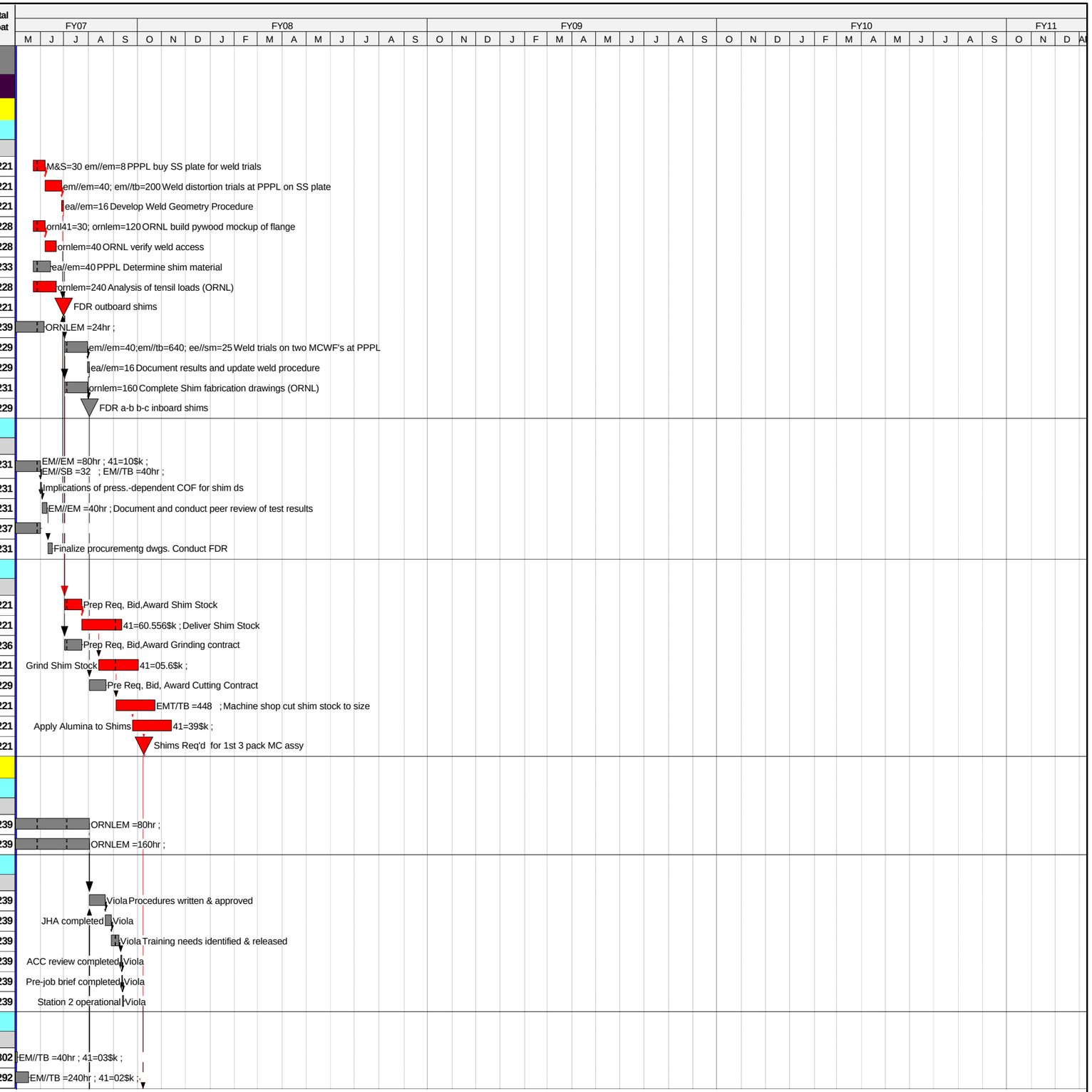
Activity ID	WAF	Activity Description	Duration (work days	Baseline Start	Baseline Finish	Shifts	Total Float
cc 9450 - NCSX Fabrication (MIE)							
1 - Stellarator Core Systems							
14 - Modular Coils							
Job: 1421 - Mod Coil Interface Design-WILLIAMSON							
Interface Design							
INTRF-001		PPPL buy SS plate for weld trials	10	23MAY07*	06JUN07		221
INTRF-005		Weld distortion trials at PPPL on SS plate	15	07JUN07	27JUN07		221
INTRF-010		Develop Weld Geometry Procedure	2	28JUN07	29JUN07		221
INTRF-025		ORNL build pywood mockup of flange	10	23MAY07*	06JUN07		228
INTRF-030		ORNL verify weld access	10	07JUN07	20JUN07		228
INTRF-035		PPPL Determine shim material	15	23MAY07*	13JUN07		233
INTRF-040		Analysis of tensil loads (ORNL)	20	23MAY07*	20JUN07		228
INTRF-045		FDR outboard shims	0		29JUN07		221
IH4-020		Prepare shim dwgs and release	25	01MAY07	05JUN07		239
INTRF-015		Weld trials on two MCWF's at PPPL	20	02JUL07	30JUL07		229
INTRF-020		Document results and update weld procedure	2	31JUL07	01AUG07		229
INTRF-050		Complete Shim fabrication drawings (ORNL)	20	02JUL07	30JUL07		231
INTRF-055		FDR a-b b-c inboard shims	0		01AUG07		229
Job: 1429 - MC Interface R&D-GETTELFINGER							
Coefficient of Friction (COF) Tests							
1429-3026		COF cyclic testing	22*	01MAY07	31MAY07		231
1429-3031		Implications of press.-dependent COF for shim ds	1	01JUN07	01JUN07		231
1429-3036		Document and conduct peer review of test results	5	04JUN07	08JUN07		231
1429-3050		Define geometry of standard shim and test	22*	01MAY07	31MAY07		237
1429-3055		Finalize procurementg dwgs. Conduct FDR	5	11JUN07	15JUN07		231
Job: 1431 - Mod. Coil Interface Hardware-DUDEK							
Shims							
1429-3059		Prep Req, Bid,Award Shim Stock	15	02JUL07	23JUL07		221
1429-3060		Deliver Shim Stock	35	24JUL07	11SEP07		221
1429-3061		Prep Req, Bid,Award Grinding contract	15	02JUL07	23JUL07		236
1429-3062		Grind Shim Stock	35	14AUG07	02OCT07		221
1429-3063		Pre Req, Bid, Award Cutting Contract	15	02AUG07	22AUG07		229
1429-3064		Machine shop cut shim stock to size	35	05SEP07	23OCT07		221
1429-3066		Apply Alumina to Shims	35	26SEP07	13NOV07		221
1429-3069		Shims Req'd for 1st 3 pack MC assy	0	10OCT07			221
18 - Field Period Assembly							
Job: 1806 - FP Assembly specs and drawings-COLE							
Station 2-Modular Coil Sub- Assembly							
1803-201		Station 2 Assembly Specification	65	01MAY07*	01AUG07		239
1803-205		Station 2 Assembly Drawings	65	01MAY07*	01AUG07		239
Job: 1802 - FP Assy Oversight&Support-VIOLA							
Station 2-Modular Coil Sub- Assembly							
R1802-207		Procedures written & approved	14	02AUG07*	21AUG07		239
R1802-209		JHA completed	6	22AUG07	29AUG07		239
R1802-211		Training needs identified & released	6	30AUG07	07SEP07		239
R1802-213		ACC review completed	2	10SEP07	11SEP07		239
R1802-215		Pre-job brief completed	1	12SEP07	12SEP07		239
R1802-217		Station 2 operational	1	13SEP07	13SEP07		239
Job:1810-Field Period Assy -Station 1,2,3 VIOLA							
Station 2 Trials & Development							
R1810-2003		Trial tensioning test on prototype	2	01MAY07*	02MAY07	1	302
R1810-2005		Trial bushing and shim test on prototype	12	01MAY07*	16MAY07	1	292



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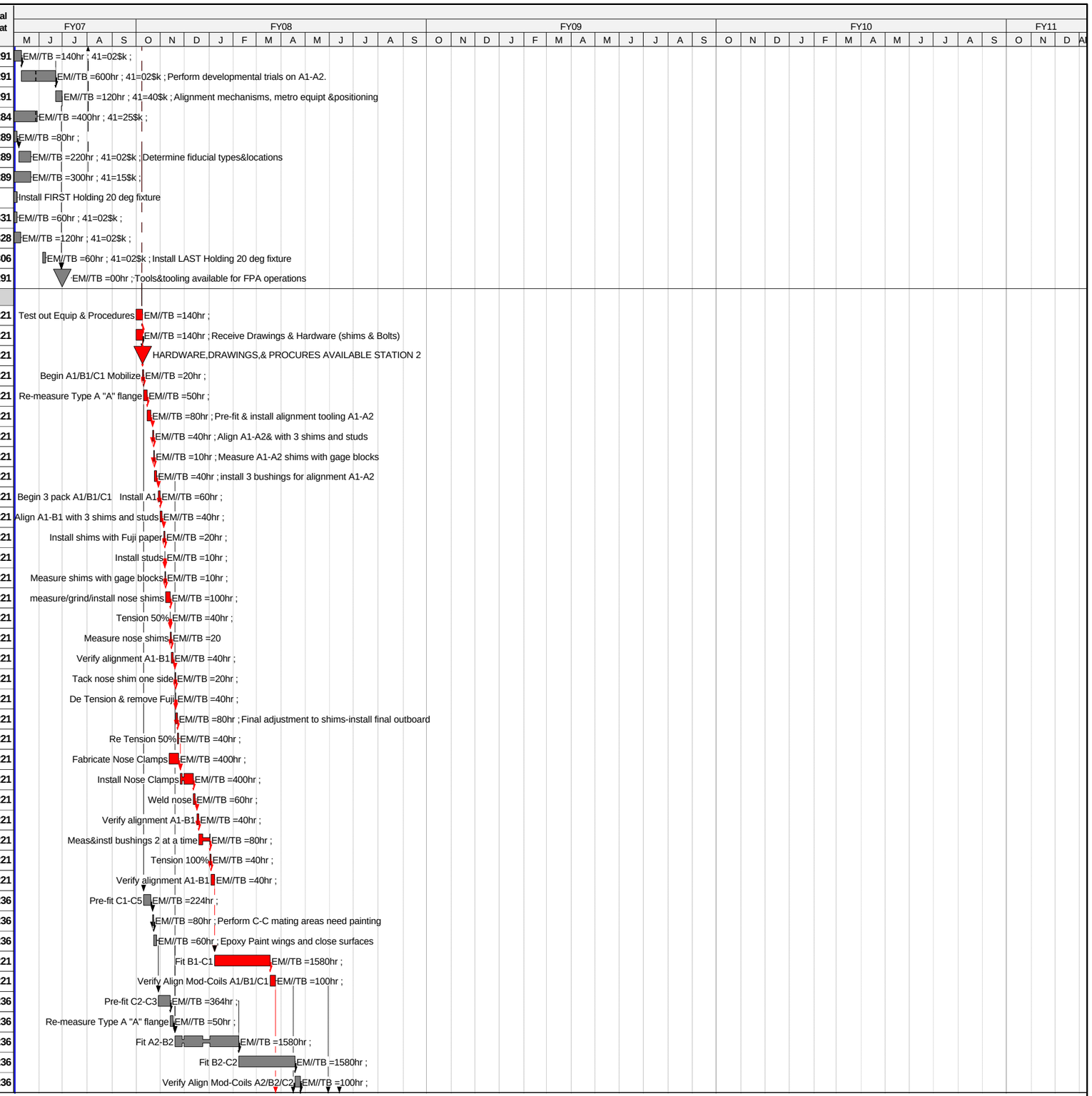
Activity ID	WAF	Activity Description	Duration (work days)	Baseline Start	Baseline Finish	Shifts	Total Float
R1810-2009		Perform trial x-y-z alignments on A1-A2.	7	01MAY07*	09MAY07	1	291
R1810-2010		Perform developmental trials on A1-A2.	30	10MAY07*	21JUN07	1	291
R1810-2011		Alignment mechanisms, metro equipt &positioning	6	22JUN07	29JUN07	1	291
R1810-2013		Procure alignment mechanisms, fiducials, lifting	20	01MAY07*	29MAY07	1	284
R1810-2015		Develop procedures for torquing bolts	4	01MAY07*	04MAY07	1	289
R1810-2017		Determine fiducial types&locations	11	07MAY07	21MAY07	1	289
R1810-2019		Procure monuments&related metrology equipment	15	01MAY07*	21MAY07	1	289
R1810-2023		Install FIRST Holding 20 deg fixture	4	22JAN07A	04MAY07A	1	
R1810-2025		Install SECOND Holding 20 deg fixture	3	01MAY07*	03MAY07	1	331
R1810-2027		Install THIRD Holding 20 deg fixture	6	01MAY07*	08MAY07	1	328
R1810-2029		Install LAST Holding 20 deg fixture	3	06JUN07*	08JUN07	1	306
R1810-2021		Tools&tooling available for FPA operations	0		29JUN07	1	291
Station 2-Modular Coil Subassembly-FP#1							
R1810-2002		Test out Equip & Procedures	7	01OCT07	09OCT07	1	221
R1810-2004		Receive Drawings & Hardware (shims & Bolts)	7	01OCT07	09OCT07	1	221
R1810-2108		HARDWARE,DRAWINGS,& PROCURES AVAILABLE	0		09OCT07	1	221
R1810-2109		Begin A1/B1/C1 Mobilize	1	10OCT07	10OCT07	1	221
R1810-2110		Re-measure Type A "A" flange	3	11OCT07	15OCT07	1	221
R1810-2111		Pre-fit & install alignment tooling A1-A2	4	16OCT07	19OCT07	1	221
R1810-2113		Align A1-A2& with 3 shims and studs	2	22OCT07	23OCT07	1	221
R1810-2114		Measure A1-A2 shims with gage blocks	1	24OCT07	24OCT07	1	221
R1810-2116		install 3 bushings for alignment A1-A2	2	25OCT07	26OCT07	1	221
R1810-2143		Begin 3 pack A1/B1/C1 Install A1	3	29OCT07	31OCT07	1	221
R1810-2145		Align A1-B1 with 3 shims and studs	2	01NOV07	02NOV07	1	221
R1810-2117		Install shims with Fuji paper	1	05NOV07	05NOV07	1	221
R1810-2118		Install studs	1	06NOV07	06NOV07	1	221
R1810-2126		Measure shims with gage blocks	1	07NOV07	07NOV07	1	221
R1810-2119		measure/grind/install nose shims	3	08NOV07	12NOV07	1	221
R1810-2120		Tension 50%	1	13NOV07	13NOV07	1	221
R1810-2123		Measure nose shims	1	14NOV07	14NOV07	1	221
R1810-2125		Verify alignment A1-B1	2	15NOV07	16NOV07	1	221
R1810-2128		Tack nose shim one side	1	19NOV07	19NOV07	1	221
R1810-2127		De Tension & remove Fuji	1	20NOV07	20NOV07	1	221
R1810-2131		Final adjustment to shims-install final outboard	2	21NOV07	22NOV07	1	221
R1810-2135		Re Tension 50%	1	23NOV07	23NOV07	1	221
R1810-2132		Fabricate Nose Clamps	10	12NOV07	23NOV07	1	221
R1810-2133		Install Nose Clamps	10	26NOV07	11DEC07	1	221
R1810-2134		Weld nose	3	12DEC07	14DEC07	1	221
R1810-2137		Verify alignment A1-B1	2	17DEC07	18DEC07	1	221
R1810-2138		Meas&instl bushings 2 at a time	4	19DEC07	02JAN08	1	221
R1810-2139		Tension 100%	1	03JAN08	03JAN08	1	221
R1810-2140		Verify alignment A1-B1	2	04JAN08	07JAN08	1	221
R1810-2141		Pre-fit C1-C5	7	11OCT07	19OCT07	1	236
R1810-2142		Perform C-C mating areas need painting	2	22OCT07	23OCT07	1	236
R1810-2144		Epoxy Paint wings and close surfaces	3	24OCT07	26OCT07	1	236
R1810-2147		Fit B1-C1	50	08JAN08	17MAR08	1	221
R1810-2149		Verify Align Mod-Coils A1/B1/C1	5	18MAR08	24MAR08	1	221
R1810-2151		Pre-fit C2-C3	12	29OCT07	13NOV07	1	236
R1810-2152		Re-measure Type A "A" flange	3	14NOV07	16NOV07	1	236
R1810-2153		Fit A2-B2	50	19NOV07	07FEB08	1	236
R1810-2155		Fit B2-C2	50	08FEB08	17APR08	1	236
R1810-2157		Verify Align Mod-Coils A2/B2/C2	5	18APR08	24APR08	1	236



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Activity ID	WAF	Activity Description	Duration (work days)	Baseline Start	Baseline Finish	Shifts	Total Float
Station 2-Modular Coil Subassembly-FP#2							
R1810-2201		Re-measure Type A "A" flange	3	25MAR08	27MAR08	1	221
R1810-2202		Fit A3/A4	8	28MAR08	08APR08	1	221
R1810-2203		Assemble/Align Mod-Coils A3/B3/C3	104	09APR08	04SEP08	1	247
R1810-2205		Pre-fit C6-C4	12	25APR08	12MAY08	1	254
R1810-2206		Re-measure Type A "A" flange	3	09APR08	11APR08	1	221
R1810-2207		Assemble/Align Mod-Coils A4/B4/C4	104	14APR08	09SEP08	1	221
Station 2-Modular Coil Subassembly-FP#3							
R1810-2301		Re-measure Type A "A" flange	3	10SEP08	12SEP08	1	221
R1810-2302		Fit A5/A6	8	15SEP08	24SEP08	1	221
R1810-2303		Assemble/Align Mod-Coils A5/B5/C5	104	25SEP08	02MAR09	1	221
R1810-2304		Re-measure Type A "A" flange	3	25SEP08	29SEP08	1	225
R1810-2305		Assemble/Align Mod-Coils A6/B6/C6	104	30SEP08	05MAR09	1	225
Station 3-Assemble Mod Coils and VVSA-FP#1							
R1810-3104		Procure 3 legged actuator system	20	26FEB08	24MAR08	1	236
R1810-3106		Load test 3 ledded actuator system	3	25MAR08	27MAR08	1	236
R1810-3108		Procure ,Fabricate 3 legged actuator lift fixtur	20	19FEB08	17MAR08	1	236
R1810-3112		Load Test 3 legged actuator lift fixtur	8	18MAR08	27MAR08	1	236
R1810-3101		Begin Assembly of First Field Period Assy	2	28MAR08	31MAR08	1	236
R1810-3102		Misc M&S	123*	28MAR08	19SEP08	1	236
R1810-3150		Fab New legs	4	26MAR08	31MAR08	1	236
R1810-3103		Install station 3 platforms (8 required)	4	01APR08	04APR08	1	236
R1810-3153		Pre-installation set-up (steps 1.x)	7	07APR08	15APR08	1	236
R1810-3157		Pre assemble left MCHP (steps 2.x)	7	16APR08	24APR08	1	236
R1810-3161		Pre-assemble right MCHP (steps 3.x)	7	25APR08	05MAY08	1	236
R1810-2121		Measure Bushings A1-A2	1	06MAY08	06MAY08	1	236
R1810-2122		Install Bushings A1-A2	2	07MAY08	08MAY08	1	236
R1810-3105		Install & align station 3 screens (steps 4.x)	5	09MAY08	15MAY08	1	236
