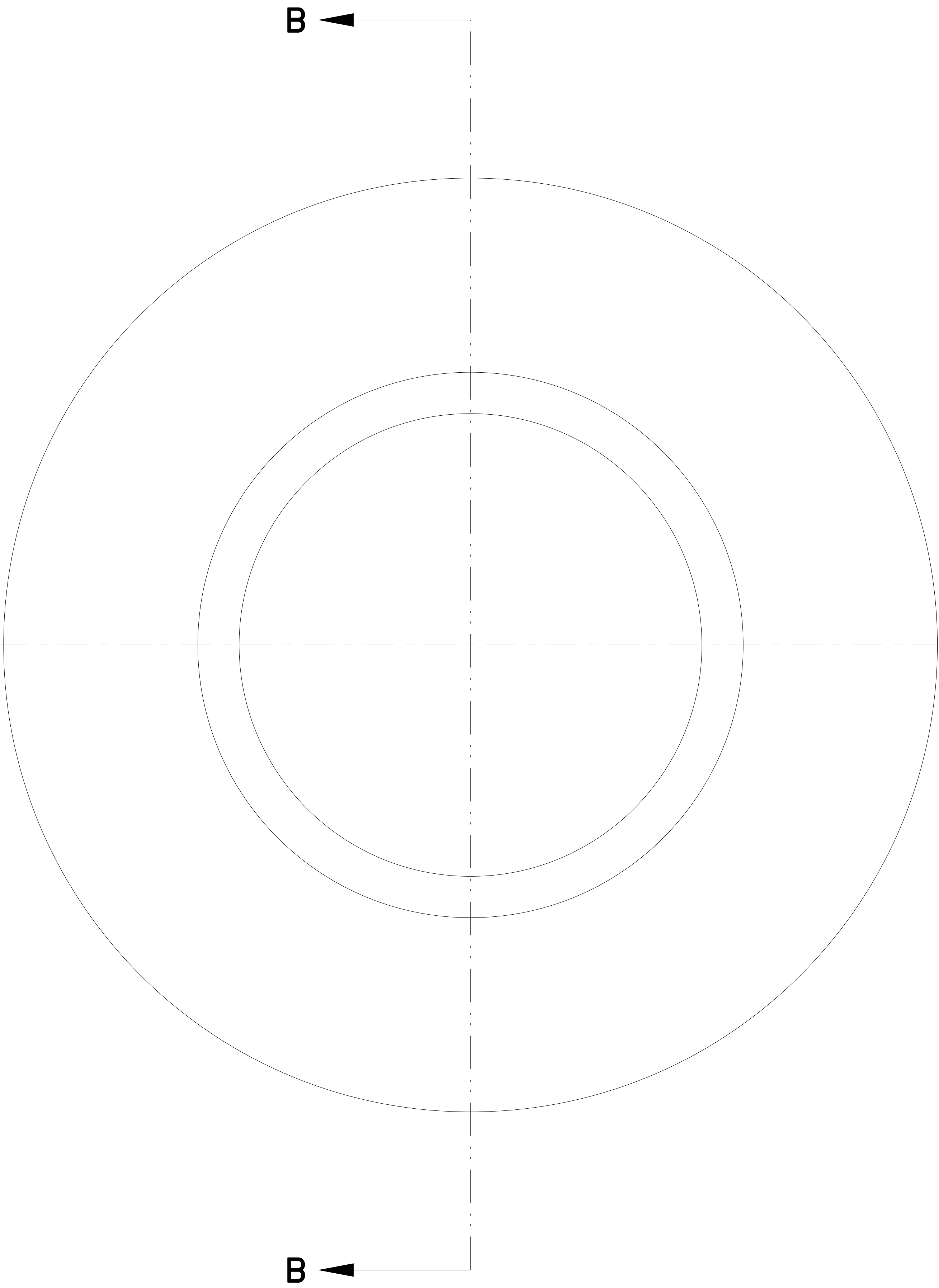
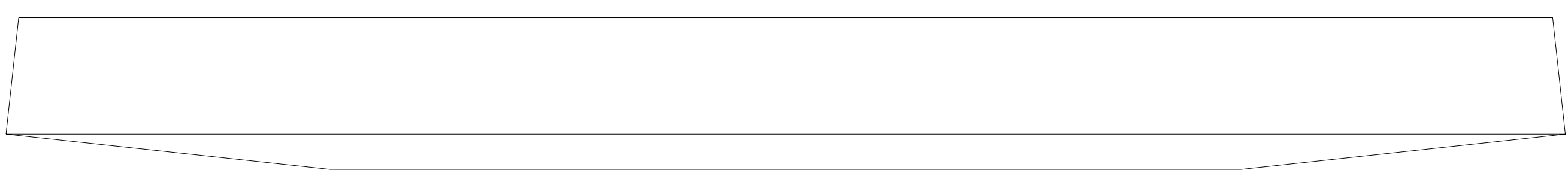
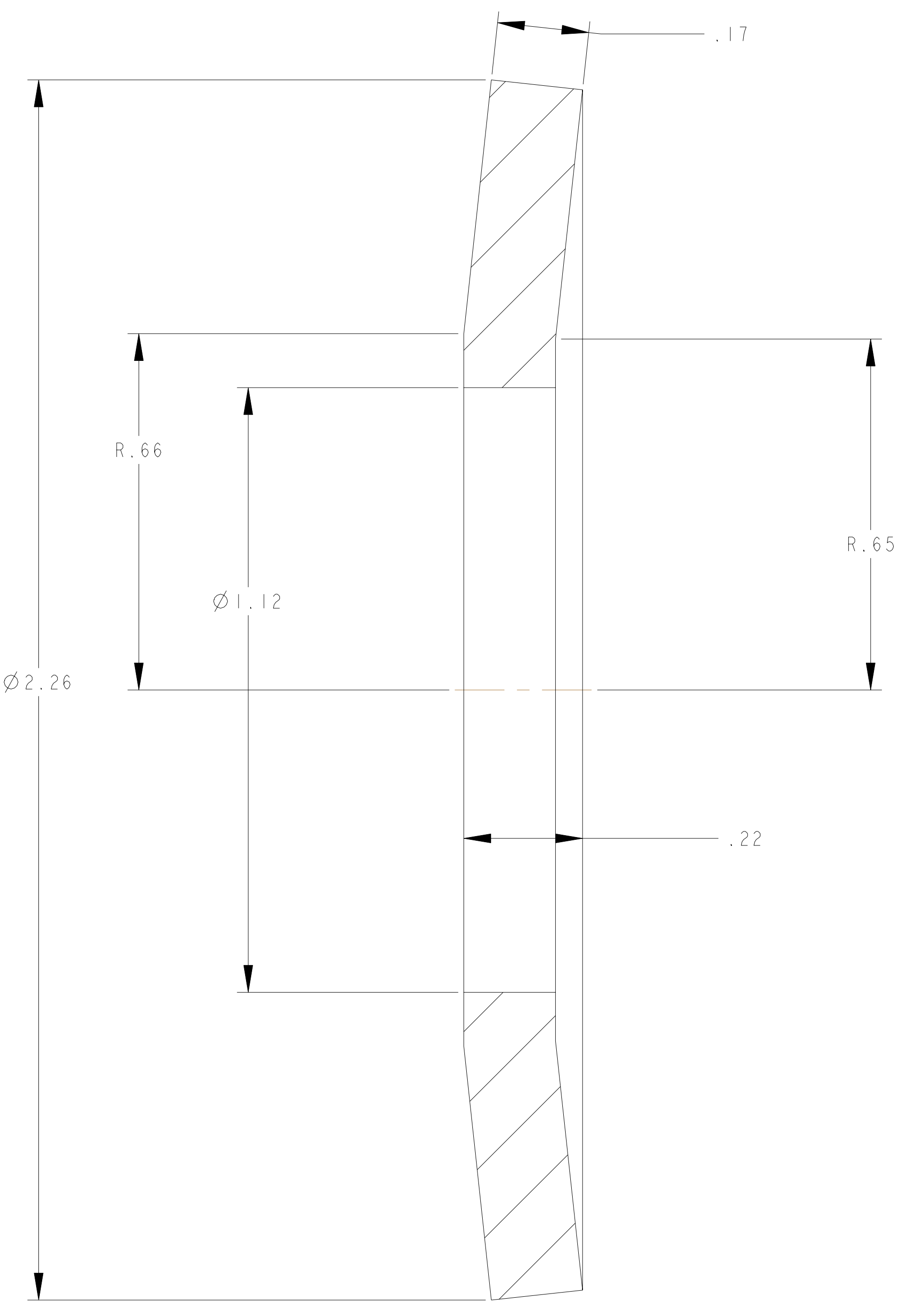


