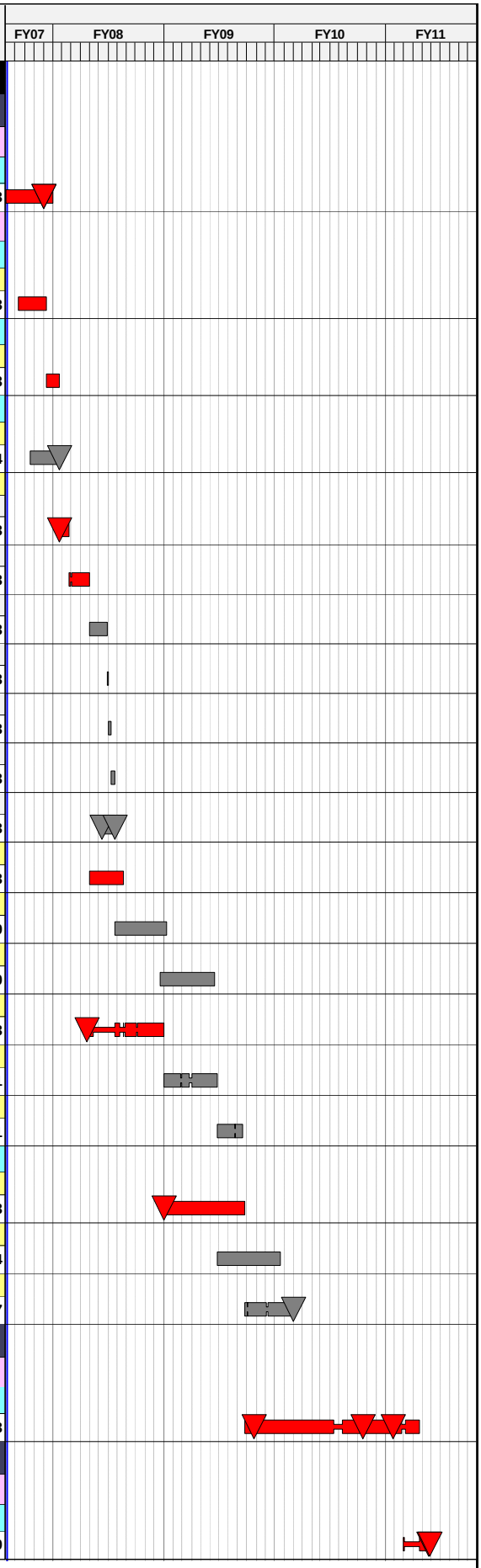
Activity ID	ORDR	WBS4	Activity Description	Duration (work days	Baseline Start	Baseline Finish	Shifts	Total Float
cc 9450 - NCSX Fabrication (MIE)								
1 - Stellarator Core Systems								
14 - Modular Coils								
+ Job: 1421 - Mod Coil Interface Design-WILLIAMSON								
				107	01MAY07	01OCT07		3
18 - Field Period Assembly								
Job: 1806 - FP Assembly specs and drawings-COLE								
+ Station 2-Modular Coil Sub- Assembly								
		2.00		65	11JUN07	11SEP07		3
Job: 1802 - FP Assy Oversight&Support-VIOLA								
+ Station 2 procedures,JHA,ACC,Training,Prep								
		2XXX		30	12SEP07	23OCT07		3
Job:1810-Field Period Assy -Station 1,2,3 VIOLA								
+ Pre-Measuring and fitup checks								
		S2PM		66	20JUL07	22OCT07	1	4
Station 2-MC Sub Assy A1-B1-C1								
+ Pre-assemble A1-A2								
	11	S2P1		24	24OCT07	26NOV07	1	3
+ A-B Assembly								
	11	S2P1		39	27NOV07	31JAN08	1	3
+ AB - C Assembly								
		S2P1		41	01FEB08	28MAR08	1	13
+ Tack Weld Inboard Welded hims								
	12	S2P1		2	31MAR08	01APR08	1	13
+ Install Trim Coil								
	12	S2P1		6	02APR08	09APR08	1	13
+ Complete Local Service & interface details								
	13	S2P1		8	10APR08	21APR08	1	13
+ Final Measurements/Transfer to Holding Area								
		S2P1		31	13MAR08	24APR08	1	13
+ Station 2 MC Sub Assy A2-B2-C2								
		S2PZ		80	01FEB08	22MAY08	1	3
+ Station 2-Modular Coil Subassembly-FP#2								
		S2P2		118	25APR08	10OCT08	1	19
+ Station 2-Modular Coil Subassembly-FP#3								
		S2P3		118	22SEP08	17MAR09	1	30
+ Station 3-Assemble Mod Coils and VVSA-FP#1								
		S3P1		177	23JAN08	30SEP08	1	3
+ Station 3-Assemble Mod Coils and VVSA-FP#2								
		S3P2		116	01OCT08	24MAR09	1	11
+ Station 3-Assemble Mod Coils and VVSA-FP#3								
		S3P3		62	25MAR09	19JUN09	2	11
Job: 1815 - Field Period Assy -Station 5-VIOLA								
+ Station 5- Final FP Assy -FP#1 (in NCSX TC)								
		S4P1		182	01OCT08	25JUN09		3
+ Station 5- Final FP Assy -FP#2 (in NCSX TC)								
		S4P2		148	25MAR09	21OCT09		14
+ Station 5- Final FP Assy -FP#3 (in NCSX TC)								
		S4P3		109	26JUN09	01DEC09	2	7
7 - Test Cell Preparation and Machine Assy								
75 - Test Cell and Basement Assembly Operations								
+ Job: 7503 - Machine Assembly (station 6)-PERRY								
				388	26JUN09	21JAN11		3
8 - Project Oversight and Support								
85 - Integrated Systems Testing								
+ Job: 8501 - Integrated Systems Testing-GENTILE								
				57	29NOV10	23FEB11	1	0



Run Date 22JUN07 08:51

Forecast
Progress Bar
Critical Activity

ETCZ

NCSX Project
Resource Loaded Schedule
June 22,2007 CRITICAL PATHS

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