NCSX RFID	Number: 12-014		RFD Description:	
Part I			Eliminate Weld Relief on End Covers	
Initiator: Doug McCorkle		Organization: MTM		
List of Impacted Documents: (Specification, MIT/QA Plan, SOW, drawing, etc.) SE121-091 and NCSX-CSPEC-12-02 (Section 6 – Drawings)				
Cost Impact: (If none, so state)				
None				
Schedule Impact: (If none, so state)				
None				
Quality Impact: (If none, so state) None				
State Requirement Deviation is Requested For: (Specification, MIT/QA Plan, SOW,				
drawing, etc.): Drawing SE121—91 zone G-4 Dimension: .13 (3x)				
Full Description of the Deviation Requested: (Use continuation pages, e-mails, letter, sketches, etc. as needed and include amplifying information as appropriate to support deviation request.)				
Deviation Requested: Request omitting the groove defined by these dimensions.				
Justification: This requirement on the drawing was added to facilitate the way that PPPL expected MTM to perform leak checking. MTM is performing leak checking in a different fashion and therefore this requirement is no longer needed.				
Attachments:				
Initiator Signature	e: Doug McCo	rkle/M. V	Viola Date: 20Feb2006	

Eliminate Weld Relief on End Covers				
Organization: PPPL				
Impact on Interfaces with Other WBS Elements/Items: (If none, so state): NONE				
RLM Recommendation:				
Additional remarks: It is a feature that we do not need anymore, since they (MTM) are doing all the leak checking completely differently than we imagined.				
Approved. No ECP required.				
☑ Approved. ECP-044 will be processed to fold this updated drawing into the CSPEC.				
NCSX Systems Engineering Support Manager				
☐ Not Approved. Reason(s) for disapproval:				