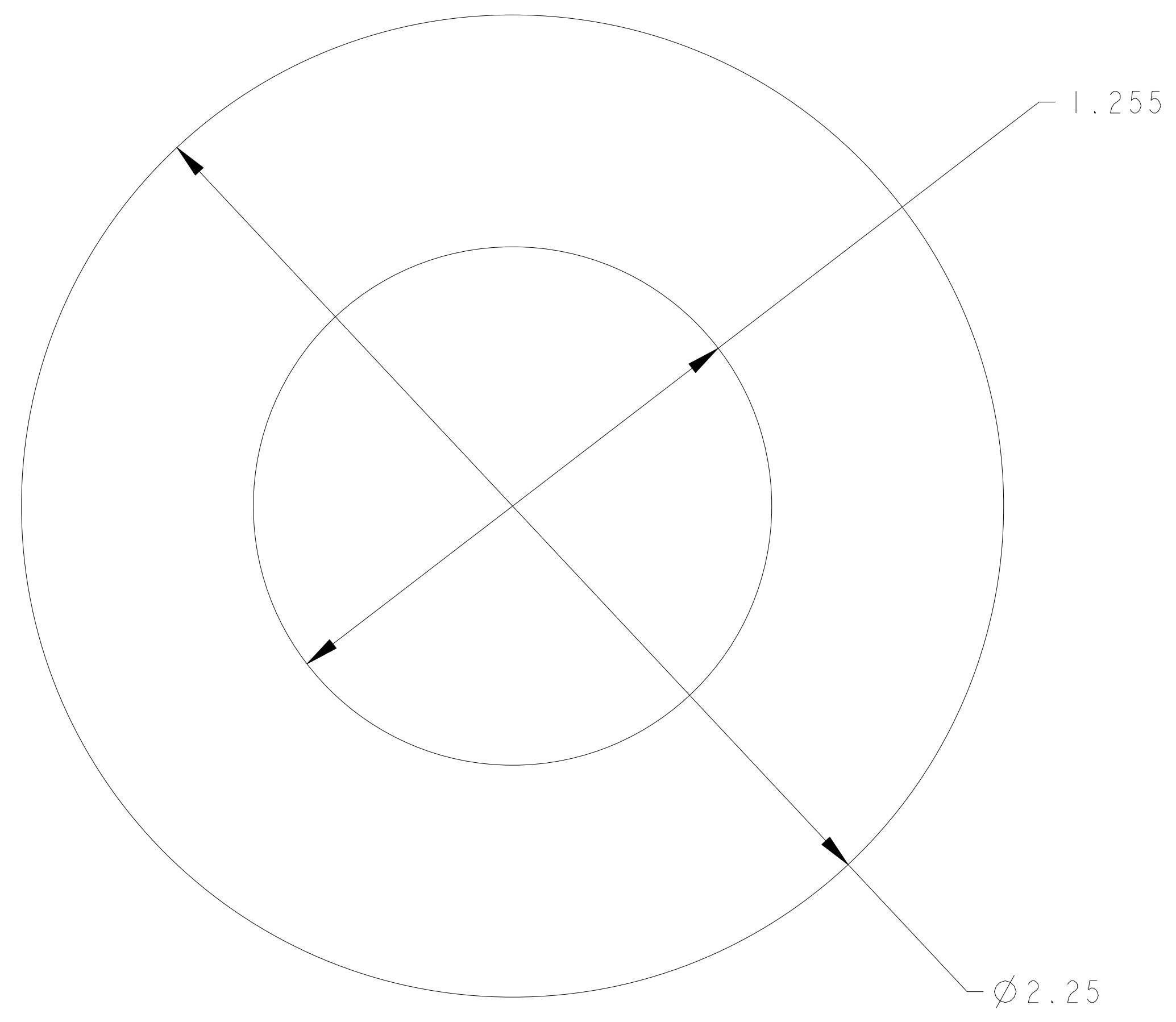
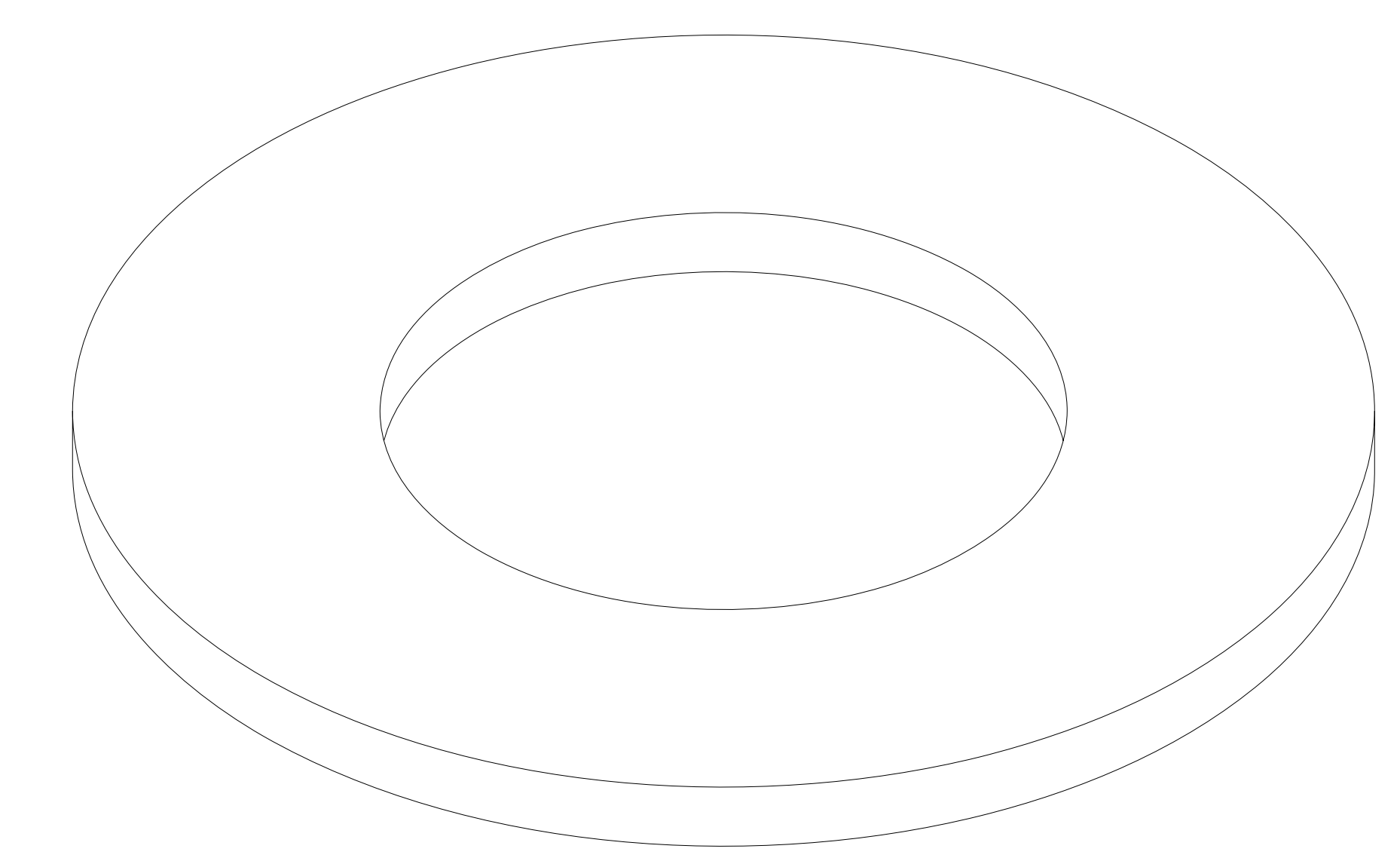


