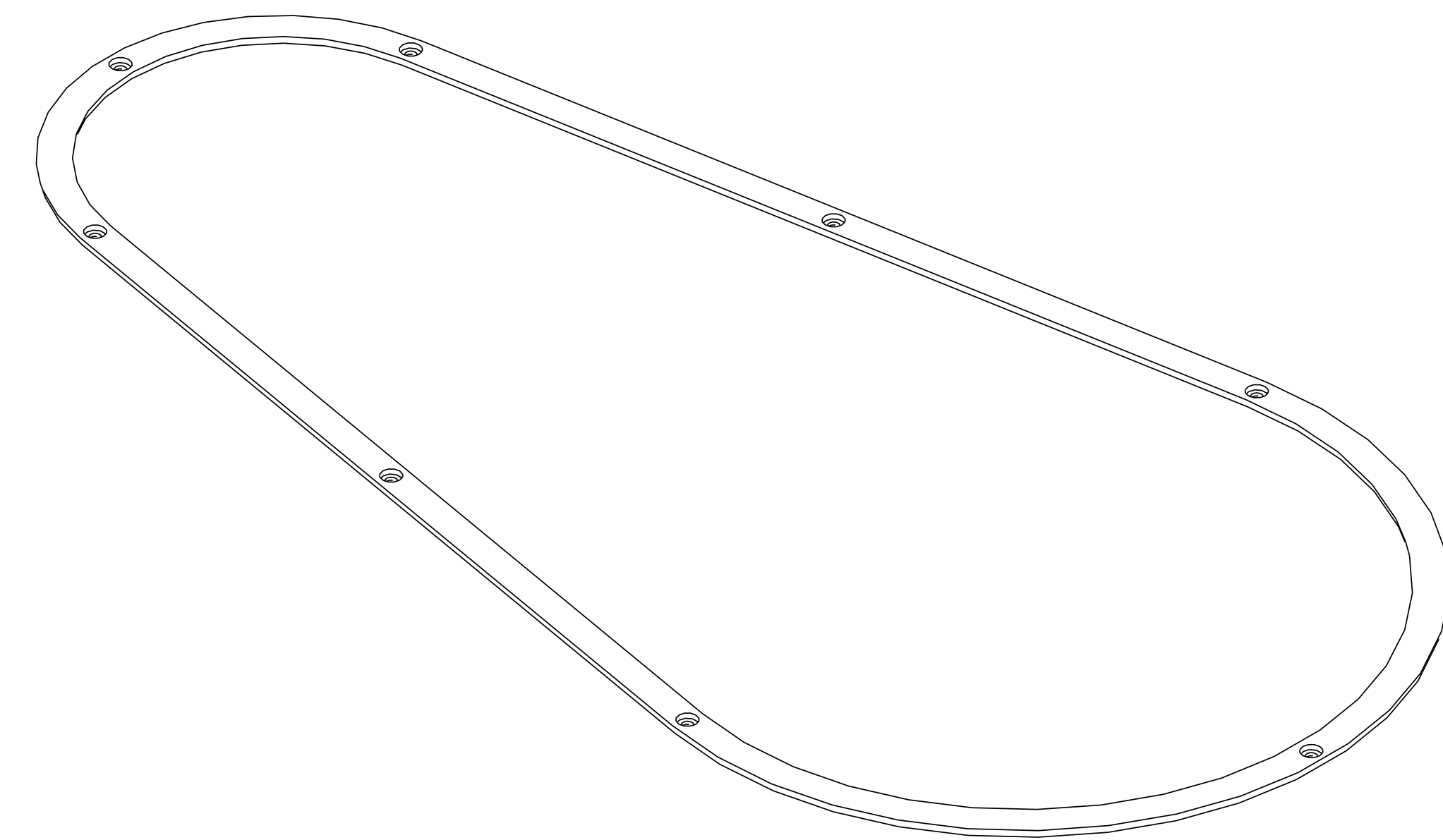
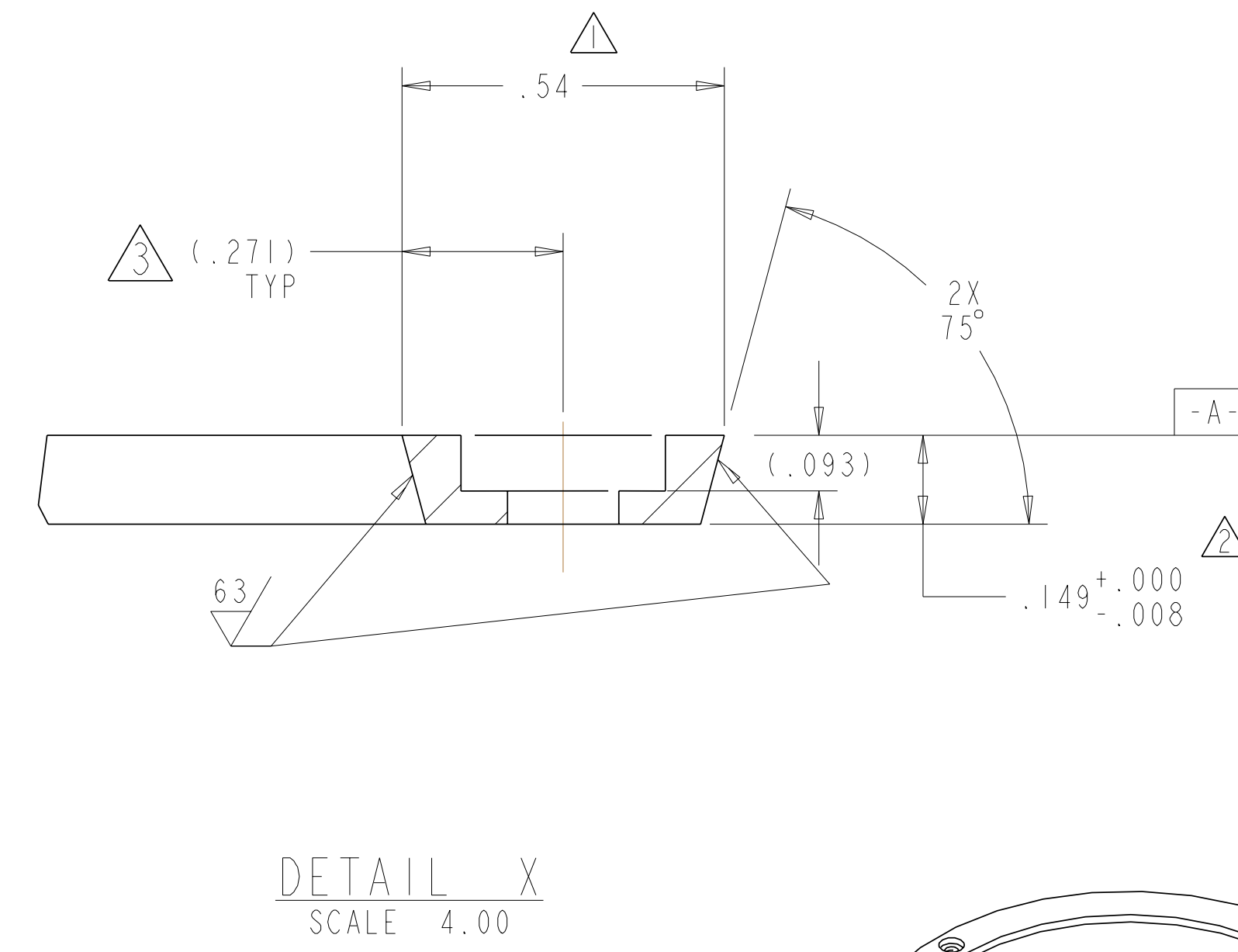
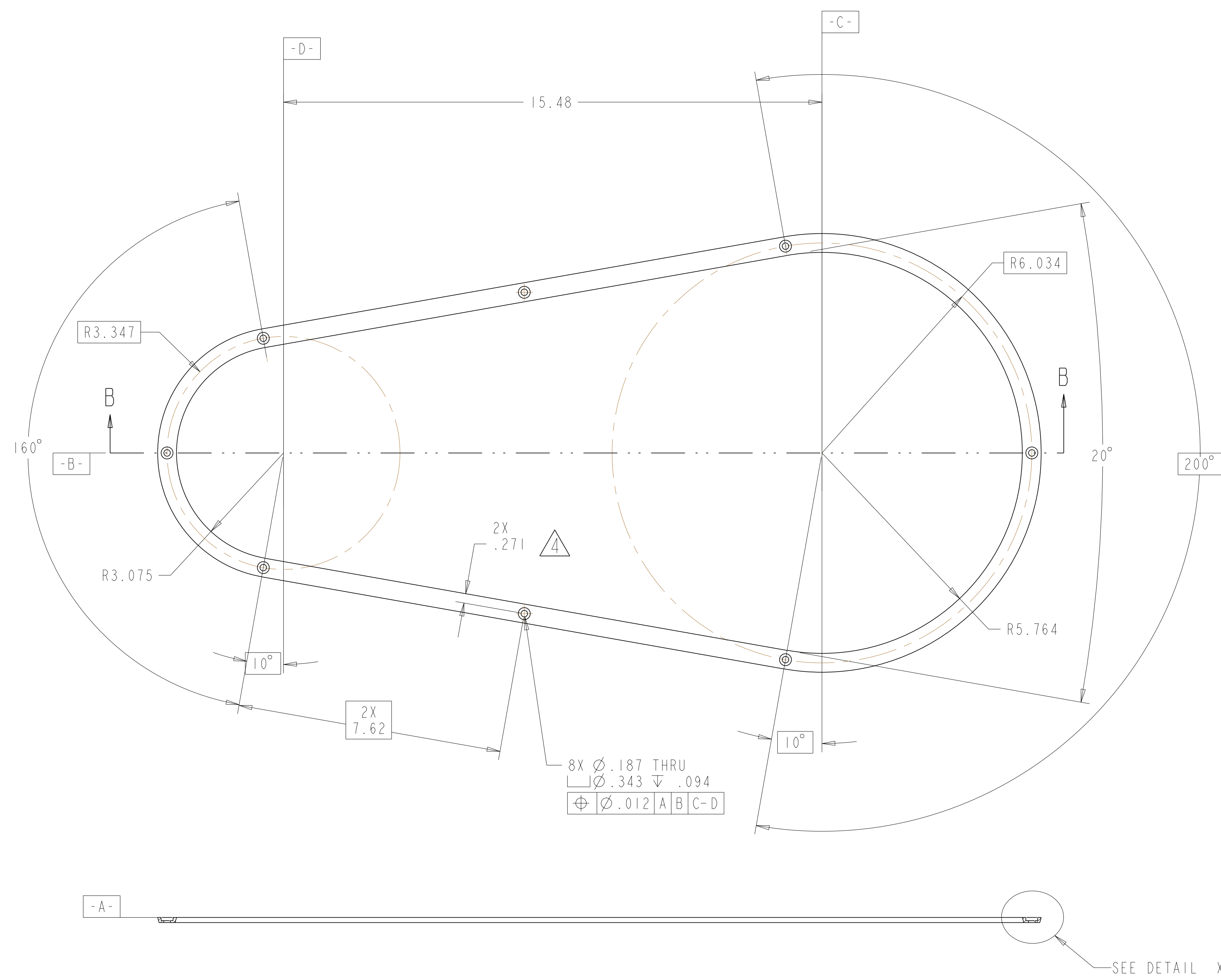



NOTES:

1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
2. DIMENSIONS ARE IN INCHES
3. FABRICATION, INSPECTION, AND TESTING SHALL BE PERFORMED IN ACCORDANCE WITH SPECIFICATION NCSX-CSPEC-121-02 AND STATEMENT OF WORK NCSX-SOW-121-03.



SCALE: 0.50

next assy	AR	- 1	PORT 12 SEAL RETAINER DETAIL	SS 316L		1
	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
SEC120-004		NEXT ASSEMBLY	PARTS LIST			

										SCALE NOTED TOLERANCES UNLESS OTHERWISE SPECIFIED										DES P. GORANSON 5-27-04 DRW G. LOVETT 5-27-04 CHK MT BROWN 6-01-04 SECT : DEPT : PE : CR : PJ : REG : PPPL DRFT J. SIEGEL 6/04 DRAWING APPROVALS DATE										UT-BATTELLE Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY U.S. GOVERNMENT contract DE AC05-00OR22725 UT-BATTELLE, LLC Oak Ridge, Tennessee PROJECT NAME NATIONAL COMPACT STELLARATOR EXPERIMENT VACUUM VESSEL PORT 12 SEAL RETAINER DETAIL VERSION NO. 1 PLANT X-10 BLDG 5700 FL 3 SHT 1 OF 1 TYPE I CLASS U REV 1 RELEASE LEVEL Fabrication SE122-019									
REVISED PER ECN-4945 CHG DIM TO REF Δ ADDED DIM REVISED PER ECN-4933 TOLERANCE WAS +.000 -.003 DIMENSION WAS .541										GHJ 2/28/88 MJC MJC 1/19/2004 PLG																													
BY DATE CHK DEPT DATE PE REQ DATE ORNL DOE DATE										REVISION APPROVAL																													