Major Tool & Machine, Inc. 1458 East 19th Street Indianapolis, IN 46218-4289

Page: 1 Date: 09/13/06 MTM N/C: 20449 **User ID: GRIFFITH**

Contact:	ENERGY INDUSTRIES ON NANCY HORTON	о оніо			216-496-2314	
	NKHFlowen@aol.com				216-328-2001	
Part: Drawing ID:	SE141-115 / MODULAR C SE141-115	COIL, TYPE B Revision: 8		Customer P.O.: Serial No./Qty:	S005242-F/Ln:2 B2	
	MIKE GRIFFITH mGriffith@MajorTool.com				317-636-6433 317-634-9420	
	Sheet 5, zone D4. 8 of the 1.375 threaded holes	s on datum -E- are o	out of position by	a 1/2 inch (holes	19 thru 26).	
Proposed Dispo	sition: MTM RECOMMENDS REI	PAIRING HOLES	PER ATTACHE	D REWORK PRO	OPOSAL.	
Number	of additional pages: 2 Page F	Rework Proposal				
Customer Dispo	osition: [] Use As Is	[x] Rework	[] Repair	[] Scrap	[] Replace	
	MTM's re-work proposal (a (to assure that magnetic per issue since the insert is threa	meability and stren	gth requirements	will be met). Th	e strength of this	repair is not an
Accepted by:						
Tech. Rep.			RLM			
Major To	ol Implemented By:		Title	e:	Da	ite:
n:\mtmapps\Mtnonc14.qrp					_	/Open /WO:65708-2

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SE141-115 Type B2 Flange Hole Rework Proposal

Rework Proposal for Holes 19 thru 26:

- •Oversize holes for a Ø2.50-6 UN insert.
- •Inserts will be manufactured complete with the Ø1.375-6 ID thread.
- •For 5 Blind Holes: bottom out insert in hole (approx. 1.6' deep) and tack weld in 4 places on flange.
- •For 3 Thru Holes: install insert and tack weld in 4 places on flange face and 4 places on back side of flange.
- •All inserts will be faced off flush with Datum -E- flange.