- NOTES:
1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
 2. DIMENSIONS ARE IN INCHES
 3. DIMENSIONS APPLY AT TEMPERATURE OF 20-30°C (68-86°F)
 4. DRAWING DEPICTS FINAL MACHINED STATE OF PART DEFINED BY PRO/ENGINEER FILE SE124-078.PRT
 5. APPROXIMATE WEIGHT= 0.04 lbs.



1
 SCALE 4.00



ISOMETRIC VIEW
 SCALE 4.00

next assy	AR	-1	VERTICAL UPPER SUPPRT SPACER	UNS 31600	ANSI B18.22.1	I
SE124-051	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
←			NEXT ASSEMBLY			

PARTS LIST

NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDER ARE NOT TO BE USED FOR OTHER PURPOSES, AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.

P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	GLL	09/07									

SCALE NOTED	DES: P GORANSON 09/07	UT-BATTELLE	Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC, Oak Ridge, Tennessee
TOLERANCES UNLESS OTHERWISE SPECIFIED	DRW: GARY LOVETT 09/07	NATIONAL COMPACT STELLARATOR EXPERIMENT	
FRACTIONS : .01	CHK: R MOON 09/07	VERTICAL UPPER SUPPORT FLAT WASHER DETAIL	
XX DECIMALS ±.01	SECT: :		
XXX DECIMALS ±.005	DEPT: :		
ANGLES ±0°15'	PE: D WILLIAMSON 7/07		
BREAK SHARP EDGES .06 MAX	CR: :		
FINISH .125 UNLESS OTHERWISE SPECIFIED	PJ: :		
	REG: :		
	PPPL DRFT J SIEGLE 09/07	VERSION NO. 3	PLANT X-10
		BLDG 5700	FL 3
		SHT 1	OF 1
		TYPE S	CLASS U
		RELEASE LEVEL WIP	REV 0
	DRAWING APPROVALS DATE	SE124-078	