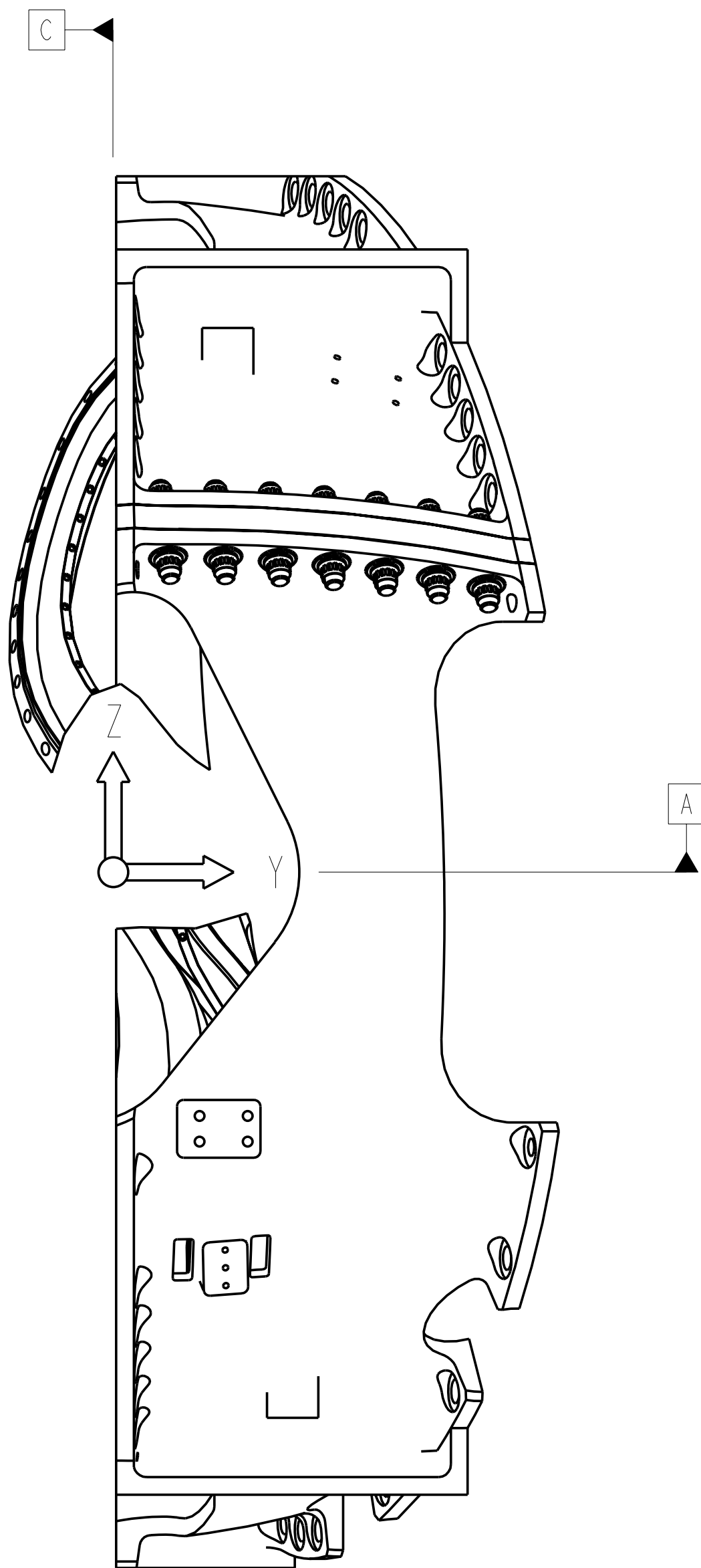
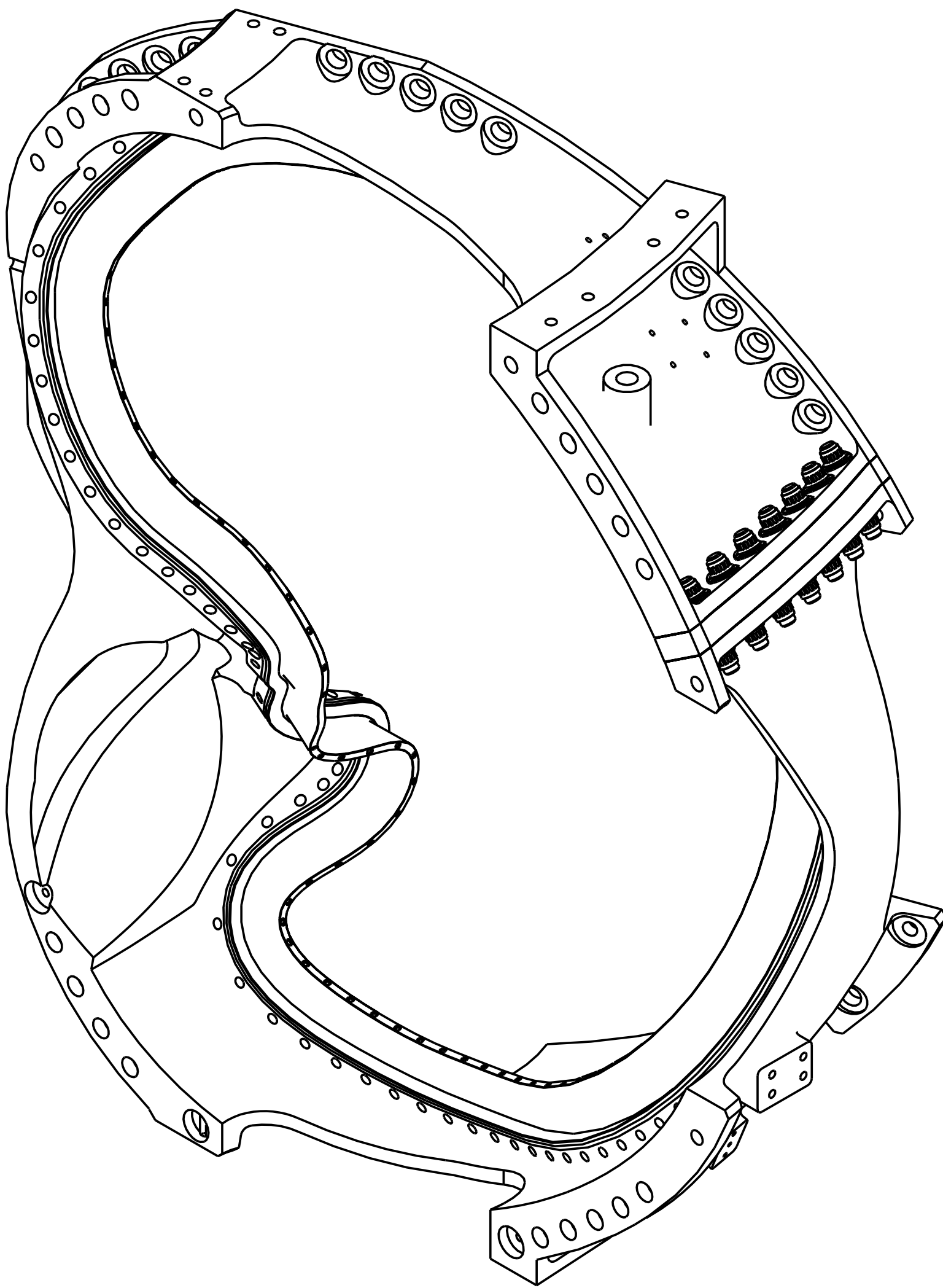


