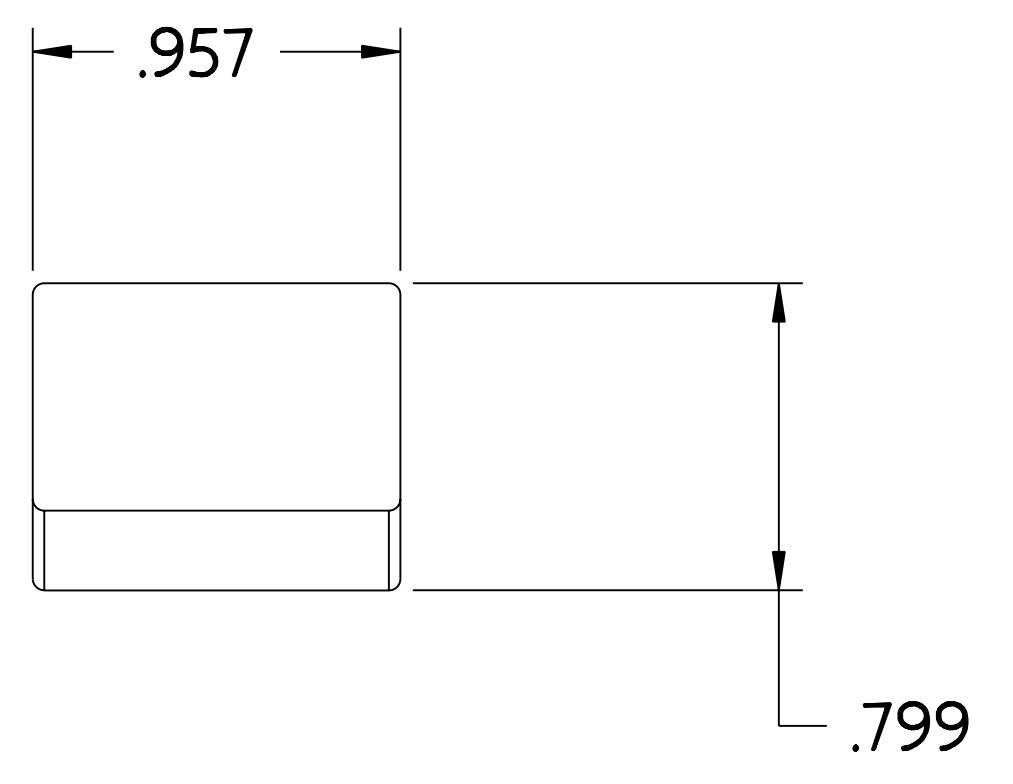
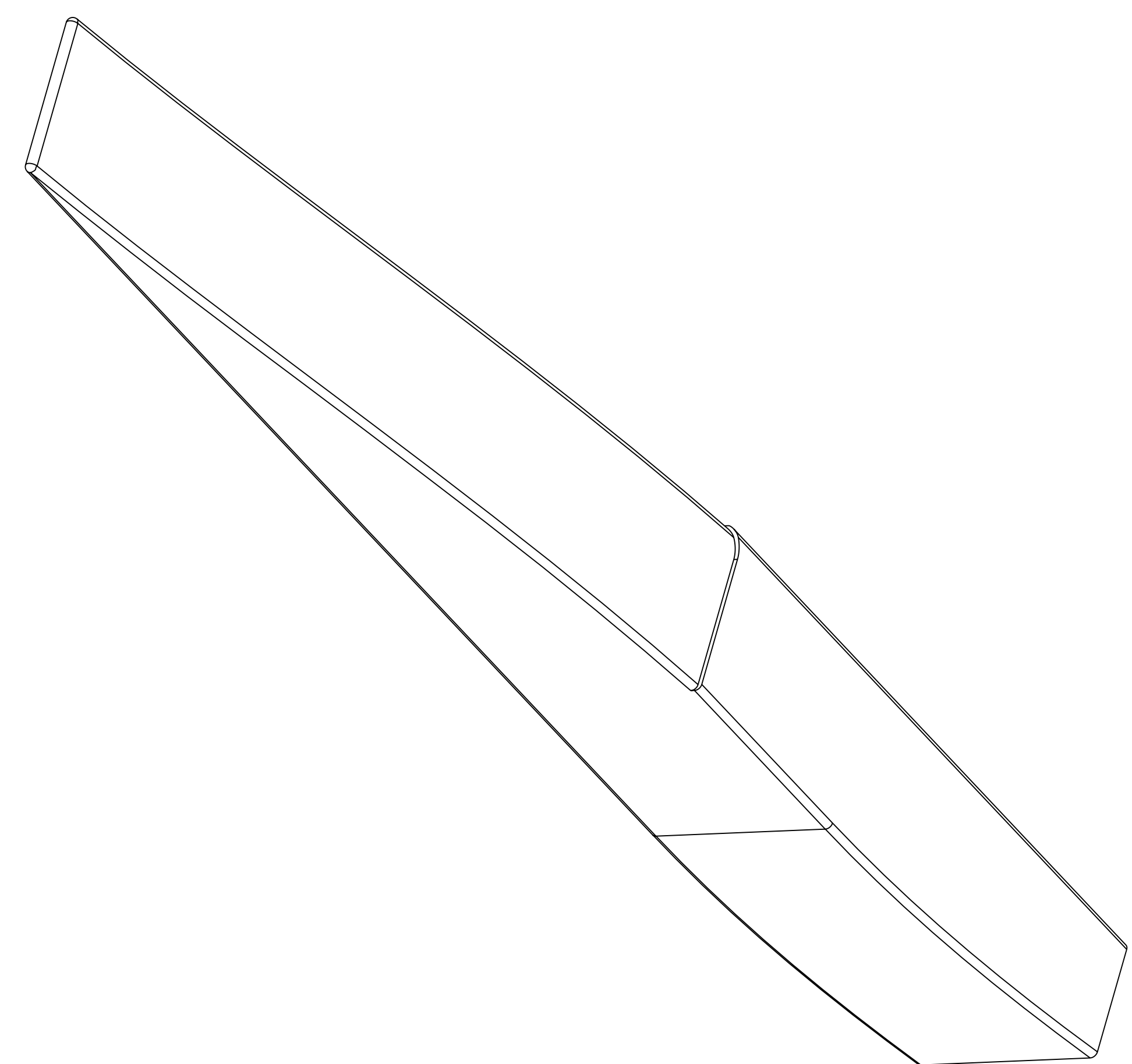
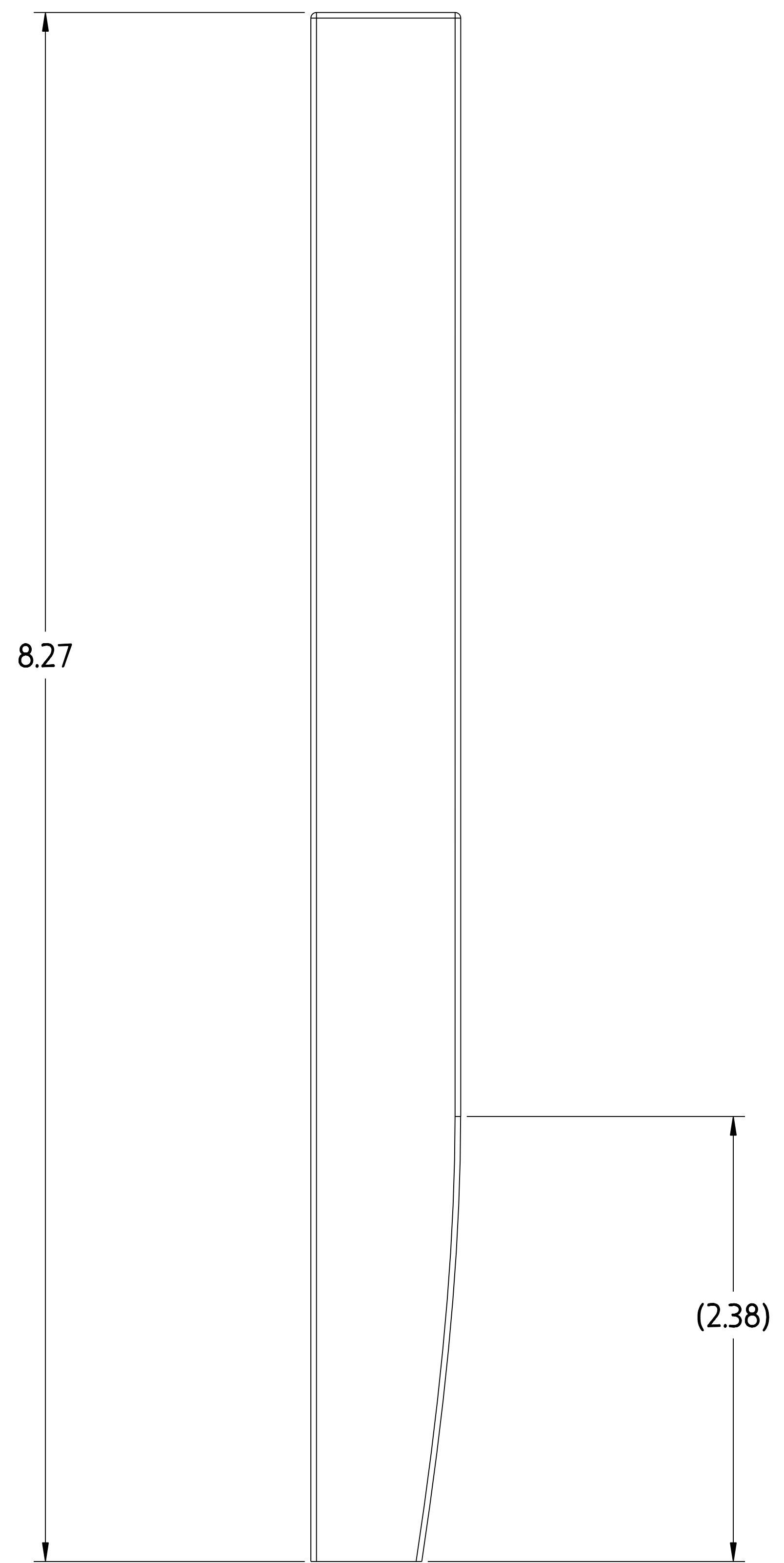
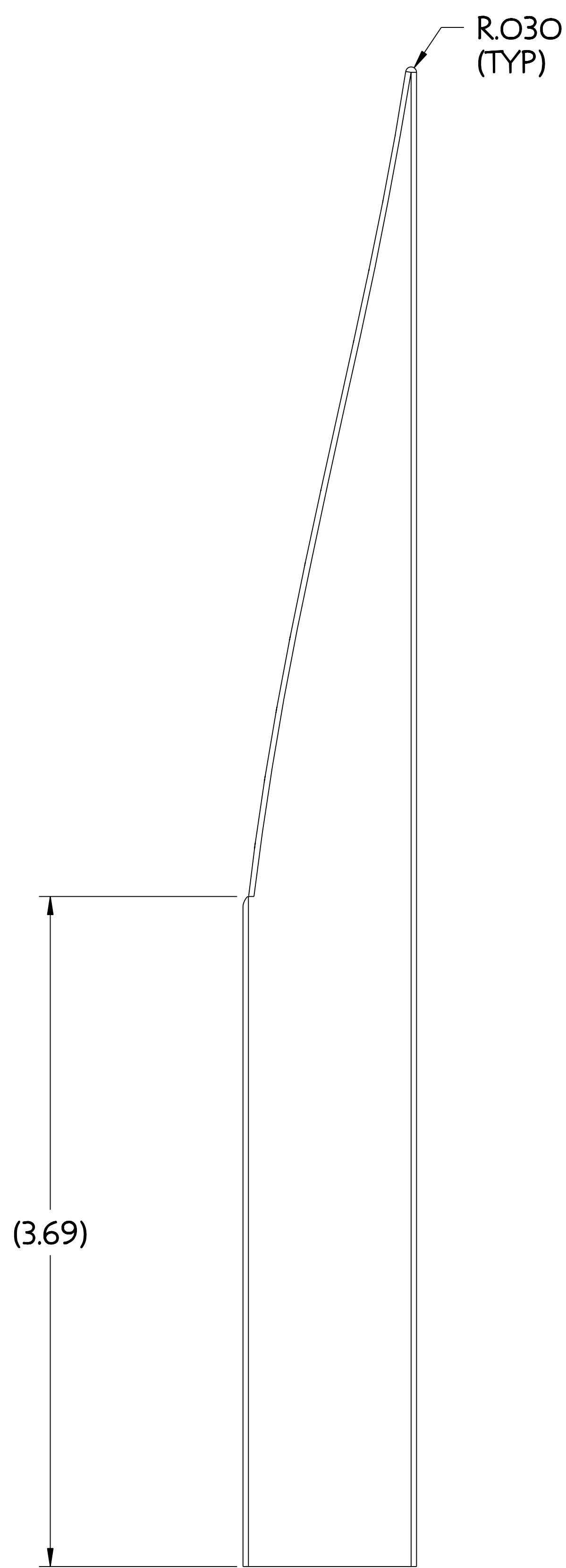


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



NOTE

GEOMETRY IS DEFINED IN PRO ENGINEER MODEL/FILE SE131-091.PRT.
DRAWING AND CAD MODEL COMBINED DEFINE FINISH MACHINED PART.
MATERIAL TO BE CRYOGENIC GRADE.

RELEASED FOR FABRICATION / INSTALLATION
PPPL Drafting:

RELEASE LEVEL: FABRICATION
DWG VERSION NO: 1

WEIGHT	0.3 lbs
MODEL NAME	SE131-091
WELDING ENGINEER	

1	SE131-091	TF COIL FRONT TRANSITION FILLER DETAIL	G-11 CR	18
PART NO.	DRAWING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY REOD
PARTS LIST				
COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED	Pro E	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY NATIONAL COMPACT STELLARATOR EXPERIMENT	
DO NOT VERIFY INFORMATION BY SCALING DRAWING	SCALE 2000	DIMENSIONS ARE IN INCHES MACHINE SURFACES BREAK SHARP EDGES .005/.020	STELLARATOR CORE CONVENTIONAL COILS TF COIL FRONT TRANSITION FILLER DETAIL	
NEXT ASSEMBLY	TOLERANCES NON-CUMULATIVE	DECIMAL-INCH FRACTIONS	DSN: J. RUSHINSKI 12/05/05	DRAWING NO:
	.XX +/- .030	.XX +/- .030	ENGR: M. KALISH 12/05/05	SE131-091
	ANGULAR +/- .0°-15°	OVER 120° +/- .1°-172	SUPV: J. SIEGEL 12/05/05	SHEET 1 OF 1 REV 0

NCSX-SE131-091