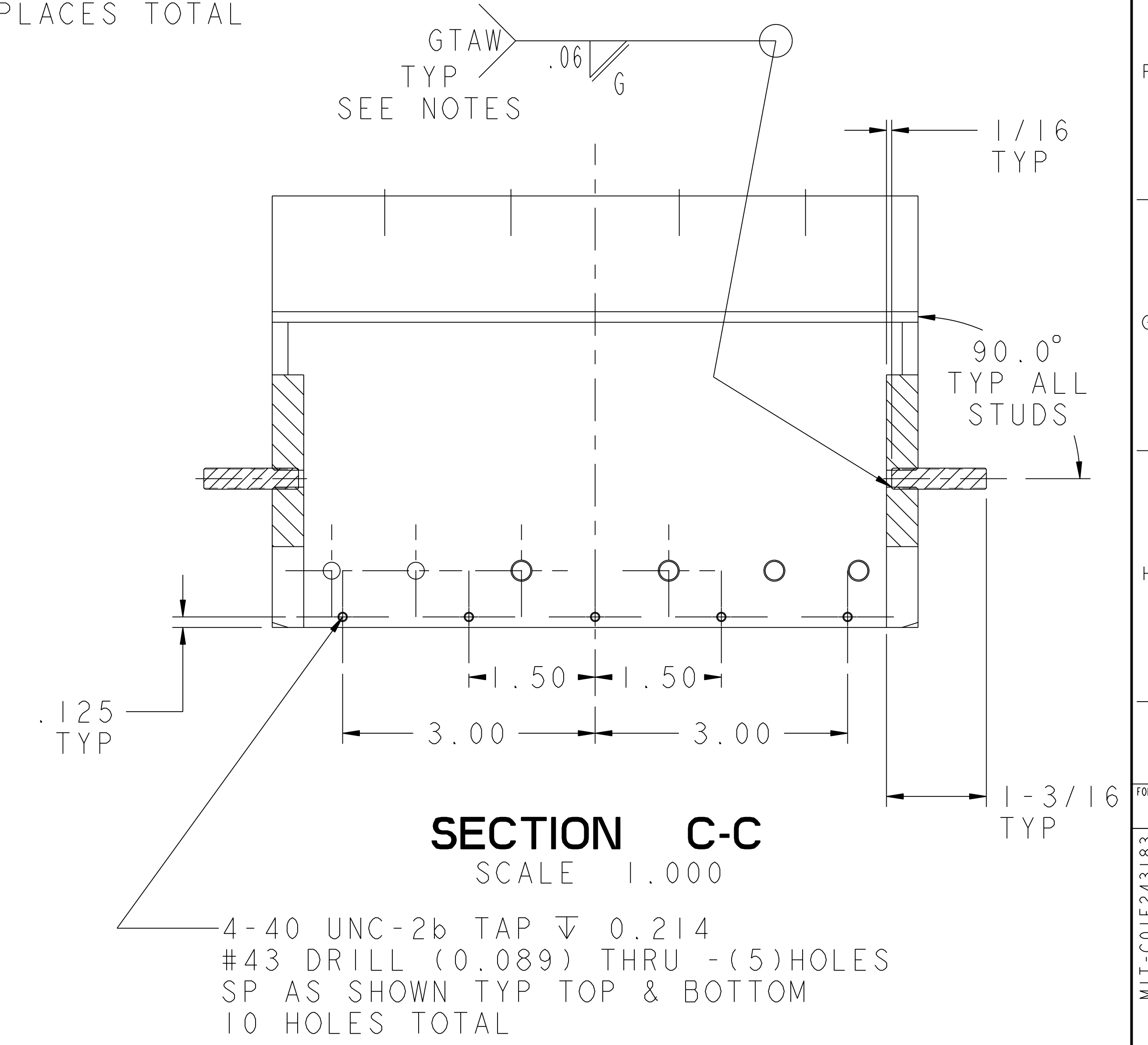
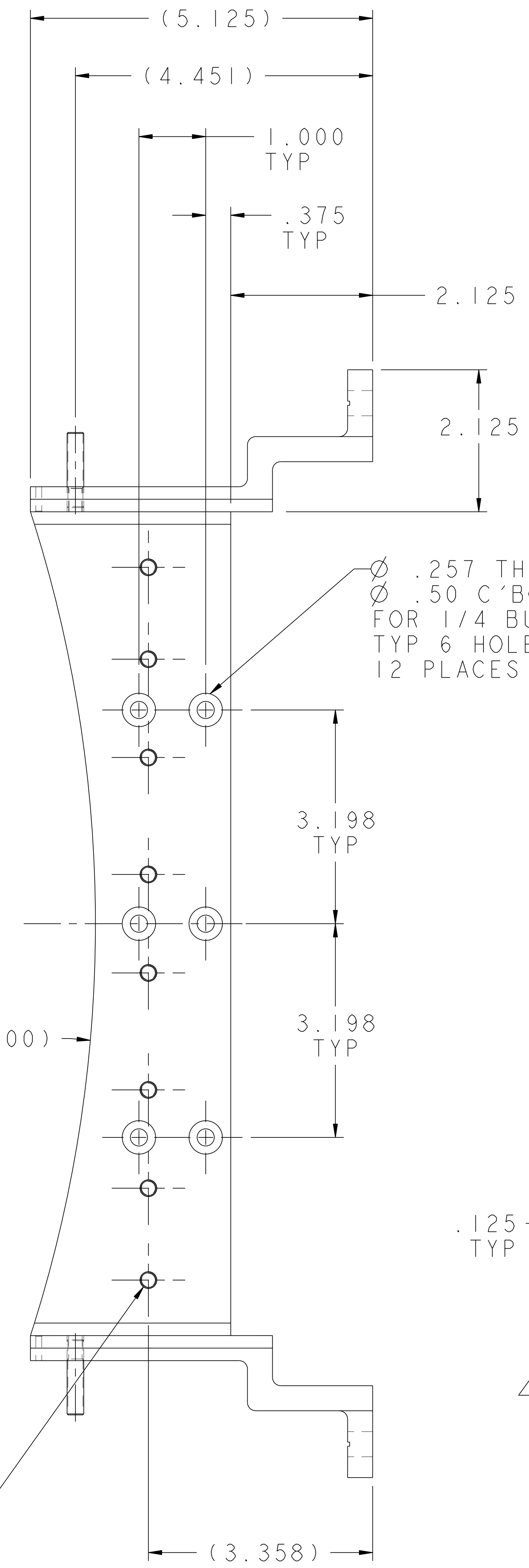
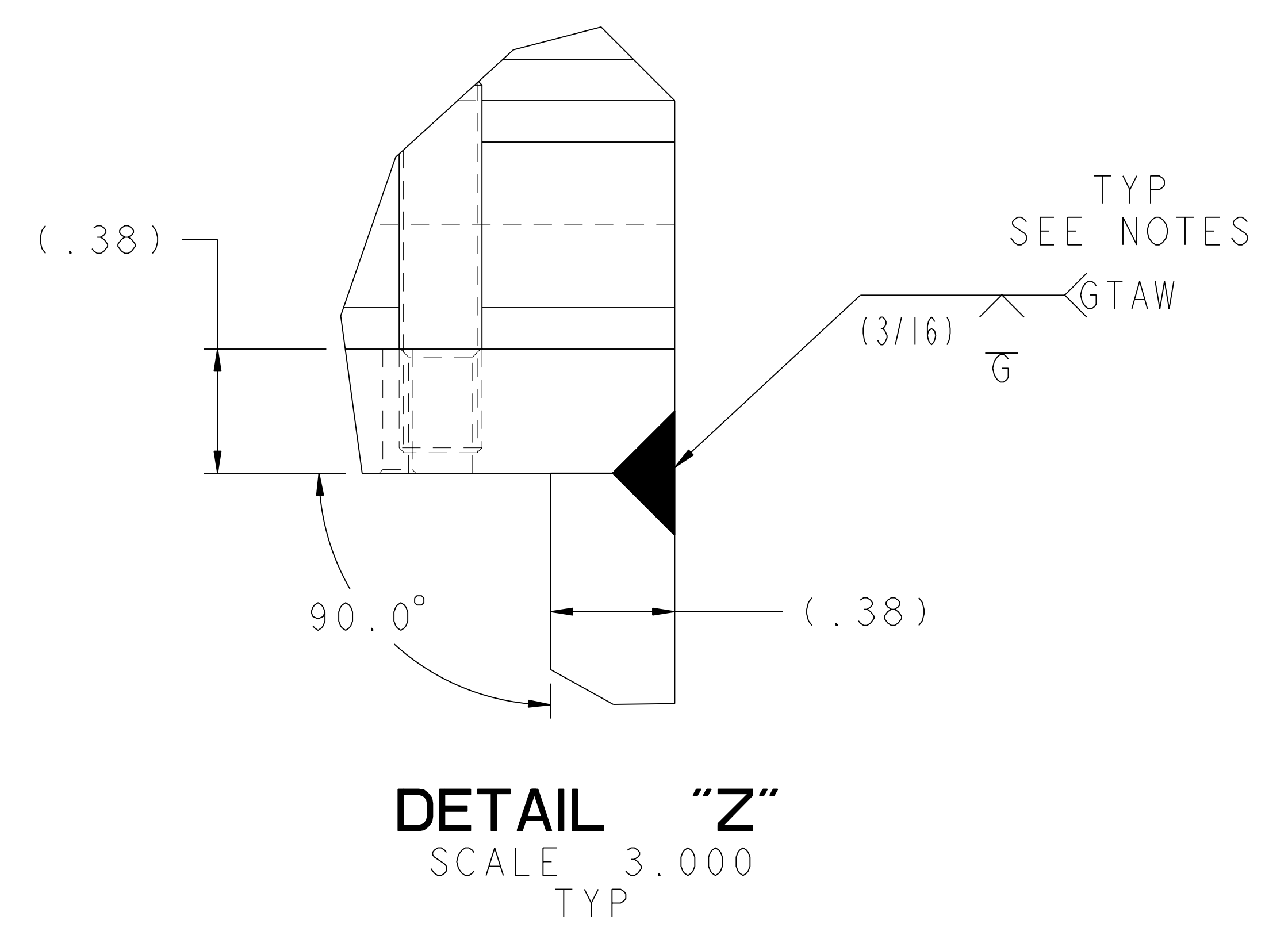
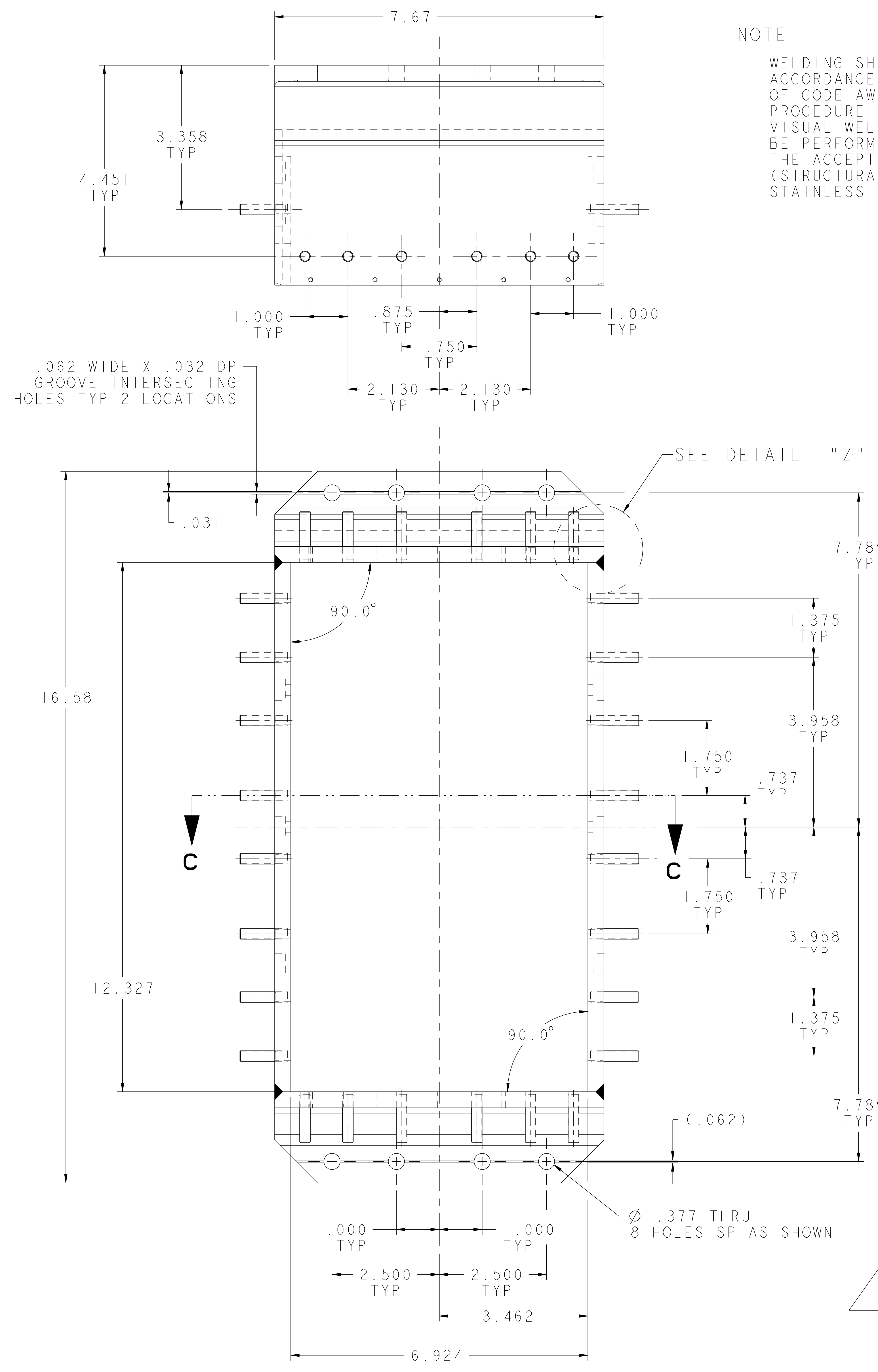


NOTE

WELDING SHALL BE PERFORMED IN ACCORDANCE WITH THE REQUIREMENTS OF CODE AWS D1.6 AND PPPL PROCEDURE NO. EM-002. VISUAL WELD INSPECTION SHALL BE PERFORMED IN ACCORDANCE WITH THE ACCEPTANCE CRITERIA OF AWS D1.6 (STRUCTURAL WELDING OF AUSTENITIC STAINLESS STEEL.)



1/4-20 UNC THRU FOR 1/4 STUD (PART #1) 28 HOLES SP AS SHOWN

PART NO.	DRAWING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	QTY	REOD
PARTS LIST						
COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY				
Pro E	DIMENSIONS ARE IN INCHES MACHINE SURFACES ∇	MIT ALCATOR C-MOD				
DO NOT VERIFY INFORMATION BY SCALING DRAWING	BREAK SHARP EDGES .005/.020	HEATING SYSTEMS LOWER HYBRID PROJECT COUPLER TILE COLLAR WELDMENT/ASSEMBLY				
SCALE 1.000	TOLERANCES NON-CUMULATIVE	DIV: MECH. ENG.	DATE:	CADD FILE:	CO1E243183 DRW	
NEXT ASSEMBLY	DECIMAL-INCH FRACTIONS	ENG: D. LOESSER	APPROVED	CO1E243183		
WELDING ENGINEER	.XX ±.000	12°-12° ±.118	DSN: J. RUSHINSKI			
APPVD: _____ DATE: _____	.XXX ±.005	72°-120° ±.114	CHK:	CHK SUPV:	SHEET 2 OF 2 REV 0	
	ANGULAR ±.0°-15°	OVER 120° ±.112				

MIT-CO1E243183