

---

**Customer: PRINCETON PLASMA PHYSICS LAB**

Contact: Mike Viola  
E-Mail: mviola@pppl.gov

Telephone: 609-243-3655  
Fax: 609-243-2021

**Part: /**

Drawing ID: SE120-004

Revision: 2

Customer P.O.: S005243-F/Ln:3  
Serial No./Qty:

Reported By: DOUG MCCORKLE  
E-Mail: dMcCorkle@MajorTool.com

Telephone: 317-636-6433  
Fax: 317-634-9420

Problem: The profile of the vessel skin exceeds the tolerance. The vessel profile checks from -0.317 / +0.397.

Refer to attached graphical report.

---

**Proposed Disposition:**

REVIEW FOR ACCEPTANCE

---

Number of additional pages: 0

---

**Customer Disposition:**     Use As Is     Rework     Repair     Scrap     Replace

**Technical Contact Approval:** \_\_\_\_\_

**Title:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Buyer Approval:** \_\_\_\_\_

**Title:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Major Tool Implemented By:** \_\_\_\_\_

**Title:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Nonconformance Report: Major Tool NC19704

This is for: **VVSA # 3 Profile** SE120-004

**Problem:**

The profile of the vessel skin exceeds the tolerance. The vessel profile checks from -0.317 / +0.397.  
Refer to graphical report.

**MTM Recommended Disposition:**

**Project Disposition:**

Recent data associated with NC19990 reflects current conditions and supersedes this NCR.  
This NC is closed.

**Approvals:**

---

Procurement Technical Representative

---

Responsible Line Manager: