Contact:	PRINCETON PLASMA PH Mike Viola mviola@pppl.gov	YSICS LAB			e: 609-243-3655 x: 609-243-3248		
	Part: SE120-004-42 / O-RING, VITON Prawing ID: SE120-004 Revision: 1			Customer P.O.: S005243-F/Ln:1 Qty: 12			
1 *	DOUG MCCORKLE dMcCorkle@MajorTool.com			Telephone: 317-636-6433 Fax: 317-634-9420			
	em: viton o-rings are damaged upon removal from port flanges after vacum testing. o-rings recieved numerous cuts from the edges of retainer strips during the installation and torque of retaining strips and flanges. their are currently no extra in system, drawing shows this as a shippable item.						
Proposed Dispo	sition: CUSTOMER DISPOSITION	REQUIRED (apj	plies to Ports 4	and 12)			
Number	of additional pages: 0						
Customer Dispo	osition: [] Use As Is	[] Rework	[] Repair	[] Scrap	[] Replace		
Technical Contact Approval:				Title:		Date:	
	Buyer Approval:			Title <u>:</u>		Date:	
Major Tool	I Implemented By:			Title <u>:</u>		Date:	

Nonconformance Report: Major Tool NC19288

This is for SE120-004-42 / O-RING, VITON

Problem:

viton o-rings are damaged upon removal from port flanges after vacuum testing. O-rings received numerous cuts from the edges of retainer strips during the installation and torque of retaining strips and flanges. Their are currently no extra in system, drawing shows this as a shippable item.

Doug McCorkle

Project Disposition:

Scrap and Do not replace.

Approvals:

Procurement Technical Representative

Responsible Line Manager:

Project Quality Assurance: