					February	March April
ID 1	Task Name		% Complete	18 20 22 24 26 28 30	1 3 5 7 9 11 13	3 15 17 19 21 23 25 27 29 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 1 3 5 7
2	Forming Evoluction		100%			
2	1.7. Coperate BOM for die rib assen	nhlies and DV/VS Segments and Order	100%			
4	1.8 Material Delivery for Die Enclos	ures and PV//S Segments	95%	1/20		
-	1.0 Fabricate Dia A Dib Assembly		0.49/			2/22 040/
5	1.9 Fabricate Die A Rib Assembly		94%	4/22		2/23 94%
0	1.9.5 5 axis waterjet cut the fit		100%			
/	1.9.7 Inspection of Die Ribs us		100%			
8	Drill and Tap Holes In Die Ribs		100%		2/5	
9	1.9.6 Machine complete 3 wa		100%	1/2	9	
10	1.9.14 Assemble die and insp		100%			2/19
11	1.9.17 Lightly tack weld Scab	plate, test form, inspect, full tack/plug weld and inspect	0%			
12	1.9.23 locate/place ref points	on die rib assembly	0%		a	F2/23
13	1.9.24 Final Machine precision	n locking device for press	0%		-	6 2/23
14	1.10 Form Segment A		65%			3/6
15	1.10.1 Plasma Cut to Pre-cut S	Segment Oversized	100%		=	+243
16	1.10.3 Form Segment and stress relieve with Male / Female Die		100%			
17	Inspect Segment using CMM	Inspect Segment using CMM				
18	1.10.5 Locate and Place Ref p	oints on segment with CMM	50%			
19	1.10.8 Scribe/Mark Segment E	dges using CMM/Model and machine to size	0%			
20	1.10.12 Inspect with CMM and	Inspect Segment Thickness	0%			
21	Machine to size		0%			— 3/6
22	Form Segment Aii		78%			
23	Inspect Die A		100%			
24	Perform Alignment guide repair	'S	100%			100%
25	Form and Stress Relieve Segn	Form and Stress Relieve Segment Aiij				100%
26	Inspect Segment		0%			4 _0%
27	Machine to size		0%			0 %
28	1.11 Repeat 1.9 and 1.10 for segment B		100%			3/15
29	Order Die Enclosure Material and cut to rough size		100%		2/6	
30	1.9.3 5 axis waterjet cut die ribs for Die B		100%			100%
31	1.9.7 Inspection of Die Ribs using CMM		100%			
32	Drill and Tap Holes in Die Ribs		100%			
33	1.9.8 Machine complete 3 wall enclosure for Die B		100%			2/28
34	1.9.14 Assemble die and insp	ect	100%			
35	1.9.17 Lightly tack weld Scab	plate, test form, inspect, full tack/plug weld and inspect	100%			 -3/136
36	1.9.23 locate/place ref points	on die rib assembly	100%			1 100%
37	1.11 Repeat 1.9 and 1.10 for segme	ent C	85%			3/25
38	1.9.3 5 axis waterjet cut die rib	os for Die C	100%			3/12
39	1.9.7 Inspection of Die Ribs us	sing CMM	100%			□ ^{3/18}
40	Drill and Tap Holes in Die Ribs	S	100%			
Project: 03-8083 schedule Date: Tue 3/23/04		Critical Baseli	ne		Rolled Up Critical	Rolled Up Baseline
		Critical Split Baseli	ne Split		Rolled Up Critical Split	Rolled Up Baseline Milestone
		Critical Progress Baseli	ne Milestone		Rolled Up Critical Progress	Rolled Up Milestone
		Task Milesto	ne		Rolled Up Task	External Tasks
		Split Summ	ary Progress		Rolled Up Split	Project Summary
		Task Progress Summ	ary		Rolled Up Task Progress	
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					February		March		April		
ID	Task Name		% Complete	18 20 22 24 26 28 30	1 3 5 7 9 11 1	13 15 17 19 21 23 25	5 27 29 2 4 6 8 1	10 12 14 16 18 20 22 24 2	6 28 30 1 3 5 7		
41	1.9.8 Machine complete 3 v	vall enclosure for Die C	100%					3/12			
42	1.9.14 Assemble die and in	spect	0%	•				-3/20			
43	1.9.17 Lightly tack weld Sca	ab plate, test form, inspect, full tack/plug weld and inspect	0%	•		I	—	3/2	.4		
44	1.9.23 locate/place ref point	s on die rib assembly	0%	•			•	4 -3/	25		
45	1.9.24 Final Machine precisi	on locking device for press	0%				=	1 3	/25		
46	1.10 Form Segment B		47%						3/26		
47	1.10.1 Plasma Cut to Pre-cu	t Segment Oversized and Polish	100%	•			•	<mark>100</mark> %			
48	1.10.3 Form Segment and s	ress relieve with Mail/Female Die	100%	•				100%			
49	Inspect Segment using CMM		0%	•			-	3/22			
50	1.10.5 Locate and Place Re	points on segment with CMM	0%	•				3/23			
51	1.10.8 Scribe/Mark Segment Edges using CMM/Model and machine to size		0%	•				3/28			
52	1.10.12 Inspect with CMM and Inspect Segment Thickness		0%	•			a	- 3/24	L .		
53	Machine to size		0%	•				. 📥	3/26		
54	1.10 Form Segment C		12%					×4	4/3		
55	1.10.1 Plasma Cut to Pre-cut Segment Oversized		100%					3/16			
56	1.10.3 Form Segment and s	1.10.3 Form Segment and stress relieve with Mail/Female Die		>				*	3/29		
57	Inspect Segment using CMM	Inspect Segment using CMM		•					3/30		
58	1.10.5 Locate and Place Re	1.10.5 Locate and Place Ref points on segment with CMM		•					3/31		
59	1.10.8 Scribe/Mark Segment	1.10.8 Scribe/Mark Segment Edges using CMM/Model and machine to size		•					3/31		
60	1.10.12 Inspect with CMM ar	1.10.12 Inspect with CMM and Inspect Segment Thickness					-		4/1		
61	Machine to size		0%	•					4/3		
62	62 Assemble Jigs and Figuring for Assembly		0%						3 /27		
63	63 Weld Seaments		0%	-					4/3		
64	2.4 Mount A and B Segments together, inspect then tack , then inspect with CMM		0%					_	3/30		
65	2.10 Full weld of segments	2.10 Full weld of segments						<u> </u>	3/31		
66	2.10 Inspect weld, inspect w	2.10 Inspect weld, inspect with CMM, grind welds and polish						- -	4/1		
67	2.14 Inspect with CMM for distortion		0%					-	4/2		
68	Weld Segment C in place		0%	•					4/3		
69	69 2.15 Clean and Surface Finish , and inspect		0%	•				-	4/5		
70	70 3.5 Machine port extension tube		0%					· · · · · · · · · · · · · · · · · · ·	3/26		
71	3.9 Mount and tack weld tube and inspect before full weld		0%	•				_	4/5		
72	3.19 Install and inspect flange then leak check		0%					- -	4/6		
73	3.26 Cut off port extension and inspect		0%					•	4/6		
74	3.28 Cut hole in PVVS and inspect		0%	•				u u	4/		
75	3.32 Stitch weld port reinforceme	nt and port extension and inspect	0%					-			
76	PVVS final inspections		0%					u 			
			- 11		Dalla della Original		Delled He Decelled				
Project: 03-8083 schedule Date: Tue 3/23/04		Critical Solit			Rolled Up Critical		Rolled Up Baseline				
		Critical Decrease	enne oprit				Noneu up baseline Milestone				
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		i ask Mile	sione		Rolled Up Task						
		Split Sum	mary Progress		Rolled Up Split		Project Summary				
		Lask Progress Sur	imary		Rolled Up Task Progress						
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