Customer: PRINCETON PLASMA PHYSICS LAB Contact: Mike Viola Telephone: 609-243-3655 Fax: 609-243-2021 E-Mail: mviola@pppl.gov Part: / Customer P.O.: S005243-F/Ln:1 Serial No./Qty: VVSA # 1 Drawing ID: SE120-004 Revision: 2 Reported By: DOUG MCCORKLE Telephone: 317-636-6433 E-Mail: dMcCorkle@MajorTool.com Fax: 317-634-9420 Problem: The port 2 a and b is out of positional tolerance. The port 2a checks 1.016 position and the face runs out from -0.013 / +0.034.

The port 2b checks 0.990 position and the face runs out from +0.001 / +0.045.

Proposed Disposition:

Corresponding point cloud inspection data uploaded to PPPL ftp site 04May2006.

Number of additional pages: 0

Customer Disposition:	[] Use As Is	[] Rework	[] Repair	[] Scrap	[] Replace	
Technical Contact Approval:				Title:		Date:
Buyer Approval:				Title <u>:</u>		Date:
Major Tool Implemented By:				Title <u>:</u>		Date:

Nonconformance Report: NC 19774

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Project Disposition:

Accept as is

Approvals:

Procurement Technical Representative

Responsible Line Manager: