

Customer: PRINCETON PLASMA PHYSICS LAB

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Part: /

Drawing ID: SE120-004

Revisio 2

Customer S005243-F/Ln:7

Serial No.: 8/7

Reported By: DOUG MCCORKLE

n:

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Problem: MAGNETIC PERMEABILITY TO BE 1.02 MAX.

AT FLANGE--OUT SIDE OF SEAL RING GROOVE CHECKS GREATER THAN 1.02 BUT
LESS THAN 1.1
IN SEAT RING, BOTTOM AND SIDES--PERMEABILITY CHECKS GREATER THAN 1.1
BUT LESS THAN

**Proposed
Disposition:**

Customer disposition required

Number of additional pages: 0

Customer Disposition: Use As Is Rework Repair Scrap
Replace

Technical Contact _____

Title: _____ **Date:** _____

Buyer Approval: _____

Title: _____ **Date:** _____

Major Tool Implemented _____

Title: _____ **Date:** _____

By:

Nonconformance Report: Major Tool NC18590.

This is for SE120-004

Please review and provided disposition. This NCR is for a Lot 7 Port 4 Flange that checked o.k. prior to machining and was not included with the previous submittal.

Problem:

MAGNETIC PERMEABILITY TO BE 1.02 MAX.

AT FLANGE--OUT SIDE OF SEAL RING GROOVE CHECKS GREATER THAN 1.02 BUT LESS THAN 1.1.

IN SEAL RING-BOTTOM AND SIDES--PERMEABILITY CHECKS GREATER THAN 1.1 BUT LESS THAN 1.15

Project Disposition:

Use as is

Approvals:

Procurement Technical Representative

Responsible Line Manager: