

**PPPL ENGINEERING CHANGE NOTICE (ECN) ECN # 5099**

<b>COGNIZANT INDIVIDUAL: Tom Brown</b>	
<b>ECN TITLE: Vacuum Vessel Support Stand Fixture Assembly</b>	
<b>ASSOCIATED ECP: None</b>	
<b>CC/WP/Job: 9450-1***-1803</b>	<b>AREA OR PROJECT: NCSX</b>

LIMITATION OF SCOPE - NOTE: A Work Planning Form is NOT required if the total change to be accomplished (ENG-032):

- Is not large or complex or does not represent a new installation into a usable space
- Does not have a significant ES&H impact
- Does not involve tritium or other radioactive contaminated or activated equipment
- Does not impact multiple projects, systems, or groups

OR does not change the scope or intent of the original design.

Responsible Line Manager CONCURRENCE: \_\_\_\_\_  
 (Signature indicates that no Work Planning form is required.)

If non-concurrence or associated with a work planning form, enter the WP Number:

<b>DRAWING(S) AFFECTED NUMBER:</b>	<b>NEW Revision</b>	<b>TITLE</b>
SE184-001	2	VV Supt Stand Fixture Assembly
SE184-002	3	VV Supt Stand Fixture Assy Weldments & Details
SE184-003	3	VV Supt Stand Fixture Assy Details

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<p><b>DESCRIPTION OF CHANGE:</b> (State Drawing No., Zone/Group, or List Attachments)</p> <p>SE184-001: Added Sheets 3 &amp; 4. Added Hoist Ring Mount Lifting Assy w/ Laser Pointer and associated hardware. Replaced N.B. Temporary Port Cover and Spacer with new cover and spacer.</p> <p>SE184-002: Separated -03 and -04 Assemblies to separate views.                  -03 Assembly revised to add (8) 3/8-16 holes to top flange, added 1” dia. thru hole to bottom flange and revised weld callout from 3/16 bevel to ¼ fillet.                  -04 Assembly revised to add 1” dia. thru hole to bottom flange and revised weld callout from</p>
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3/16 bevel to ¼ fillet.

SE184-003: Added 1” dia. thru hole to part 1, Port 12 Blank-off Cover.

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**REASON FOR CHANGE: To reflect modifications of alignment and assembly procedure. Bring drawings up-to-date to reflect field modifications.**

**ENGINEERING CHANGE PROPOSAL:**

**DATE: 03-27-2006**

**COGNIZANT INDIVIDUAL MAKING THE CHANGE:**

**RESONSIBLE LINE MANAGER:**