- NOTES:
1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M
  2. DIMENSIONS ARE IN INCHES
  3. DIMENSIONS APPLY AT TEMPERATURE OF 20-30°C (68-86°F)
  4. DRAWING DEPICTS FINAL MACHINED STATE OF PART DEFINED BY PRO/ENGINEER FILE SE124-082.PRT
  5. APPROXIMATE WEIGHT= 0.11 LBS

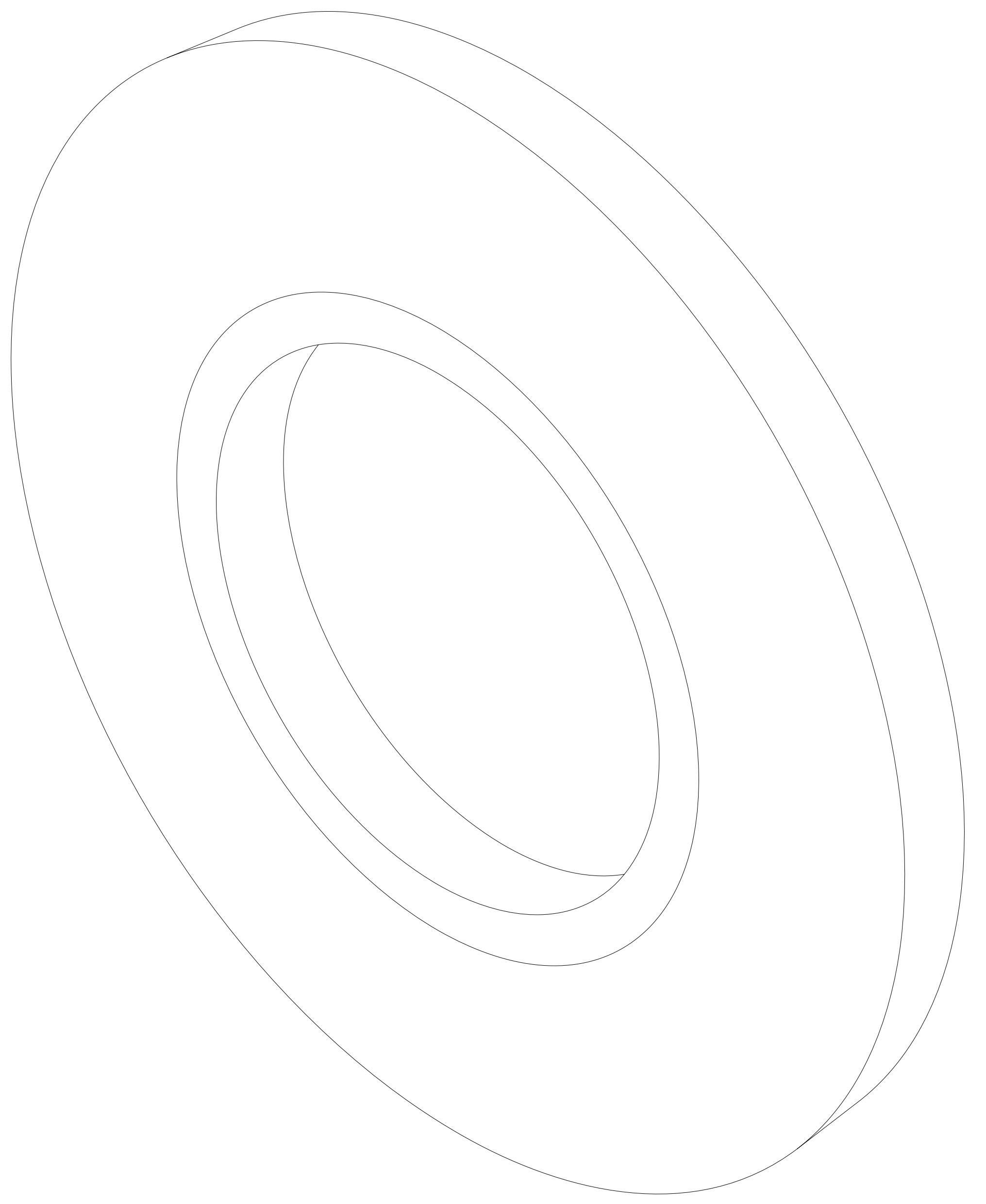


1

SCALE 6.00



SECTION B-B



SCALE 6.00

next assy	SE124-051	-1	2.25 OD X 1.125 ID DISC SPRING FLAT LOAD = 8.753	INCONEL 718	KEY BELLEVILLE SIMILAR TO TYPE K2250-L-168	1
CAGE CODE	SE124-051	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
		NEXT ASSEMBLY		PARTS LIST		

NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDER ARE NOT TO BE USED FOR OTHER PURPOSES, AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.

**P** THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	INITIAL RELEASE	GLL	8-06	MJC			DEW					
	REVISION OR ISSUE PURPOSE						REVISION APPROVAL					

SCALE	NOTED	DES	PAUL GORANSON	07-18-06
TOLERANCES UNLESS OTHERWISE SPECIFIED	CHK	DRW	GARY LOVETT	07-18-06
FRACTIONS : ± .01	SECT	CHK	R MOON	0-06
XX DECIMALS ± .01	DEPT	PE	D WILLIAMSON	0-06
XXX DECIMALS ± .005	REG	CR		
ANGLES ± 0°15'	PJ			
BREAK SHARP EDGES .06 MAX	REQ			
FINISH .125 UNLESS OTHERWISE SPECIFIED	PPPL DRFT	J SIEGLE	0-06	

UT-BATTELLE		Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725 UT-BATTELLE, LLC, Oak Ridge, Tennessee	
NATIONAL COMPACT STELLARATOR EXPERIMENT			
WASHER, BELLEVILLE 2.5 OD 1.2 ID			
VERSION NO.	PLANT	BLDG	FL
5	X-10	5700	3
RELEASE LEVEL			
WIP			
SE124-082			
REV			
0			

H  
G  
F  
E  
D  
C  
B  
A

SE124-082