R1810-3107		Test out station 3 equipment and procedures	4	16MAY08	21MAY08	1	236
R1810-3111		VV#1 to MC turning fixt base; metr check	3	22MAY08	27MAY08	1	236
R1810-3113		Attach local protective strips to VV&locate sens	2	28MAY08	29MAY08	1	236
R1810-3115		Mount MC on crane; perform metr checks	4	30MAY08	04JUN08	1	236
R1810-3117		Rotate right MC to stand-off position&chk	3	05JUN08	09JUN08	1	236
R1810-3119		Transfer load to sprt sys and recheck position	3	10JUN08	12JUN08	1	236
R1810-3121		Move MC turning fixt; mount MC on crane	3	13JUN08	17JUN08	1	236
R1810-3123		Rotate left MC to stand-off position and check p	3	18JUN08	20JUN08	1	236
R1810-3125		Move left & right MC to final position & measure	2	23JUN08	24JUN08	1	236
R1810-3129		Bolt together at flange interface.	40	25JUN08	20AUG08	1	236
R1810-3131		Perform final metrology position check	2	21AUG08	22AUG08	1	236
R1810-2115		Clamp and Weld Nose A1-A2	3	25AUG08	27AUG08	1	236
R1810-3133		Remove temp interference strips&sensors	1	28AUG08	28AUG08	1	236
R1810-3135		Secure VV to MC's using temporary supports.	5	29AUG08	05SEP08	1	236
R1810-3137		Prepare Field Period for shipment	5	08SEP08	12SEP08	1	236
R1810-3139		Transfer completed assy to C-site test cell	5	15SEP08	19SEP08	1	236
Station 3-Assemble Mod Coils and VVSA-FP#2							
R1810-3257		Pre assemble left MCHP (steps 2.x)	7	22SEP08	30SEP08	1	236
R1810-3261		Pre-assemble right MCHP (steps 3.x)	7	01OCT08	09OCT08	1	236
R1810-2221		Measure Bushings A3-A4	1	10OCT08	10OCT08	1	236
R1810-2222		Install Bushings A3-A4	2	13OCT08	14OCT08	1	236
R1810-3263		Install & align station 3 screens (steps 4.x)	5	15OCT08	21OCT08	1	236
R1810-3203		Mount VV#2 to MC turning fixt base; metr check	3	22OCT08	24OCT08	1	236
R1810-3205		Attach local protective strips to VV&locate sens	1	27OCT08	27OCT08	1	236

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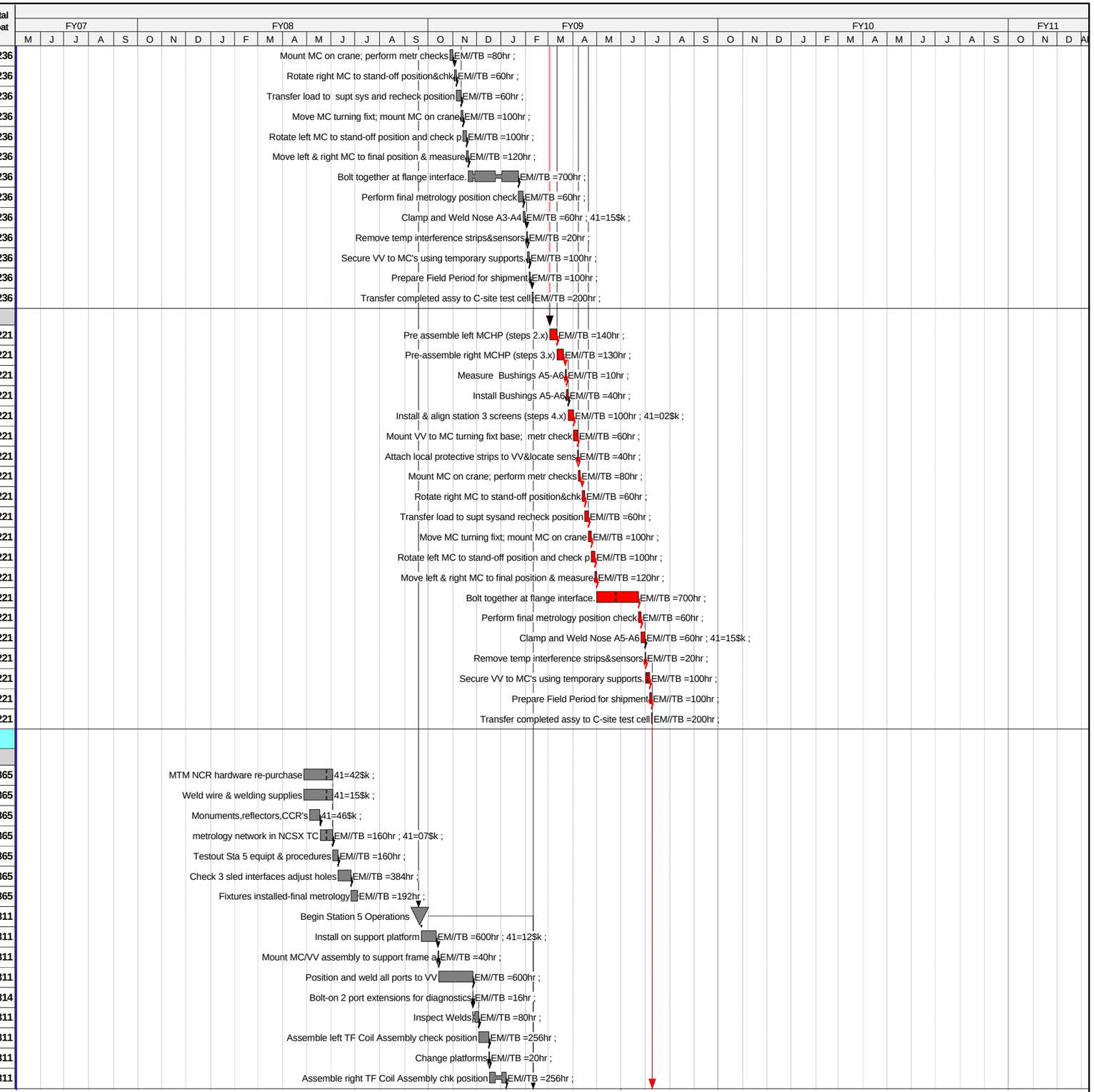
Activity ID	WAF	Activity Description	Duration (work days)	Baseline Start	Baseline Finish	Shifts	Total Float
R1810-3207		Mount MC on crane; perform metr checks	4	28OCT08	31OCT08	1	236
R1810-3209		Rotate right MC to stand-off position&chk	3	03NOV08	05NOV08	1	236
R1810-3211		Transfer load to supt sys and recheck position	3	06NOV08	10NOV08	1	236
R1810-3213		Move MC turning fixt; mount MC on crane	3	11NOV08	13NOV08	1	236
R1810-3215		Rotate left MC to stand-off position and check p	3	14NOV08	18NOV08	1	236
R1810-3217		Move left & right MC to final position & measure	2	19NOV08	20NOV08	1	236
R1810-3221		Bolt together at flange interface.	36	21NOV08	22JAN09	1	236
R1810-3223		Perform final metrology position check	3	23JAN09	27JAN09	1	236
R1810-2215		Clamp and Weld Nose A3-A4	3	28JAN09	30JAN09	1	236
R1810-3225		Remove temp interference strips&sensors	1	02FEB09	02FEB09	1	236
R1810-3227		Secure VV to MC's using temporary supports.	2	03FEB09	04FEB09	1	236
R1810-3229		Prepare Field Period for shipment	2	05FEB09	06FEB09	1	236
