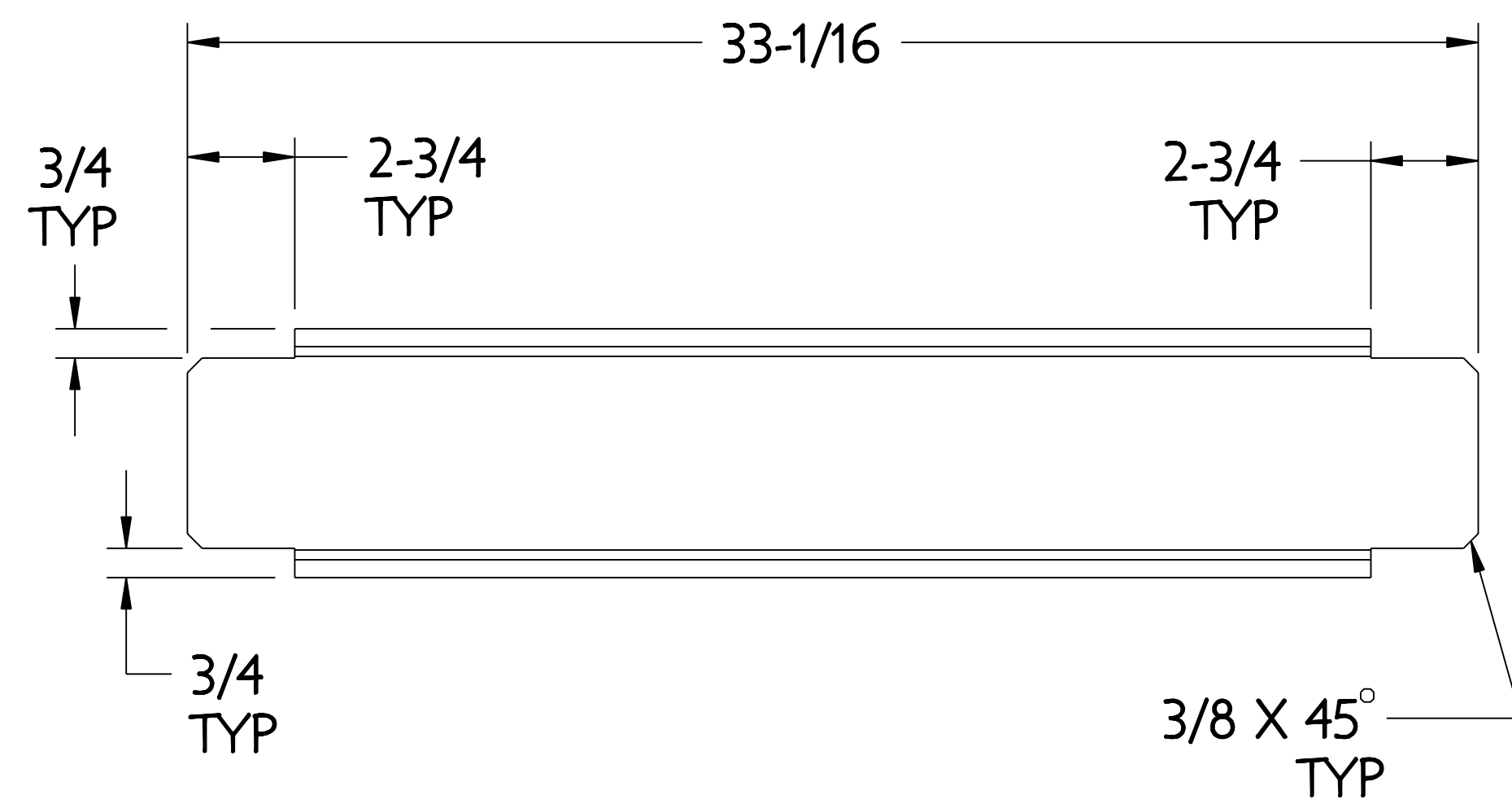
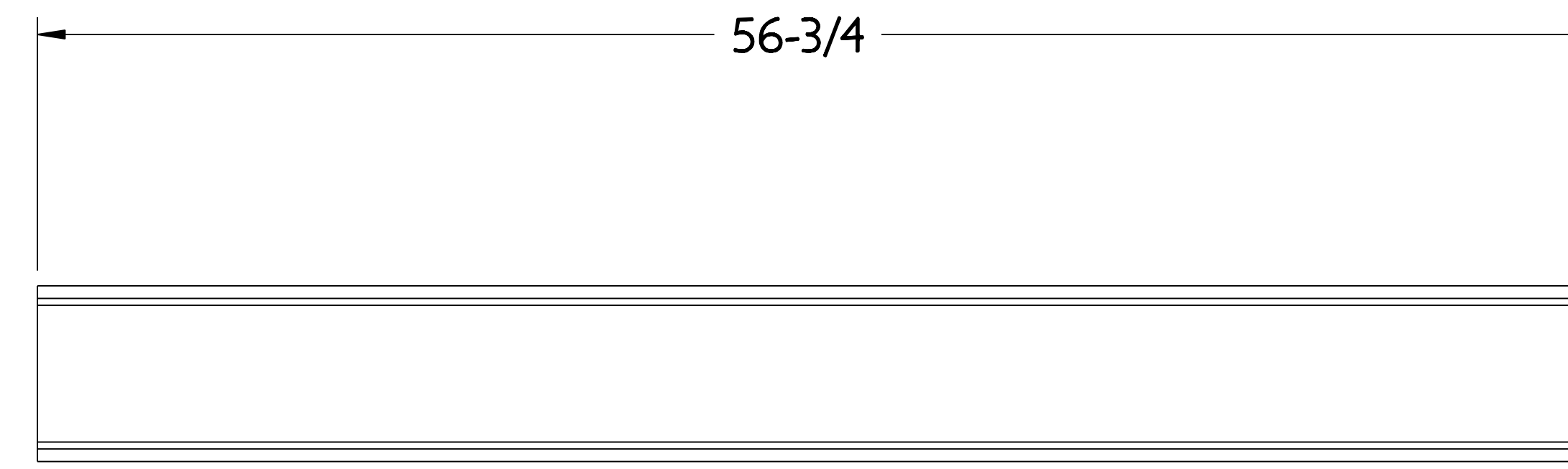


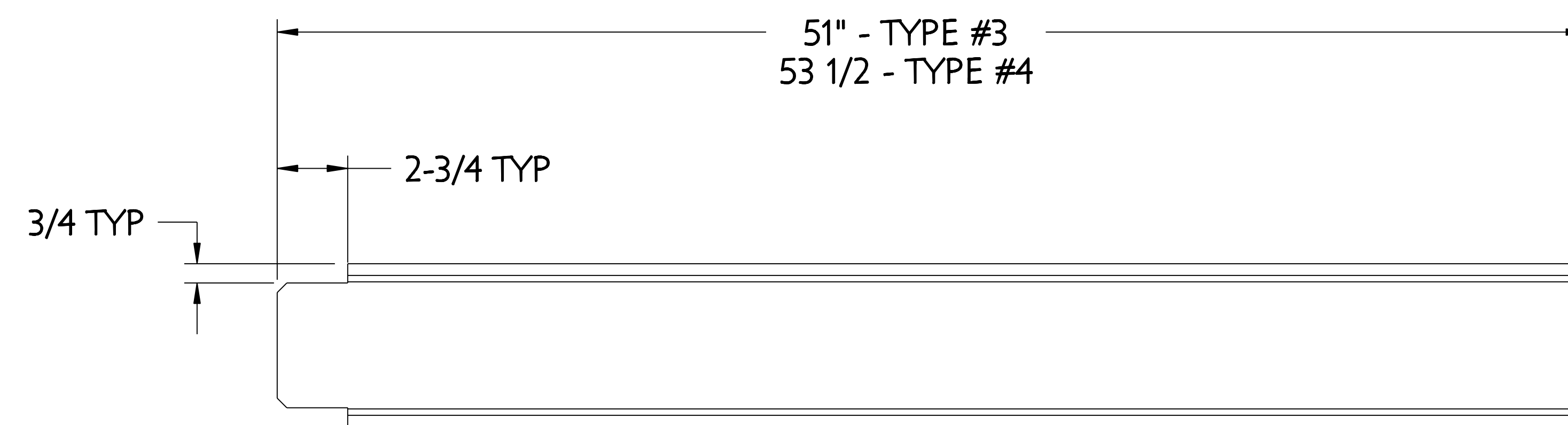
NO.	REVISION	BY	CH	SUP	APPROVED	DATE



1
FRAMING BEAM TYPE #1
MAKE FROM 6 X 25# WF



2
FRAMING BEAM TYPE #2
MAKE FROM 6 X 25# WF



3 **FRAMING BEAM - TYPE #3**
 4 **FRAMING BEAM - TYPE #4**

MAKE FROM 6 X 25# WF

PART NO.	DRAWING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY	REQD
4	THIS DWG	FRAMING BEAM - TYPE #4	ASTM A36		
3	THIS DWG	FRAMING BEAM - TYPE #3	ASTM A36		
2	THIS DWG	FRAMING BEAM - TYPE #2	ASTM A36		
1	THIS DWG	FRAMING BEAM - TYPE #1	ASTM A36		

PARTS LIST					
COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED	CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY			
DO NOT VERIFY INFORMATION BY SCALING DRAWING	DIMENSIONS ARE IN INCHES MACHINE SURFACES UNLESS OTHERWISE SPECIFIED	NATIONAL COMPACT STELLARATOR EXPERIMENT			
WEIGHT 61.2 lbs	MODEL NAME SE186-341-3	STELLARATOR CORE TOOLING DESIGN & FABRICATION MCWF SUPPORT CART BEAM DETAILS			
RELEASE LEVEL: WIP DWG VERSION NO: 5	WELDING ENGINEER	TOLERANCES - NON-CUMULATIVE DECIMAL - INCH FRACTIONS .XX +/- .010 0°-120° +/- .010 .XXX +/- .005 120°-120° +/- .010 ANGULAR +/- 0°-15° OVER 120° +/- .125	DSN: J. RUSHINSKI 8-2-2007 CHK: M. COLE 8-2-2007 ENGR: T. BROWN 8-2-2007 SUPV: J. SIEGEL 8-2-2007	DRAWING NO: SE186-341	SHEET 1 OF 1 REV 0

NCSX-SE186-341