



SEE DETAIL B




2 SCALE 0.250

**RELEASED FOR
FABRICATION / INSTALLATION**

PPPL Drafting:

SECTION A-A

next Assy	I	SEI203-016	VVFWJ END PIECE SEAL .060 THICK	INCONEL	UNS N06625	3
	I	SEI203-007	END PIECE ASSEMBLY - WELDMENT	INCONEL	UNS N06625	2
	I	SEI203-003	VVFWJ END PIECE MACHINING	INCONEL	UNS N06625	1
	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO



← NEXT ASSEMBLY

PARTS LIST

										SCALE AS NOTED										DES P. GORANSON 27MAR04			<div>UT-BATTELLE</div> <div>Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22729 UT-Battelle, LLC Oak Ridge, Tennessee</div> <div>PROJECT NAME NATIONAL COMPACT STELLARATOR EXPERIMENT</div> <div>END PIECE ASSEMBLY SEAL WELDMENT</div> <div>VERSION NO. PLANT BLDG FL SHW OF TYPE CLASS ORNL 5700 3 1 I D U</div> <div>RELEASE LEVEL Fabrication SEI203-007</div> <div>REV</div>									
										TOLERANCES UNLESS OTHERWISE SPECIFIED										DRW G. FORTIER 28MAR04												
										FRACTIONS										CHK G. LOVETT 6APR04												
										XX DECIMALS ±.01										SECT :												
										XXX DECIMALS ±.005										DEPT :												
										ANGLES ±0°15'										PE :												
										BREAK SHARP EDGES .06 MAX										CR :												
										FINISH 125 UNLESS OTHERWISE SPECIFIED										PJ :												
																				REQ :												
																				PPPL DFT :												
																				PPPL WELD ENGR - R. Parsello 4/04/04												
																				DRAWING APPROVALS DATE												
REV DESCRIPTION BY DATE CHK DEPT DATE PE REQ DATE ORNL DOE DATE										REVISION APPROVAL																						
REVISION OR ISSUE PURPOSE																																

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