1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.8M-1996
2. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-1994.
3. DIMENSIONS ARE IN INCHES
4. DRAWING DEPICTS FINAL MACHINED STATE OF PART
DEFINED BY PRO/ENGINEER FILE SE141-101.PRT.
5. UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE RELATED TO
DUTUM A- (PRIMARY X-Y PLANE, TOP)
DUTUM B- (SECONDARY Y-Z PLANE, SIDE)
DUTUM C- (TERTIARY X-Z PLANE, FRONT)
6. DIMENSIONS APPLY AT ROOM TEMPERATURE. OPERATING TEMP 80 K
7. APPROXIMATE MASS = 4983.084 LBS
8. DIMENSIONS AND TOLERANCES EXCLUDE PROCESS MATERIAL
ALLOWANCES WHICH MAY ADD MASS.
9. UNLESS OTHERWISE SPECIFIED, AS-CAST SURFACE PROFILE
TOLERANCE = $\pm .025$ - INCH, WITH EXEMPTION FOR INTERSECTING SURFACES WHERE
FILLETS ARE EXPECTED. MIN FILLET AND CORNER RADIUS = 0.5 ± 0.1 IN.
10. DESIGNATED SURFACE REGIONS HAVE PROFILE TOLERANCE = ± 0.125 IN.
11. MIN THICKNESS PER CAD GEOMETRY, TOLERANCE = ± 0.25 IN.
12. PARTING LINE EDGES, FLASH, GATES, RUNNER, AND RISER EXTENSIONS 0.25-IN MAX
13. UNLESS OTHERWISE SPECIFIED, MACHINED SURFACE PROFILE TOLERANCE = ± 0.01 IN
14. SEE SPECIFICATION, NCSX-CSPEC-141-03-00, FOR ADDITIONAL REQUIREMENTS.



	14	-9	NUT, 1/2PT HEX, 1-3/8-6 UNC-2B	A286 SILVER PLATED	SUPPLIED BY PPPL	9
	14	-8	WASHER, 2.75 OD X 1.45 ID X .50 THK	316 SS	SUPPLIED BY PPPL	8
	7	-7	STUD, 1-3/8-6 UNC-2A	316 SS	SUPPLIED BY PPPL	7
	14	-6	WASHER, 2.75 OD X 1.45 ID X .125 THK	GIICR	NEMA LI I - 1998	6
	7	-5	BUSHING, 1.376 ID X .031 THK x 4.1 LG	GIICR	NEMA LI I - 1998	5
	AR	-4	INSULATING SHEET, .031 +/- .0065 THK	GIICR	NEMA LI I - 1998	4
	I	SEI41-033	PB SHIM TYPE-A	316 SS	ASTM A240	3
	I	SEI41-114	WINDING FORM TYPE-A	STAINLESS STEEL	SEE NOTE 14	2
	X	SEI41-101	WINDING FORM TYPE-A ASSEMBLY	---	---	1
	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
	←	NEXT ASSEMBLY	PARTS LIST			

① WINDING FORM TYPE-A ASSEMBLY

P THIS DRAWING PRODUCED
ON PRO-ENGINEER

[illegible]

