

Purchase Order Number: S005243-F

Part Number: VVSA PANELS

Part Name:
VVSA FORMED PANELS

MTM Work Order Number: 65678/5.0







Table of Contents Quality Assurance Documents For Workorder: 65678/5.0

Page: 1 Date: 12/30/05 User ID: LONAKER#

Customer: 8780 - PRINCETON PLASMA PHYSICS LAB Customer P.O.: S005243-F

Customer Part ID: VVSA PANELS - VVSA FORMED PANELS

Item#				Document Description / Material Description / File Name / Heat Lot
1				CERTIFICATE OF CONFORMANCE
SE120-0	003 PA	NEL	1 BL	ANK - VVSA PANEL SEGMENT FLAT BLANK
Item#	Sub	Op	Pc	Document Description / Material Description / File Name / Heat Lot
2	11	10	10	Material Certification: / SE120-003 PANEL 1 BLANK - VVSA PANEL SEGMENT FLAT BLANK - mc108618.TIF / 2650 5 6797
3	31	10	10	Material Certification: / SE120-003 PANEL 1 BLANK - VVSA PANEL SEGMENT FLAT BLANK - mc108623.TIF / 2650 5 6797
SE120-0	003 PA	NEL :	2 BL	ANK - VVSA PANEL SEGMENT FLAT BLANK
Item#	Sub	Op_	Pc	Document Description / Material Description / File Name / Heat Lot
4	12	10	10	Material Certification: / SE120-003 PANEL 2 BLANK - VVSA PANEL SEGMENT FLAT BLANK - mc108601.TIF / 2650 5 6797
5	32	10	10	Material Certification: / SE120-003 PANEL 2 BLANK - VVSA PANEL SEGMENT FLAT BLANK - mc108602.TIF / 2650 5 6797
SE120-0	003 PA	NEL :	3 BL	ANK - VVSA PANEL SEGMENT FLAT BLANK
Item#	Sub	Op	Pc	Document Description / Material Description / File Name / Heat Lot
6	13	10	10	Material Certification: / SE120-003 PANEL 3 BLANK - VVSA PANEL SEGMENT FLAT BLANK - mc108564.TIF / 2650 5 6797
7	33	10	10	Material Certification: / SE120-003 PANEL 3 BLANK - VVSA PANEL SEGMENT FLAT BLANK - mc108563.TIF / 2650 5 6797
SE120-0	003 PA	NEL	4 BL	ANK - VVSA PANEL SEGMENT FLAT BLANK
Item#	Sub	Op	Pc	Document Description / Material Description / File Name / Heat Lot
8	14	10	10	Material Certification: / SE120-003 PANEL 4 BLANK - VVSA PANEL SEGMENT FLAT BLANK - mc108560.TIF / 2650 5 6804
9	34	10	10	Material Certification: / SE120-003 PANEL 4 BLANK - VVSA PANEL SEGMENT FLAT BLANK - mc108559.TIF / 2650 5 6804
SE120-0	003 PA	NEL:	5 BL	ANK - VVSA PANEL SEGMENT FLAT BLANK
Item#	Sub	Op	Pc	Document Description / Material Description / File Name / Heat Lot
10	15	10	10	Material Certification: / SE120-003 PANEL 5 BLANK - VVSA PANEL SEGMENT FLAT BLANK - mc108556.TIF / 2650 5 6797
11	35	10	10	Material Certification: / SE120-003 PANEL 5 BLANK - VVSA PANEL SEGMENT FLAT BLANK - mc108579.TIF / 2650 5 6804
SE120-0	003 PA	NEL	6 BL	ANK - VVSA PANEL SEGMENT FLAT BLANK
Item#	Sub	Op_	Pc	Document Description / Material Description / File Name / Heat Lot
12	16	10	10	Material Certification: / SE120-003 PANEL 6 BLANK - VVSA PANEL SEGMENT FLAT BLANK - mc108872.TIF / 2650 5 6804
13	36	10	10	Material Certification: / SE120-003 PANEL 6 BLANK - VVSA PANEL SEGMENT FLAT BLANK - mc108873.TIF / 2650 5 6804
SE120-0	003 PA	NEL '	7 BL	ANK - VVSA PANEL SEGMENT FLAT BLANK
Item#	Sub	Op	Pc	Document Description / Material Description / File Name / Heat Lot
14	17	10	10	Material Certification: / SE120-003 PANEL 7 BLANK - VVSA PANEL SEGMENT FLAT BLANK - MC108526.TIF / 2650 5 6797
15	37	10	10	Material Certification: / SE120-003 PANEL 7 BLANK - VVSA PANEL SEGMENT FLAT BLANK - MC108525.TIF / 2650 5 6797
SE120-0	003 PA	NEL	8 BL	ANK - VVSA PANEL SEGMENT FLAT BLANK
Item#	Sub	Op	Pc	Document Description / Material Description / File Name / Heat Lot
16	18	10	10	Material Certification: / SE120-003 PANEL 8 BLANK - VVSA PANEL SEGMENT FLAT BLANK - mc108598.TIF / 2650 5 6804
17	38	10	10	Material Certification: / SE120-003 PANEL 8 BLANK - VVSA PANEL SEGMENT FLAT BLANK - mc108597.TIF / 2650 5 6804



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Customer: 8780 - PRINCETON PLASMA PHYSICS LAB

Customer P.O.: S005243-F

Customer Part ID: VVSA PANELS - VVSA FORMED PANELS

SE120-0	003 PA	NEL	9 BL	ANK - VVSA PANEL SEGMENT FLAT BLANK
Item#	Sub	Op	Pc	Document Description / Material Description / File Name / Heat Lot
18	19	10	10	Material Certification: TRACE ID: 119908 / SE120-003 PANEL 9 BLANK - VVSA PANEL SEGMENT FLAT BLANK - MC107667.TIF / 2650 5 6804
19	39	10	10	Material Certification: / SE120-003 PANEL 9 BLANK - VVSA PANEL SEGMENT FLAT BLANK - mc108866.TIF / 2650 5 6804
SE120-0	003 PA	NEL	10 B	LANK - VVSA PANEL SEGMENT FLAT BLANK
Item#	Sub	Op	Pc	Document Description / Material Description / File Name / Heat Lot
20	20	10	10	Material Certification: / SE120-003 PANEL 10 BLANK - VVSA PANEL SEGMENT FLAT BLANK - MC108530.TIF / 2650 5 6804
21	40	10	10	Material Certification: / SE120-003 PANEL 10 BLANK - VVSA PANEL SEGMENT FLAT BLANK - MC108529.TIF / 2650 5 6804
SE120-0	003-1-	1 - PA	NEL	SEGMENT #1 Qty: 1
	Sub	Op		Document Description / Material Description / File Name / Heat Lot
22	1	30		Furnace charts: FURNACE CHART - mc110109.tif
23	1	30		Certification: H/T CERTIFICATE - Same as Item #22
24	21	30		Furnace charts: FURNACE CHART - mc110110.tif
25	21	30		Certification: H/T CERTIFICATE - Same as Item #24
SE120-0	003-1-2	2 - PA	NEL	SEGMENT #2 Qty: 1
Item#	Sub	Op	Pc	Document Description / Material Description / File Name / Heat Lot
26	2	30		Certification: H/T CERTIFICATE - mc110115.tif
27	2	30		Furnace charts: FURNACE CHART - Same as Item #26
28	22	30		Furnace charts: FURNACE CHART - mc110116.tif
29	22	30		Certification: H/T CERTIFICATE - Same as Item #28
SE120-0	003-1-	3 - PA	NEL	SEGMENT #3 Qty: 1
Item#	Sub	Op	Pc	Document Description / Material Description / File Name / Heat Lot
30	3	30		Furnace charts: FURNACE CHART - mc110858.tif
31	3	30		Certification: H/T CERTIFICATE - Same as Item #30
32	23	30		Furnace charts: FURNACE CHART - Same as Item #30
33	23	30		Certification: H/T CERTIFICATE - Same as Item #30
SE120-0	003-1-	4 - PA	NEL	SEGMENT #4 Qty: 1
Item#	Sub	Op	Pc	Document Description / Material Description / File Name / Heat Lot
34	4	30		Certification: H/T CERTIFICATE - MC111763.TIF
35	4	30		Furnace charts: FURNACE CHART - Same as Item #34
36	24	30		Furnace charts: FURNACE CHART - Same as Item #34
37	24	30		Certification: H/T CERTIFICATE - Same as Item #34
SE120-0	003-1-	5 - PA	NEL	SEGMENT #5 Qty: 1
Item#	Sub	Op	Pc	Document Description / Material Description / File Name / Heat Lot
38	5	70		Furnace charts: FURNACE CHART - MC112125.TIF
39	5	70		Certification: H/T CERTIFICATE - Same as Item #38
40	25	30		Furnace charts: FURNACE CHART - mc109435.tif
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Customer: 8780 - PRINCETON PLASMA PHYSICS LAB Customer P.O.: S005243-F

Customer Part ID: VVSA PANELS - VVSA FORMED PANELS

41	25	30		Certification: H/T CERTIFICATE - Same as Item #40
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				SEGMENT #6 Qty: 1 Decement Description / Motorial Description / File Name / Heat Let
Item#	Sub	<u>Op</u>	rt	Document Description / Material Description / File Name / Heat Lot
42	6	30		Furnace charts: FURNACE CHART - mc110534.tif
43	6	30		Certification: H/T CERTIFICATE - Same as Item #42
44	26	30		Furnace charts: FURNACE CHART - Same as Item #42
45	26	30		Certification: H/T CERTIFICATE - Same as Item #42
SE120-0	003-1-7	7 - PA	NEL	SEGMENT #7 Qty: 1
Item#	Sub	Op	Pc	Document Description / Material Description / File Name / Heat Lot
46	7	30		Furnace charts: FURNACE CHART - MC110560.TIF
47	7	30		Certification: H/T CERTIFICATE - Same as Item #46
48	27	30		Furnace charts: FURNACE CHART - Same as Item #46
49	27	30		Certification: H/T CERTIFICATE - Same as Item #46
SE120-0	003-1-8	8 - PA	NEL	SEGMENT #8 Qty: 1
Item#	Sub	Op	Pc	Document Description / Material Description / File Name / Heat Lot
50	8	30		Furnace charts: FURNACE CHART - mc110540.tif
51	8	30		Certification: H/T CERTIFICATE - Same as Item #50
52	28	30		Furnace charts: FURNACE CHART - Same as Item #50
53	28	30		Certification: H/T CERTIFICATE - Same as Item #50
SE120-0	003-1-9	9 - PA	NEL	SEGMENT #9 Qty: 1
Item#	Sub	Op		Document Description / Material Description / File Name / Heat Lot
54	9	30		Furnace charts: FURNACE CHART - mc110856.tif
55	9	30		Certification: H/T CERTIFICATE - Same as Item #54
56	29	30		Furnace charts: FURNACE CHART - Same as Item #54
57	29	30		Certification: H/T CERTIFICATE - Same as Item #54
SE120-0	003-1-1	10 - P.	ANEI	L SEGMENT #10 Qty: 1
Item#	Sub	Op	Pc	Document Description / Material Description / File Name / Heat Lot
58	10	30		Furnace charts: FURNACE CHART - MC110562.TIF
59	10	30		Certification: H/T CERTIFICATE - Same as Item #58
60	30	30		Furnace charts: FURNACE CHART - Same as Item #58
61	30	30		Certification: H/T CERTIFICATE - Same as Item #58
WELD	WIRE	;		
Item#	Sub	Op	Pc	Document Description / Material Description / File Name / Heat Lot
62	0	10	10	Material Certification: / INCONEL625_062_GTAW - WELD WIRE/GTAW, .062 DIA - MC094944.TIF / AB8051
63	0	10	20	Material Certification: TRACE ID: 95568 / INCONEL625_093_GTAW - WELD WIRE/GTAW, .093 DIA - MC095629.TIF / CB7996
64	0	10	20	Material Certification: /INCONEL625_093_GTAW - WELD WIRE/GTAW, .093 DIA - MC095872.TIF / CB7996
0.1	Ü	10	20	American Standard Anti-Standard Anti-Standar



CERTIFICATE OF CONFORMANCE

Page: 1 Date: 09/30/05 User ID: LONAKER#

TO: PRINCETON PLASMA PHYSICS LAB

DATE: 09/30/2005

ATTENTION: Receiving Department

Seller certifies that:

Part Number: VVSA PANELS

Purchase Order: S005243-F

Part Name: VVSA FORMED PANELS

Workorder: 65678/5.0

Part Serial Number:

Quantity: 20

- 1. These materials and/or parts were produced in conformance with all contractually applicable Government and/or Customer specifications referred in, or furnished with, the above Purchase Order.
- 2. The materials and/or parts furnished under the above Purchase Order were produced:
 - [] From materials furnished by Customer for the production of such parts.
 - [X] From materials for which the seller has available for examination chemical and/or physical test reports or other evidence of conformance to applicable specifications.
- 3. All processes required in the production of these part and/or materials are listed below and were performed by a facility or personnel approved or certified by the Seller and the customer when such approval or certification is required by contract.

Certifications are on file at this plant.

Other Requirements:

Signature: Title: WHITTY INSPECTOR Date: 9-30-05

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Amarco Aguno

Certified By • Certifie Par • Bescheinigt Durch: Amanda Aguirre

Material conforms to PS-483 Revision H as applicable.

Mill Orders Used: 2742656803 (1 PC)

(A) 1750 °F to 1950 °F

5/27/2005

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Certification		Qo.	a	gui	•	0					JUN 0	4	2005					

CERTIFICATION OF TESTS • RAPPORT D'ESSAIS CERTIFIE • WERKSZEUGNIS CUSTOMER COPY Invoice No Date Entered Customer Reference Report No. Pages of Pages Havnes International No. De Facture Date De Commande **HAYNES** Reference Client Rapport No Page de Pages Rechnungs Nr Bestelldatum Kundenbestdlidaten 1020 West Park Avenue Zeugnis Nr Anzahl der Seiten 435100005-0 03/06/05 P05-00965 20050527080 3 Of 4 International PO Box 9013 Kokomo, Indiana, 46902 Sold To • Client • Bestellaranschrift Ship To • Destinataire • Bestellmenge Product Description • Description Produit • Material Beshreibung MAJOR TOOL AND MACHINE INC. MAJOR TOOL AND MACHINE INC $0.375 \times 0/0 \times 0/0$ 1458 E 19TH ST 1458 E 19TH ST **SE120-003 PANEL 1 REV:0A** INDIANAPOLIS **INDIANAPOLIS** HAYNES(R) 625 ALLOY PLATE IN 46218 USA IN 46218 USA Nadcap CERTIFICATE NUMBER 0089 S400E,S1000E, EN 10204 3.1.B, AS9100 Specification • Specification • Spezifikation Quantity Ordered Quantity Shipped Quantie Commandee Quantitie Expediee Bestellemenge Liefermenge ASME-SB-443 Chemistry Only, 04, UNS# N06625, Gr. 1; PS-489, E I PC Annealed Aged Hardness Grain Size IGA Uniformity Corrosion Rate Oxidation Rate Charpy Impact Test Creep Rupture Hardness Durette Vieilli Grosseur De Grain **Durette Recuit** Gealtert Haerte Korngroesse Geglucht Haerte Grain Size | Predominant Recry. Grain Unrecry. Grain % Attack Depth P& W Corrosion Toughness Toughness % Elone In Hours % Elong @ Figure Number Essai Constrainte % Allong EN 15 Hrs Versuch Spanning % Delmung MPY Ft. Lbs. Ft. Lbs. Ft. Lbs. Temp: **90 HRB** (1)(A)5 Certified By • Certifie Par • Bescheinigt Durch: Amanda Aguirre 5/27/2005 (1) 2742656803 Certification Technician Lmarco aguino

THE DATA CONTAINED HEREIN WAS OBTAINED FROM MAMPLES THAT ARE PRODUCTS IN THE SUBJECT SHIPMENT. THIS MALERIAL MEETS THE RECORDING OF FALSE, FICTICIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THIS DOCUMENT MAY BE POSSIBLE AS A FELONY UNDER FEDERAL STATUS INCLUDING FEDERAL LAW, TITLE 18, CHAPTER 49, THIS DOCUMENT SHALL NOT BE REPORDUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN CONSENT OF HAVES INTERNATIONAL, INC.

SPECIFICATION MARKING REQUIREMENTS MAY BE WAIVED ON ORDERS REQUIRING MULTIPLE MATERIAL SPECIFICATIONS.

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ASME-SB-443 C	Chemistry Only, 04, U	NS# N06625, Gr. 1; PS-489, E	SE - 37	1 PC	1 PC		•					
All tests and insp	ections have been per	formed and results meet specifi	cation r	equirements.								
THIS MATERIA	L IS FREE FROM M	IERCURY, CADMIUM, RAD	UM. AT	ID ALPHA SOURCE CONTAMIN	IATION	ę.						

Certified By • Certifie Par • Bescheinigt Durch: Amanda Aguirre

Material conforms to PS-483 Revision H as applicable.

Mill Orders Used: 2742656803 (1 PC)

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5/27/2005

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THE RECORDING OF FALSE, EXCITION OF FRANCINCH STATEMENTS OR ENTRIES ON THIS DOCUMENT MAY BE PURSHED AS A FRANKY USEN THE RECORDING FEDERAL LAW, THILLS, CHAPTER 47. HILLS DOCUMENT SHALL NOT BE REPORDUCED, EXCEPTIN FULL, WITHOUT THE WRITTEN CONSENT OF HAYES INTERNATIONAL INC.

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SPECIFICATION MARKING REQUIREMENTS MAY BE WAIVED ON ORDERS REQUIRING MULTIPLE MATERIAL SPECIFICATIONS.

CERTIFICATION OF TESTS • RAPPORT D'ESSAIS CERTIFIE • WERKSZEUGNIS CUSTOMER COPY Invoice No Date Entered Customer Reference Report No. Pages of Pages Havnes International No. De Facture Date De Commande Rapport No **HAYNES** Reference Client Page de Pages Rechnungs Nr Bestelldatum Kundenbestdlidaten 1020 West Park Avenue Zeugnis Nr Anzahl der Seiten 435388005-0 03/06/05 P05-00967 20050527084 3 Of 4 International PO Box 9013 Kokomo, Indiana, 46902 Sold To • Client • Bestellaranschrift Ship To • Destinataire • Bestellmenge Product Description • Description Produit • Material Beshreibung MAJOR TOOL AND MACHINE INC. MAJOR TOOL AND MACHINE INC $0.375 \times 0/0 \times 0/0$ 1458 E 19TH ST 1458 E 19TH ST SE120-003 PANEL 2 REV:0A INDIANAPOLIS INDIANAPOLIS HAYNES(R) 625 ALLOY PLATE IN 46218 USA IN 46218 USA Nadcap CERTIFICATE NUMBER 0089 S400E,S1000E, EN 10204 3.1.B, AS9100 Specification • Specification • Spezifikation Quantity Ordered Quantity Shipped Quantie Commandee Quantitie Expedice Bestellemenge Liefermenge ASME-SB-443 Chemistry Only, 04, UNS# N06625, Gr. 1; PS-489, E 1 PC Annealed Aged Hardness Grain Size IGA Uniformity Corrosion Rate Oxidation Rate Charpy Impact Test Creep Rupture Hardness Durette Vieilli Grosseur De Grain **Durette Recuit** Gealtert Haerte Korngroesse Geglueht Haerte Grain Size Predommant Unrecry. Grain % Recry. Grain Attack Depth Corrosion Toughness Toughnes Stress Hours % Elong @ Gram Size Essai Constrainte Heures % Allong EN 15 Hrs Number Versuch Spannung % Delining MPY Ft. Lbs. Ft. Lbs. Ft. Lhs. PSI Temp: **90 HRB** (1)(A)5 Certified By • Certifie Par • Bescheinigt Durch: Amanda Aguirre 5/27/2005 (1) 2742656803 Certification Technician imando aguina JUN 04 2005

THE DATA CONTAINED HEREIN WAS OBTAINED FROM SAMPLES THAT ARE REPRESENTALIVE OF THE PRODUCTS IN THE SUBJECT SHIPMENT. THIS MATERIAL MULTISTHE REQUIREMENTS OF THE LIST OF SPECIFICATIONS, MODIFIED BY ANY EXCLIPTIONS OF PLRCHASE ORDER REQUIREMENTS.

THE RECORDING OF FALSE, FICHCIOUS OR FRAUDULINI STATEMENTS OR ENTRIES ON THIS DOCUMENT MAY BE PUNISHED AS A FILLOWY UNDER FEDERAL SAME THIS DOCUMENT SHALL NOT BE REPORTUGED, EXCEPT IN FULL, WITHOUT THE WRITTEN CONSENT OF HAYDES INTERNATIONAL, INC.

SECURICATION MARKING REQUIREMENTS MAY BE WAIVED ON ORDERS REQUIREM MULTIPLE MATERIAL SPECIFICATIONS.

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Certified By • Certifie Par • Bescheinigt Durch: Amanda Aguirre Certification Technician

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Material conforms to PS-483 Revision H as applicable.

Mill Orders Used: 2742656803 (1 PC)

(A) 1750 °F to 1950 °F

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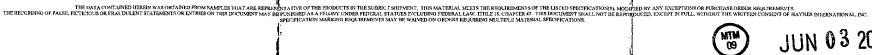
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•	ication • Spezifikation Del, UNS# N06625,	Gr. 1; PS-489, E		Quantity Orders Quantic Comman Bestellemenge 1 PC		5400E,51000E, EN 1020	94 3.1.D, A39100
THIS MATERIA Material conform	L IS FREE FROM N s to PS-483 Revision : 2742656802 (1 PC	n H as applicable.	ication IUM, A	requirements. ND ALPHA SOURCE CONTAI	MINATION.		
Certified By • C	ertifie Par • Besche	einigt Durch: Amanda Aguirre		5/27/2005			

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CUSTOMER COPY CERTIFICATION OF TESTS • RAPPORT D'ESSAIS CERTIFIE • WERKSZEUGNIS Customer Reference Report No. Pages of Pages Haynes International Date Entered Invoice No **HAYNES** Rapport No Page de Pages No. De Facture Date De Commande Reference Client 1020 West Park Avenue Rechnungs Nr Bestelldatum Kundenbestdlidaten Zeugnis Nr Anzahl der Seiten PO Box 9013 **International** 2 Of 4 435391006-0 03/07/05 P05-00996 20050527124 Kokomo, Indiana, 46902 Product Description • Description Produit • Material Beshreibung Ship To . Destinataire . Bestellmenge Sold To • Client • Bestellaranschrift $0.375 \times 0/0 \times 0/0$ MAJOR TOOL AND MACHINE INC MAJOR TOOL AND MACHINE INC SE120-003 PANEL 4 REV:0A 1458 E 19TH ST 1458 E 19TH ST HAYNES(R) 625 ALLOY PLATE INDIANAPOLIS INDIANAPOLIS Nadcap CERTIFICATE NUMBER 0089 **IN 46218 USA** IN 46218 USA S400E,S1000E, EN 10204 3.1.B, AS9100 Quantity Shipped Quantity Ordered Specification • Specification • Spezifikation Quantie Commandee Quantitie Expediee Bestellemenge Liefermenge ASTM-B-443, 00e1, UNS# N06625, Gr. 1; PS-489, E 1 PC 1 PC Stress Rupture Temperature • Essai A Charge De Rupture Zeitstandversuch Tensile Test at Room Temperature • Essai De Traction A Temp. Ambiante • Zugversuch Tensile Test at Elevated Temperature • Essai De Traction A Hte. Temp. Warm Zugversuch Bei Raum Temp. %RA Test Stress Hours % Elong In % Elong In %RA Ultimate 1% Vield 0.2% Yield % Elong In Ultimate 0.2% Yield % Allong EN % Allong EN % Dehnung Essai Constrainte Heures Lim. Elast. A 1% Lim. Elast. A 0.2% % Allong EN Essai Lim Flast A 1% Lim. Elast. A 0.2% % RA % Dehnung %RA Versuch Spannung %RA Zugfestigkeit 1% Strieckermaze 0.2% Strieckgrenze Zugfestigkeat 1% Strieckgranze 0.2% Strieckgrauze % Dehnung Versuch Temp: 131000 PSI 61000 PSI 48 % (1)(A)(1) 2742656802 5/27/2005 Certified By • Certifie Par • Bescheinigt Durch: Amanda Aguirre Certification Technician Amardo aguno

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Sold To • Client • Bestellaranschrift MAJOR TOOL AND MACHINE INC 1458 E 19TH ST INDIANAPOLIS						MAJ 1458 INDI	Mip To • Destinataire • Bestellmenge MAJOR TOOL AND MACHINE INC 458 E 19TH ST NDIANAPOLIS N 46218 USA						Product Description • Description Produit • Material Beshreibung 0.375 x 0/0 x 0/0 SE120-003 PANEL 4 REV:0A HAYNES(R) 625 ALLOY PLATE Nadcap CERTIFICATE NUMBER 0089 S400E,S1000E, EN 10204 3.1.B, AS9100											
Specification • Specification • Spezifikation ASTM-B-443, 00e1, UNS# N06625, Gr. 1; PS-489, E							Quantity Ordered Quantity Commandee Quantitie Commandee Bestellemenge 1 PC 1 PC Quantity Shipped Quantitie Expedice Liefermenge																	
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Geglueht Haerte			Grain Size	Prodominant Grain Size	Recry. Grain	Unrecry. Grain %	ALA	P&W Figure Number	Attack Depth		Corrosion	Test Method		Toughness Avg	Toughness I F1. Lbs.	Toughness 2 F1. Lbs.	Toughness 3 Ft. Lbs.	Test Essai Versuch Temp:	Stress Constrainte Spannung PSI	Hours Houres Stunden	% Elong in % Alleng EN % Delinung	% Elong @ 15 Hrs		
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Rechnungs Nr 435391006-0	Bestelldatum 03/07/05	Kundenbestdildaten P05-00996		Zeugnis Nr 20050527124	4 Of 4	<u>International</u>	PO Box 9013 Kokomo, Indiana, 46902
Sold To • Client • Be	estellaranschrift		Ship To	Destinataire Bestellmenge		Product Description	Description Produit • Material Beshreibung
		CHINE INC	MAJ	OR TOOL AND MAG	CHINE INC	0.375 x 0/0 x 0/0	
1458 E 19TI			1 4	E 19TH ST		SE120-003 PANEL 4 RE	
INDIANAP	OLIS		INDÌ	IANAPOLIS		HAYNES(R) 625 ALLO	
IN 46218 US			IN 46	5218 USA		Nadcap CERTIFICATE	NUMBER 0089
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ASTM-B-443, 0	00e1, UNS# N06625	, Gr. 1; PS-489, E	ł	1 PC	1 PC		
	<u>-</u>			<u> </u>			

Certified By • Certifie Par • Bescheinigt Durch: Amanda Aguirre Certification Technician

Material conforms to PS-483 Revision H as applicable.

Mill Orders Used: 2742656802 (1 PC)

(A) 1750 °F to 1950 °F

5/27/2005

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All tests and inspections have been performed and results meet specification requirements.

THIS MATERIAL IS FREE FROM MERCURY, CADMIUM, RADIUM, AND ALPHA SOURCE CONTAMINATION.



Invoice No No. De Facture Rechnungs Nr 435564004-0 INTERPORT AJOR T 458 E 191 NDIANAI N 46218 U	Date Bustell 03/0 Sestellaranschr OOL ACH ST POLIS	Entered Commande Idatum 18/05		Customer Re Reference 6 Kundenbestd P05-009	ference Client Hdaten	Ship To • I MAJO 1458 I INDIA	Raj Zet	port No. pport No ggnis Nr 0527117 estellmenge LAND I		Pages of Page de Anzaht de I Ot	Pages r Seiten f 4	0.375 SE12 HAY	NES(I	tional	cription • Desc 5 REV: LLOY I	Ko cription Produ OA PLATE	laynes Internation 20 West Park Av PO Box 9013 komo, Indiana, 4 it • Material Beshreit	6902
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CERTIFICATION OF TESTS • RAPPORT D'ESSAIS CERTIFIE • WERKSZEUGNIS **CUSTOMER COPY** Invoice No Date Entered Customer Reference Report No. Pages of Pages Haynes International HAYNES No. De Facture Date De Commande Reference Client Rapport No Page de Pages 1020 West Park Avenue Rechnungs Nr Bestelldatum Kundenbestdlidaten Zeugnis Nr Anzahl der Seiten 435564004-0 03/08/05 P05-00997 20050527117 3 Of 4 PO Box 9013 International Kokomo, Indiana, 46902 Sold To • Client • Bestellaranschrift Ship To . Destinataire . Bestellmenge Product Description • Description Produit • Material Beshreibung MAJOR TOOL AND MACHINE INC MAJOR TOOL AND MACHINE INC $0.375 \times 0/0 \times 0/0$ 1458 E 19TH ST 1458 E 19TH ST SE120-003-PANEL 5 REV:0A INDIANAPOLIS INDIANAPOLIS HAYNES(R) 625 ALLOY PLATE Nadcap CERTIFICATE NUMBER 0089 IN 46218 USA IN 46218 USA S400E,S1000E, EN 10204 3.1.B, AS9100 Specification • Specification • Spezifikation Quantity Shipped Quantity Ordered Quantie Commandee Quantitie Expediee Liefermenge Bestellemenge ASME-SB-443, 04, UNS# N06625, Gr. 1; PS-489, E Aged Hardness Annealed Grain Size IGA Uniformity Corrosion Rate Oxidation Rate Charpy Impact Test Creep Rupture Hardness Durette Vieilli Grosseur De Grain **Durette Recuit** Gealtert Haerte Korngroesse Geglueht Haerte Grain Size | Predominant Recry. Grain Attack Depth Unrecry. Foughness Toughness Stress Essai Constrainte % Allong EN Versuch Spannung Stunden % Delmang MPY Ft, Lbs. Ft. Lbs. Ft. Lbs. Ft, Lbs. Temp **90 HRB** (1)(A)5 (1) 2742656803 Certified By • Certifie Par • Bescheinigt Durch: Amanda Aguirre 5/27/2005 Certification Technician Amardo aguno JUN 03 2005

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Sold To • Client • Be				Destinataire • Bestellmenge			Product Description • Description Produit • Material Beshreibung
	OOL AND MA	CHINE INC	MAJ	OR TOOL AND MAG	CHINE INC	$ 0.375 \times 0/0 \times 0 $	0/0
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INDIÁNAP	OLIS		INDL	ANAPOLIS		HAYNES(R)	625 ALLOY PLATE -
IN 46218 US	SA		IN 46	218 USA		Nadcap CER	TIFICATE NUMBER 0089
			4				E, EN 10204 3.1.B, AS9100
Specification • Speci	fication • Spezifikation		Na.	Quantity Ordere Quantie Comman Bestellemenge	dee Quantitie Expediee		
ASME-SB-443,	04, UNS# N06625,	Gr. 1; PS-489, E	ľ	1 PC	1 PC		
THIS MATERIA		performed and results meet specif MERCURY, CADMIUM, RAD on H as applicable.			MINATION.		

5/27/2005

Mill Orders Used: 2742656803 (1 PC)

Certified By • Certifie Par • Bescheinigt Durch: Amanda Aguirre

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(A) 1750 °F to 1950 °F

Certification Technician

JUN 03 2005

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	CI(Nb)	Ta	Zr	Bi	Se	La	C(NCN)	Pb	Mg	8.79	60.34	0.007	<0.002	0.14	0.2695	Nj+Mo		BUTT END *02	
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CERTIFICATION OF TESTS • RAPPORT D'ESSAIS CERTIFIE • WERKSZEUGNIS CUSTOMER COPY Invoice No Date Entered Customer Reference Report No. Pages of Pages Haynes International HAYNES No. De Facture Date De Commande Reference Client Rapport No Page de Pages Rechnungs Nr Bestelldatum 1020 West Park Avenue Kundenbestdlidaten Zeugnis Nr Anzahl der Seiten 435564007-0 03/08/05 P05-00997 20050527086 3 Of 4 PO Box 9013 International Kokomo, Indiana, 46902 Sold To • Client • Bestellaranschrift Ship To • Destinataire • Bestellmenge Product Description • Description Produit • Material Beshreibung MAJOR TOOL AND MACHINE INC. MAJOR TOOL AND MACHINE INC $0.375 \times 0/0 \times 0/0$ 1458 E 19TH ST 1458 E 19TH ST SE120-003 PANEL 5 REV:0A INDIANAPOLIS INDIANAPOLIS HAYNES(R) 625 ALLOY PLATE IN 46218 USA IN 46218 USA Nadcap CERTIFICATE NUMBER 0089 S400E,S1000E, EN 10204 3.1.B, AS9100 Specification • Specification • Spezifikation **Quantity Shipped** Quantity Ordered Quantie Commandee Quantitie Expediee Bestellemenge Liefermenge ASTM-B-443, 00e1, UNS# N06625, Gr. 1; PS-489, E 1 PC 1 PC Annealed Aged Hardness **Grain Size** IGA Uniformity Corrosion Rate Oxidation Rate Charpy Impact Test Creep Rupture Hardness Durette Vieilli Grosseur De Grain **Durette Recuit** Gealtert Haerte Korngroesse Geglueht Haerte Grain Size Predominant Grain Size Recry. Gram Attack Depth Corresion Test Foughness Stress Hours % Elong In % Allong EN Figure Ave Essai Constrainte Heures 15 Hrs Versuch % Delmung Spannung MPY Ft. Lbs. Ft. Lbs. Temp: 99 HRB (1)(A)6 Certified By • Certifie Par • Bescheinigt Durch: Amanda Aguirre 5/27/2005 (1) 2742656802 Certification Technician Amarco aguino JUN 0 4 2005

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Invoice No No. De Facture Rechnungs Nr 435564007-0 Sold To • Client • B. MAJOR TO	Date Entered Date De Commande Bestelldatum 03/08/05	Customer Reference Reference Client Kundenbestdildaten P05-00997	Ship	Report No. Rapport No. Rapport No Zeugnis Nr 20050527086	Pages of Pages Page de Pages Anzahl der Seiten 4 Of 4	HAYNES International Product Des 0.375 x 0/0 x 0/0	CUSTOMER COPY Haynes International 1020 West Park Avenue PO Box 9013 Kokomo, Indiana, 46902 scription • Description Produit • Material Bestreibung
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CERTIFICATION OF TESTS • RAPPORT D'ESSAIS CERTIFIE • WERKSZEUGNIS CUSTOMER COPY Invoice No Date Entered Customer Reference Report No. Pages of Pages No. De Facture Date De Commande Havnes International Reference Client **HAYNES** Rapport No Page de Pages Rechnungs Nr Bestelldatum Kundenbestelldaten 1020 West Park Avenue Zeugnis Nr Anzahl der Seiten 435568004-0 03/08/05 P05-00999 20050527067 4 Of 4 International PO Box 9013 Sold To • Client • Bestellaranschrift Kokomo, Indiana, 46902 Ship To . Destinataire . Bestellmenge Product Description • Description Produit • Material Beshreibung MAJOR TOOL AND MACHINE INC MAJOR TOOL AND MACHINE INC $0.375 \times 0/0 \times 0/0$ 1458 E 19TH ST 1458 E 19TH ST SE120-003-PANEL 6 REV:0A INDIANAPOLIS INDIANAPOLIS HAYNES(R) 625 ALLOY PLATE IN 46218 USA IN 46218 USA Nadcap CERTIFICATE NUMBER 0089 S400E,S1000E, EN 10204 3.1.B, AS9100 Specification • Specification • Spezifikation Quantity Ordered Quantity Shipped Quantie Commandee Quantitie Expediee Bestellemenge Liefermenge ASME-SB-443, 04, UNS# N06625, Gr. 1; PS-489, E 1 PC 1 PC All tests and inspections have been performed and results meet specification requirements. THIS MATERIAL IS FREE FROM MERCURY, CADMIUM, RADIUM, AND ALPHA SOURCE CONTAMINATION.

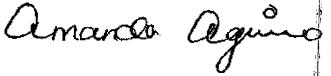
Certified By • Certific Par • Bescheinigt Durch: Amanda Aguirre Certification Technician

Material conforms to PS-483 Revision H as applicable.

Mill Orders Used: 2742657101 (1 PC)

(A) 1750 °F to 1950 °F

5/27/2005





Magnetic Permeability Test Witness

Haynes observed Mr. Edwards of Major Tool test the orders listed below for Magnetic Permeability on April 19, 2005, using a Severn Engineering Permeability Indicator #6763, identified as gauge J-1165 in Major Tool's calibration system. The gauge was in calibration and was due for recalibration on December 27, 2005. All items tested below were <1.01 magnetic permeability.

Heats Tested

2650-4-6771

2650-5-6797

2650-5-6804

Purchase Order Numbers

P05-00965 - Panel 1

P05-00966 - Panel 10

P05-00967 - Panel 2

P05-00994 -- Panel 3

P05-00996 - Panel 4

P05-00997 - Panel 5

P05-00999 - Panel 6

P05-01001 - Panel 7 P05-01002 - Panel 8

P05-01003 - Panel 9

P05-01004 - 25" dia discs

Best Regards,

Marlin C. Losch III

Report No.

Rapport No.

Zeugnis Nr

20050527066

MAJOR TOOL AND MACHINE INC

Ship To • Destinataire • Bestellmenge

1458 E 19TH ST

INDIANAPOLIS

IN 46218 USA

CERTIFICATION OF TESTS • RAPPORT D'ESSAIS CERTIFIE • WERKSZEUGNIS

Customer Reference

Reference Client

Kundenbestdlidaten

P05-00999

Invoice No

No. De Facture

Rechnungs Nr

435568005-0

Sold To • Client • Bestellaranschrift

1458 E 19TH ST

INDIANAPOLIS

IN 46218 USA

Date Entered

Date De Commande

Bestelldatum

03/08/05

MAJOR TOOL AND MACHINE INC

FILE COPY 2

HAYNES **International**

Haynes International 1020 West Park Avenue

PO Box 9013

Kokomo, Indiana, 46902 Product Description · Description Produit · Material Beshreibung

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SE120-003 PANEL 6 REV:0A

HAYNES(R) 625 ALLOY PLATE

Nadcap CERFIFICATE NUMBER 0089

S400E,S1000E, EN 10204 3.1.B, AS9100

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THE DATA CONTAINED HEREIN WAS OBTAINED FROM SAMPLES THAT ARE REPRESENTATIVE OF THE PRODUCTS IN THE SUBJECT SHIPMENT. THIS MATERIAL MEETS THE REQUIREMENTS OF THE LISTED SPICIFICATION(S), MODIFIED BY ANY EXCEPTIONS OR PURCHASE ORDER REQUIREMENTS.

DIE RECORDING OF FALSE, HOTICIOUS OR FRAUDULENT STATEMENTS OR ENTITIES ON THIS DOCUMENT HAY BE PURISHED AS A FELONY UNDER FEDERAL STATUES INCLUDING FEDERAL LAW, THOLE IS, CHAPTER 47. THIS INCLUDING HEREIN AND THE REPORT OF HAVING INTERNATIONAL, INC.

SPECIFICATION MARKING REQUIREMENTS MAY BE WAIVED ON ORDERS REQUIREMENTS MAY BE WAIVED ON ORDERS REQUIREMENTS.

CERTIFICATION OF TESTS • RAPPORT D'ESSAIS CERTIFIE • WERKSZEUGNIS Pages of Pages Haynes International Date Entered Customer Reference Report No. Invoice No HAYNES Page de Pages No. De Facture Date De Commande Reference Client Rapport No 1020 West Park Avenue Zeugnis Nr Anzahl der Seiten Rechnungs Nr Bestelldatum Kundenbestdildaten PO Box 9013 20050527066 2 Of 4 435568005-0 03/08/05 P05-00999 International Kokomo, Indiana, 46902 Ship To • Destinataire • Bestellmenge Product Description • Description Produit • Material Beshreibung Sold To • Client • Bestellaranschrift $0.375 \times 0/0 \times 0/0$ MAJOR TOOL AND MACHINE INC MAJOR TOOL AND MACHINE INC **SE120-003 PANEL 6 REV:0A** 1458 E 19TH ST 1458 E 19TH ST HAYNES(R) 625 ALLOY PLATE INDIANAPOLIS INDIANAPOLIS Nadcap CERTIFICATE NUMBER 0089 **IN 46218 USA** IN 46218 USA S400E,S1000E, EN 10204 3.1.B, AS9100 Quantity Shipped Quantity Ordered Specification • Specification • Spezifikation Quantie Commandee Quantitie Expediee Bestellemenge Liefermenge ASME-SB-443 Chemistry Only, 04, UNS# N06625, Gr. 1; PS-489, E 1 PC Stress Rupture Temperature • Essai A Charge De Rupture Zeitstandversuch Tensile Test at Room Temperature • Essai De Traction A Temp. Ambiante • Zugversuch Tensile Test at Elevated Temperature • Essai De Traction A Hte.Temp. Warm Zugversuch Bei Raum Temp. 0.2% Yield Lim, Elast, A 0.2% Ultimate 0.2% Yield Ultunate % Allong EN Lim, Elast, A 1% % Alleng EN Essai Constrainte Heures Lim, Elast. A 1% Lun, Elast, A 0.2% % Allong EN Essai %RA Stunden % Deliume % RA 1% Stricekgrenze 0.2% Stricckgrouze %RA Zugfestigkeit Zugfestigkeit 1% Streekgrenze 0.2% Stricekgrenze % Dehnung Temp 68500 PSI 52 % (1)(A)132000 PSI mc108873.tif (1548x2098x2 tiff) [2] 5/27/2005 (1) 2742657101 Certified By • Certifie Par • Bescheinigt Durch: Amanda Aguirre Certification Technician Chances aguino THE DATA CONTAINED HERD WAS OBTAINED FROM SAMPLES THAT ARE EXPRESENTATIVE OF THE PRODUCTS IN THE SOURCE SHIPMENT. THIS MATERIAL MEETS THE REQUIREMENTS OF THE LISTED SPECIFICATIONS), MODIFIED BY ANY EXCEPTIONS OR PURCHASE ORDER REQUIREMENTS.

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	CERTIFICATION	OF TESTS • RAPPOR	T D'ESSAIS CER	TIFIE • WERKSZEUGN	IIS		FILE COI	PY 2
Invoice No No. De Facture Rechnungs Nr 435568005-0	Date Entered Date De Commande Bestelldatum 03/08/05	Customer Reference Reference Client Kundenbestdlidaten P05-00999		Report No. Rapport No Zeugnis Nr 20050527066	Pages of Pages Page de Pages Anzahl der Seiten 4 Of 4	HAYN Internation	nal	Haynes International 1020 West Park Avenue PO Box 9013 Kokomo, Indiana, 46902
Sold To • Client • Be MAJOR TO 1458 E 19TI INDIANAP IN 46218 US	OOL AND MACH H ST OLIS	INE INC	Ship To Destinate MAJOR TO 1458 E 19T INDIANAP IN 46218 U	OOL AND MACH H ST OLIS	INE INC	0.375 x 0/0 x 0 SE120-003 PA HAYNES(R) (Nadcap CER)	roduct Description • Description Pro/0 NEL 6 REV:0A 525 ALLOY PLATE IFICATE NUMBE 2, EN 10204 3.1.B, A	E - R 0089
	fication • Spezifikation Chemistry Only, 04, UNS	# N06625, Gr. 1; PS-489,		Quantity Ordered Quantie Commandee Bestellemenge 1 PC	Quantity Shipped Quantitie Expediee Liefermenge	54002,510001	, 211 10204 3:1:12, 71	
THIS MATERIA Material confort	AL IS FREE FROM MER ns to PS-483 Revision H : d: 2742657101 (1 PC)		ification requirement DIUM, AND ALPH	its. A SOURCE CONTÁMIN	ATION.			
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Magnetic Permeability Test Witness

Haynes observed Mr. Edwards of Major Tool test the orders listed below for Magnetic Permeability on April 19, 2005, using a Severn Engineering Permeability Indicator #6763, identified as gauge J-1165 in Major Tool's calibration system. The gauge was in calibration and was due for recalibration on December 27, 2005. All items tested below were <1.01 magnetic permeability.

Heats Tested

2650-4-6771

2650-5-6797

2650-5-6804

Purchase Order Numbers

P05-00965 - Panel 1

P05-00966 - Panel 10

P05-00967 - Panel 2

P05-00994 - Panel 3

P05-00996 - Panel 4

P05-00997 - Panel 5

P05-00999 - Panel 6

P05-01001 - Panel 7

P05-01002 - Panel 8

P05-01003 - Panel 9

P05-01004 - 25" dia discs

Best Regards,

Marlin C. Losch III

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Haynes International 1020 West Park Avenue
PO Box 9013
Kokomo, Indiana, 46902

CUSTOMER COPY

Product Description • Description Produit • Material Beshreibung

Pages of Pages

HAYNES Rapport No Page de Pages Zeugnis Nr Anzahl der Seiten 20050527071 2 Of 4 International

Sold To • Client • Bestellaranschrift

Invoice No

No. De Facture

Rechnungs Nr

435571004-0

MAJOR TOOL AND MACHINE INC 1458 E 19TH ST INDIANAPOLIS IN 46218 USA

Date Entered

Date De Commande

Bestelldatum

03/08/05

Ship To . Destinataire . Bestellmenge

MAJOR TOOL AND MACHINE INC 1458 E 19TH ST INDIANAPOLIS **IN 46218 USA**

Report No.

0.375 x 0/0 x 0/0

SE120-003-PANEL 7 REV:0A HAYNES(R) 625 ALLOY PLATE Nadcap CERTIFICATE NUMBER 0089 S400E,S1000E, EN 10204 3.1.B, AS9100

Specification • Specification • Spezifikation

Tensile Test at Room Temperature • Essai De Traction A Temp. Ambiante • Zugversuch

Quantity Ordered Quantie Commandee Bestellemenge

Quantity Shipped Quantitie Expediee Liefermenge

ASME-SB-443, 04, UNS# N06625, Gr. 1; PS-489, E 1 PC 1 PC

Customer Reference

Reference Client

Kundenbestdildaten

P05-01001

CERTIFICATION OF TESTS • RAPPORT D'ESSAIS CERTIFIE • WERKSZEUGNIS

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Certified By • Certifie Par • Bescheinigt Durch: Amanda Aguirre Certification Technician

5/27/2005

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THIS MATERIA	AL IS FREE FROM N	rformed and results meet speci MERCURY, CADMIUM, RAL	fication	requirements. ND ALPHA SOURCE CONTAMIN	JATION.		

5/27/2005

Material conforms to PS-483 Revision H as applicable.

Certified By • Certifie Par • Bescheinigt Durch: Amanda Aguirre

Mill Orders Used: 2742656803 (1 PC)

(A) 1750 °F to 1950 °F

Certification Technician

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JUN 01 2005

CERTIFICATION OF TESTS • RAPPORT D'ESSAIS CERTIFIE • WERKSZEUGNIS **CUSTOMER COPY** Date Entered Invoice No Customer Reference Pages of Pages Haynes International **HAYNES** Date De Commande No. De Facture Reference Client Rapport No Page de Pages 1020 West Park Avenue Rechnungs Nr Bestelldatum Kundenbestdlidaten Zeugnis Nr Anzahl der Seiten 435571005-0 03/08/05 P05-01001 20050527070 1 Of 4 PO Box 9013 International Kokomo, Indiana, 46902 Sold To . Client . Bestellaranschrift Ship To • Destinataire • Bestellmenge Product Description • Description Produit • Material Beshreibung MAJOR TOOL AND MACHINE INC MAJOR TOOL AND MACHINE INC $0.375 \times 0/0 \times 0/0$ 1458 E 19TH ST 1458 E 19TH ST SE120-003 PANEL 7 REV:0A HAYNES(R) 625 ALLOY PLATE INDIANAPOLIS **INDIANAPOLIS** IN 46218 USA IN 46218 USA Nadcap CERTIFICATE NUMBER 0089 S400E,S1000E, EN 10204 3.1.B, AS9100 Specification • Specification • Spezifikation Quantity Ordered Quantity Quantie Commandee Shipped Quantitie Bestellemenge Expedice Liefermenge ASME-SB-443 Chemistry Only, 04, UNS# N06625, Gr. 1; PS-489, E 1 PC Heat Number Chemical Analysis • Analyse Chimique • Chemische Analyse Numero De Coulee Αl Mn Co Cr Cu Si Ti W Mo Ni Charge Nr (Nb+Ta) 2650 5 6797 0.29 0.031 3,47 0.2854 22.14 0.067 4.3835 0.2697 8.56 60.27 0.007 0.002 0.190.2943 BUTT END *03 C+N-CW9 Ta Zr Bi Se l La Рb Mg Ag N Al+Ti Ni+Co Ni+Mo 2650 5 6797 3.4713 < 0.05 **BUTT END *03** Certified By • Certifie Par • Bescheinigt Durch: Amanda Aguirre 5/27/2005 Certification Technician JUN 0 1 2005 THE DATA CONTAINED LIBRION WAS OBLAINED FROM SAMPLES THAT ARE REPRESENTATIVE OF THE FRODUCTS IN THE SUBERT SHIPMENT. THIS MATERIAL MEETS THE REPORT SHIPMENT OF THE LISTED SPECIFICATIONS), MODIFIED BY ANY EXCEPTIONS OF PLACIFIED SOFT PLACE OF THE REPORT OF THE PRODUCT SHIPMENT.

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Sold To • Client • Bestellaranschrift MAJOR TOOL AND MA 1458 E 19TH ST INDIANAPOLIS IN 46218 USA	CHINE INC	MAJ 1458 IND	o Destinataire • Bestellmenge IOR TOOL AND MACH E 19TH ST IANAPOLIS 6218 USA	IINE INC	0.375 x 0/0 x 0/0 SE120-003 PA/ HAYNES(R) 6 Nadcap CERT	roduct Description • Description Produit • Material Beshreibung
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THIS MATERIA Material conform	AL IS FREE FROM Notes to PS-483 Revision 15 dec 2742656802 (1 PC	n H as applicable.	cation a	equirements. ND ALPHA SOURCE CONTAN	MINATION.						
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CERTIFICATION OF TESTS • RAPPOR Invoice No No. De Facture Rechnungs Nr 435572006-0 Sold To • Client • Bestellaranschrift MAJOR TOOL AND MACHINE INC, 1458 E 19TH ST INDIANAPOLIS IN 46218 USA					Anzahi der Reference Client Rapport No Page de Pages Kundenbestdildaten Zeugnis Nr Anzahi der Seiten P05-01002 20050527130 1 Of 4								CUSTOMER COPY HAYNES International PO Box 9013 Kokomo, Indiana, 46902 Product Description • Description Produit • Material Beshreibung 0.375 x 0/0 x 0/0 SE120-003 PANEL 8 REV:0A HAYNES(R) 625 ALLOY PLATE Nadcap CERTIFICATE NUMBER 0089 S400E,S1000E, EN 10204 3.1.B, AS9100						
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IN 46218 US	SA		IN ₄	6218 USA		Nadcap CERTIFICATE NUMBER 0089						
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Certified By • Certifie Par • Bescheinigt Durch: Amanda Aguirre Certification Technician

Material conforms to PS-483 Revision H as applicable.

Mill Orders Used: 2742656802 (1 PC)

(A) 1750 °F to 1950 °F

5/27/2005

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All tests and inspections have been performed and results meet specification requirements.

THIS MATERIAL IS FREE FROM MERCURY, CADMIUM, RADIUM, AND ALPHA SOURCE CONTAMINATION.

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N 46218 USA	A		IN	46218 USA			Nadcap CE	RTIFICA	ATE NUMBER 0089				
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ASME-SB-443 Cl	hemistry Only, 04, U	JNS# N06625, Gr. 1; PS-489, E	1	1 PC		1 PC							

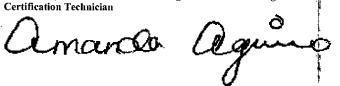
Certified By • Certifie Par • Bescheinigt Durch: Amanda Aguirre

Material conforms to PS-483 Revision H as applicable.

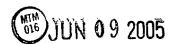
Mill Orders Used: 2742657101 (1 PC)

(A) 1750 °F to 1950 °F

5/27/2005



THIS MATERIAL IS FREE FROM MERCURY, CADMIUM, RADIUM! AND ALPHA SOURCE CONTAMINATION.





Magnetic Permeability Test Witness

Haynes observed Mr. Edwards of Major Tool test the orders listed below for Magnetic Permeability on April 19, 2005, using a Severn Engineering Permeability Indicator #6763, identified as gauge J-1165 in Major Tool's calibration system. The gauge was in calibration and was due for recalibration on December 27, 2005. All items tested below were <1.01 magnetic permeability.

Heats Tested

2650-4-6771

2650-5-6797

2650-5-6804

Purchase Order Numbers

P05-00965 - Panel 1

P05-00966 - Panel 10

P05-00967 - Panel 2

P05-00994 - Panel 3

P05-00996 - Panel 4

P05-00997 - Panel 5

P05-00999 - Panel 6

P05-01001 - Panel 7

P05-01002 - Panel 8

P05-01003 - Panel 9

P05-01004 - 25" dia discs

Best Regards,

Marlin C. Losch III

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JUN 01 2005 (MTM)

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Certified By • Certifie Par • Bescheinigt Durch: Amanda Aguirre Certification Technician

Material conforms to PS-483 Revision H as applicable.

Mill Orders Used: 2742657101 (1 PC)

(A) 1750 °F to 1950 °F

5/27/2005

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THIS DATA CONTAINED HEREIN WAS OBTAINED FROM SAMPLES THAT ARE REPRESENTATIVE OF THE PRODUCTS IN THE SUBJECT SHIPMENT. HIS MATERIAL MEETS THE REQUIREMENTS OF THE LISTED SPECIFICATION (S), MODIFIED BY ANY EXCEPTIONS OF PURCHASE ORDER REQUIREMENTS.

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MAJOR TO 1458 E 19TH INDIANAP	OL AND MA I ST	CHINE INC	MA 1458	O • Destinataire • B JOR TOOL E 19TH S IANAPOL	L AND MACE T	HINE INC	0.375 x 0/0 x 0 SE120-003-PA	Product Description • Description Produit • Material Beshreibung
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Certified By • Certifie Par • Bescheinigt Durch: Amanda Aguirre
Certification Technician

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(A) 1750 °F to 1950 °F

5/27/2005

THE DATA CONTAINED HEREN WAS OUTLINED FROM SAMPLES THAT ARE REFRÉSENTATIVE OF THE PRODUCTS IN THE SUBJECT SHIPMENT. THIS MATERIAL MEETS THE REQUIREMENTS OF THE LISTED SPECIFICATION(S), MICHAEL SHIPMENT STATEMENTS OF THE LISTED SPECIFICATION SO, PURCHASE ORDER REQUIREMENTS.

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65676



Certificate of Conformance EXOTIC METAL TREATING INC.

Certificate #___50070

6234 E. Hanna Avenue • Indianapolis, Indiana

P.O. # P05-03972 THRU P05-03974

Vendor Code # 107576

Exotic Metal Treating Inc. hereby certifies that all materials used in the manufacture of parts CONFORMS to the material and/or manufacturing specifications indicated in drawings or specifications as called for on purchase order referenced hereon. Test reports are on file with us or with our suppliers for examination and indicate conformance with the applicable requirements. The parts listed below are processed in accordance with the drawings or specifications called for on referenced purchase order that are current on the date on which the order was accepted. Pertinent details of the work performed are on file at this facility under the process heat number listed hereon.

HEAT#

05-1308

DATE SHIPPED 7-19-05

QUANTITY

DESCRIPTION

3 PCS

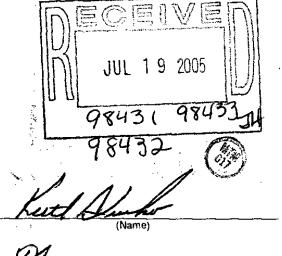
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JOB #65678-1/5, 65678-21/5, 65678-1/6 SEQ #30

MATERIAL: INCO 625

SOLUTION ANNEALED PER AMS-2774-A 1900°F \pm 15°F FOR 45 MINUTES \pm 5 MINUTES & RAPID AIR COOLED.

JUL 25 2005



Sworn and subscribed to before me.

on 7-耳505

lary Public Mornary County - State of Indiana

My commission expires: 9030-09

(Title)

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### Certificate of Conformance EXOTIC METAL TREATING INC.

65678

6234 E. Hanna Avenue • Indianapolis, Indiana P05-03972 THRÚ P05-03974 P.O. #

Exotic Metal Treating Inc. hereby certifies that all materials used in the manufacture of parts CONFORMS to the material and/or manufacturing specifications indicated in drawings or speciffications as called for on purchase order referenced hereon. Test reports are on file with us or with our suppliers for examination and indicate conformance with the applicable requirements. The parts listed below are processed in accordance with the drawings or specifications called for on referenced purchase order that are current on the date on which the order was accepted. Pertinent details of the work performed are on file at this facility under the process heat number listed hereon. DATE SHIPPED 7-19-05

HEAT#

05-1308

QUANTITY

DESCRIPTION

3 PCS

#SE120-003-1-1

JOB #65678-1/5, 65678-21/5, 65678-1/6

**MATERIAL: INCO 625** 

SOLUTION ANNEALED PER AMS-2774-A 1900°F ± 15°F FOR 45 MINUTES ± 5 MINUTES & RAPID AIR COOLED.

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WS478



# Certificate of Conformance EXOTIC METAL TREATING INC.

Certificate # 50087

Vendor Code # 107576

6234 E. Hanna Avenue • Indianapolis, Indiana

P.O. # P05-03986, P05-04018 THRU -04020

Exotic Metal Treating Inc. hereby certifies that all materials used in the manufacture of parts CONFORMS to the material and/or manufacturing specifications indicated in drawings or specifications as called for on purchase order referenced hereon. Test reports are on file with us or with our suppliers for examination and indicate conformance with the applicable requirements. The parts listed below are processed in accordance with the drawings or specifications called for on referenced purchase order that are current on the date on which the order was accepted. Pertinent details of the work performed are on file at this facility under the process heat number listed hereon.

HEAT# 05~1328

DATE SHIPPED 7-21-05

**QUANTITY** 

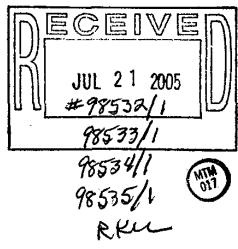
DESCRIPTION

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#SE120-003-1-2 JOB #65678-22/4, 65678-2/5, 65678-22/5, 65678-2/6 SEQ #30

**MATERIAL: INCO 625** 

SOLUTION ANNEALED PER AMS-2774-A 1900°F ± 15°F FOR 45 MINUTES ± 5 MINUTES & RAPID AIR COOLED. JUL 25 2005



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WS678



### Certificate of Conformance **EXOTIC METAL TREATING INC.**

Certificate

Vendor Code 4 107576

6234 E. Hanna Avenue • Indianapolis, Indiana

P05-03986, P05-04018 THRU -04020

Exotic Metal Treating Inc. hereby certifies that all materials used in the manufacture of parts CONFORMS to the material and/or manufacturing specifications indicated in drawings or specifications as called for on purchase order referenced hereon. Test reports are on file with us or with our suppliers for examination and indicate conformance with the applicable requirements. The parts listed below are processed in accordance with the drawings or specifications called for on referenced purchase order that are current on the date on which the order was accepted. Pertinent details of the work performed are on file at this facility under the process heat number listed hereon.

05~1328 HEAT#

DATE SHIPPED 7-21-05

QUANTITY

DESCRIPTION

4 PCS

#SE120-003-1-2 JOB #65678-22/4, 65678-2/5,~

65678-22/5/65678-2/6 SEQ #30

**MATERIAL: INCO 625** 

SOLUTION ANNEALED PER AMS-2774-A 1900°F ± 15°F FOR 45 MINUTES ± 5 MINUTES & RAPID AIR COOLED.

JUL 25 2005

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6234 E. Hanna Avenue • Indianapolis, Indiana

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Exotic Metal Treating Inc. hereby certifies that all materials used in the manufacture of parts CONFORMS to the material and/or manufacturing specifications indicated in drawings or specifications as called for on purchase order referenced hereon. Test reports are on file with us or with our suppliers for examination and indicate conformance with the applicable requirements. The parts listed below are processed in accordance with the drawings or specifications called for on referenced purchase order that are current on the date on which the order was accepted. Pertinent details of the work performed are on file at this facility under the process heat number listed hereon. DATE SHIPPED 8-15-05 -1494

HEAT#

**QUANTITY** 

DESCRIPTION

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**MATERIAL: INCO 625** 

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P05-04576 P.O. #

6234 E. Hanna Avenue • Indianapolis, Indiana

Exotic Metal Treating Inc. hereby certifies that all materials used in the manufacture of parts CONFORMS to the material and/or manufacturing specifications indicated in drawings or speciffications as called for on purchase order referenced hereon. Test reports are on file with us or with our suppliers for examination and indicate conformance with the applicable requirements. The parts listed below are processed in accordance with the drawings or specifications called for on referenced purchase order that are current on the date on which the order was accepted. Pertinent details of the work performed are on file at this facility under the process heat number listed hereon.

HEAT#

05-1529

DATE SHIPPED 8-18-05

QUANTITY

DESCRIPTION

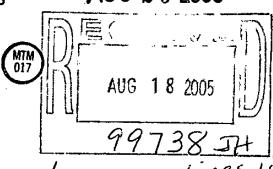
2 PCS

#SE120-003-1-4 JOB #65678-24/5, 65678-4/5 **SEQ #30**

MATERIAL: INCO 625

SOLUTION ANNEALED PER AMS-2774-A 1900°F ± 15°F FOR 45 MINUTES ± 5 MINUTES & RAPID AIR COOLED.

AUG 25 2005



(Name)

Sworn and

My commission expire



Certificate # 50265

Vendor Code # 107576

6234 E. Hanna Avenue • Indianapolis, Indiana

P.O. # P05-04579

Exotic Metal Treating Inc. hereby certifies that all materials used in the manufacture of parts CONFORMS to the material and/or manufacturing specifications indicated in drawings or specifications as called for on purchase order referenced hereon. Test reports are on file with us or with our suppliers for examination and indicate conformance with the applicable requirements. The parts listed below are processed in accordance with the drawings or specifications called for on referenced purchase order that are current on the date on which the order was accepted. Pertinent details of the work performed are on file at this facility under the process heat number listed hereon.

HEAT # 05-1533

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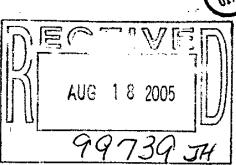
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MATERIAL: INCO 625

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Certificate *#* 50467

6234 E. Hanna Avenue • Indianapolis, Indiana

P05-05513 P.O. #

Exotic Metal Treating Inc. hereby certifies that all materials used in the manufacture of parts CONFORMS to the material and/or manufacturing specifications indicated in drawings or specifications as called for on purchase order referenced hereon. Test reports are on file with us or with our suppliers for examination and indicate conformance with the applicable requirements. The parts listed below are processed in accordance with the drawings or specifications called for on referenced purchase order that are current on the date on which the order was accepted. Pertinent details of the work performed are on file at this facility under the process heat number listed hereon.

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DATE SHIPPED 9-26-05

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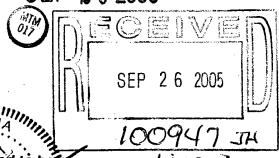
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6234 E. Hanna Avenue • Indianapolis, Indiana

P05-03546 &P05-03555

Exotic Metal Treating Inc. hereby certifies that all materials used in the manufacture of parts CONFORMS to the material and/or manufacturing specifications indicated in drawings or speciffications as called for on purchase order referenced hereon. Test reports are on file with us or with our suppliers for examination and indicate conformance with the applicable requirements. The parts listed below are processed in accordance with the drawings or specifications called for on referenced purchase order that are current on the date on which the order was accepted. Pertinent details of the work performed are on file at this facility under the process heat number listed hereon.

HEAT#

05-1143

DATE SHIPPED 6-25-05

QUANTITY

DESCRIPTION

2 PCS

#SE120-003-1-10 IOB #65678-5/4, 65678-25/5 SEQ #30

MATERIAL: INCO 625

SOLUTION ANNEALED PER AMS-2774-A $1900^{\circ}\text{F} \pm 15^{\circ}\text{F}$ FOR 45 MINUTES ± 5 MINUTES & RAPID AIR COOLED.

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Certificate # 50151

Vendor Code # 107576

6234 E. Hanna Avenué • Indianapolis, Indiana

P.O. # P05-04057, P05-04048, P05-03857

Exotic Metal Treating Inc. hereby certifies that all materials used in the manufacture of parts CONFORMS to the material and/or manufacturing specifications indicated in drawings or specifications as called for on purchase order referenced hereon. Test reports are on file with us or with our suppliers for examination and indicate conformance with the applicable requirements. The parts listed below are processed in accordance with the drawings or specifications called for on referenced purchase order that are current on the date on which the order was accepted. Pertinent details of the work performed are on file at this facility under the process heat number listed hereon.

DATE SHIPPED 7-30-05

HEAT # 05-1396

DESCRIPTION

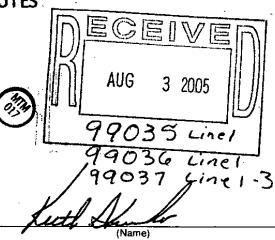
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#SE120-003-1-10 JOB #65678-6/5, 65678-26/5, 65678-6/6, 65678-26/4, 65678-6/4 SEQ #30

MATERIAL: INCO 625

SOLUTION ANNEALED PER AMS-2774-A
1900°F ± 15°F FOR 45 MINUTES ± 5 MINUTES
& RAPID AIR COOLED.

AUG 04 2005



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on 8-1505

Notary Public Morgan County State of Indian

My commission expires 20-09

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P05-03858, P05-04286, P05-04287

Vendor Code

Exotic Metal Treating Inc. hereby certifies that all materials used in the manufacture of parts CONFORMS to the material and/or manufacturing specifications indicated in drawings or specifications as called for on purchase order referenced hereon. Test reports are on file with us or with our suppliers for examination and indicate conformance with the applicable requirements. The parts listed below are processed in accordance with the drawings or specifications called for on referenced purchase order that are current on the date on which the order was accepted. Pertinent details of the work performed are on file at this facility under the process heat number listed hereon.

HEAT#

05-1406

DATE SHIPPED 8-3-05

QUANTITY

DESCRIPTION

4 PCS

#SE120-003-1-10 JOB #65678-7/4, 65678-27/5, 65678-7/5, 65678-7/6 SEQ #30

MATERIAL: INCO 625

SOLUTION ANNEALED PER AMS-2774-A 1900°F ± 15°F FOR 45 MINUTES ± 5 MINUTES

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Certificate of Conformance EXOTIC METAL TREATING INC.

Certificate

Vendor Code

6234 E. Hanna Avenue • Indianapolis, Indiana

P.O. #

P05-03911, P05-04056

Exotic Metal Treating Inc. hereby certifies that all materials used in the manufacture of parts CONFORMS to the material and/or manufacturing specifications indicated in drawings or speciffications as called for on purchase order referenced hereon. Test reports are on file with us or with our suppliers for examination and indicate conformance with the applicable requirements. The parts listed below are processed in accordance with the drawings or specifications called for on referenced purchase order that are current on the date on which the order was accepted. Pertinent details of the work performed are on file at this facility under the process heat number listed hereon. DATE SHIPPED 7-27-05

HEAT#

05-1377

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DESCRIPTION

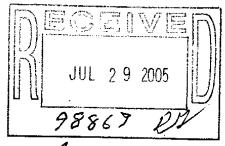
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MATERIAL: INCO 625

AUG 03 2005

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Certificate of Conformance EXOTIC METAL TREATING INC.

Certificate 50214

Vendor Code 107576

6234 E. Hanna Avenue • Indianapolis, Indiana P05-04574, P05-04578

Exotic Metal Treating Inc. hereby certifies that all materials used in the manufacture of parts CONFORMS to the material and/or manufacturing specifications indicated in drawings or specifications as called for on purchase order referenced hereon. Test reports are on file with us or with our suppliers for examination and indicate conformance with the applicable requirements. The parts listed below are processed in accordance with the drawings or specifications called for on referenced purchase order that are current on the date on which the order was accepted. Pertinent details of the work performed are on file at this facility under

HEAT #

05-1470

the process heat number listed hereon.

DATE SHIPPED 8-10-05

QUANTITY

DESCRIPTION

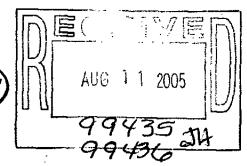
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#SE120-003-1-10 JOB #65678-29/5, 65678-9/5, 65678-9/6 **SEO #30**

MATERIAL: INCO 625

SOLUTION ANNEALED PER AMS-2774-A 1900°F ± 15°F FOR 45 MINUTES ± 5 MINUTES & RAPID AIR COOLED.

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# Certificate of Conformance EXOTIC METAL TREATING INC.

6234 E. Hanna Avenue • Indianapolis, Indiana

P05-04379 P.O. #

Exotic Metal Treating Inc. hereby certifies that all materials used in the manufacture of parts CONFORMS to the material and/or manufacturing specifications indicated in drawings or specifications as called for on purchase order referenced hereon. Test reports are on file with us or with our suppliers for examination and indicate conformance with the applicable requirements. The parts listed below are processed in accordance with the drawings or specifications called for on referenced purchase order that are current on the date on which the order was accepted. Pertinent details of the work performed are on file at this facility under the process heat number listed hereon.

HEAT#

05-1426

DATE SHIPPED 8-4-05

QUANTITY

DESCRIPTION

3 PCS

#SE120-003-1-10 JOB #65678-10/5, 65678-30/5, 65678-10/6 **SEQ #30** 

MATERIAL: INCO 625

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ARCOS INDUSTRIES, LLC ONE ARCOS DRIVE Mt. Carmel, PA 17851

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11/26/03

CERTIFICATION OF TESTS

SOLD TO:

SHIP TO:

· SAME

MAJOR TOOL & MACHINE, INC. 1458 EAST 19TH STREET INDIANAPOLIS, IN 46218

DATE SHIPPED CONSIGNEE ORDER NO CUSTOMER ORDER NO ARCOS S.O. 11/26/03 P03-04749 N/A 79388 QUANTITY LOT NO./ALLOY NO SIZE GRADE **ITEM** AB8051 30# **ARCOS** 625 1/16 X 36"

SPECIFICATION:

AWS A5.14/A5.14M-97.

CLASS ERNICIMO-3

ASME SEA 5.14 ASME SECTION II, PART C, 2001 EDITION.

AND ALL PARAS AND ADDENDA THRU 2002.

CHEMICAL	ANALYSIS:		WIRE				[
С	Mn	Si	\$	Р	Cr	Ni	Mo	Cb	Cb + Ta
0.02	0,01	0.06	0.001	0.01	22.2	64.3	9.1		3.56
Ta	Τι	Al	Co	Cu	Fe	V	Total Others		_ <u> </u>
	0,22	0.12	0.03	0.01 _	0.4		<.50		

TENSILE As Welded Heat Treated ADDITIONAL TEST RESULTS Yield Ferrite - NB2433,1-1: Tensile Magna Gage: Elongation X-Ray: Bends: Red.of Area Hardness: OTHER INFORMATION: LOT CLASSIFICATION -**S1** Schedule F INTENSITY OF TESTING -

THIS MATERIAL IS FREE FROM MERCURY, RADIUM OR ALPHA PARTICLE CONTAMINATION.

We hereby affirm that the reported results on this certification are correct and accurate. All test and results and operations performed by Arcos or its subcontractors are in compliance with the applicable material/customer specification.

ARCOS

1505 Line 1

QUALITY ASSURANCE DEPA

JALITY ASSURANCE DEP

D₩C 04 2003 8:18 AM FR ARCOS INDUSTRIES LL6333 5206 TO 13176349420

ARCOS INDUSTRIES, LLC ONE ARCOS DRIVE Mt. Carmel, PA 17651

mc094944.pdf



DATE

11/26/03

CERTIFICATION OF TESTS

SOLD TO:

SHIP TO:

SAME

MAJOR TOOL & MACHINE, INC.

1458 EAST 19TH STREET INDIANAPOLIS, IN 46218

ARC	ARCOS S.O. CUSTO		MER ORDER NO.		CONSIGNEE ORDER NO.			DATE SHIPPED	
	9388		P03-04749		[N/A	1	11/26/03	
ITEM	SIZ				LOTI	NO./ALL	Y NO.	QUANTITY	
1, <u>-1, -</u> 1	1/16)		ARCOS	625		AB8051	<u> </u>		30#
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ADDITIONAL TEST RESU	LTS	TENSILE	As Welded	Heat Treated
Ferrite - NB2433.1-1;		Yield	 	
Magna Gage:		Tensile		
X-Ray:		Elongation	<u></u>	<u> </u>
Bends:		Red,of Area		
Hardness: _				
	OT CLASSIFICATION - NTENSITY OF TESTING -	S1 Schedule F		,-
THIS MATERIAL IS	FREE FROM MERCURY, RA	DIUM OR ALPHA PART	ICLE CONTA	MINATION.

We hereby afform that the reported results on this certification are correct and accurate. All test and results and operations performed by Arcos or its subcontractors are in compliance with the applicable material/customer specification.

ARCOS

ARCOS INDUSTRIES, LLC ONE ARCOS DRIVE Mt. Carmel, PA 17851

mc095629.pdf



DATE	01/13/04	<u>.</u>							
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1	3/32 X	36"	ARCOS	625		CB7996		;	20#
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CHEMICA	L ANALYSIS:	· · · · · · · · · · · · · · · · · · ·	WIRE						
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0.04	0.03	0.08	0.004	0.01	21.9	64.9	8.7		3.64
Та	Ti	Al	Co	Cu	Fe	V	Total Others		<u> </u>
<u>-</u> .	0.21	0.16	0.02	0.12	0.2	<u> </u>	<.50		
ADDITION	AL TEST RES	ULTS				TENSILE	As Welded		, Heat Trea
Ferrite - Ni	32433.1-1:			_		Yield			
Magna Ga	ge:					Tensile			
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OTHER IN	FORMATION:		SIFICATIO Y OF TEST		S1 Schedule	• F		 - : : : : : : : : : : : : : : : : :	2004

THIS MATERIAL IS FREE FROM MERCURY, RADIUM OR ALPHA PARTICLE CONTAMINATION.

We hereby affirm that the reported results on this certification are correct and accurate. All test and results and operations performed by Arcos or its subcontractors are in compliance with the applicable material/customer specification.

ARCOS



Q.A. MANAGER

ARCOS INDUSTRIES, LLC ONE ARCOS DRIVE Mt. Carmel, PA 17851



01/08/04

CERTIFICATION OF TESTS

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C1 11	 14 1.

SHIP TO:

SAME

MAJOR TOOL & MACHINE, INC. 1458 EAST 19TH STREET

INDIANAPOLIS, IN 46218

ARCOS S.O. CUSTOMER ORDER NO. CONSIGNEE ORDER NO. DATE SHIPPED 1/8/04 79533 P03-05170 N/A SIZE GRADE LOT NO./ALLOY NO QUANTITY ITEM **ARCOS** CB7996 20# 3/32 X 36"

SPECIFICATION:

AWS A5.14/A5.14M-97.

CLASS ERNICrMo-3

ASME SFA 5.14 ASME SECTION II, PART C, 2001 EDITION,

AND ALL PARAS AND ADDENDA THRU 2003.

CHEMICAL	. ANALYSIS:		WIRE						
С	Mn	Si	S	Р	Cr	Ni	Mo	Cb	Cb + Ta
0.04	0.03	_80.0	0.004	0.01	21.9	64.9	8.7		3.64
Та	Ti	Al	Co	Cu	Fe	V	Total Others		
	0.21	0.16	0.02	0.12	0.2		<.50		

ADDITIONAL TEST RE	ESULTS	TENSILE As Welded	Heat Treated
Ferrite - NB2433. 1-1:		Yield	 _
Magna Gage:	· · · · · · · · · · · · · · · · · · ·	Tensile	··
X-Ray:		Elongation	
Bends:		Red.of Area	
Hardness:			

OTHER INFORMATION:

LOT CLASSIFICATION -

S1

INTENSITY OF TESTING -

Schedule F

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ARCOS

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