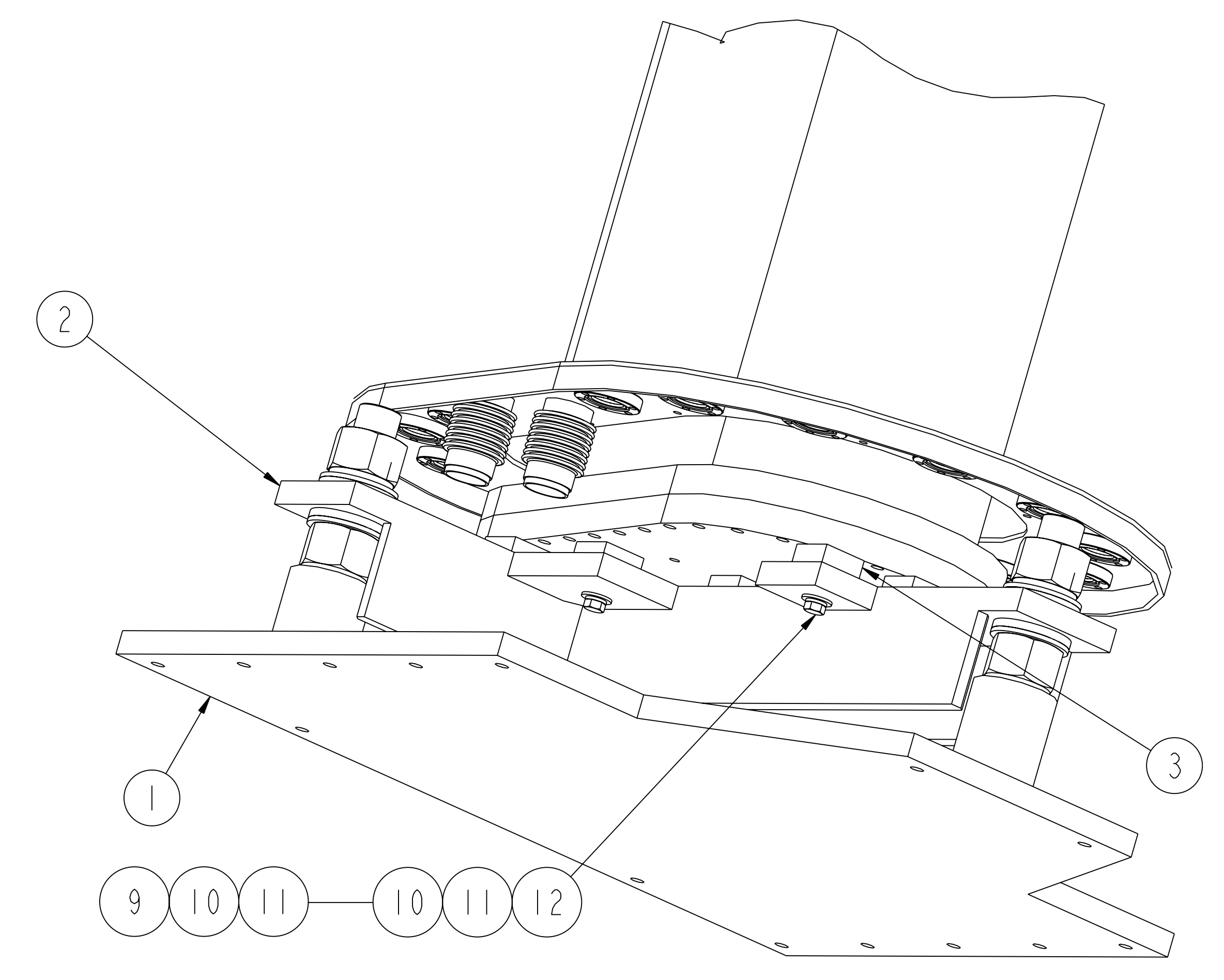
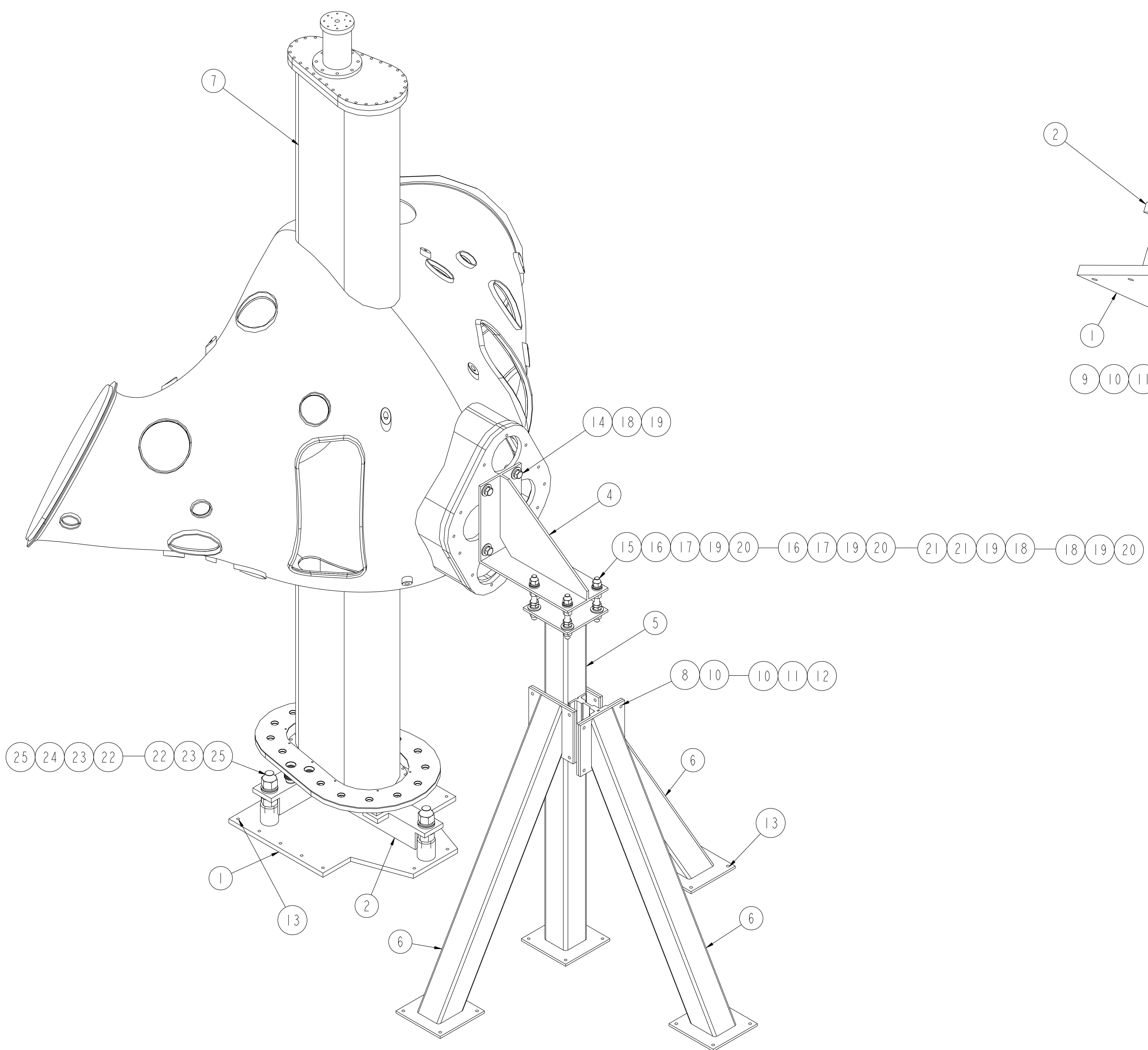


NO.	REVISION	BY	CH	SUP	APPROVED	DATE



PARTIAL VIEW - FOR CLARITY
SCALE 0.250

QTY	ASSY NO.	PART NO.	DRAWING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY RECD
6	25	COMM		1 3/4"-8UNC-2B HEX NUT	C' STL - ZN PLT	
3	24	COMM		1 3/4" SPLIT LOCK WASHER	C' STL - ZN PLT	
6	23	COMM		1 3/4" SPHERICAL WASHER - MALE	STEEL	
6	22	COMM		1 3/4" SPHERICAL WASHER - FEMALE	STEEL	
8	21	COMM		1"-8UNC-2B HEX JAM NUT	C' STL - ZN PLT	
12	20	COMM		1"-8UNC-2B HEX NUT	C' STL - ZN PLT	
12	19	COMM		1" SPLIT LOCK WASHER	C' STL - ZN PLT	
8	18	COMM		1" (NOM) FLAT WASHER	C' STL - ZN PLT	
8	17	COMM		1" SPHERICAL WASHER - MALE	STEEL	
8	16	COMM		1" SPHERICAL WASHER - FEMALE	STEEL	
4	15	THIS DWG		1"-8UNC-2A x 10" LG THREADED ROD	C' STL - ZN PLT	
4	14	COMM		1"-8UNC-2A x 3" LG HEX HD BOLT	C' STL - ZN PLT	
22	13	COMM		1/2" CONCRETE ANCHOR BOLT/NUT 5 1/2" LG	STEEL	
20	12	COMM		1/2-13UNC-2B HEX NUT	C' STL - ZN PLT	
28	11	COMM		1/2 SPLIT LOCK WASHER	C' STL - ZN PLT	
34	10	COMM		1/2 (NOM) FLAT WASHER	C' STL - ZN PLT	
8	9	COMM		1/2-13UNC-2A x 5 1/2" LG HEX HD BOLT	C' STL - ZN PLT	
12	8	COMM		1/2-13UNC-2A x 2" LG HEX HD BOLT	C' STL - ZN PLT	
1	7	SE121-009		VVSA ASSEMBLY- PHASE 3		
3	6	SE184-056-03		OUTRIGGER WELDMENT		
1	5	SE184-056-02		VERTICAL SUPPORT WELDMENT		
1	4	SE184-056-01		SUPPORT BRACKET WELDMENT		
8	3	SE184-052-7		SHIM BLOCK		
1	2	SE184-052-01		SUPPORT "TEE" BAR WELDMENT		
1	1	SE184-051-01		BASE SUPPORT WELDMENT		
				THIS DWG	VACUUM VESSEL SUPPORT FIXTURE ASSEMBLY	1

QTY	ASSY NO.	PART NO.	DRAWING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY RECD
				THIS DWG	VACUUM VESSEL SUPPORT FIXTURE ASSEMBLY	1

WEIGHT	9377.7 lbs
MODEL NAME	SE184-050-01
WELDING ENGINEER	

RELEASE LEVEL: WIP
DWG VERSION NO: 26

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED Pro E	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES MACHINE SURFACES BREAK SHARP EDGES .005/.020	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY NATIONAL COMPACT STELLARATOR EXPERIMENT FIELD PERIOD ASSEMBLY VACUUM VESSEL SUPPORT ASSEMBLY VACUUM VESSEL SUPPORT FIXTURE ASSEMBLY
DO NOT VERIFY INFORMATION BY SCALING DRAWING	TOLERANCES NON-CUMULATIVE DECIMAL-INCH FRACTIONS .XX +/- .030 .XXX +/- .005 ANGULAR +/- .015	DSN: L. MORRIS 8-2-2007 CHK: M. COLE 8-2-2007 ENGR: T. BROWN 8-2-2007 SUPV: J. SEIGEL 8-2-2007
NEXT ASSEMBLY		DRAWING NO: SE184-050
		SHEET 1 OF 1 REV 0.8

NCSX-SE184-050