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**Customer: ENERGY INDUSTRIES OF OHIO**

Contact: NANCY HORTON  
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**Part: SE141-115 / MODULAR COIL, TYPE B**

Drawing ID: SE141-115                      Revision: 8

Customer P.O.: S005242-F/Ln:2  
Serial No./Qty: B2

Reported By: MIKE GRIFFITH  
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Problem: Sheet 5, zone D4.  
8 of the 1.375 threaded holes on datum -E- are out of position by a 1/2 inch (holes 19 thru 26).

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**Proposed Disposition:**

MTM RECOMMENDS REPAIRING HOLES PER ATTACHED REWORK PROPOSAL.

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Number of additional pages: 2 Page Rework Proposal

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**Customer Disposition:**     Use As Is     Rework     Repair     Scrap     Replace

MTM's re-work proposal (attached) is accepted, with the understanding that the insert will be made of Stelalloy ( to assure that magnetic permeability and strength requirements will be met). The strength of this repair is not an issue since the insert is threaded into the flange with 2.5-6 UNC threads and then tack welded in place.

Accepted by:

Tech. Rep.

RLM

**Major Tool Implemented By:** \_\_\_\_\_ **Title:** \_\_\_\_\_ **Date:** \_\_\_\_\_



5

4

3

2

1

### MTM REVISIONS

SYMBOL	ZONE	DESCRIPTION	DATE	BY
-		INITIAL RELEASE	0/13/08	MJB

D

D

Ø 1.375-6 UNC2B

Ø2.50-6 UN-2B

C

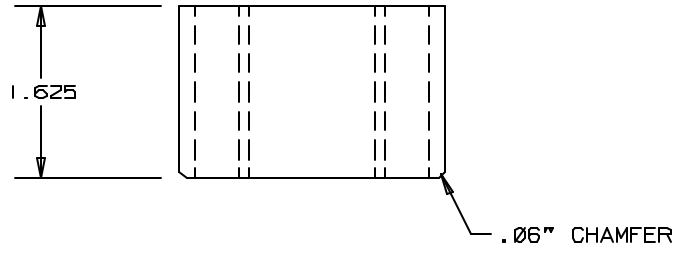
C

B

B

A

A



1.625

.06" CHAMFER

QTY	PART NUMBER/MATERIAL	DESCRIPTION	ITEM
			8
			7
			6
			5
			4
			3
			2
			1

#### LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES

.X	.XX	.XXX
Ø6	.020	Ø10
FRACTIONS	ANGLES	



DRWN BY: MIKE GRIFFITH  
CHKD BY: NATHAN HIRSCHY

MATERIAL  
STELLALLOY

MCWF FLANGE INSERT

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SIZE A NUMBER SE141-INSERT-MTM  
SCALE: ANVIL: SHEET 1 OF 1

5

4

3

2

1