



ID	Task Name	Start	Finish	4th Quarter	1st Quarter	2nd Quarter	3rd Quarter	4th Quarter	1st Quarter	2nd Quarter	3rd Quarter 4th Qu
				Oct Nov Dec	Jan Feb Mar	Apr May Jun	Jul Aug Sep	Oct Nov Dec		Apr May Jun	Jul Aug Sep Oct
1	Modular Coil Winding Form Manufacturing	Mon 10/11/04	Fri 9/15/06								
2	Project orientation	Mon 10/11/04	Tue 10/12/04	100%							
3	Initial manufacturing planning	Wed 10/13/04	Tue 10/19/04	100%							
4	Initial QA planning	Wed 10/20/04	Tue 10/26/04	100%							
5	MIT/QA Plan submittal	Tue 10/26/04	Tue 10/26/04	10/26				A. Wallet			
6	Design machining fixture for Type C	Wed 10/13/04	Wed 11/10/04	100%				model 1 Emm			
7	Program machining fixture for Type C	Thu 11/11/04	Wed 11/24/04	100%				24年18			
8	Fabricate Type C machining fixtures	Wed 12/22/04	Tue 12/28/04		10%			Was Indiana			
9	Machine Type C machining fixtures	Wed 12/29/04	Wed 1/26/05		0%		1		المسيع الأرا		
10		T 11/00/01									
11	Design machining fixture for Type A	Tue 11/30/04	Mon 12/6/04	100%			Constitution of	· Continue	A SP		
12	Program machining fixture for Type A	Mon 12/20/04	Fri 12/24/04	<u> </u>	100%			The same of	A STATE OF THE PARTY OF THE PAR		
13	Machine Type A machining fixtures	Mon 1/17/05	Mon 2/14/05		0%		1				
14				_							
15	Design machining fixture for Type B	Wed 12/15/04	Tue 12/21/04		100%						
16	Program machining fixture for Type B	Wed 12/22/04	Tue 12/28/04	_	100%						
17	Machine Type B machining fixtures	Mon 2/14/05	Mon 3/14/05		0%	6					
18											
19	Program MCWF Type C	Mon 11/1/04	Fri 2/4/05		50%						
20	Program MCWF Type A	Mon 2/7/05	Fri 5/13/05			20%					
21	Program MCWF Type B	Mon 5/16/05	Fri 8/19/05				20%				
22											
23	MCWF Type C-1	Tue 2/15/05	Mon 5/16/05								
24	Receive casting	Tue 2/15/05	Tue 2/15/05		2/15						
25	Rough machine casting	Wed 2/16/05	Tue 3/1/05		0%						
26	Finish machine casting	Wed 3/2/05	Fri 4/15/05			0%					
27	Perform mag permeability test	Mon 4/18/05	Mon 4/18/05			0%					
28	Perform LPI	Tue 4/19/05	Wed 4/20/05			⊩0% ⊩0%		6 A M			
29	Perform radiographic inspection	Thu 4/21/05	Fri 4/22/05			Little Control of the			N/ L J:		
30 31	Perform CMM dimensional inspection	Mon 4/25/05	Fri 4/29/05			0%			W		
32	Clean machined casting and prepare for assembly	Mon 5/2/05 Thu 5/5/05	Wed 5/4/05 Fri 5/6/05			<mark>⊢</mark> 0%				A	
33	Assemble shim, insulation, and hardware	Mon 5/9/05				-0%					
34	Perform resistance test	Tue 5/10/05	Mon 5/9/05 Wed 5/11/05			-0% -0%			A STATE OF THE PARTY OF THE PAR		
35	Final inspection	Thu 5/12/05	Thu 5/12/05			0%		7. 12.			
36	Source inspection	Fri 5/13/05	Mon 5/16/05			0%		-	2		
37	Build shipping container, package and ship Finished assembly on PPPL dock	Mon 5/16/05	Mon 5/16/05			5/16					
38	i moneu assembly offi i i L dock	WOT 3/ 10/03	WIOTI 3/ 10/03			₩ 5/16					
39	MCWF Type C-2	Fri 4/15/05	Thu 7/14/05								
40	Receive casting	Fri 4/15/05	Fri 4/15/05			4/15	_				
41	Rough machine casting	Mon 4/18/05	Fri 4/29/05			0%					
42	Finish machine casting	Mon 5/2/05	Wed 6/15/05			-0%	/ ₆				
43	Perform mag permeability test	Thu 6/16/05	Thu 6/16/05			0.					
44	Perform LPI	Fri 6/17/05	Mon 6/20/05			₹,	76 D%				
45	Perform radiographic inspection	Tue 6/21/05	Wed 6/22/05				7 0%				
46	Perform CMM dimensional inspection	Thu 6/23/05	Wed 6/22/05 Wed 6/29/05				10%				
47	Clean machined casting and prepare for assembly	Thu 6/30/05	Mon 7/4/05			_	0%				
48	Assemble shim, insulation, and hardware	Tue 7/5/05	Wed 7/6/05				10%				
49	Perform resistance test	Thu 7/7/05	Thu 7/7/05				20%				
50	Final inspection	Fri 7/8/05	Mon 7/11/05				⊢ 0%				
							<u> " "" </u>				
Date cre	Coil Winding Forms ated: 29-Oct-2004 Task sed: 21-Dec-2004	Progress		Milestone •	Sum	nmary	Subcontract				





ID	Task Name	Start	Finish	4th Quarter 1st Quarter 2nd Quarter 3rd Quarter 4th Quarter 1st Quarter 2nd Quarter 3rd Quarter 4th Quarter Oct Nov Dec Jan Feb Mar Apr May Jun Jul Aug Sep Oct Nov Dec Jan Feb Mar Apr May Jun Jul Aug Sep Oct
51	Source inspection	Tue 7/12/05	Tue 7/12/05	-0%
52	Build shipping container, package and ship	Wed 7/13/05	Thu 7/14/05	<u></u>
53	Finished assembly on PPPL dock	Thu 7/14/05	Thu 7/14/05	→ 7/14
54				
55	MCWF Type A-1	Tue 5/17/05	Mon 8/15/05	———
56	Receive casting	Tue 5/17/05	Tue 5/17/05	♦ ¬5/17
57	Rough machine casting	Wed 5/18/05	Tue 5/31/05	0%
58	Finish machine casting	Wed 6/1/05	Fri 7/15/05	10%
59	Perform mag permeability test	Mon 7/18/05	Mon 7/18/05	10%
60	Perform LPI	Tue 7/19/05	Wed 7/20/05	10%
61	Perform radiographic inspection	Thu 7/21/05	Fri 7/22/05	
62	Perform CMM dimensional inspection	Mon 7/25/05	Fri 7/29/05	↑,0%
63	Clean machined casting and prepare for assembly	Mon 8/1/05	Wed 8/3/05	1,0%
64	Assemble shim, insulation, and hardware	Thu 8/4/05	Fri 8/5/05	10%
65	Perform resistance test	Mon 8/8/05	Mon 8/8/05	10%
66	Final inspection	Tue 8/9/05	Wed 8/10/05	Lo%
67	Source inspection	Thu 8/11/05	Thu 8/11/05	10%
68	Build shipping container, package and ship	Fri 8/12/05	Mon 8/15/05	.0%
69	Finished assembly on PPPL dock	Mon 8/15/05	Mon 8/15/05	♦ 8/15
70				
71	MCWF Type C-3	Fri 6/17/05	Thu 9/15/05	
72	Receive casting	Fri 6/17/05	Fri 6/17/05	, sur
73	Rough machine casting	Mon 6/20/05	Fri 7/1/05	10%
74	Finish machine casting	Mon 7/4/05	Wed 8/17/05	0%
75	Perform mag permeability test	Thu 8/18/05	Thu 8/18/05	
76	Perform LPI	Fri 8/19/05	Mon 8/22/05	Con Control Control
77	Perform radiographic inspection	Tue 8/23/05	Wed 8/24/05	
78	Perform CMM dimensional inspection	Thu 8/25/05	Wed 8/31/05	-0% -0% -0% -0% -0% -0% -0% -0% -0% -0%
79	Clean machined casting and prepare for assembly	Thu 9/1/05	Mon 9/5/05	0 00/
80	Assemble shim, insulation, and hardware	Tue 9/6/05	Wed 9/7/05	Lorent Control of the
81	Perform resistance test	Thu 9/8/05	Thu 9/8/05	[-U76
82	Final inspection	Fri 9/9/05	Mon 9/12/05	T ou
83	Source inspection	Tue 9/13/05	Tue 9/13/05	
84	Build shipping container, package and ship	Wed 9/14/05	Thu 9/15/05	
85	Finished assembly on PPPL dock	Thu 9/15/05	Thu 9/15/05	100 mg
86	Fillistied assembly of FFFL dock	111u 9/15/05	111u 9/15/05	▼ 9/15
87	MCWF Type B-1	Mon 7/18/05	Fri 10/14/05	
88	Receive casting	Mon 7/18/05 Mon 7/18/05	Mon 7/18/05	770
88	Receive casting Rough machine casting	Tue 7/19/05	Mon 8/1/05	▼_(//16
90	Finish machine casting	Tue 8/2/05	Thu 9/15/05	00%
	_			-0% -0%
91 92	Perform I Pl	Fri 9/16/05	Fri 9/16/05	
	Perform LPI	Mon 9/19/05	Tue 9/20/05	10% 10%
93	Perform radiographic inspection	Wed 9/21/05	Thu 9/22/05	₽ ^{0%}
94	Perform CMM dimensional inspection	Fri 9/23/05	Thu 9/29/05	0%
95	Clean machined casting and prepare for assembly	Fri 9/30/05	Tue 10/4/05	Lo%
96	Assemble shim, insulation, and hardware	Wed 10/5/05	Thu 10/6/05	10% No. 10 No. 1
97	Perform resistance test	Fri 10/7/05	Fri 10/7/05	L ^{0%}
98	Final inspection	Mon 10/10/05	Tue 10/11/05	L ^{0%}
99	Source inspection	Wed 10/12/05	Wed 10/12/05	-0% -0% -0% -0% -0%
100	Build shipping container, package and ship	Thu 10/13/05	Fri 10/14/05	□ 10%
Date crea	Coil Winding Forms Task sed: 29-Oct-2004 sed: 21-Dec-2004	Progress		Milestone Summary Subcontract Subcontract





ID	Task Name	Start	Finish	4th Quarter	1st Quarter	2nd Quarter	3rd Quarter	4th Quarter	1st Quarter	2nd Quarter	3rd Quarter 4th Qu
101	Finished assembly on PPPL dock	Fri 10/14/05	Fri 10/14/05	Oct Nov Dec	Jan Feb Mar	Apr May Jun	Jul Aug Sep	Oct Nov Dec	Jan Feb Mar	Apr May Ju	n Jul Aug Sep Oct
102	I mished assembly off FFF dock	11110/14/03	11110/14/03					T 10/14			
103	MCWF Type A-2	Wed 8/17/05	Tue 11/15/05								
104	Receive casting	Wed 8/17/05	Wed 8/17/05				8/17				
105	Rough machine casting	Thu 8/18/05	Wed 8/31/05				0%				
106	Finish machine casting	Thu 9/1/05	Mon 10/17/05				076	_0%			
107	Perform mag permeability test	Tue 10/18/05	Tue 10/18/05								
107	Perform LPI	Wed 10/19/05	Thu 10/20/05					_0% _0% _0%			
109	Perform radiographic inspection	Fri 10/21/05	Mon 10/24/05					0%			
110	Perform CMM dimensional inspection	Tue 10/25/05	Mon 10/31/05								
111	Clean machined casting and prepare for assembly	Tue 11/1/05	Thu 11/3/05					0%			
112	Assemble shim, insulation, and hardware	Fri 11/4/05	Mon 11/7/05					0%			
113	Perform resistance test	Tue 11/8/05	Tue 11/8/05					0%			
114								0% 0% 0% 0%			
	Final inspection	Wed 11/9/05	Thu 11/10/05					-0% -0%			
115 116	Source inspection	Fri 11/11/05	Fri 11/11/05 Tue 11/15/05					_0% _0%			
	Build shipping container, package and ship	Mon 11/14/05						<u> </u>			
117	Finished assembly on PPPL dock	Tue 11/15/05	Tue 11/15/05					11/15			
118	MONETURE A 2	F=: 0/40/67	Th., 40/45/55								
119	MCWF Type A-3	Fri 9/16/05	Thu 12/15/05				Y	0/40			
120	Receive casting	Fri 9/16/05	Fri 9/16/05				₹3	9/16			
121	Rough machine casting	Mon 9/19/05	Fri 9/30/05					0%			
122	Finish machine casting	Mon 10/3/05	Wed 11/16/05					0%			
123	Perform mag permeability test	Thu 11/17/05	Thu 11/17/05					90%			
124	Perform LPI	Fri 11/18/05	Mon 11/21/05					<u>0</u> %			
125	Perform radiographic inspection	Tue 11/22/05	Wed 11/23/05					0% 10% 10% 10% 10% 10% 10% 10% 1			
126	Perform CMM dimensional inspection	Thu 11/24/05	Wed 11/30/05					0%			
127	Clean machined casting and prepare for assembly	Thu 12/1/05	Mon 12/5/05					0%			
128	Assemble shim, insulation, and hardware	Tue 12/6/05	Wed 12/7/05					_0%			
129	Perform resistance test	Thu 12/8/05	Thu 12/8/05					0%			
130	Final inspection	Fri 12/9/05	Mon 12/12/05					0%			
131	Source inspection	Tue 12/13/05	Tue 12/13/05					□ 0%			
132	Build shipping container, package and ship	Wed 12/14/05	Thu 12/15/05					0%			
133	Finished assembly on PPPL dock	Thu 12/15/05	Thu 12/15/05					1	2/15		
134											
135	MCWF Type A-4	Mon 10/17/05	Mon 1/16/06					<u> </u>			
136	Receive casting	Mon 10/17/05	Mon 10/17/05					10/17			
137	Rough machine casting	Tue 10/18/05	Mon 10/31/05					0%			
138	Finish machine casting	Tue 11/1/05	Thu 12/15/05					-0%			
139	Perform mag permeability test	Fri 12/16/05	Fri 12/16/05					10 %	% -0% -0% -0% -0% -0% -0% -0% -0% -0%		
140	Perform LPI	Mon 12/19/05	Tue 12/20/05					ļ.	2/6		
141	Perform radiographic inspection	Wed 12/21/05	Thu 12/22/05					l l	%		
142	Perform CMM dimensional inspection	Fri 12/23/05	Fri 12/30/05						_0 %		
143	Clean machined casting and prepare for assembly	Mon 1/2/06	Wed 1/4/06						 0%		
144	Assemble shim, insulation, and hardware	Thu 1/5/06	Fri 1/6/06						□ 0%		
145	Perform resistance test	Mon 1/9/06	Mon 1/9/06						⊢ 0%		
146	Final inspection	Tue 1/10/06	Wed 1/11/06						□ 0%		
147	Source inspection	Thu 1/12/06	Thu 1/12/06						-0 %		
148	Build shipping container, package and ship	Fri 1/13/06	Mon 1/16/06						<u></u> 0%		
149	Finished assembly on PPPL dock	Mon 1/16/06	Mon 1/16/06						1/16		
150											
Date cre	Coil Winding Forms ated: 29-Oct-2004 sed: 21-Dec-2004	Progress		Milestone •	Sumr	mary	Subcontract				





	Task Name	Start	Finish	4th Quarter Oct Nov Dec	1st Quarter Jan Feb Mar	2nd Quarter Apr May Jun	4th Quarter Oct Nov Dec	1st Quarter Jan Feb Mar	2nd Quarter Apr May Jun	3rd Quarter Jul Aug Sep
151	MCWF Type A-5	Wed 11/16/05	Wed 2/15/06				 —			
52	Receive casting	Wed 11/16/05	Wed 11/16/05				11/16			
153	Rough machine casting	Thu 11/17/05	Wed 11/30/05				0%			
154	Finish machine casting	Thu 12/1/05	Mon 1/16/06					-0%		
155	Perform mag permeability test	Tue 1/17/06	Tue 1/17/06					0%		
156	Perform LPI	Wed 1/18/06	Thu 1/19/06					0%		
157	Perform radiographic inspection	Fri 1/20/06	Mon 1/23/06					0%		
158	Perform CMM dimensional inspection	Tue 1/24/06	Tue 1/31/06					0% -0%		
159	Clean machined casting and prepare for assembly	Wed 2/1/06	Fri 2/3/06					<u>-</u> 0%		
160	Assemble shim, insulation, and hardware	Mon 2/6/06	Tue 2/7/06					0% L0% L0%		
161	Perform resistance test	Wed 2/8/06	Wed 2/8/06					H0%		
162	Final inspection	Thu 2/9/06	Fri 2/10/06					_0 %		
163	Source inspection	Mon 2/13/06	Mon 2/13/06					1 0%		
164	Build shipping container, package and ship	Tue 2/14/06	Wed 2/15/06					0%		
165	Finished assembly on PPPL dock	Wed 2/15/06	Wed 2/15/06					2/15		
166								Y		
167	MCWF Type A-6	Wed 12/14/05	Wed 3/15/06							
168	Receive casting	Wed 12/14/05	Wed 12/14/05	1				2/14		
169	Rough machine casting	Thu 12/15/05	Wed 12/28/05	-				1 0%		
170	Finish machine casting	Thu 12/29/05	Mon 2/13/06							
171	Perform mag permeability test	Tue 2/14/06	Tue 2/14/06					0%		
172	Perform LPI	Wed 2/15/06	Thu 2/16/06					L0%		
173	Perform radiographic inspection	Fri 2/17/06	Mon 2/20/06					0%		
174	Perform CMM dimensional inspection	Tue 2/21/06	Tue 2/28/06	1				0%		
175	Clean machined casting and prepare for assembly	Wed 3/1/06	Fri 3/3/06	1				0%		
176	Assemble shim, insulation, and hardware	Mon 3/6/06	Tue 3/7/06	1				0%		
177	Perform resistance test	Wed 3/8/06	Wed 3/8/06					10% 10% 10% 10% 10% 10% 10% 10% 10%		
178	Final inspection	Thu 3/9/06	Fri 3/10/06					0 /8		
179	Source inspection	Mon 3/13/06	Mon 3/13/06					70%		
180	Build shipping container, package and ship	Tue 3/14/06	Wed 3/15/06					0%		
181	Finished assembly on PPPL dock	Wed 3/15/06	Wed 3/15/06					3	45	
182	Timoriou associatify STITT E associ	1100 0/10/00	1100 0, 10,00					▼ 3		
183	MCWF Type B-2	Fri 1/13/06	Fri 4/14/06							
184	Receive casting	Fri 1/13/06	Fri 1/13/06					_1/13		
185	Rough machine casting	Mon 1/16/06	Fri 1/27/06					-0%		
186		Mon 1/30/06	Wed 3/15/06							
187	Finish machine casting							-0%		
	Perform I Pl	Thu 3/16/06	Thu 3/16/06	-				1 0%		
188	Perform LPI	Fri 3/17/06	Mon 3/20/06					0,	%	
189	Perform radiographic inspection	Tue 3/21/06	Wed 3/22/06	1				<u></u>	%	
190	Perform CMM dimensional inspection	Thu 3/23/06	Thu 3/30/06						0%	
191	Clean machined casting and prepare for assembly	Fri 3/31/06	Tue 4/4/06						% % -0% -0% -0% -0% -0%	
192	Assemble shim, insulation, and hardware	Wed 4/5/06	Thu 4/6/06	1					⊩ 0%	
193	Perform resistance test	Fri 4/7/06	Fri 4/7/06						60%	
194	Final inspection	Mon 4/10/06	Tue 4/11/06						6 0%	
195	Source inspection	Wed 4/12/06	Wed 4/12/06	1					<u>-</u> 0%	
196	Build shipping container, package and ship	Thu 4/13/06	Fri 4/14/06	1					<u> </u>	
197	Finished assembly on PPPL dock	Fri 4/14/06	Fri 4/14/06						4/14	
198										
199	MCWF Type B-3	Mon 2/13/06	Mon 5/15/06					—		
200	Receive casting	Mon 2/13/06	Mon 2/13/06	1				2/13		





ornl

201 202 203 204 205 206	Rough machine casting Finish machine casting	Tue 2/14/06	Mon 2/27/06	Oct Nov Dec	j Jan ⊦eb Mar	Apr May Jun	Jul Aug Sep	Oct Nov Dec	Jan Feb Mar Apr May Jun Jul Aug S
202 203 204 205	-								-0%
203 204 205	3	Tue 2/28/06	Thu 4/13/06						-0%
204	Perform mag permeability test	Fri 4/14/06	Fri 4/14/06						-0%
205	Perform LPI	Mon 4/17/06	Tue 4/18/06						10%
	Perform radiographic inspection	Wed 4/19/06	Thu 4/20/06						L0%
200	Perform CMM dimensional inspection	Fri 4/21/06	Fri 4/28/06						_0%
207	Clean machined casting and prepare for assembly	Mon 5/1/06	Wed 5/3/06						00/
208	Assemble shim, insulation, and hardware	Thu 5/4/06	Fri 5/5/06						00/
209	Perform resistance test	Mon 5/8/06	Mon 5/8/06						10% 10% 10% 10% 10%
210	Final inspection	Tue 5/9/06	Wed 5/10/06						00/
211	Source inspection	Thu 5/11/06	Thu 5/11/06						100/
212	Build shipping container, package and ship	Fri 5/12/06	Mon 5/15/06						0%
213	Finished assembly on PPPL dock								5/15
	Finished assembly on PPPL dock	Mon 5/15/06	Mon 5/15/06						→ 5/15
214									
215 216	MCWF Type B-4	Thu 3/16/06	Thu 6/15/06						V 1/10
	Receive casting	Thu 3/16/06	Thu 3/16/06						→ 3/16 → 0%
217	Rough machine casting	Fri 3/17/06	Thu 3/30/06						<u> </u>
218	Finish machine casting	Fri 3/31/06	Tue 5/16/06						0%
219	Perform mag permeability test	Wed 5/17/06	Wed 5/17/06						0%
220	Perform LPI	Thu 5/18/06	Fri 5/19/06						⊢0%
221	Perform radiographic inspection	Mon 5/22/06	Tue 5/23/06						_0%
222	Perform CMM dimensional inspection	Wed 5/24/06	Wed 5/31/06						□ 0%
223	Clean machined casting and prepare for assembly	Thu 6/1/06	Mon 6/5/06						<u>0</u> %
224	Assemble shim, insulation, and hardware	Tue 6/6/06	Wed 6/7/06						6 0%
225	Perform resistance test	Thu 6/8/06	Thu 6/8/06						<u> </u>
226	Final inspection	Fri 6/9/06	Mon 6/12/06						0%
227	Source inspection	Tue 6/13/06	Tue 6/13/06						_0%
228	Build shipping container, package and ship	Wed 6/14/06	Thu 6/15/06						60%
229	Finished assembly on PPPL dock	Thu 6/15/06	Thu 6/15/06						6/15
230									
231	MCWF Type B-5	Tue 3/28/06	Tue 6/27/06						▼
232	Receive casting	Tue 3/28/06	Tue 3/28/06						3/28
233	Rough machine casting	Wed 3/29/06	Tue 4/11/06						0%
234	Finish machine casting	Wed 4/12/06	Fri 5/26/06						
235	Perform mag permeability test	Mon 5/29/06	Mon 5/29/06						0%
236	Perform LPI	Tue 5/30/06	Wed 5/31/06						1 0%
237	Perform radiographic inspection	Thu 6/1/06	Fri 6/2/06	1					~0%
238	Perform CMM dimensional inspection	Mon 6/5/06	Mon 6/12/06						— 0 %
239	Clean machined casting and prepare for assembly	Tue 6/13/06	Thu 6/15/06						
240	Assemble shim, insulation, and hardware	Fri 6/16/06	Mon 6/19/06						10%
241	Perform resistance test	Tue 6/20/06	Tue 6/20/06						L ₀ %
242	Final inspection	Wed 6/21/06	Thu 6/22/06						10%
243	Source inspection	Fri 6/23/06	Fri 6/23/06						□0%
244	Build shipping container, package and ship	Mon 6/26/06	Tue 6/27/06						10%
245	Finished assembly on PPPL dock	Tue 6/27/06	Tue 6/27/06						6/27
246									V 0/21
247	MCWF Type B-6	Fri 4/14/06	Fri 7/14/06						
248	Receive casting	Fri 4/14/06	Fri 4/14/06						4/14
249	Rough machine casting	Mon 4/17/06	Fri 4/28/06						0%
250	Finish machine casting	Mon 5/1/06	Wed 6/14/06						_0%





ID	Task Name	Start	Finish		1st Quarter	2nd Quarter	3rd Quarter	4th Quarter	1st Quarter 2nd Quarter 3rd Quarter
251	Perform mag permeability test	Thu 6/15/06	Thu 6/15/06	Oct Nov Dec	Jan Feb Mar	Apr May Jun	Jul Aug Sep	Oct Nov Dec	Jan Feb Mar Apr May Jun Jul Aug Sep
252	Perform LPI	Fri 6/16/06	Mon 6/19/06						0%
253	Perform radiographic inspection	Tue 6/20/06	Wed 6/21/06						-0% -0% -0% -0% -0% -0% -0% -0% -0%
254	Perform CMM dimensional inspection	Thu 6/22/06	Thu 6/29/06						00/
255	Clean machined casting and prepare for assembly	Fri 6/30/06	Tue 7/4/06						0.00
256	Assemble shim, insulation, and hardware	Wed 7/5/06	Thu 7/6/06						0%
257	Perform resistance test	Fri 7/7/06	Fri 7/7/06						100/
258	Final inspection	Mon 7/10/06	Tue 7/11/06						076
259		Wed 7/12/06	Wed 7/12/06						10% Look
260	Source inspection	Thu 7/13/06	Fri 7/14/06						U%
- 1	Build shipping container, package and ship								
261	Finished assembly on PPPL dock	Fri 7/14/06	Fri 7/14/06						₹ 7/14
262	MONET	T 54000	T 045100						
263	MCWF Type C-4	Tue 5/16/06	Tue 8/15/06						—
264	Receive casting	Tue 5/16/06	Tue 5/16/06						5/16
265	Rough machine casting	Wed 5/17/06	Tue 5/30/06						-0%
266	Finish machine casting	Wed 5/31/06	Fri 7/14/06						0%
267	Perform mag permeability test	Mon 7/17/06	Mon 7/17/06						
268	Perform LPI	Tue 7/18/06	Wed 7/19/06						⊩0%
269	Perform radiographic inspection	Thu 7/20/06	Fri 7/21/06						0%
270	Perform CMM dimensional inspection	Mon 7/24/06	Mon 7/31/06						0%
271	Clean machined casting and prepare for assembly	Tue 8/1/06	Thu 8/3/06						□0%
272	Assemble shim, insulation, and hardware	Fri 8/4/06	Mon 8/7/06						0%
273	Perform resistance test	Tue 8/8/06	Tue 8/8/06						<u>-0</u> %
274	Final inspection	Wed 8/9/06	Thu 8/10/06						<u> </u> 0%
275	Source inspection	Fri 8/11/06	Fri 8/11/06						-0%
276	Build shipping container, package and ship	Mon 8/14/06	Tue 8/15/06						□0% □0% □0% □0% □0% □0% □0% □0% □0% □0%
277	Finished assembly on PPPL dock	Tue 8/15/06	Tue 8/15/06						♦ 8/15
278									
279	MCWF Type C-5	Tue 5/30/06	Tue 8/29/06						▼
280	Receive casting	Tue 5/30/06	Tue 5/30/06						5/30
281	Rough machine casting	Wed 5/31/06	Tue 6/13/06						0%
282	Finish machine casting	Wed 6/14/06	Fri 7/28/06						0%
283	Perform mag permeability test	Mon 7/31/06	Mon 7/31/06						0%
284	Perform LPI	Tue 8/1/06	Wed 8/2/06						0%
285	Perform radiographic inspection	Thu 8/3/06	Fri 8/4/06						⊩ 0%
286	Perform CMM dimensional inspection	Mon 8/7/06	Mon 8/14/06						0%
287	Clean machined casting and prepare for assembly	Tue 8/15/06	Thu 8/17/06						0%
288	Assemble shim, insulation, and hardware	Fri 8/18/06	Mon 8/21/06						∏ ₀ %
289	Perform resistance test	Tue 8/22/06	Tue 8/22/06						0%
290	Final inspection	Wed 8/23/06	Thu 8/24/06						\ _0%
291	Source inspection	Fri 8/25/06	Fri 8/25/06						0% -0% -0% -0% -0% -0% -0% -0% -0% -0%
292	Build shipping container, package and ship	Mon 8/28/06	Tue 8/29/06						-0%
293	Finished assembly on PPPL dock	Tue 8/29/06	Tue 8/29/06						8/2
294									\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
295	MCWF Type C-6	Fri 6/16/06	Fri 9/15/06						
296	Receive casting	Fri 6/16/06	Fri 6/16/06						6/16
297	Rough machine casting	Mon 6/19/06	Fri 6/30/06						-0%
298	Finish machine casting	Mon 7/3/06	Wed 8/16/06						0%
	Perform mag permeability test	Thu 8/17/06	Thu 8/17/06						-0%
299			Mon 8/21/06						L0%
299 300	Perform LPI	Fri 8/18/06	[V[O]] 6/2 I/Uh						





ID	Task Name	Start	Finish	4th Qu	arter		1st Qu	arter		2nd Qu	arter		3rd Quai	rter		4th Qua	arter		1st Qua	arter		2nd Q	uarter		3rd Quai	rter	4	th Qu
				Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct
301	Perform radiographic inspection	Tue 8/22/06	Wed 8/23/06																							_0°	%	
302	Perform CMM dimensional inspection	Thu 8/24/06	Thu 8/31/06																								0%	
303	Clean machined casting and prepare for assembly	Fri 9/1/06	Tue 9/5/06																								⊣0 %	
304	Assemble shim, insulation, and hardware	Wed 9/6/06	Thu 9/7/06																								0%	
305	Perform resistance test	Fri 9/8/06	Fri 9/8/06																								0%	
306	Final inspection	Mon 9/11/06	Tue 9/12/06																								<u>-</u> 0%	
307	Source inspection	Wed 9/13/06	Wed 9/13/06																								0%	
308	Build shipping container, package and ship	Thu 9/14/06	Fri 9/15/06																								0%	
309	Finished assembly on PPPL dock	Fri 9/15/06	Fri 9/15/06																								9/1	5
310																												
311	Project Complete	Fri 9/15/06	Fri 9/15/06																								9/1	5

Modular Coil Winding Forms
Date created: 29-Oct-2004
Last revised: 21-Dec-2004

Kevin Bowling