
Customer: PRINCETON PLASMA PHYSICS LAB

Contact: LARRY SUTTON
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Part: /

Drawing ID: SE120-004

Revision: 2

Customer P.O.: S005243-F/Ln:1
Serial No./Qty:

Reported By: DOUG MCCORKLE
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Problem: The .469 +/--.005 dimension varies around part over and undersized, .240-.432

Proposed Disposition:

SUBMITTING TO PPPL.
REFERENCE DRAWING SE121-013, ZONE B5

Number of additional pages: _____

Customer Disposition: Use As Is Rework Repair Scrap Replace

Technical Contact Approval: _____

Title: _____ **Date:** _____

Buyer Approval: _____

Title: _____ **Date:** _____

Major Tool Implemented By: _____

Title: _____ **Date:** _____

Nonconformance Report: Major Tool NC19392

This is for REFERENCE DRAWING SE121-013, ZONE B5

Problem:

The .469 +/- .005 dimension varies around part over and undersized, .240-.432

Doug McCorkle

Project Disposition:

It appears from these dimensions that the tapped holes would break through the seal groove. Fill all holes to provide a minimum 1/8" cap weld and grind flush for all flanges. Advise PPPL method of filling holes for approval prior to work. Solution must avoid virtual leaks. Inspect with 8x magnification to verify complete seal.

Approvals:

Procurement Technical Representative

Responsible Line Manager:

Project Quality Assurance: