Customer: PRINCETON PLASM Contact: Mike Viola E-Mail: mviola@pppl.gov	AA PHYSICS LAB	Telephone: 609-243-3655 Fax: 609-243-2021					
Part: / Drawing ID: SE120-004	Revision: 2	Customer P.O.: S005243-F/Ln:1 Serial No./Qty: VVSA # 1					
Reported By: DOUG MCCORKLE E-Mail: dMcCorkle@MajorTo	ol.com	Telephone: 317-636-6433 Fax: 317-634-9420					
Problem: The port 15 a and b is out of positional tolerance.							
The port 15a checks 1.148 position and the face runs out from -0.413 / -0.327.							
The port 15b checks 0.747 position and the face runs out from -0.172 / -0.108.							

Proposed Disposition:

Corresponding point cloud inspection data uploaded to PPPL ftp site 04May2006.

Number of additional pages:

Customer Disposition:	[] Use As Is	[] Rework	[] Repair	[] Scrap	[] Replace	
Technical Contact	Approval:		,	Title <u>:</u>		Date:
Buyer	Approval:			Title <u>:</u>		Date:
Major Tool Implem	ented By:		,	Title <u>:</u>		Date:

n:\mtmapps\Mtnonc14.qrp

Major Tool and Machine, Inc. 1458 East 19th Street, Indianapolis, IN 46218-4289 Tel: 317-636-6433 Fax: 317-634-9420

Nonconformance Report: NC 19767

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Project Disposition:

Accept as is.

Approvals:

Procurement Technical Representative

Responsible Line Manager: