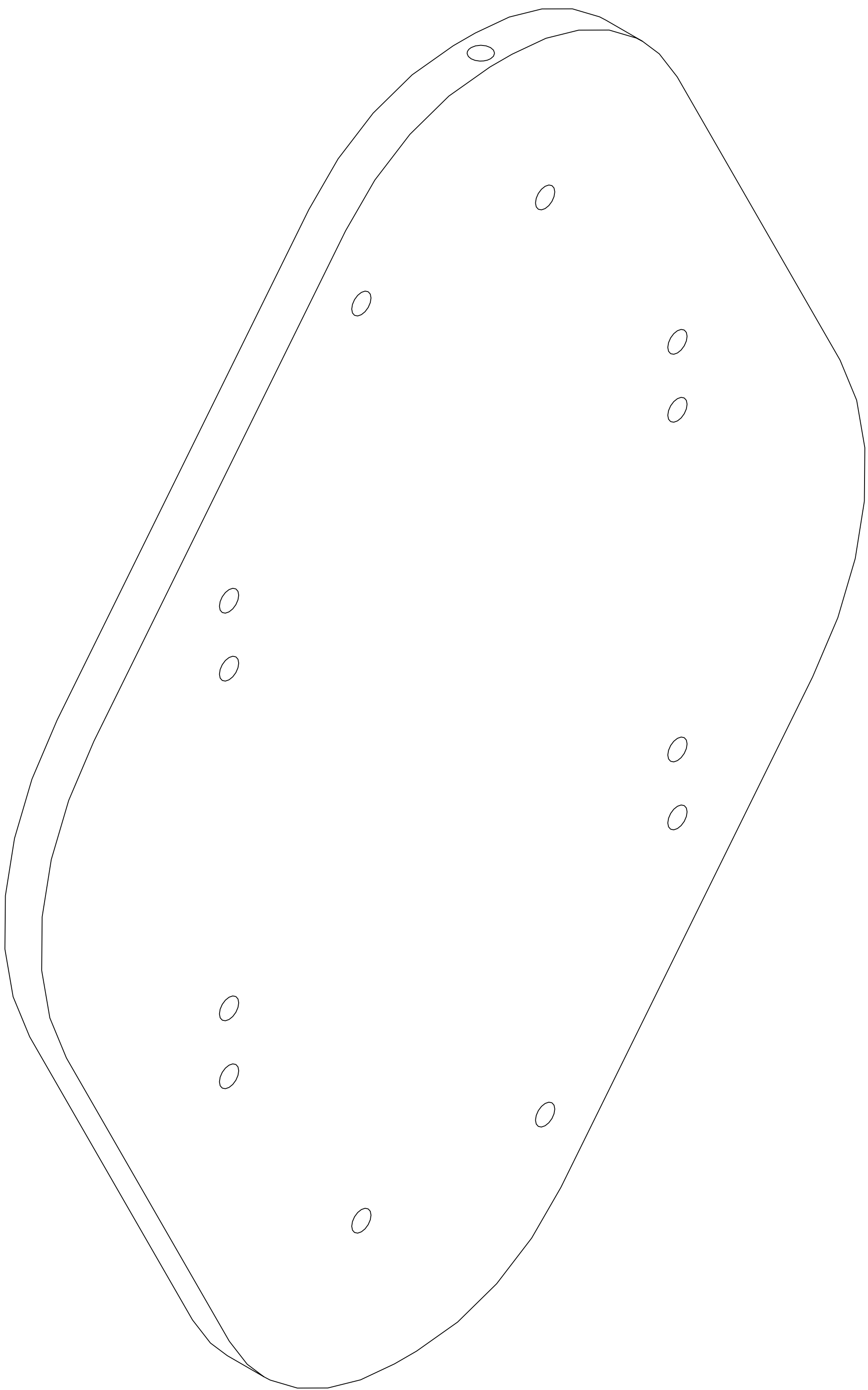
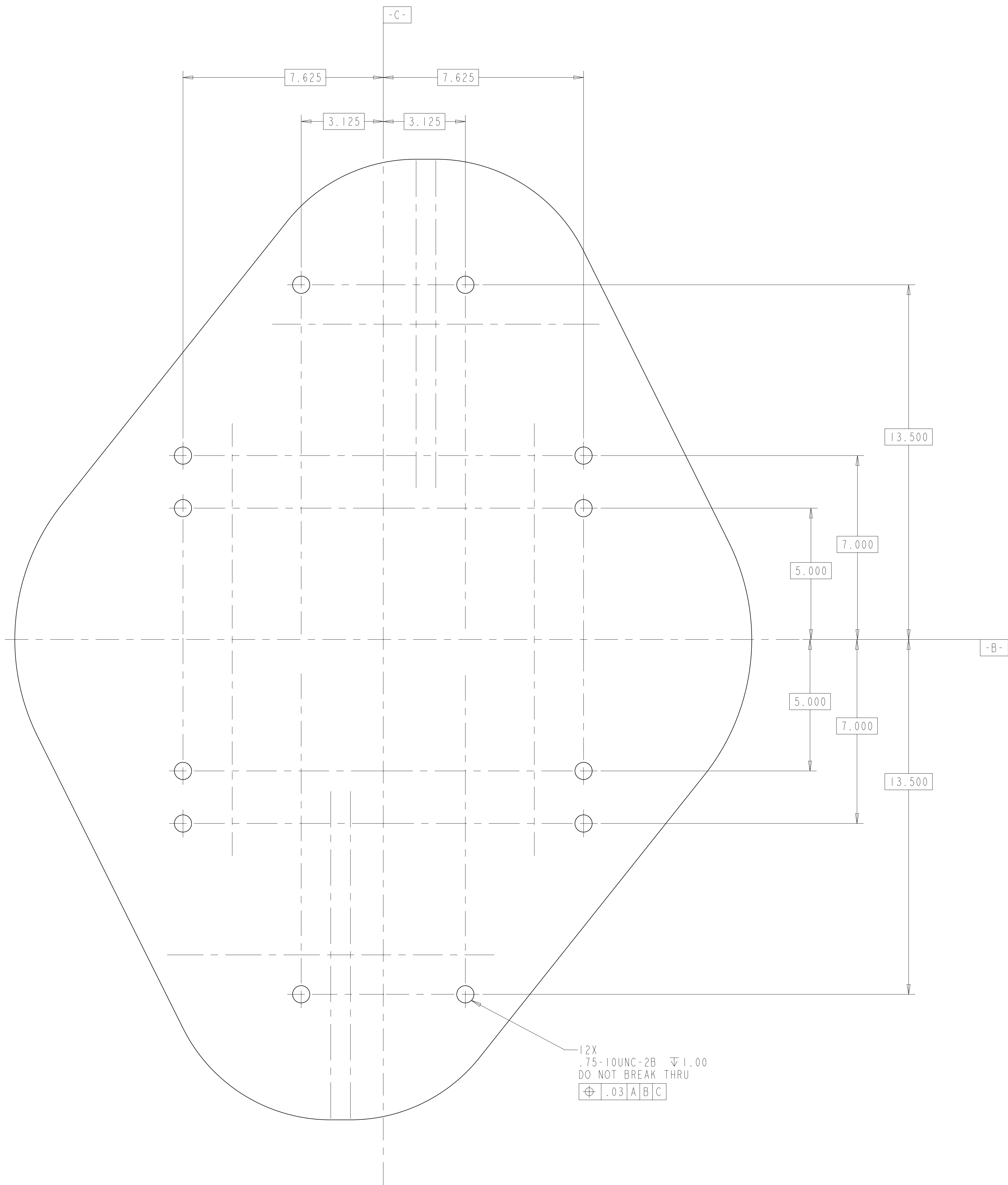


- NOTES:
1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
 2. DIMENSIONS ARE IN INCHES
 3. DIMENSIONS APPLY AT TEMPERATURE OF 20-30°C (68-86°F)



ISOMETRIC VIEW

		I	SEI22-0172	VACUUM VESSEL NB PORT COVER TEST FLANGE		3
		AR	-1	NB PORT COVER TEST FLANGE MODIFICATIONS		1
next assy	SEI24-074	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION
						FIND NO

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THIS DRAWING PRODUCED ON PRO-ENGINEER

										SCALE NOTED		DES P. L. GORANSON 02/16/05		<div>UT-BATTELLE</div> <div>Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR21725 UT-BATTELLE, LLC, Oak Ridge, Tennessee</div>											
										TOLERANCES UNLESS OTHERWISE SPECIFIED		DRW G. H. JONES 02/16/05													
										CHK J. M. RAY 04-07-05															
										SECT : DEPT : PE :															
										FRACTIONS XX DECIMALS ±.01 XXX DECIMALS ±.005 ANGLES ±0°15' BREAK SHARP EDGES .06 MAX FINISH .125 UNLESS OTHERWISE SPECIFIED															
										PPPL DRFT		VERSION NO. 3		PLANT X-10		BLDG 5700		FL 3		SHT 1		TYPE I		CLASS U	
										DRAWING APPROVALS		DATE		RELEASE LEVEL WIP		SE124-074		REV 0							