

National Compact Stellarator Experiment (NCSX) SubC# S005243-F Vacuum Vessel Sub Assembly Production

Weekly Status Report 12/10/04 thru 12/17/04

Project Management

- Submitted revised PS-491-General Welding Requirements
- SOW Section 5.1.3 Processing Outline and Associated Procedures Update Submitted
 - -Outline of Port Extensions Lots 7, 8 & 9 waiting for PPPL approval
 - Lots 4,5 & 6 (production panel) Submitted
 - Lots 10 (forming die production) Submitted

Process Engineering

- Phone Conference call between MTM and PPPL on Wednesday.
 Reviewed possible scenarios of ports sinking in during welding, the meeting was very helpful to MTM and as a follow-up a letter is being sent to PPPL detailing our expectations and potential solutions. This letter included three weld joint design change recommendations. This is an example of Risk—Management being worked on by both PPPL and MTM.
- Held release meetings for lots 7, 8, 9 & 10

VVSA Fabrication

None

Quality Control & Drawings

Continuing with Procedure Writing and Structuring