R1810-3231		Transfer completed assy to C-site test cell	1	09FEB09	09FEB09	1	236
Station 3-Assemble Mod Coils and VVSA-FP#3							
R1810-3357		Pre assemble left MCHP (steps 2.x)	7	03MAR09	11MAR09	1	221
R1810-3361		Pre-assemble right MCHP (steps 3.x)	7	12MAR09	20MAR09	1	221
R1810-2321		Measure Bushings A5-A6	1	23MAR09	23MAR09	1	221
R1810-2322		Install Bushings A5-A6	2	24MAR09	25MAR09	1	221
R1810-3363		Install & align station 3 screens (steps 4.x)	5	26MAR09	01APR09	1	221
R1810-3303		Mount VV to MC turning fixt base; metr check	3	02APR09	06APR09	1	221
R1810-3305		Attach local protective strips to VV&locate sens	1	07APR09	07APR09	1	221
R1810-3307		Mount MC on crane; perform metr checks	3	08APR09	10APR09	1	221
R1810-3309		Rotate right MC to stand-off position&chk	3	13APR09	15APR09	1	221
R1810-3311		Transfer load to supt sysand recheck position	3	16APR09	20APR09	1	221
R1810-3313		Move MC turning fixt; mount MC on crane	3	21APR09	23APR09	1	221
R1810-3315		Rotate left MC to stand-off position and check p	3	24APR09	28APR09	1	221
R1810-3317		Move left & right MC to final position & measure	2	29APR09	30APR09	1	221
R1810-3321		Bolt together at flange interface.	36	01MAY09	22JUN09	1	221
R1810-3323		Perform final metrology position check	3	23JUN09	25JUN09	1	221
R1810-2315		Clamp and Weld Nose A5-A6	3	26JUN09	30JUN09	1	221
R1810-3325		Remove temp interference strips&sensors	1	01JUL09	01JUL09	1	221
R1810-3327		Secure VV to MC's using temporary supports.	2	02JUL09	06JUL09	1	221
R1810-3329		Prepare Field Period for shipment	2	07JUL09	08JUL09	1	221
R1810-3331		Transfer completed assy to C-site test cell	1	09JUL09	09JUL09	1	221
Job: 1815 - Field Period Assy -Station 5-VIOLA							
Station 5- Final FP Assy -FP#1 (in NCSX TC)							
R1810-5101		MTM NCR hardware re-purchase	25	28APR08	02JUN08	1	365
R1810-5112		Weld wire & welding supplies	25	28APR08	02JUN08	1	365
R1810-5102		Monuments,reflectors,CCR's	10	05MAY08	16MAY08	1	365
R1810-5103		metrology network in NCSX TC	10	19MAY08	02JUN08	1	365
R1810-5106		Testout Sta 5 equipt & procedures	5	03JUN08	09JUN08	1	365
R1810-5107		Check 3 sled interfaces adjust holes	12	10JUN08	25JUN08	1	365
R1810-5108		Fixtures installed-final metrology	6	26JUN08*	03JUL08	1	365
R1810-5109		Begin Station 5 Operations	0		19SEP08*	1	311
R1810-5110		Install on support platform	15	22SEP08	10OCT08	1	311
R1810-5111		Mount MC/VV assembly to support frame a	2	13OCT08	14OCT08	1	311
R1810-5113		Position and weld all ports to VV	30	15OCT08	25NOV08	1	311
R1810-5114		Bolt-on 2 port extensions for diagnostics	1	26NOV08	26NOV08	1	314
R1810-5115		Inspect Welds	4	26NOV08	03DEC08	1	311
R1810-5117		Assemble left TF Coil Assembly check position	8	04DEC08	15DEC08	1	311
R1810-5119		Change platforms	1	16DEC08	16DEC08	1	311
R1810-5121		Assemble right TF Coil Assembly chk position	8	17DEC08	06JAN09	1	311



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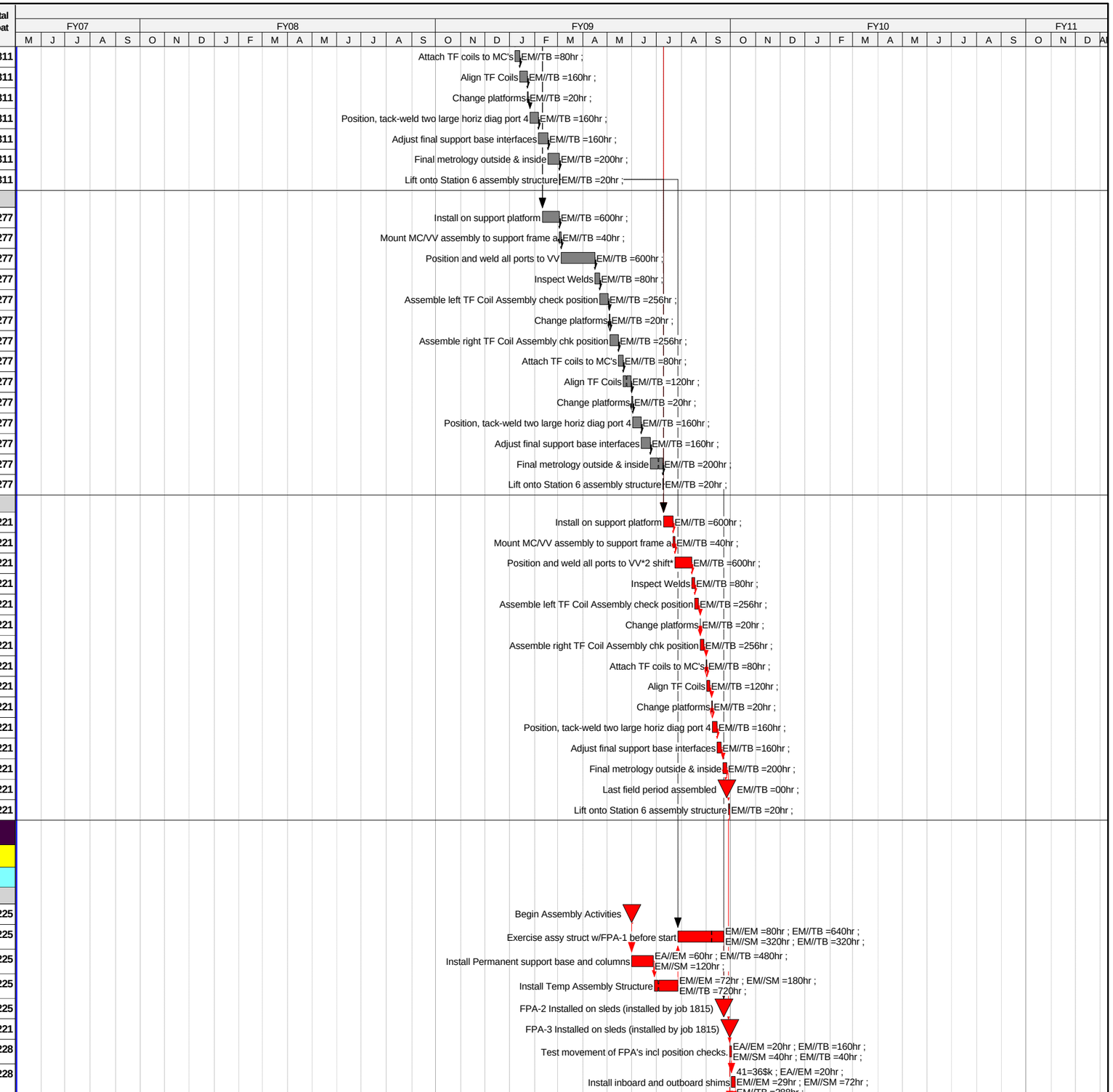
Activity ID	WAF	Activity Description	Duration (work days)	Baseline Start	Baseline Finish	Shifts	Total Float
R1810-5123		Attach TF coils to MC's	4	07JAN09	12JAN09	1	311
R1810-5125		Align TF Coils	8	13JAN09	22JAN09	1	311
R1810-5127		Change platforms	1	23JAN09	23JAN09	1	311
R1810-5129		Position, tack-weld two large horiz diag port 4	8	26JAN09	04FEB09	1	311
R1810-5135		Adjust final support base interfaces	8	05FEB09	16FEB09	1	311
R1810-5137		Final metrology outside & inside	10	17FEB09	02MAR09	1	311
R1810-5138		Lift onto Station 6 assembly structure	1	03MAR09	03MAR09	1	311
Station 5- Final FP Assy -FP#2 (in NCSX TC)							
R1810-5203		Install on support platform	15	10FEB09	02MAR09	1	277
R1810-5205		Mount MC/VV assembly to support frame a	2	03MAR09	04MAR09	1	277
R1810-5207		Position and weld all ports to VV	30	05MAR09	15APR09	1	277
R1810-5209		Inspect Welds	4	16APR09	21APR09	1	277
R1810-5211		Assemble left TF Coil Assembly check position	8	22APR09	01MAY09	1	277
R1810-5213		Change platforms	1	04MAY09	04MAY09	1	277
R1810-5215		Assemble right TF Coil Assembly chk position	8	05MAY09	14MAY09	1	277
R1810-5217		Attach TF coils to MC's	4	15MAY09	20MAY09	1	277
R1810-5219		Align TF Coils	6	21MAY09	29MAY09	1	277
R1810-5221		Change platforms	1	01JUN09	01JUN09	1	277
R1810-5223		Position, tack-weld two large horiz diag port 4	8	02JUN09	11JUN09	1	277
R1810-5229		Adjust final support base interfaces	8	12JUN09	23JUN09	1	277
R1810-5231		Final metrology outside & inside	10	24JUN09	08JUL09	1	277
R1810-5238		Lift onto Station 6 assembly structure	1	09JUL09	09JUL09	1	277
Station 5- Final FP Assy -FP#3 (in NCSX TC)							
R1810-5303		Install on support platform	8	10JUL09	21JUL09	2	221
R1810-5305		Mount MC/VV assembly to support frame a	2	22JUL09	23JUL09	2	221
R1810-5307		Position and weld all ports to VV*2 shift*	15	24JUL09	13AUG09	2	221
R1810-5309		Inspect Welds	2	14AUG09	17AUG09	2	221
R1810-5311		Assemble left TF Coil Assembly check position	4	18AUG09	21AUG09	2	221
R1810-5313		Change platforms	1	24AUG09	24AUG09	1	221
R1810-5315		Assemble right TF Coil Assembly chk position	4	25AUG09	28AUG09	2	221
R1810-5317		Attach TF coils to MC's	2	31AUG09	01SEP09	2	221
R1810-5319		Align TF Coils	3	02SEP09	04SEP09	2	221
R1810-5321		Change platforms	1	08SEP09	08SEP09	2	221
R1810-5323		Position, tack-weld two large horiz diag port 4	4	09SEP09	14SEP09	2	221
R1810-5329		Adjust final support base interfaces	4	15SEP09	18SEP09	2	221
R1810-5331		Final metrology outside & inside	5	21SEP09	25SEP09	2	221
R1810-5333		Last field period assembled	0		25SEP09	2	221
R1810-5338		Lift onto Station 6 assembly structure	1	28SEP09	28SEP09	2	221
7 - Test Cell Preparation and Machine Assy							
75 - Test Cell and Basement Assembly Operations							
Job: 7503 - Machine Assembly (station 6)-PERRY							
7503-010	C	Begin Assembly Activities	0	01JUN09*		X	225
7501-11	C	Exercise assy struct w/FPA-1 before start	40	28JUL09	22SEP09	1	225
