
Customer: PRINCETON PLASMA PHYSICS LAB

Contact: LARRY SUTTON
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Part: /

Drawing ID: SE120-004

Revision: 2

Customer P.O.: S005243-F/Ln:1
Serial No./Qty:

Reported By: DOUG MCCORKLE
E-Mail: dMcCorkle@MajorTool.com

Telephone: 317-636-6433
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Problem: The .637 +/--.005 dimension varies around part over and undersized, .480-.9

Proposed Disposition:

SUBMITTING TO PPPL.
REFERENCE DRAWING SE121-013 ZONE G4.

Number of additional pages: _____

Customer Disposition: Use As Is Rework Repair Scrap Replace

Technical Contact Approval: _____

Title: _____ **Date:** _____

Buyer Approval: _____

Title: _____ **Date:** _____

Major Tool Implemented By: _____

Title: _____ **Date:** _____

Nonconformance Report: Major Tool NC19391

This is for REFERENCE DRAWING SE121-013 ZONE G4.

Problem:

The .637 +/- .005 dimension varies around part over and undersized, .480-.9

Doug McCorkle

Project Disposition:

Undersize condition rejected – Flange seal groove cannot be less than .62 -.005” per model. For the undersize condition, ID of seal must be ground back and seal groove filled or additional material added to flange ID to restore the .62” dimension. Oversize condition (0.9”) may be tolerated if acceptable corrective action allows seal to be welded to flange.” Please propose corrective actions for both conditions for approval.

Approvals:

Procurement Technical Representative

Responsible Line Manager:

Project Quality Assurance: