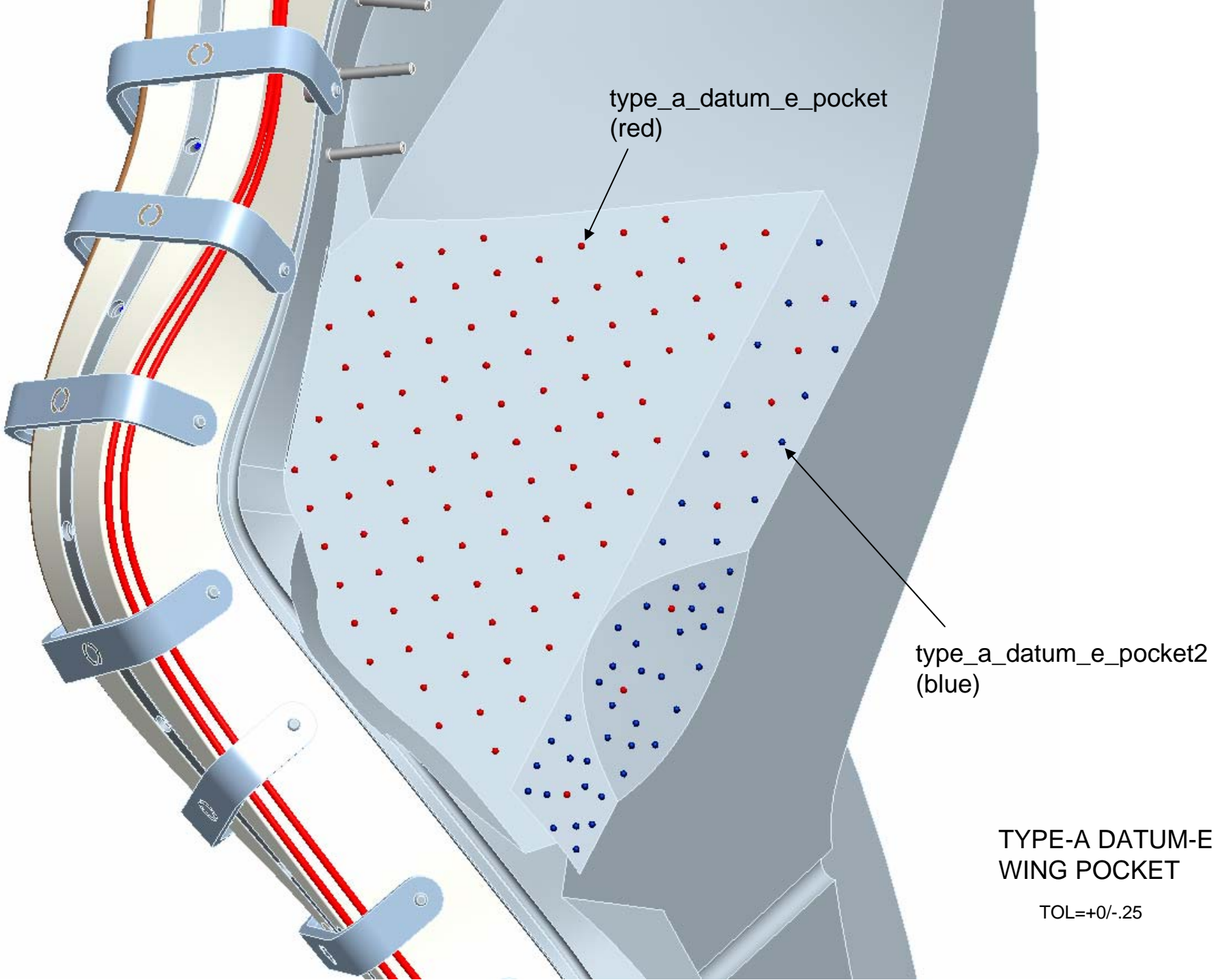
# TYPE-A, SIDE-B COMPARED TO SCANS A5, A6



# TYPE-A, SIDE-B COMPARED TO A1 FINAL DIMENSIONS







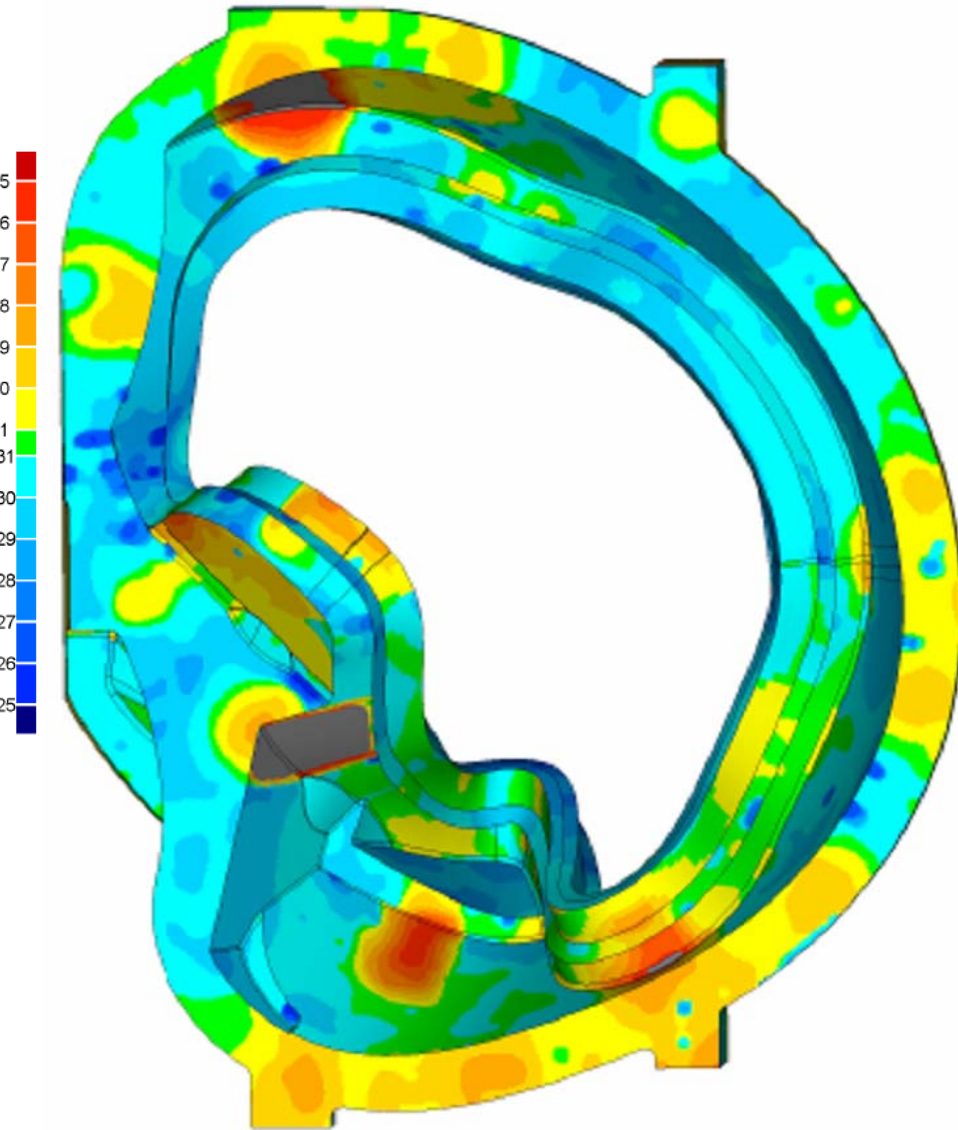
type\_a\_datum\_e\_pocket  
(red)

type\_a\_datum\_e\_pocket2  
(blue)

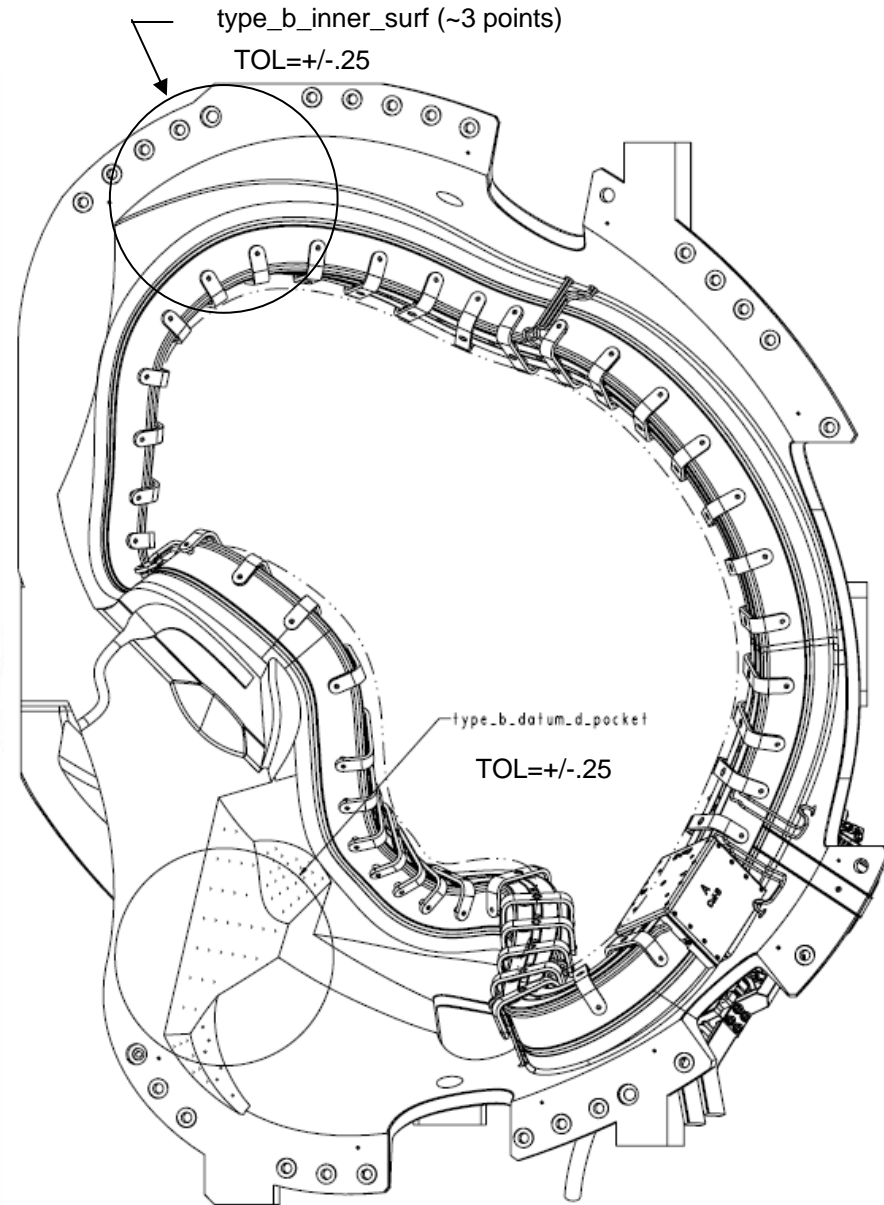
TYPE-A DATUM-E  
WING POCKET

TOL=+0/-.25

# TYPE-B, SIDE-A COMPARED TO SCANS B1-B6

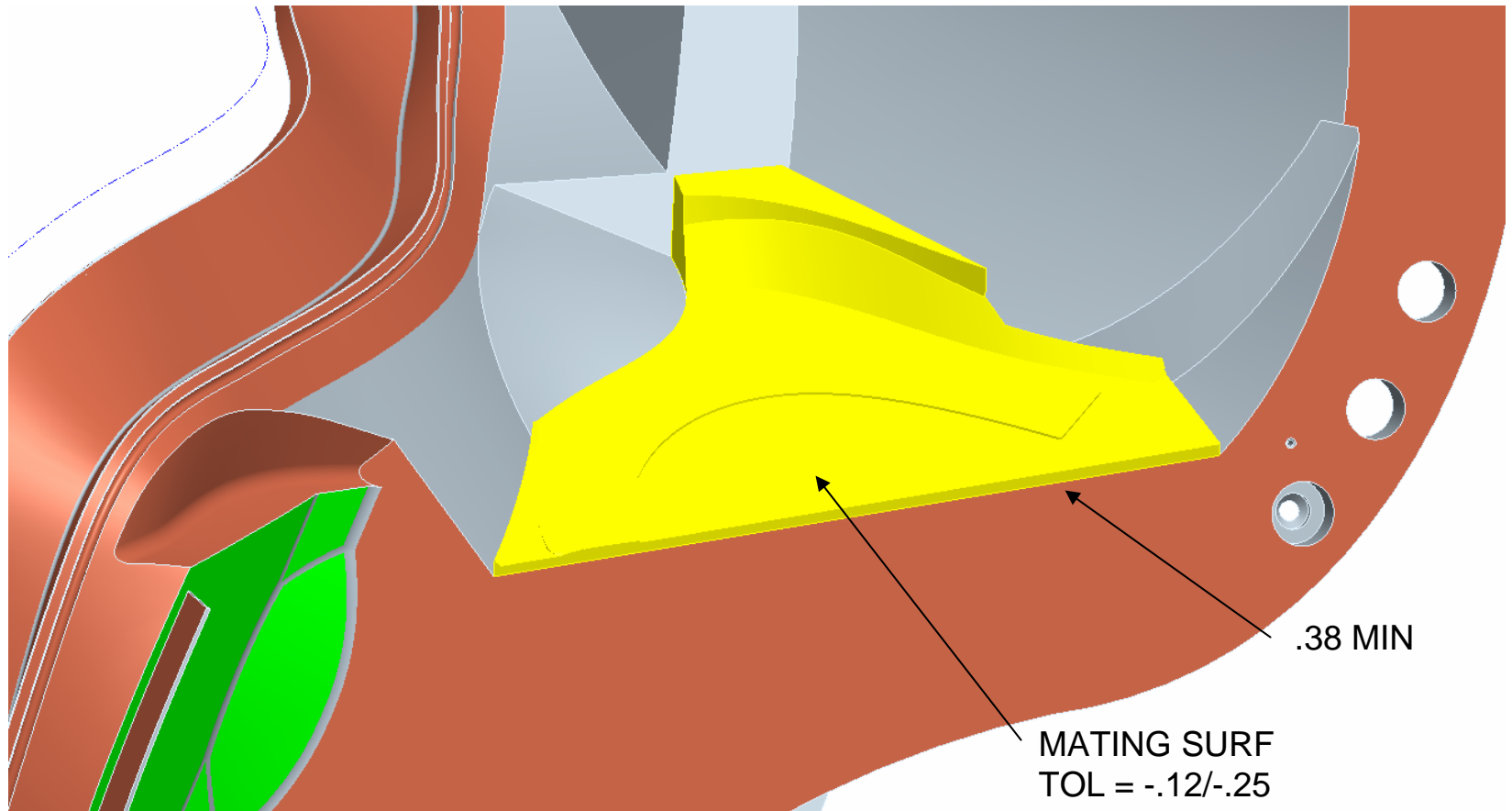
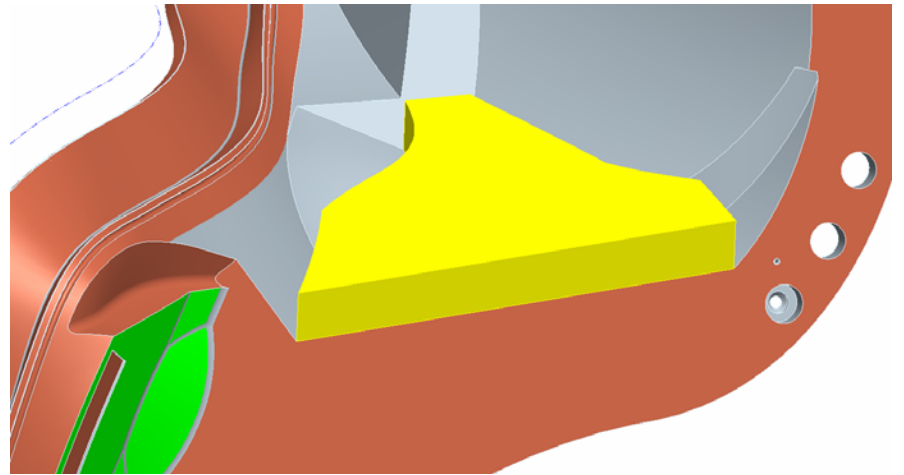
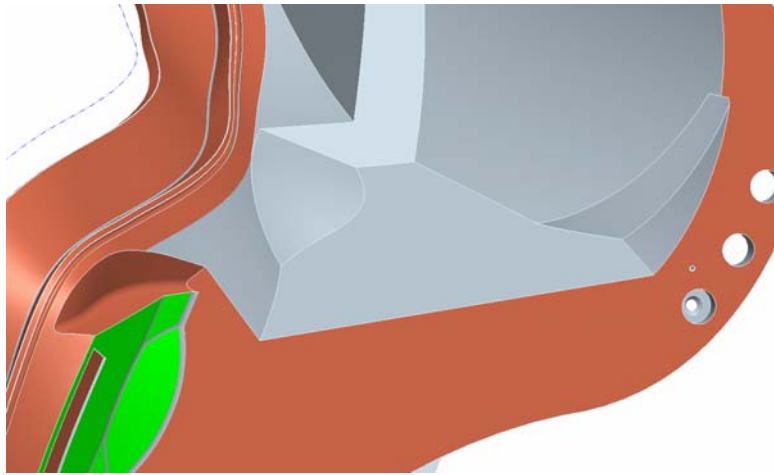


MCWF-B1



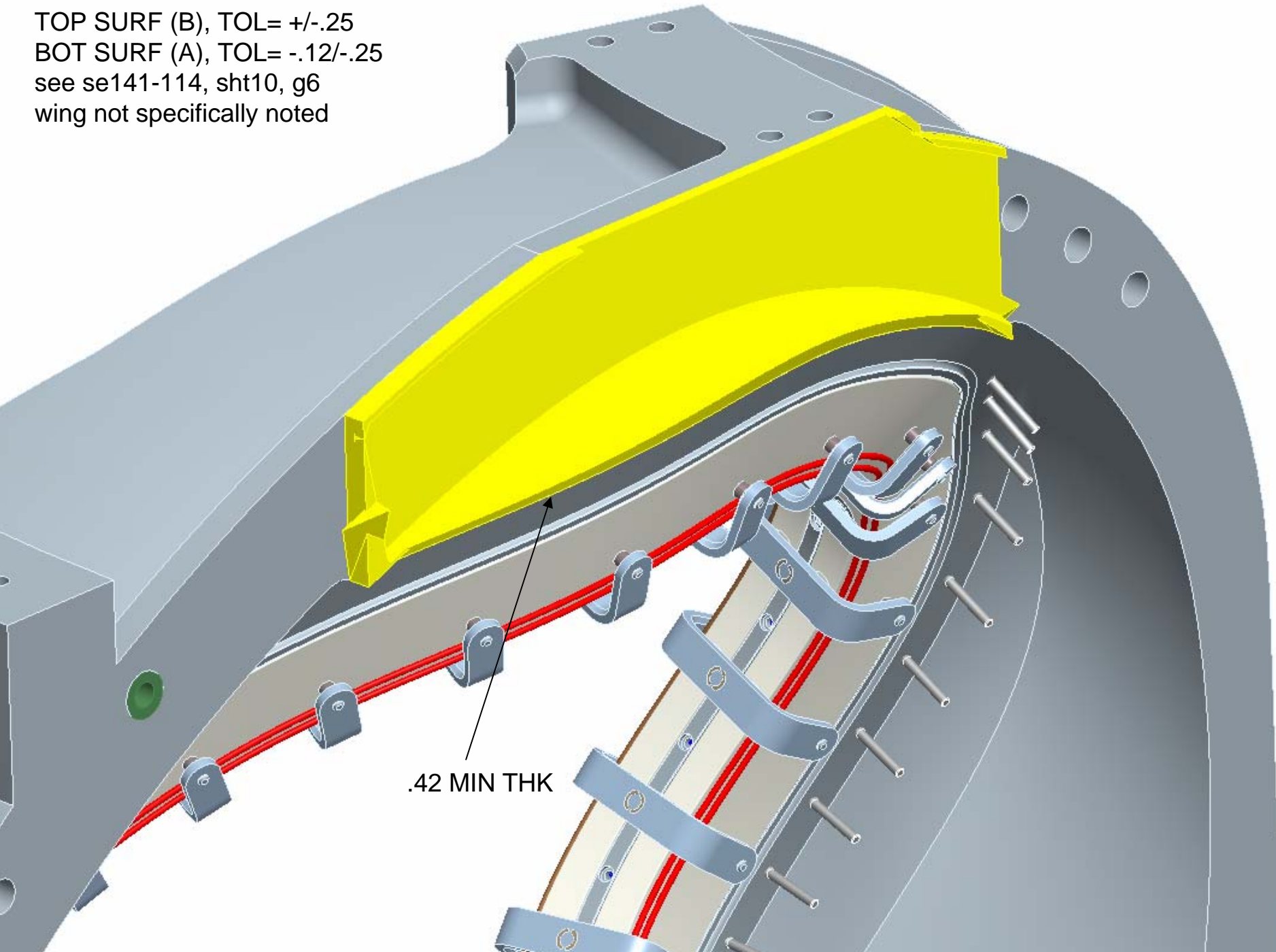
TYPE-B SIDE-A  
(FLANGE DATUM-D)

# GAP BETWEEN MCWF A, B



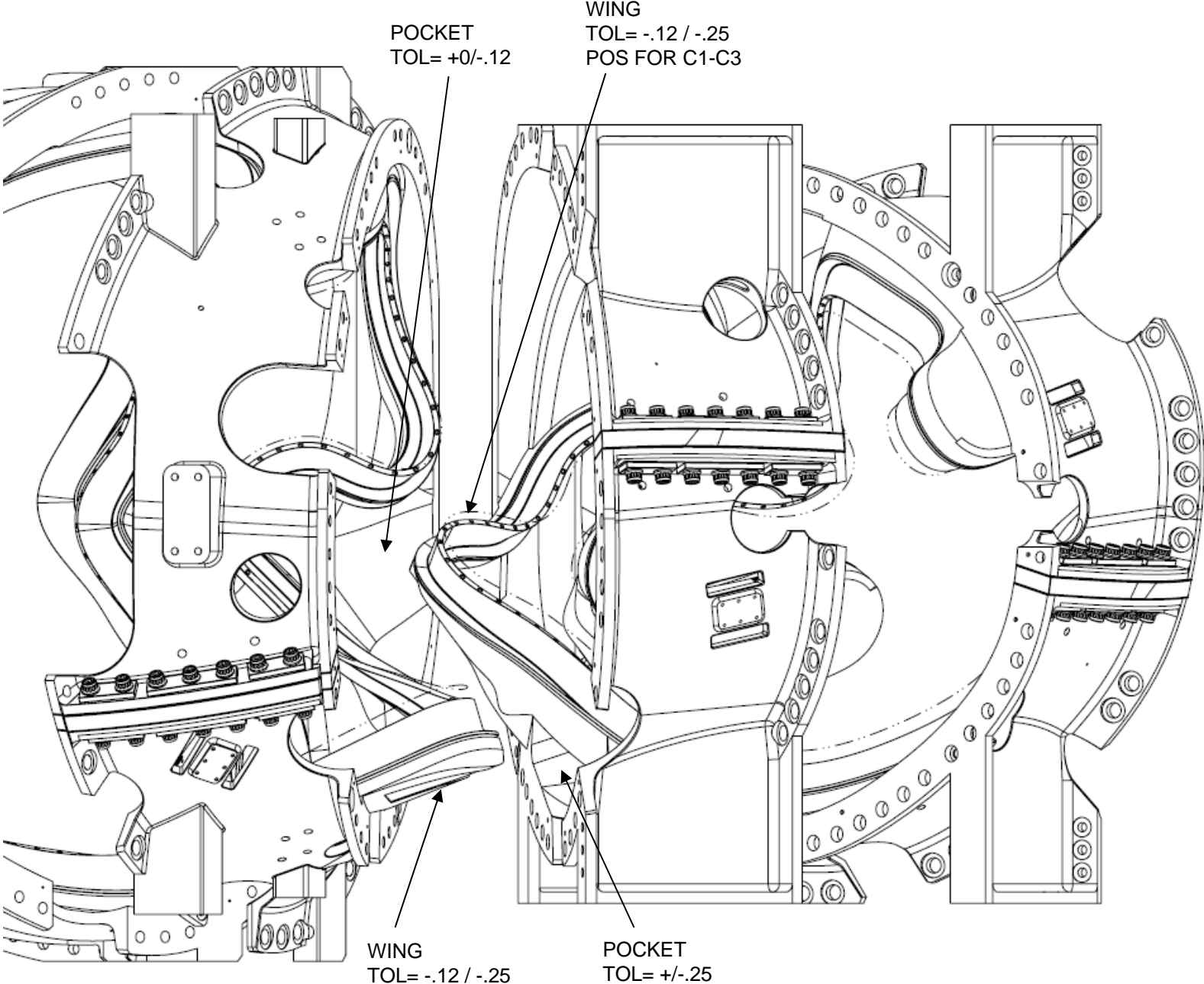


TOP SURF (B), TOL= +/- .25  
BOT SURF (A), TOL= -.12/-.25  
see se141-114, sht10, g6  
wing not specifically noted



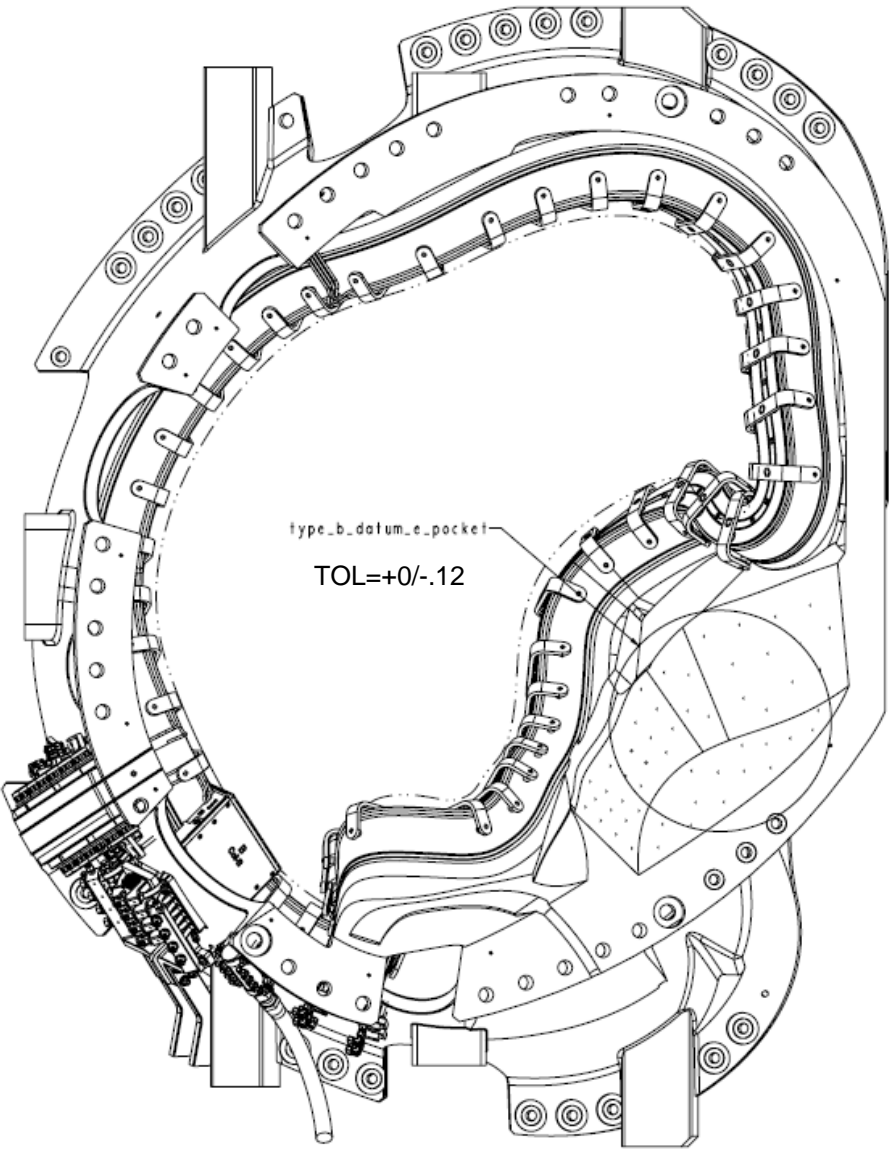
.42 MIN THK

# COIL TO COIL INTERFACE B-C

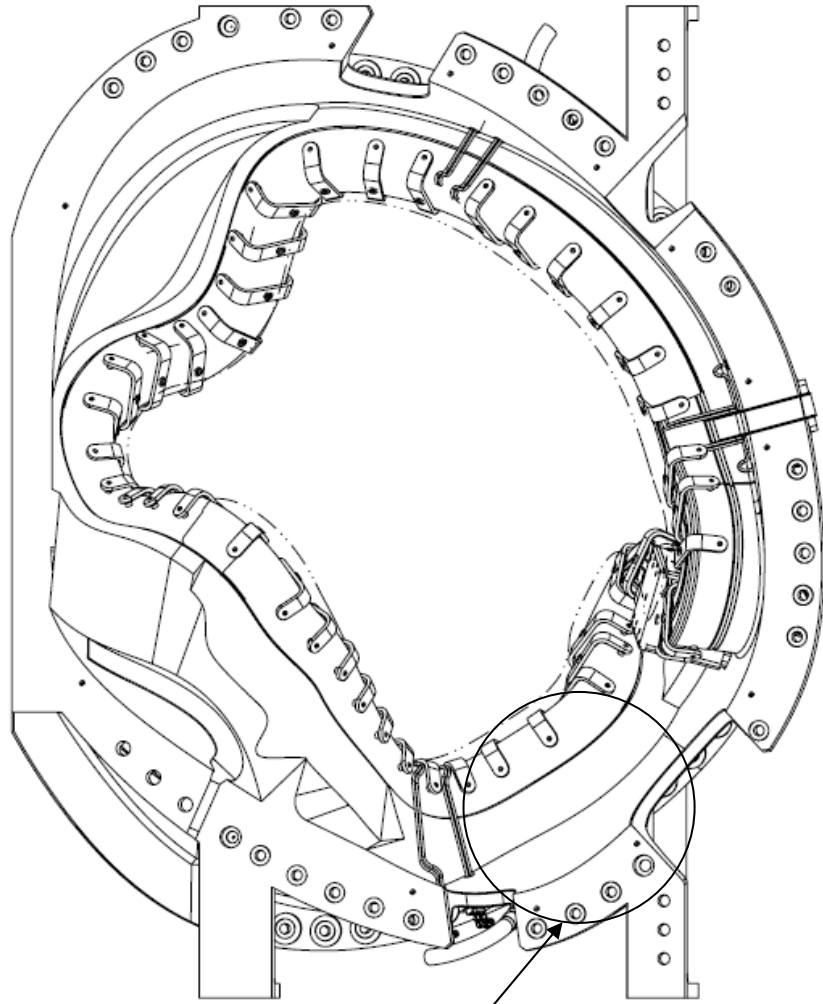




# COIL TO COIL INTERFACE B-C



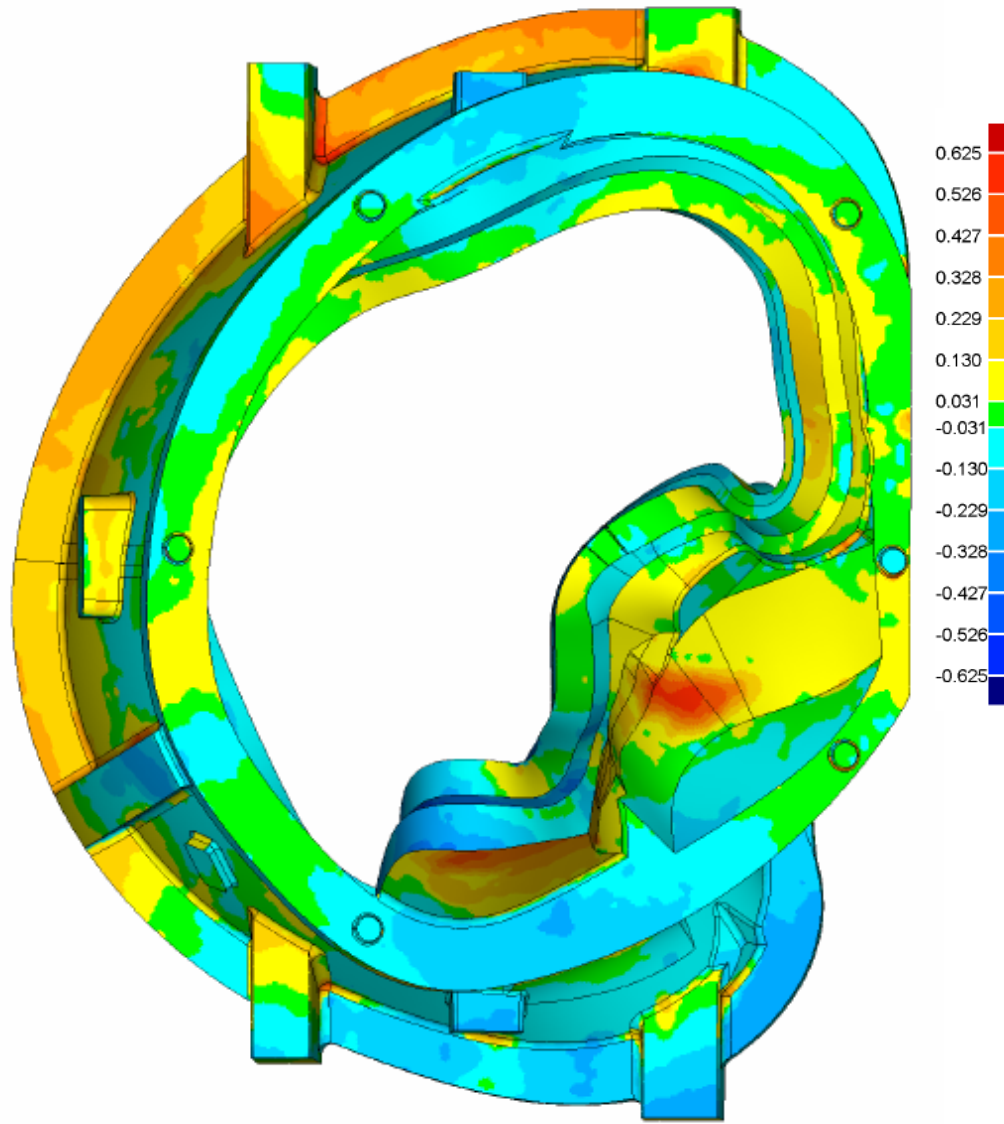
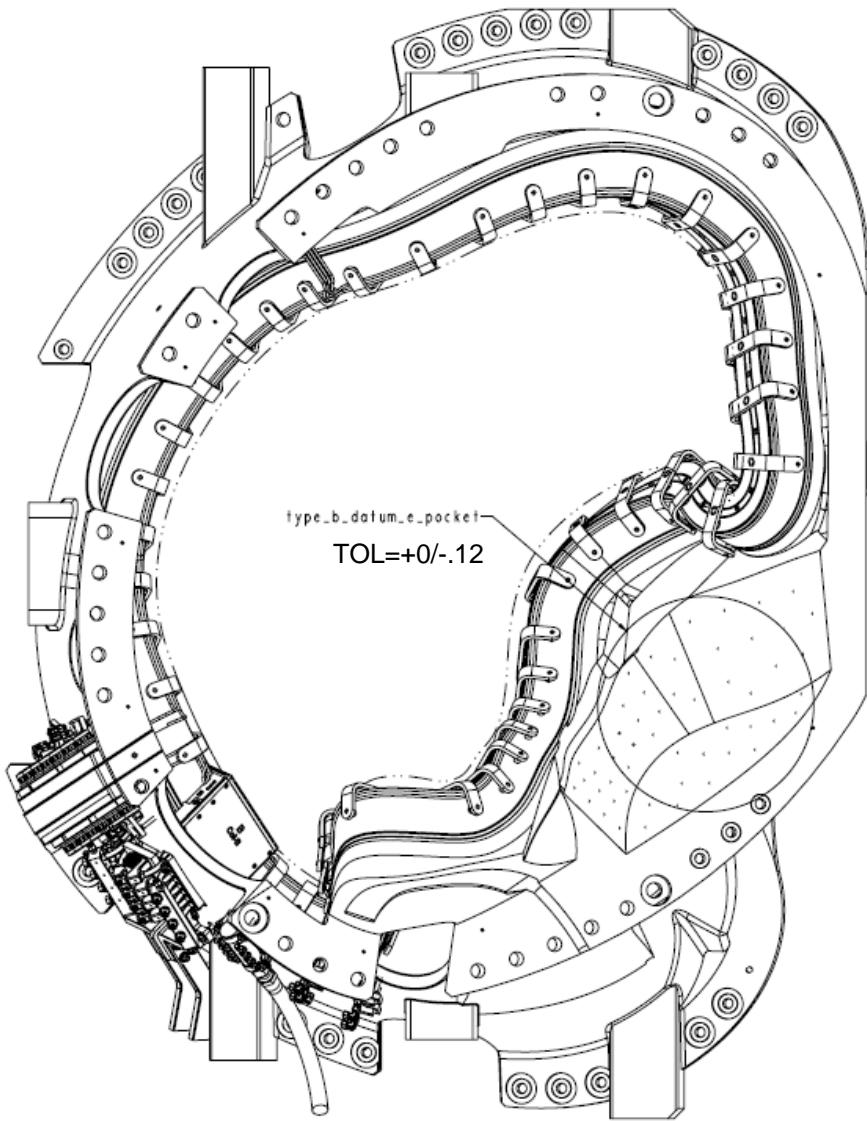
TYPE-B SIDE-B  
(FLANGE DATUM-B)



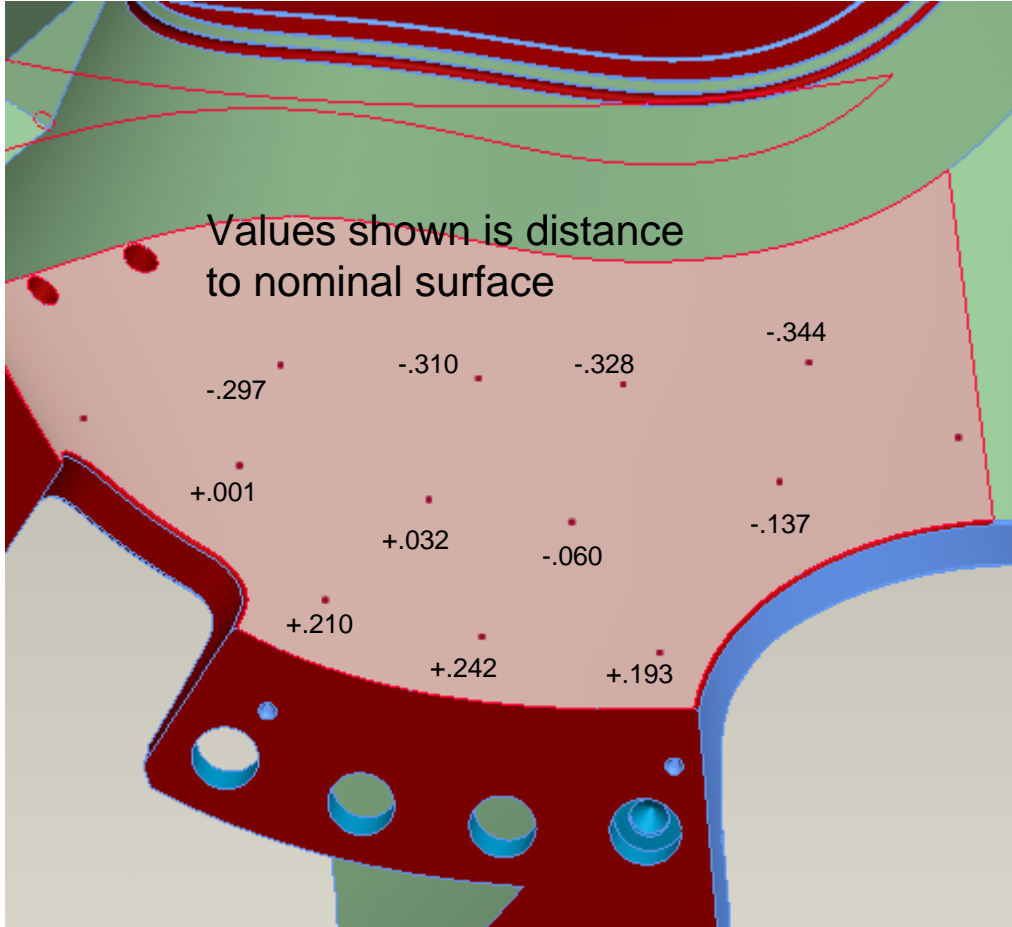
NOMINAL B-C  
CLEARANCE = .27-IN  
TOL=+/- .25

TYPE-C SIDE-A  
(FLANGE DATUM-D)

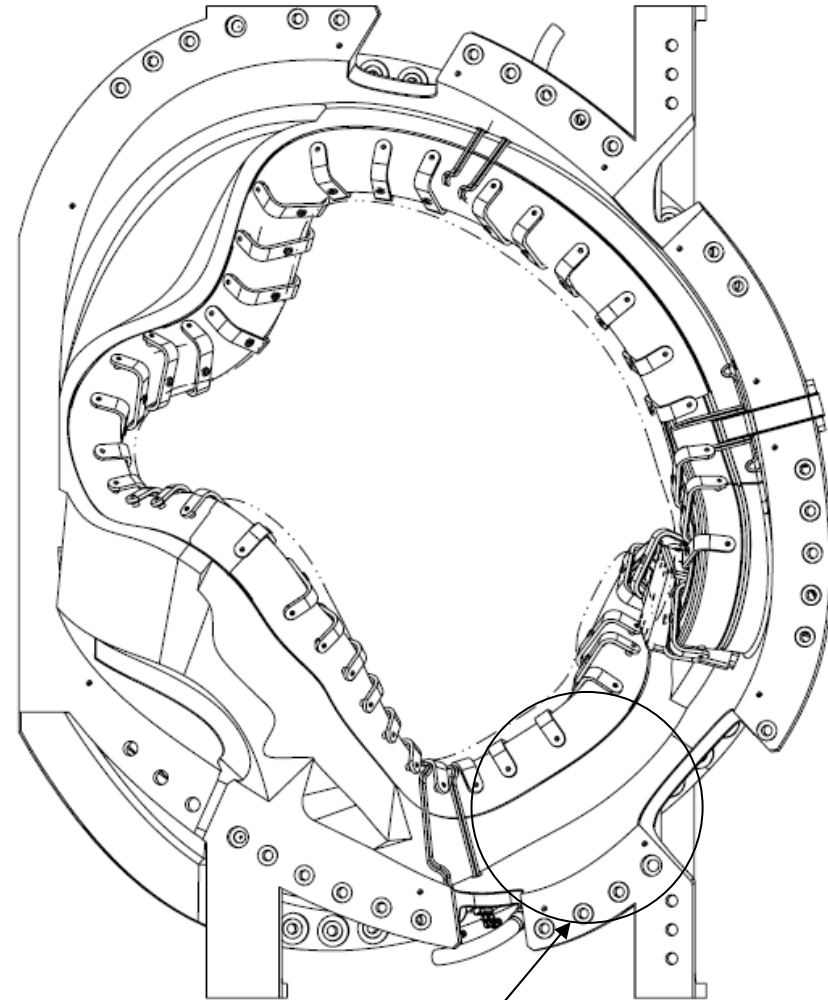
# TYPE-B, SIDE-B COMPARED TO SCANS B1-B6



# TYPE-C, SIDE-A COMPARED TO C4 FINAL



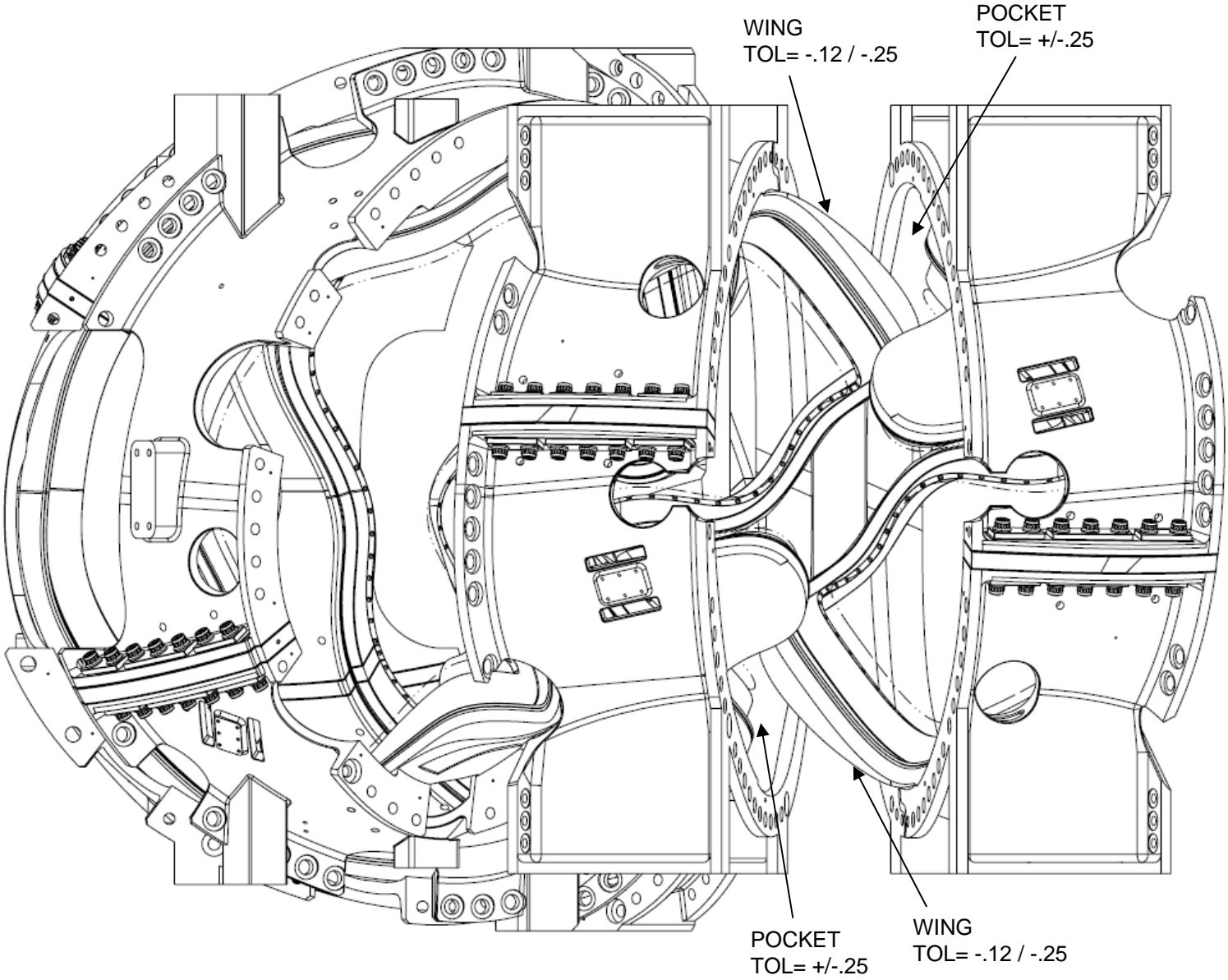
VERISURF DATA- C4



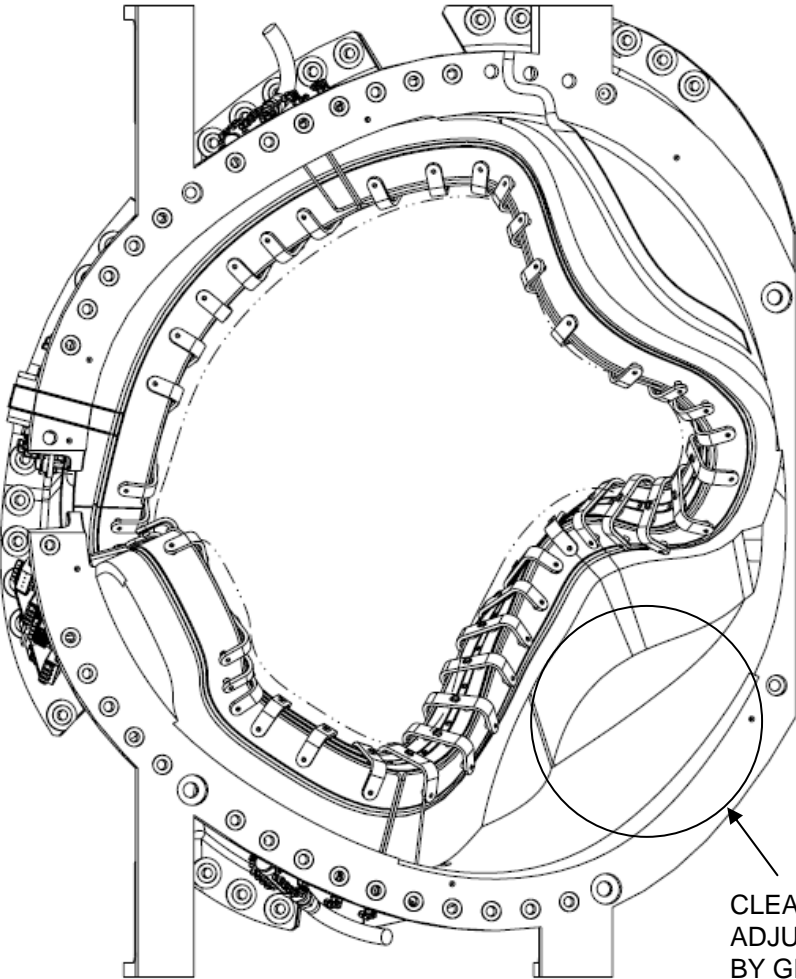
NOMINAL B-C  
CLEARANCE = .27-IN  
TOL=+/- .25

TYPE-C SIDE-A  
(FLANGE DATUM-D)

# COIL TO COIL INTERFACE C-C

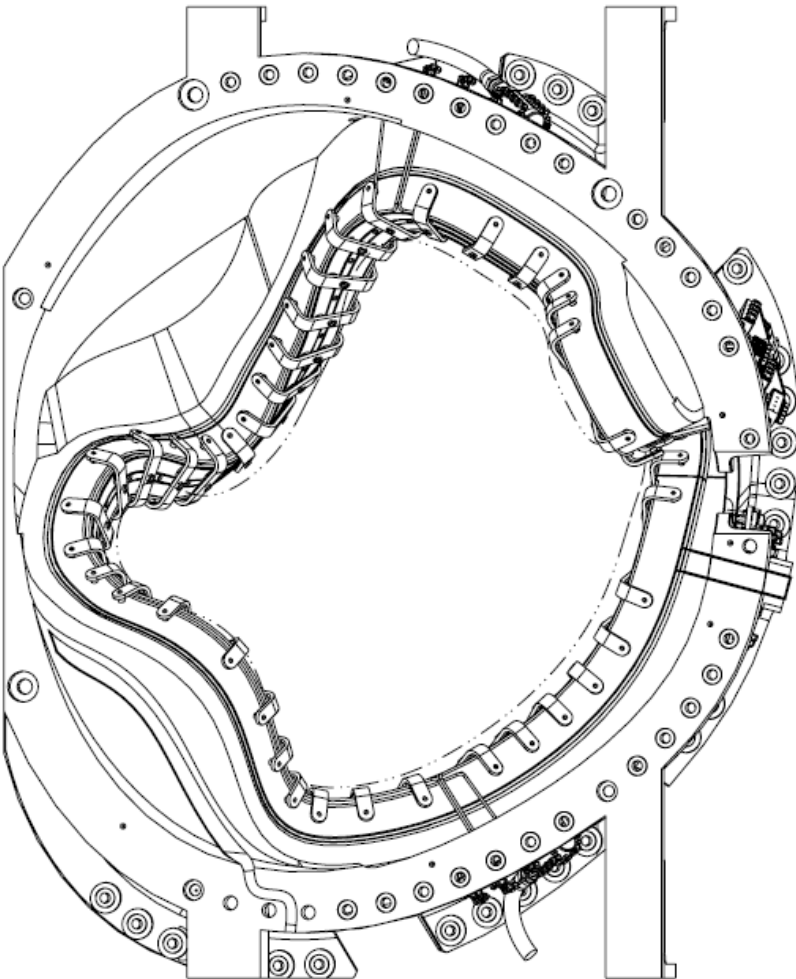


# COIL TO COIL INTERFACE C-C



CLEARANCE  
ADJUSTED  
BY GRINDING

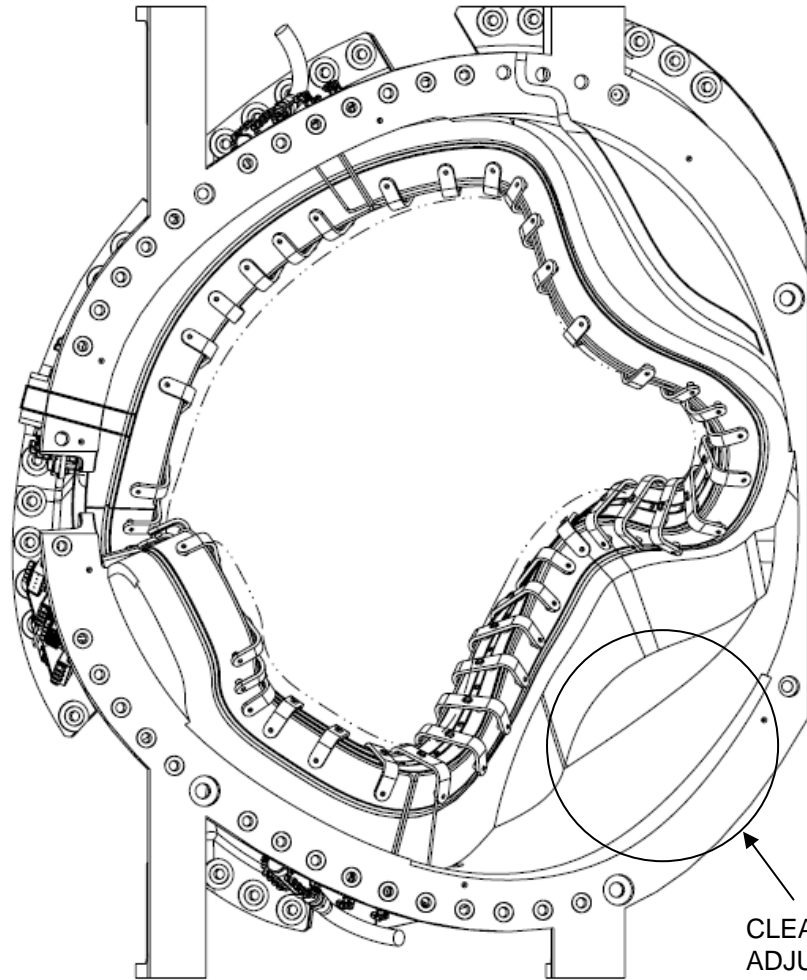
**TYPE-C SIDE-B  
(FLANGE DATUM-E)**



**TYPE-C SIDE-B  
(FLANGE DATUM-E)**

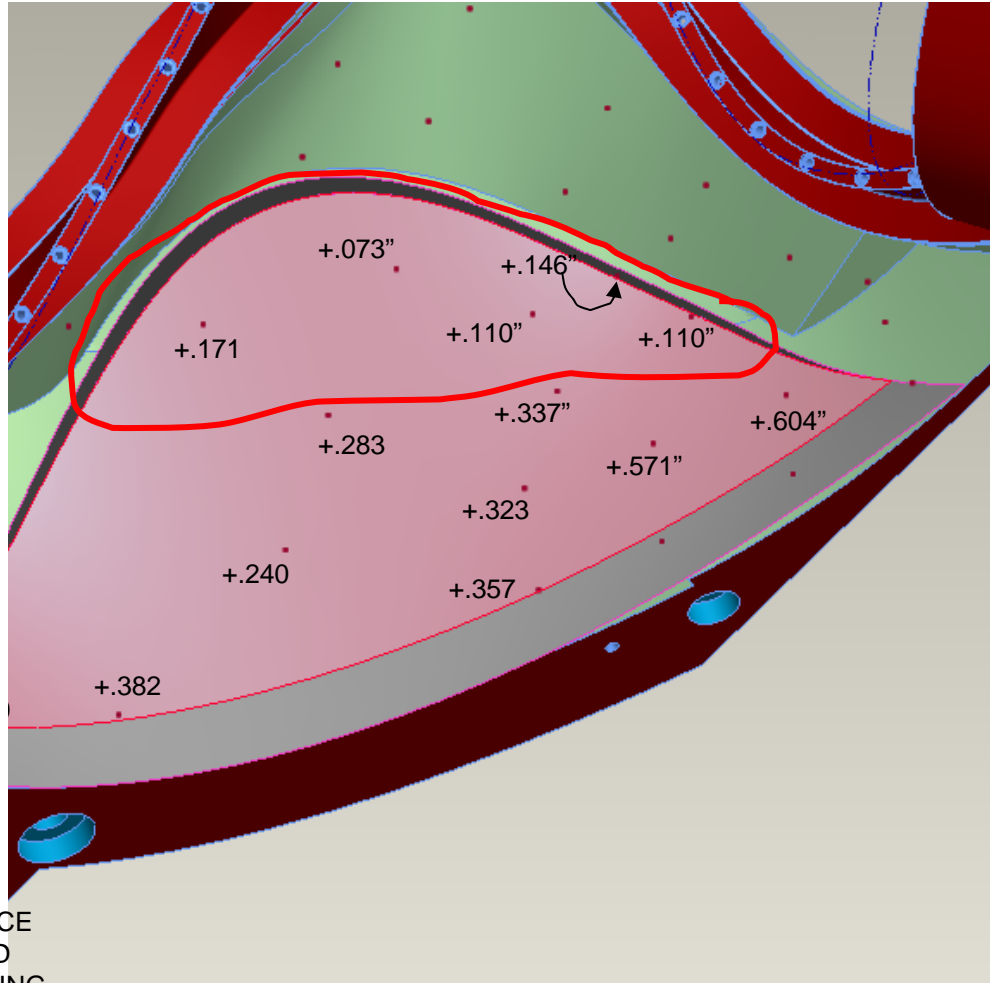


# TYPE-C, SIDE-B COMPARED TO C4 FINAL



CLEARANCE  
ADJUSTED  
BY GRINDING

TYPE-C SIDE-B  
(FLANGE DATUM-E)



VERISURF DATA- C4