

Customer: PRINCETON PLASMA PHYSICS LAB

Contact: Mike Viola
E-Mail: mviola@pppl.gov

Telephone: (609) 243-3655
Fax:

**Part: SE120-004 PORT 12B / PORT 12B SUB-
ASSEMBLY**

Customer S005243-F/Ln:8
Serial No: 3/8

Drawing ID: **ASSEMBLY** Revisio 1
Reported By: Doug McCorkle n:
E-Mail: dMcCorkle@MajorTool.com

Telephone: 317-636-6433
Fax: 317-634-9420

Problem: Requirement - Magnetic Permeablility 1.02 Mu Max.
Measured less than 1.01 all over EXCEPT at flange 1.10 - 1.15. Both surfaces inside and out

Proposed

Disposition: Condition previously reported on NCR 18175 (highest readings have changed from 1.10 to 1.15)
as detail serial number 283/8

Number of additional pages: 0

Customer Disposition: Use As Is Rework Repair Scrap

Replace

Technical Contact _____

Title: _____ **Date:** _____

Buyer Approval: _____

Title: _____ **Date:** _____

Major Tool Implemented _____

Title: _____ **Date:** _____

By:
(609) 243-3248

Nonconformance Report: Major Tool NC18762.

This is for **SE120-004 PORT 12B / PORT 12B SUB-ASSEMBLY**

Requirement - Magnetic Permeability 1.02 Mu Max

Problem:

Condition previously reported on NCR 18175 (highest readings have changed from 1.10 to 1.15) as detail serial number 283/8

Measured less than 1.01 all over EXCEPT at flange 1.10 - 1.15. Both surfaces inside and out

Project Disposition:

Use as is

Approvals:

Procurement Technical Representative

Responsible Line Manager: