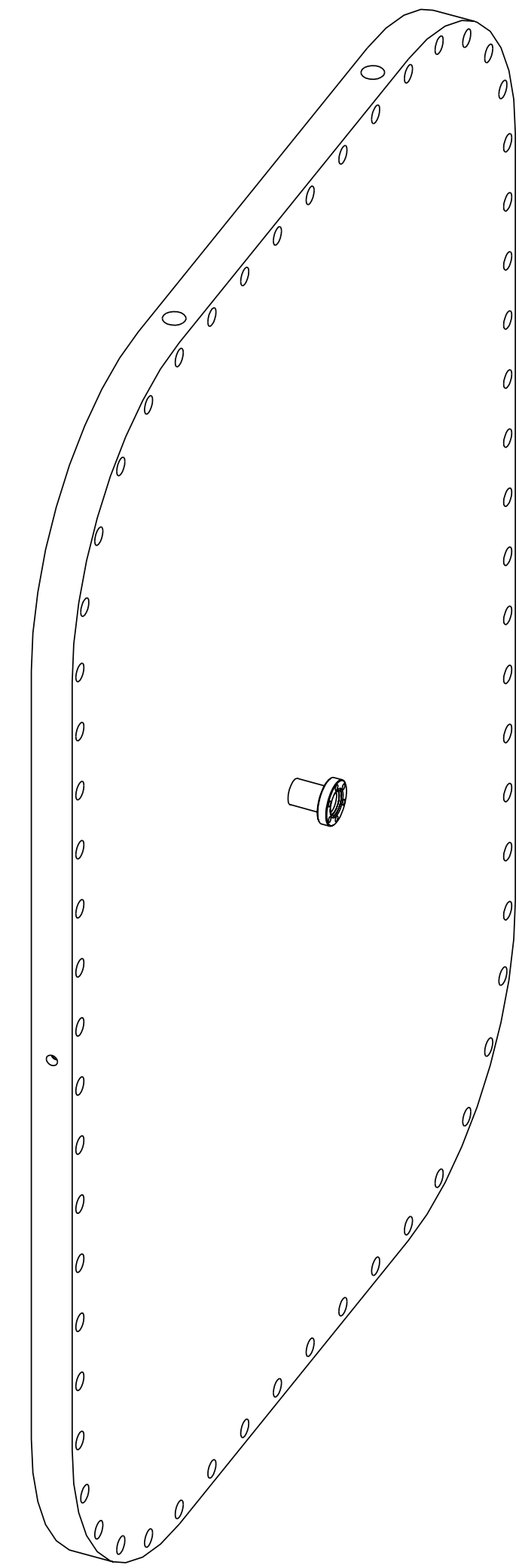
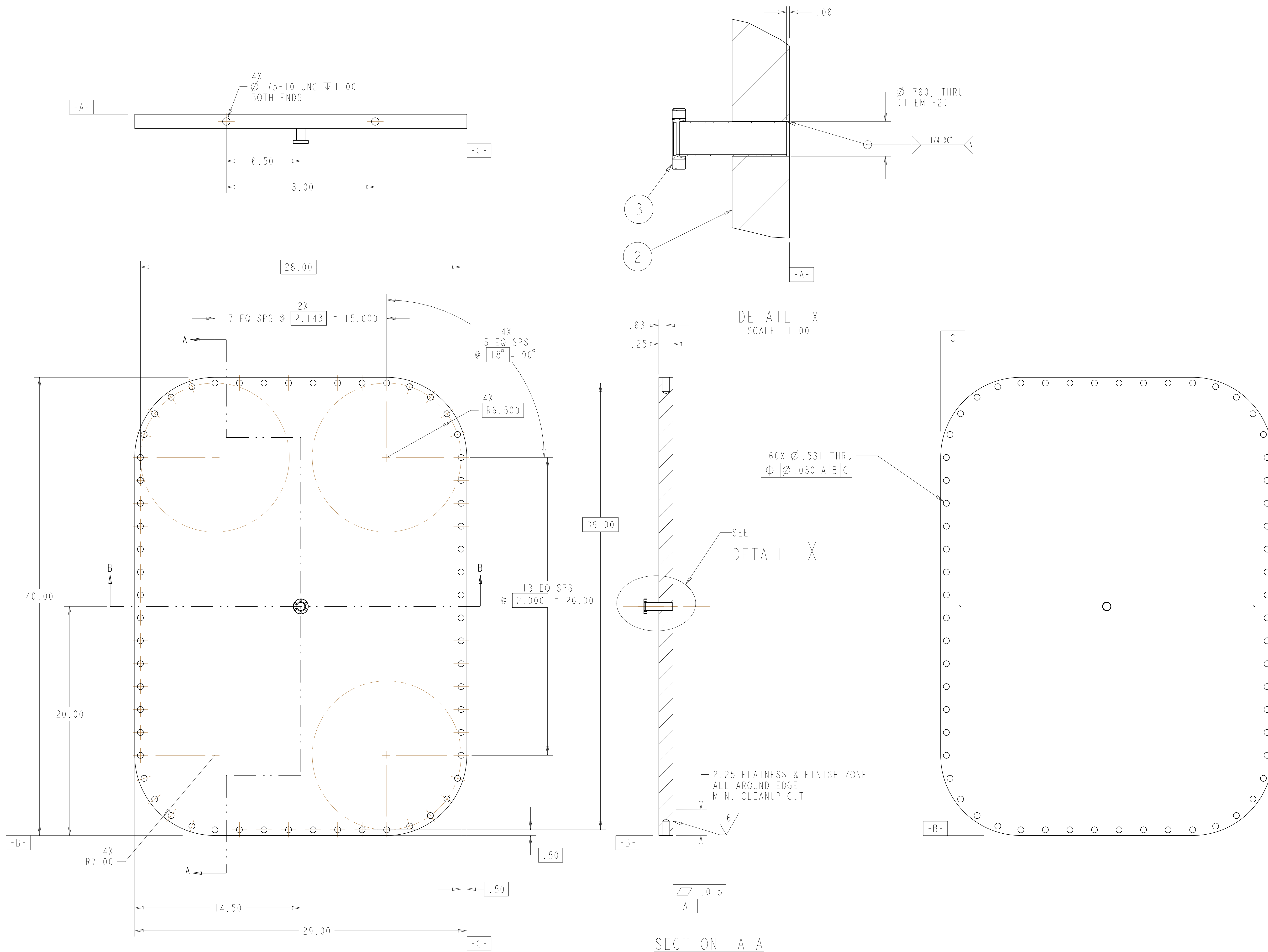


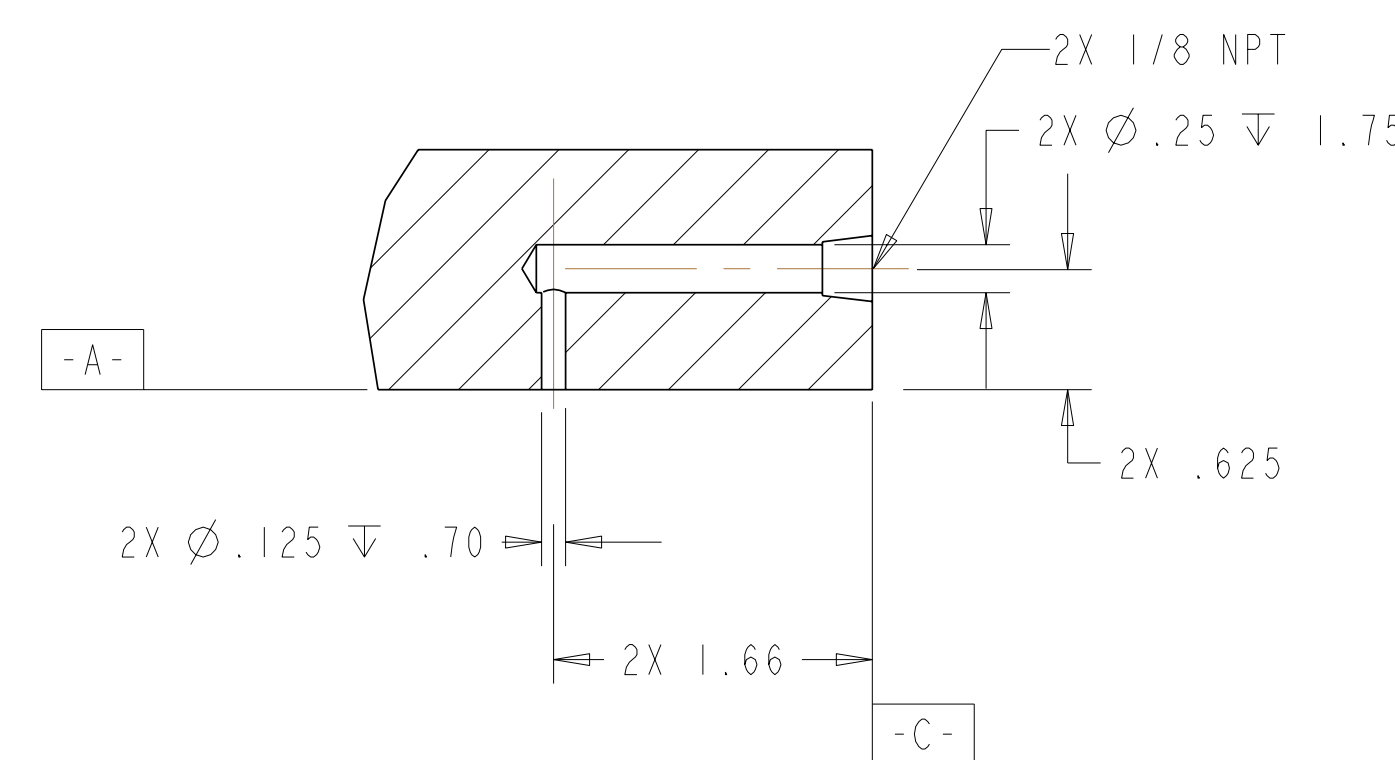
NOTES:

1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M.
2. DIMENSION ARE IN INCHES.
3. FABRICATION, INSPECTION, AND TESTING SHALL BE PERFORMED IN ACCORDANCE WITH SPECIFICATION NCSX-CSPEC-121-02 AND STATEMENT OF WORK NCSX-SOW-121-03.
4. LEAK CHECK OF ITEM -3 (HALF NIPPLE) OPTIONAL.

ISOMETRIC VIEW

SECTION A-A


SECTION B-B



DETAIL X
SCALE 1.00

WELDING ENGINEER

APPROVED R. PARSELLS DATE: 6/09

	AR		-4	WELD FILLER METAL				4	
	I		-3	HALF NIPPLE 1 1/3 DEL-SEAL CF CUSTOM LENGTH = 2.50"	NDC VACUUM PRODUCTS CORP. 23842 CABOT BOULEVARD, HAYWARD CA. 94545-1615			3	
	I		-2	PORT 4 COVER TEST FLANGE		316L SST		2	
	AR	X	-1	PORT 4 COVER TEST FLANGE WELDMENT				1	
SE120-004				CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
				 NEXT ASSEMBLY				PARTS LIST	

[illegible]