



Summary Contract Milestone Planned Completed

ID	Task Name	Contract Finish	Plan Start	Plan Finish	% Comp	was start March 1	was finish March 1	Feb 05	Mar 05	Apr 05	May 05	Jun 05	Jul 05	Aug 05	Sep 05	Oct 05	Nov 05	Dec 05	Jan 06	Feb 06	Mar 06	Apr 06	May 06	Jun 06	Jul 06	Aug 06	Sep 06	
62	Pack for Shipping #1	11/1/05	5/20/06	5/22/06		4/3/06	4/7/06																					
63	Receive at PPPL	11/15/05	5/23/06	5/23/06		4/10/06	4/12/06																					
64	<b>Second 120 deg seg QLI# 3 Lot # 2</b>	NA	8/12/05	12/30/05		NA	NA																					
65	60 deg segment	7/22/05	8/12/05	9/9/05	100	NA	NA																					
66	60 deg segment	8/19/05	8/26/05	10/7/05	100	NA	NA																					
67	Join two pieces	9/5/05	10/7/05	11/16/05	100	NA	NA																					
68	Machine for Ports	9/23/05	1/4/06	1/19/06	100	NA	NA																					
69	<b>Weld Ports</b>	10/21/05	1/20/06	3/3/06		NA	NA																					
70	NB Port	NA	1/20/06	1/25/06	100	NA	NA																					
71	Port 4	NA	1/25/06	1/31/06	100	NA	NA																					
72	Port 12	NA	1/31/06	2/6/06	100	NA	NA																					
73	Domes	NA	2/6/06	2/9/06	100	NA	NA																					
74	Round Ports (less dome ports)	NA	2/9/06	2/15/06	100	NA	NA																					
75	Dome Ports 17 & 18	NA	2/15/06	2/20/06	100	NA	NA																					
76	(8) Bosses	NA	2/20/06	3/3/06	100	NA	NA																					
77	100% Laser Scan Layout and Weld Flanges	NA	3/6/06	4/24/06	20	NA	3/6/06																					
78	Polish and Rough Clean Interior	NA	4/25/06	5/1/06		NA	3/13/06																					
79	Weld on Spacer and Covers	NA	5/2/06	5/5/06		NA	3/16/06																					
80	<b>Vacuum Test</b>	11/25/05	NA	NA		NA	3/20/06																					
81	First Vacuum Test	NA	5/5/06	5/9/06		NA	3/20/06																					
82	Heat Blankets (deleted)	NA	NA	NA		NA	NA																					
83	Thermal Cycle (deleted)	NA	NA	NA		NA	NA																					
84	Final Vacuum Test	NA	5/10/06	5/15/06		NA	3/27/06																					
85	Laser check after Vacuum Test	NA	5/15/06	5/17/06		NA	3/29/06																					
86	Cut Off Ports	12/9/05	5/18/06	5/23/06		NA	4/3/06																					
87	Final Machine	11/1/05	5/24/06	5/29/06		NA	4/12/06																					
88	<b>Tack on Ports, weld on tube and block (NEW)</b>	NA	5/29/06	7/14/06		NA	4/24/06																					
89	Final Inspection	NA	7/17/06	7/19/06		NA	5/3/06																					
90	Pack for Shipping #2	12/16/05	7/20/06	7/24/06		NA	5/9/06																					
91	Receive at PPPL	12/22/05	7/25/06	7/25/06		NA	5/12/06																					
92	<b>Third 120 deg seg QLI# 3 Lot # 3</b>	NA	9/30/05	5/12/06		NA	NA																					
93	60 deg segment	8/26/05	9/30/05	1/23/06	100	NA	NA																					
94	60 deg segment	9/30/05	12/1/05	1/31/06	100	NA	NA																					
95	Join two pieces	10/17/05	1/23/06	2/10/06	100	NA	NA																					
96	Machine for Ports	10/28/05	3/16/06	4/12/06	100	NA	4/21/06																					
97	<b>Weld Ports</b>	11/18/05	4/17/06	6/6/06		3/13/06	4/6/06																					
98	NB	NA	4/17/06	4/24/06		3/13/06	3/17/06																					
99	Port 4	NA	4/24/06	4/28/06		3/17/06	3/22/06																					
100	Port 12	NA	4/28/06	5/3/06		3/22/06	3/27/06																					
101	Domes	NA	5/3/06	5/8/06		3/27/06	3/29/06																					
102	Round Ports (less dome ports)	NA	5/8/06	5/22/06		3/29/06	4/3/06																					
103	Dome Ports 17 & 18	NA	5/22/06	5/25/06		4/3/06	4/6/06																					
104	(8) Bosses	NA	5/25/06	6/1/06		4/7/06	4/14/06																					
105	100% Laser Scan Layout and Weld Flanges	NA	6/1/06	6/6/06		4/17/06	4/20/06																					
106	Polish and Rough Clean Interior	NA	6/6/06	6/16/06		4/21/06	4/26/06																					
107	Weld on Spacer and Covers	NA	6/16/06	6/19/06		4/26/06	4/28/06																					
108	<b>Vacuum Test</b>	12/17/05	NA	NA		5/1/06	5/12/06																					
109	First Vacuum Test	NA	6/19/06	6/21/06		5/1/06	5/8/06																					
110	Heat Blankets (deleted)	NA	NA	NA		NA	NA																					
111	Thermal Cycle (deleted)	NA	NA	NA		NA	NA																					
112	Final Vacuum Test	NA	6/21/06	6/26/06		5/9/06	5/10/06																					
113	Laser check after Vacuum Test	NA	6/26/06	6/28/06		5/11/06	5/12/06																					
114	Cut Off Ports	1/17/06	6/29/06	7/3/06		5/15/06	5/19/06																					
115	Final Machine	12/2/05	7/5/06	7/10/06		5/22/06	5/26/06																					
116	<b>Tack on Ports, weld on tube and block (NEW)</b>	NA	7/10/06	8/7/06		5/29/06	6/5/06																					
117	Final Inspection	NA	8/8/06	8/10/06		6/6/06	6/9/06																					
118	Pack for Shipping #3	12/0/06	8/11/06	8/14/06		6/9/06	6/12/06																					
119	Receive at PPPL	1/26/06	8/15/06	8/15/06		6/13/06	6/16/06																					
120	<b>Tooling Deliveries</b>	2/1/06	NA	NA		6/13/06	6/23/06																					
121	Pack for PPPL - Tooling	1/27/06	8/7/06	8/10/06		6/13/06	6/19/06																					
122	Receive at PPPL - Tooling	2/1/06	8/11/06	8/11/06		6/20/06	6/23/06																					

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