Major Tool & Machine, Inc. 1458 East 19th Street

Customer: PRINCETON PLASMA PHYSICS LAB

Page: 1 Date: 05/04/06 MTM N/C: 19766 **Indianapolis, IN 46218-4289 User ID: MCCORKLE**

Contact: Mike Viola E-Mail: mviola@pppl.gov			1	e: 609-243-3655 k: 609-243-2021		
Part: / Drawing ID: SE120-004	Revision: 2		Customer P.O Serial No./Qty	.: S005243-F/Li	1:1	
Reported By: DOUG MCCORKLE E-Mail: dMcCorkle@MajorTool.co	m			e: 317-636-6433 x: 317-634-9420		
Problem: The port 8 a and b is out of	positional tolerance	ð.				
The port 8a checks 1.394 p	osition and the face	runs out from -	0.320 / -0.208.			
The port 8b checks 0.926 p	osition and the face	runs out from -	0.001 / -0.064.			
Proposed Disposition: Corresponding point cloud	inspection data uplo	oaded to PPPL f	tp site 04May2006	5.		
Number of additional pages: 0	_					
Customer Disposition: [] Use As Is	[] Rework	[] Repair	[] Scrap	[] Replace		
			Title:		Date:	
Buyer Approval:			Title:		Date:	
Major Tool Implemented By:			Title:		Date:	

/Open

The port 8 a and b is out of positional tolerance.
The port 8a checks 1.394 position and the face runs out from -0.320 / -0.208
The port 8b checks 0.926 position and the face runs out from -0.001 / -0.064
Project Disposition:
Accept as is.
Approvals:
Procurement Technical Representative
Responsible Line Manager:

Nonconformance Report: NC19766