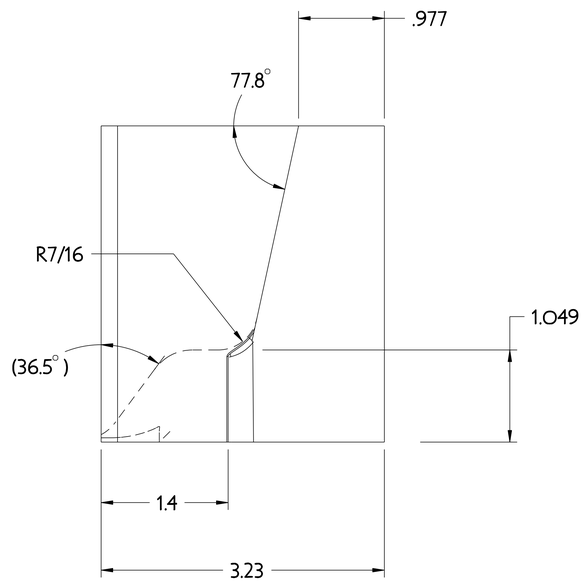
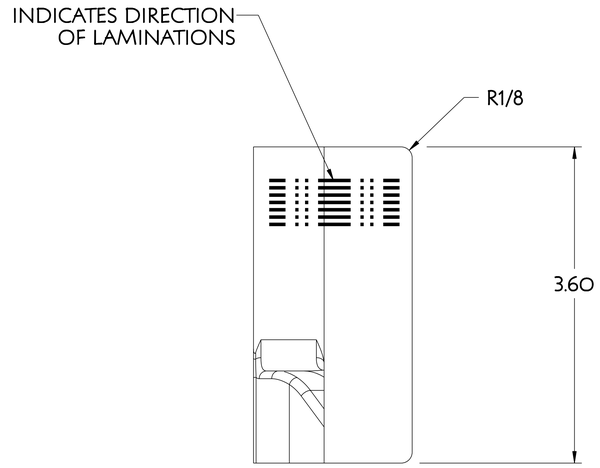
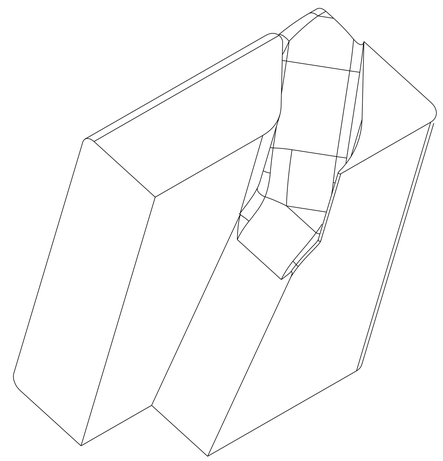
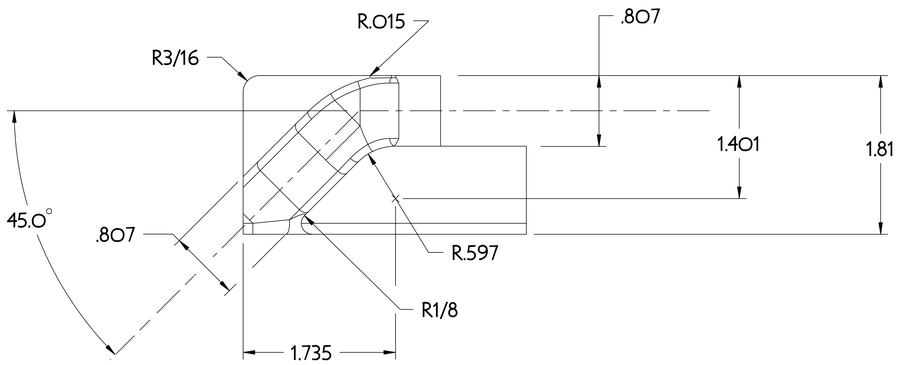
NO.	REVISION	BY	CH	SUP	APPROVED	DATE









NOTE

GEOMETRY IS DEFINED IN PRO ENGINEER MODEL/FILE SE131-079.PRT.

DRAWING AND CAD MODEL COMBINED DEFINE FINISH MACHINED PART.

MATERIAL TO BE CRYOGENIC GRADE.

RELEASED FOR FABRICATION / INSTALLATION

PPPL Drafting: Jerry Siegel 2005.08.22 07:46:26 -05'00'

PART NO.	DRAWING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY REQD
1	SE131-084	LEAD LOCKING BLOCK SMALL	G-11 CR	18

PARTS LIST

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY NATIONAL COMPACT STELLARATOR EXPERIMENT			
Pro E	DIMENSIONS ARE IN INCHES MACHINE SURFACES 125	STELLARATOR CORE CONVENTIONAL COILS TF COIL LEAD LOCKING BLOCK SMALL			
DO NOT VERIFY INFORMATION BY SCALING DRAWING	BREAK SHARP EDGES .005/.020				
SCALE 1.500	TOLERANCES NON-CUMULATIVE	DSN: J. RUSHINSKI	8/12/05	DRAWING NO:	
NEXT ASSEMBLY	DECIMAL-INCH: .X +/-.100, .XX +/-.030, .XXX +/-.005, ANGULAR +/-0°-15'; FRACTIONS: 0°-12° +/-1/16, 12°-72° +/-1/8, 72°-120° +/-1/4, OVER 120° +/-1/2	CHK: M. KALISH/B. PAUL	8/12/05	SE131-084	
		ENGR: M. KALISH	8/12/05		
		SUPV: J. SIEGEL	8/12/05	SHEET 1 OF 1	REV 0

WEIGHT	MODEL NAME	WELDING ENGINEER
1.1 lbs	SE131-084	

RELEASE LEVEL: Fabrication
DWG VERSION NO: 3

NCSX-SE131-084

NCSX_PART_FORMAT_E