7503-020	C	Install Permanent support base and columns	20	01JUN09	26JUN09	1	225
7503-015	C	Install Temp Assembly Structure	20	29JUN09	27JUL09	1	225
7503-110	C	FPA-2 Installed on sleds (installed by job 1815)	0		22SEP09	1	225
7503-150	C	FPA-3 Installed on sleds (installed by job 1815)	0		28SEP09	1	221
7503-120	C	Test movement of FPA's incl position checks.	3	29SEP09	01OCT09	2	228
7503-400	C	Install inboard and outboard shims	3	02OCT09	06OCT09	2	228



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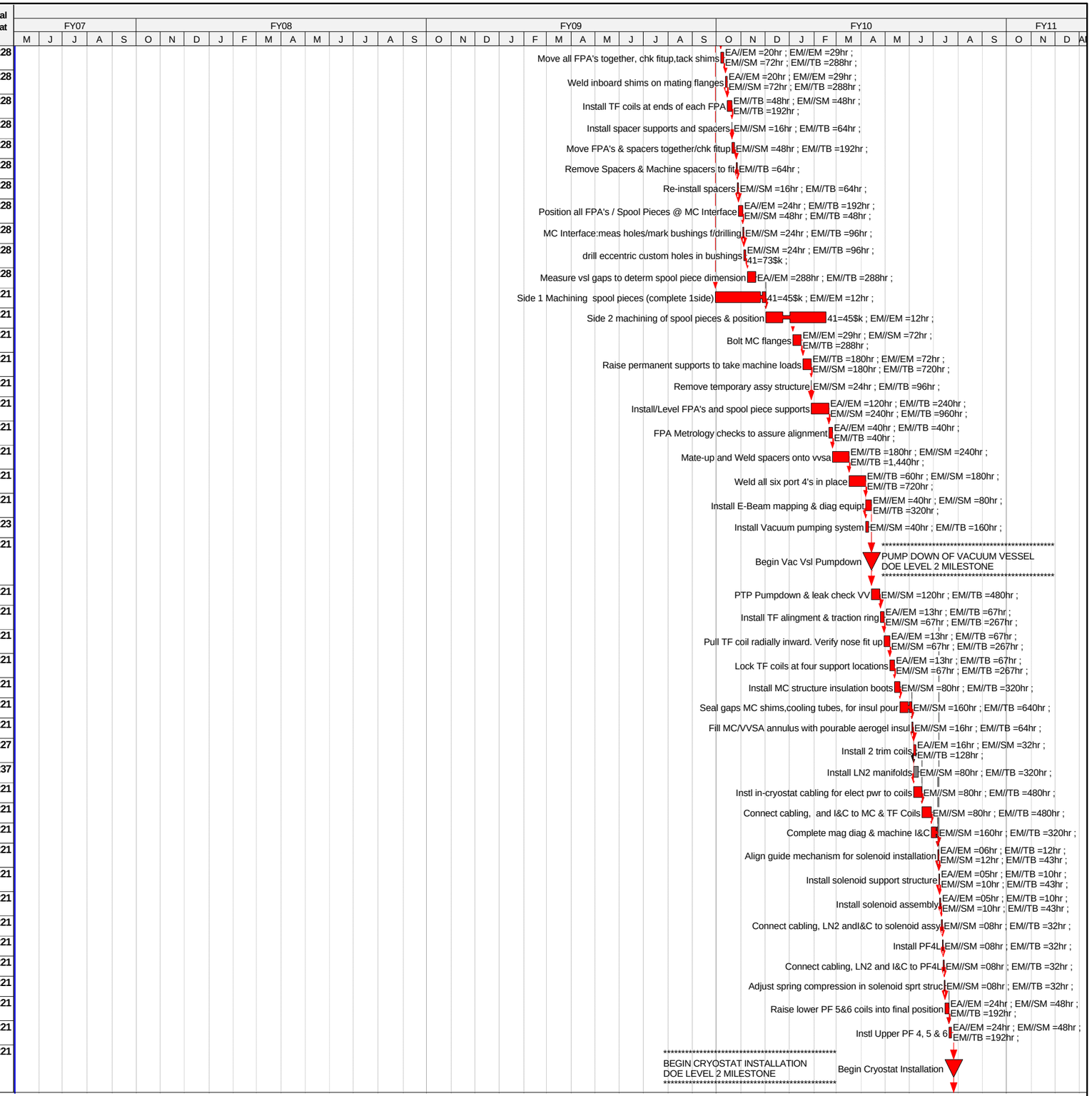
Activity ID	WAF	Activity Description	Duration (work days	Baseline Start	Baseline Finish	Shifts	Total Float
7503-402	C	Move all FPA's together, chk fitup,tack shims	3	07OCT09	09OCT09	2	228
7503-404	C	Weld inboard shims on mating flanges	3	12OCT09	14OCT09	2	228
7503-406	C	Install TF coils at ends of each FPA	3	15OCT09	19OCT09	2	228
7503-410	C	Install spacer supports and spacers	1	20OCT09	20OCT09	2	228
7503-412	C	Move FPA's & spacers together/chk fitup	3	21OCT09	23OCT09	2	228
7503-414	C	Remove Spacers & Machine spacers to fit	2	26OCT09	27OCT09	2	228
7503-415	C	Re-install spacers	1	28OCT09	28OCT09	2	228
7503-160	C	Position all FPA's / Spool Pieces @ MC Interface	3	29OCT09	02NOV09	2	228
7503-415.5	C	MC Interface:meas holes/mark bushings f/drilling	2	03NOV09	04NOV09	2	228
7503-415.6	C	drill eccentric custom holes in bushings	2	05NOV09	06NOV09	2	228
7503-415.7	C	Measure vsl gaps to determ spool piece dimension	9	09NOV09	19NOV09	2	228
7503-415.8	C	Side 1 Machining spool pieces (complete 1side)	45	29SEP09	02DEC09	1	221
7503-415.9	C	Side 2 machining of spool pieces & position	45	03DEC09	15FEB10	1	221
7503-416	C	Bolt MC flanges	9	05JAN10	15JAN10	2	221
7503-418	C	Raise permanent supports to take machine loads	8	18JAN10	27JAN10	2	221
7503-419	C	Remove temporary assy structure	1	28JAN10	28JAN10	2	221
7503-419.1	C	Install/Level FPA's and spool piece supports	15	29JAN10	18FEB10	2	221
7503-419.2	C	FPA Metrology checks to assure alignment	3	19FEB10	23FEB10	2	221
7503-420	C	Mate-up and Weld spacers onto vvsa	15	24FEB10	16MAR10	2	221
7503-422	C	Weld all six port 4's in place	15	17MAR10	06APR10	2	221
7503-422.1	C	Install E-Beam mapping & diag equipt	5	07APR10	13APR10	2	221
7503-240	C	Install Vacuum pumping system	3	07APR10	09APR10	2	223
7503-250	C	Begin Vac Vsl Pumpdown	0	14APR10		2	221
7503-260	C	PTP Pumpdown & leak check VV	8	14APR10	23APR10	2	221
7503-424	C	Install TF alingment & traction ring	4	26APR10	29APR10	2	221
7503-426	C	Pull TF coil radially inward. Verify nose fit up	5	30APR10	06MAY10	2	221
7503-428	C	Lock TF coils at four support locations	4	07MAY10	12MAY10	2	221
7503-430	C	Install MC structure insulation boots	5	13MAY10	19MAY10	2	221
7503-431	C	Seal gaps MC shims,cooling tubes, for insul pour	10	20MAY10	03JUN10	2	221
7503-432	C	Fill MC/VVSA annulus with pourable aerogel insul	1	04JUN10	04JUN10	2	221
7503-433	C	Install 2 trim coils	2	07JUN10	08JUN10	2	227
7503-433.1	C	Install LN2 manifolds	5	07JUN10	11JUN10	2	237
7503-434	C	Instl in-cryostat cabling for elect pwr to coils	8	07JUN10	16JUN10	2	221
7503-436	C	Connect cabling, and I&C to MC & TF Coils	8	17JUN10	28JUN10	2	221
7503-439	C	Complete mag diag & machine I&C	5	29JUN10	06JUL10	2	221
7503-438	C	Align guide mechanism for solenoid installation	1	07JUL10	07JUL10	2	221
7503-444	C	Install solenoid support structure	1	08JUL10	08JUL10	1	221
7503-440	C	Install solenoid assembly	1	09JUL10	09JUL10	1	221
7503-442	C	Connect cabling, LN2 andI&C to solenoid assy	1	12JUL10	12JUL10	1	221
7503-446	C	Install PF4L	1	13JUL10	13JUL10	1	221
7503-448	C	Connect cabling, LN2 and I&C to PF4L	1	14JUL10	14JUL10	1	221
7503-450	C	Adjust spring compression in solenoid sprt struc	1	15JUL10	15JUL10	1	221
7503-451	C	Raise lower PF 5&6 coils into final position	3	16JUL10	20JUL10	2	221
7503-452	C	Instl Upper PF 4, 5 & 6	3	21JUL10	23JUL10	2	221
7503-330	C	Begin Cryostat Installation	0	26JUL10		X	221



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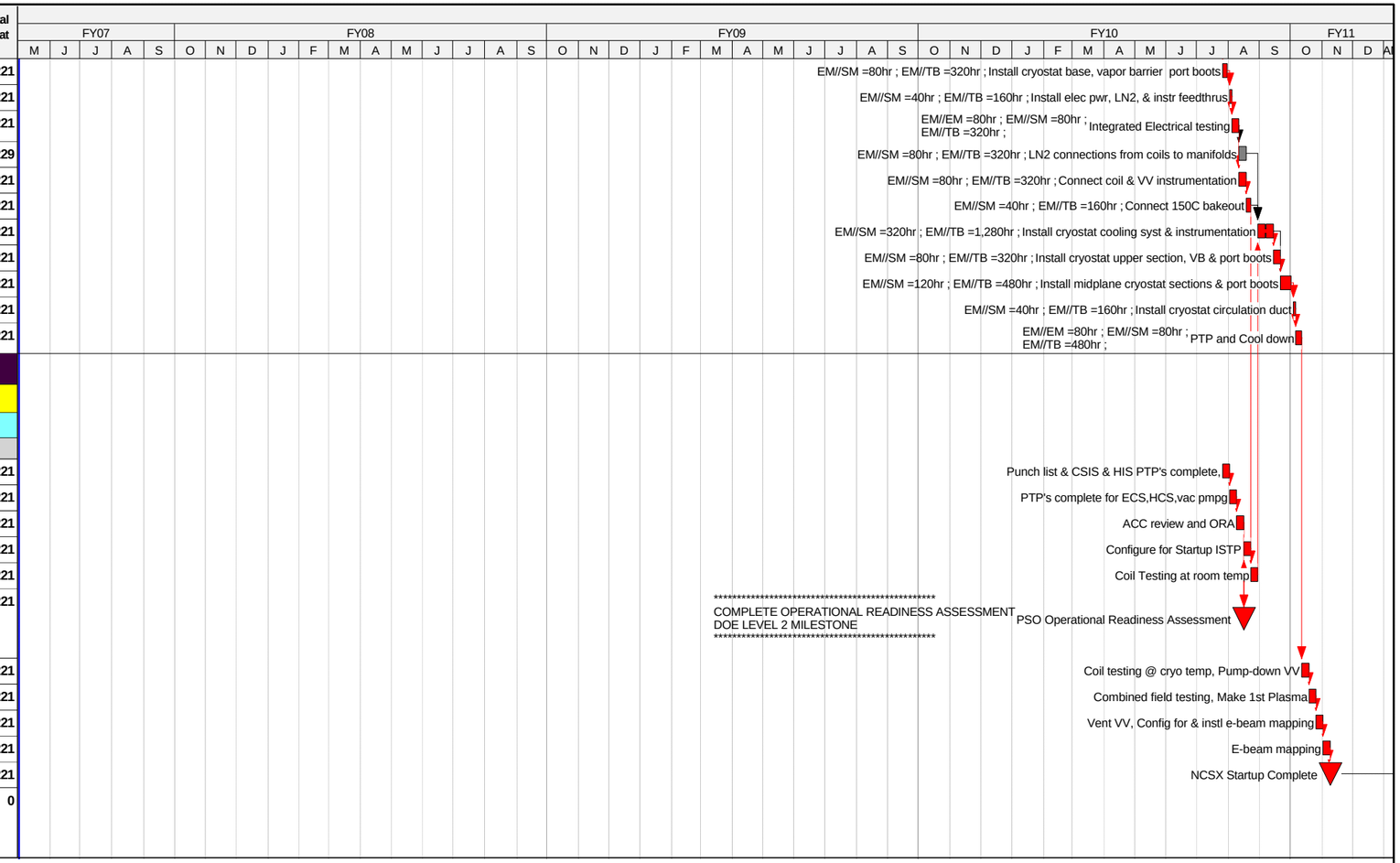
Activity ID	WAF	Activity Description	Duration (work days	Baseline Start	Baseline Finish	Shifts	Total Float
7503-454	C	Install cryostat base, vapor barrier port boots	5	26JUL10	30JUL10	2	221
7503-456	C	Install elec pwr, LN2, & instr feedthrus	3	02AUG10	04AUG10	2	221
7503-458	C	Integrated Electrical testing	5	05AUG10	11AUG10	2	221
7503-462	C	LN2 connections from coils to manifolds	5	12AUG10	18AUG10	2	229
7503-464	C	Connect coil & VV instrumentation	5	12AUG10	18AUG10	2	221
7503-466	C	Connect 150C bakeout	3	19AUG10	23AUG10	2	221
7503-470	C	Install cryostat cooling syst & instrumentation	10	31AUG10	14SEP10	2	221
7503-471	C	Install cryostat upper section, VB & port boots	5	15SEP10	21SEP10	2	221
7503-472	C	Install midplane cryostat sections & port boots	8	22SEP10	01OCT10	2	221
7503-473	C	Install cryostat circulation duct	3	04OCT10	06OCT10	2	221
730.8200	C	PTP and Cool down	3	07OCT10	11OCT10	2	221
8 - Project Oversight and Support							
85 - Integrated Systems Testing							
Job: 8501 - Integrated Systems Testing-GENTILE							
8501-102		Punch list & CSIS & HIS PTP's complete,	5	27JUL10	02AUG10	1	221
8501-103		PTP's complete for ECS,HCS,vac pmpg	5	03AUG10	09AUG10	1	221
8501-104		ACC review and ORA	5	10AUG10	16AUG10	1	221
8501-301		Configure for Startup ISTP	5	17AUG10	23AUG10	1	221
8501-305		Coil Testing at room temp	5	24AUG10	30AUG10	1	221
730.1250	C	PSO Operational Readiness Assessment	0		16AUG10	1	221
8501-106		Coil testing @ cryo temp, Pump-down VV	5	12OCT10	18OCT10	1	221
8501-107		Combined field testing, Make 1st Plasma	5	19OCT10	25OCT10	1	221
8501-108		Vent VV, Config for & instl e-beam mapping	5	26OCT10	01NOV10	1	221
8501-306		E-beam mapping	5	02NOV10	08NOV10	1	221
8501-110		NCSX Startup Complete	0		08NOV10	1	221
730.9000	C	CD-4	0		28SEP11*	1	0



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