



Weld Review Operation Materials

Workorder: 64880/1.0 Engineer: BLUE/DOUG MCCORKLE Part: -

Sub ID: 1 Op:10 Resource: 230-FABRICATION - WEIDNER Drawing ID: SE121-001P Revision: A

Material 1	Material 2	Details	PWHT	Min Thk	Max Thi	Rvw	WPS	Rev	Approval By
INCONEL 625	INCONEL 625		0	0.3750	0.3750	Y	WPS291.5	0	634-M.IVERSON
<i>TIG WELD ONLY</i>									

Sub ID: 1 Op:30 Resource: 230-FABRICATION - WEIDNER Drawing ID: SE121-001P Revision: A

Material 1	Material 2	Details	PWHT	Min Thk	Max Thi	Rvw	WPS	Rev	Approval By
INCONEL 625	INCONEL 625		0	0.3750	0.3750	Y	WPS291.5	0	634-M.IVERSON
<i>TIG WELD ONLY</i>									

Sub ID: 1 Op:70 Resource: 230-FABRICATION - WEIDNER Drawing ID: SE121-001P Revision: A

Material 1	Material 2	Details	PWHT	Min Thk	Max Thi	Rvw	WPS	Rev	Approval By
INCONEL 625	INCONEL 625		0	0.3750	0.3750	Y	WPS291.5	0	634-M.IVERSON
<i>TIG WELD ONLY</i>									

Sub ID: 1 Op:90 Resource: 230-FABRICATION - WEIDNER Drawing ID: SE121-002P Revision: --

Material 1	Material 2	Details	PWHT	Min Thk	Max Thi	Rvw	WPS	Rev	Approval By
INCONEL 625	INCONEL 625		0	0.3750	0.3750	Y	WPS291.5	0	634-M.IVERSON
<i>TIG WELD ONLY</i>									

Sub ID: 14 Op:27 Resource: 230-FABRICATION - WEIDNER Drawing ID: SE121-001P Revision: A

Material 1	Material 2	Details	PWHT	Min Thk	Max Thi	Rvw	WPS	Rev	Approval By
INCONEL 625	INCONEL 625		0	0.3750	0.3750	Y	WPS291.5	0	634-M.IVERSON
<i>TIG WELD ONLY</i>									

Sub ID: 15 Op:27 Resource: 230-FABRICATION - WEIDNER Drawing ID: SE121-001P Revision: A

Material 1	Material 2	Details	PWHT	Min Thk	Max Thi	Rvw	WPS	Rev	Approval By
INCONEL 625	INCONEL 625		0	0.3750	0.3750	Y	WPS291.5	0	634-M.IVERSON
<i>TIG WELD ONLY</i>									



Weld Review Operation Materials

Sub ID: 16 Op:27

Resource: 230-FABRICATION - WEIDNER

Drawing ID: SE121-001P Revision: A

Material 1	Material 2	Details	PWHT	Min Thk	Max Thi	Rvw	WPS	Rev	Approval By
INCONEL 625	INCONEL 625		0	0.3750	0.3750	Y	WPS291.5	0	634-M.IVERSON
<i>TIG WELD ONLY</i>									

Sub ID: 17 Op:27

Resource: 230-FABRICATION - WEIDNER

Drawing ID: SE121-001P Revision: A

Material 1	Material 2	Details	PWHT	Min Thk	Max Thi	Rvw	WPS	Rev	Approval By
INCONEL 625	INCONEL 625		0	0.3750	0.3750	Y	WPS291.5	0	634-M.IVERSON
<i>TIG WELD ONLY</i>									

Sub ID: 18 Op:27

Resource: 230-FABRICATION - WEIDNER

Drawing ID: SE121-001P Revision: A

Material 1	Material 2	Details	PWHT	Min Thk	Max Thi	Rvw	WPS	Rev	Approval By
INCONEL 625	INCONEL 625		0	0.3750	0.3750	Y	WPS291.5	0	634-M.IVERSON
<i>TIG WELD ONLY</i>									

Sub ID: 19 Op:10

Resource: 230-FABRICATION - WEIDNER

Drawing ID: SE121 Revision: A

Material 1	Material 2	Details	PWHT	Min Thk	Max Thi	Rvw	WPS	Rev	Approval By
304L SST	INCONEL 625			0.1250	1.0000	Y	WPS328.5	0	634-M.IVERSON
<i>INCO TUBE TO SST FLNG.</i>									

Sub ID: 21 Op:10

Resource: 230-FABRICATION - WEIDNER

Drawing ID: SE121 Revision: A

Material 1	Material 2	Details	PWHT	Min Thk	Max Thi	Rvw	WPS	Rev	Approval By
INCONEL 625	INCONEL 625		0	0.3750	0.3750	Y	WPS291.5	0	634-M.IVERSON
<i>TIG WELD ONLY</i>									

Sub ID: 25 Op:20

Resource: 230-FABRICATION - WEIDNER

Drawing ID: SE121-003P Revision: 0

Material 1	Material 2	Details	PWHT	Min Thk	Max Thi	Rvw	WPS	Rev	Approval By
INCONEL 625	INCONEL 625		0	0.3750	0.3750	Y	WPS291.5	0	634-M.IVERSON
<i>TIG WELD ONLY</i>									



Weld Review Operation Materials

Sub ID: 26 Op:27 Resource: 230-FABRICATION - WEIDNER Drawing ID: SE121-001P Revision: A

Material 1	Material 2	Details	PWHT	Min Thk	Max Thi	Rvw	WPS	Rev	Approval By
INCONEL 625	INCONEL 625		0	0.3750	0.3750	Y	WPS291.5	0	634-M.IVERSON
<i>TIG WELD ONLY</i>									

Sub ID: 29 Op:40 Resource: 230-FABRICATION - WEIDNER Drawing ID: SE11 Revision: --

Material 1	Material 2	Details	PWHT	Min Thk	Max Thi	Rvw	WPS	Rev	Approval By
INCONEL 625	INCONEL 625		0	0.3750	0.3750	Y	WPS291.5	0	634-M.IVERSON
<i>TIG WELD ONLY</i>									

Sub ID: 29 Op:50 Resource: 205-PLASMA WORKCENTER Drawing ID: SE121 Revision: --

Material 1	Material 2	Details	PWHT	Min Thk	Max Thi	Rvw	WPS	Rev	Approval By
INCONEL 625	INCONEL 625		0	0.1250	0.1250	Y			
<i>PLASMA WELDING</i>									

Sub ID: 29 Op:60 Resource: 230-FABRICATION - WEIDNER Drawing ID: SE121 Revision: --

Material 1	Material 2	Details	PWHT	Min Thk	Max Thi	Rvw	WPS	Rev	Approval By
INCONEL 625	INCONEL 625		0	0.3750	0.3750	Y	WPS291.5	0	634-M.IVERSON
<i>TIG WELD ONLY</i>									