Major Tool & Machine, Inc. 1458 East 19th Street Indianapolis, IN 46218-4289

Page: 1
MTM N/C: 19772 Date: 05/04/06
User ID: MCCORKLE

Contact:	PRINCETON PLASMA PH Mike Viola mviola@pppl.gov	YSICS LAB			ne: 609-243-3655 ax: 609-243-2021	
Part: Drawing ID:		Revision: 2			O.: S005243-F/Lr ty: VVSA # 1	1:1
	DOUG MCCORKLE dMcCorkle@MajorTool.com				ne: 317-636-6433 ax: 317-634-9420	
Problem:	The port 6 a and b is out of po	sitional tolerance				
	The port 6a checks 1.131 posit	tion and the face	runs out from -0	0.530 / -0.290.		
	The port 6b checks 0.612 positi	tion and the face	runs out from -0	0.223 / -0.135.		
Proposed Dispo	sition: Corresponding point cloud ins	pection data uplo	aded to PPPL ft	p site 04May2000	5.	
Number	of additional pages: 0					
Customer Dispo	osition: [] Use As Is	[] Rework	[] Repair	[] Scrap	[] Replace	
Technical	Technical Contact Approval:			Title:		Date:
	Buyer Approval:			Title <u>:</u>		Date:
Major Tool Implemented By:				Title:		Date:

n:\mtmapps\Mtnonc14.qrp

Nonconformance Report: NC 19772
The port 6 a and b is out of positional tolerance.
The port 6a checks 1.131 position and the face runs out from -0.530 $/$ -0.29
The port 6b checks 0.612 position and the face runs out from -0.223 / -0.13
Project Disposition:
Accept as is
Approvals:
Procurement Technical Representative

Responsible Line Manager: