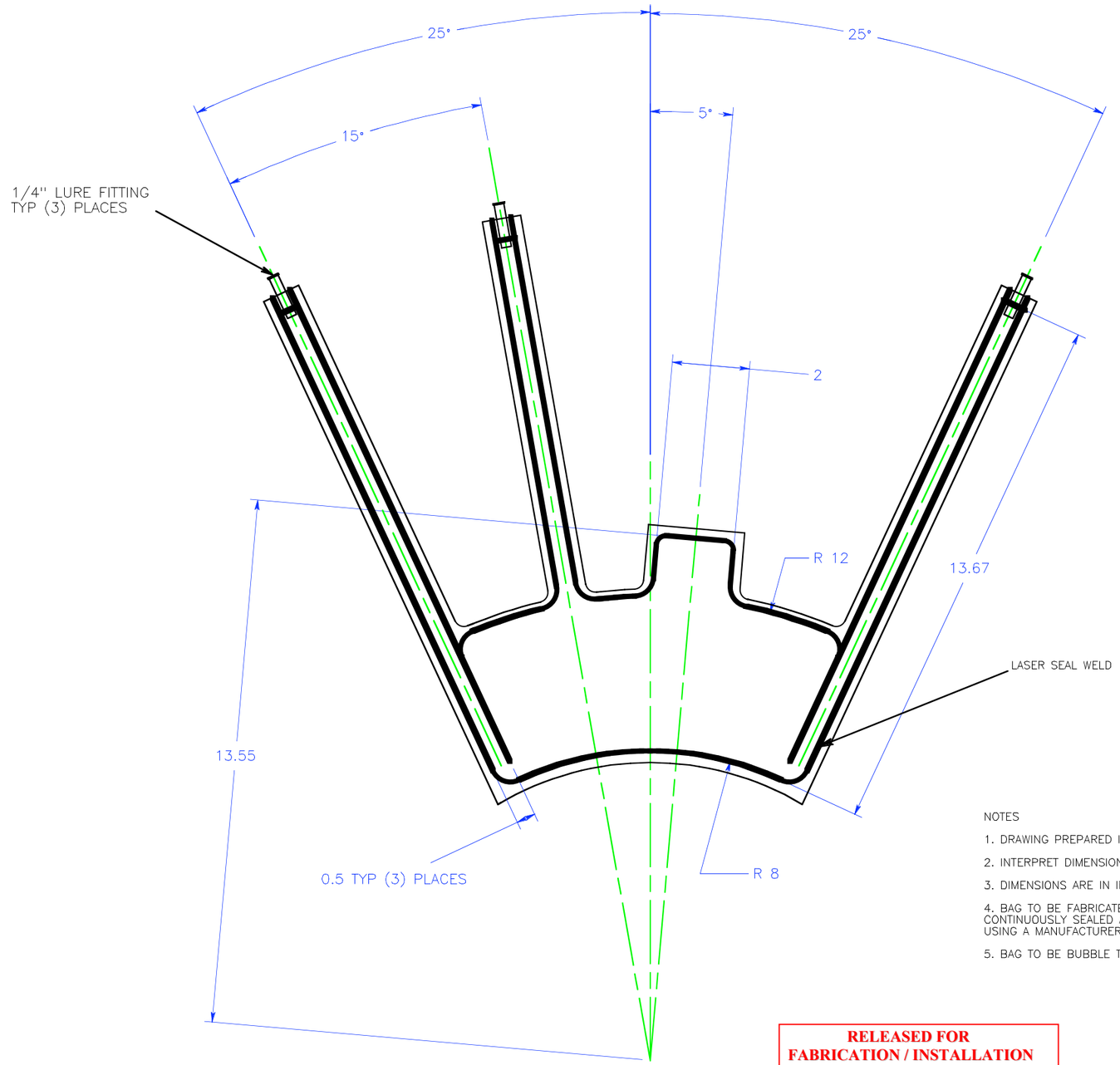
NO.	REVISION	BY	CH	SUP	APPROVED	DATE



NOTES

1. DRAWING PREPARED IN ACCORDANCE WITH ASM Y14. 100–2004
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M – 1994
3. DIMENSIONS ARE IN INCHES
4. BAG TO BE FABRICATED FROM 5 MIL THICK CLEAR FEP TEFLON SHEET CONTINUOUSLY SEALED AROUND EDGE. LURE PORTS TO BE BONDED IN PLACE USING A MANUFACTURER APPROVED METHOD.
5. BAG TO BE BUBBLE TIGHT WITH AN INTERNAL PRESSURE OF 2 PSI

RELEASED FOR FABRICATION / INSTALLATION

PPPL Drafting: Jerry Siegel 2007.04.13 10:40:13 -05'00'

			4			
			3			
			2			
			1			
03	02	01	PART NO.	NOMENCLATURE OR DESCRIPTION	DRAWING NO.	MATERIAL

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED	CENTRAL FILES:	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY
AutoCAD2000	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES MACHINE SURFACES 125	WING SUPPORT BLADDER
DO NOT VERIFY INFORMATION BY SCALING DRAWING	BREAK SHARP EDGES .005/.020	WING SUPPORT BLADDER
SCALE: NEXT ASSEMBLY	TOLERANCES NON-CUMULATIVE DECIMAL-INCH: .X ±.100, .XX ±.030, .XXX ±.005, ANGULAR ±0-15' FRACTIONS: 0°-12" ±1/16, 12"-72" ±1/8, 72"-120" ±1/4, OVER 120" ±1/2	DN: DATE: 3/31/05 ENG: L. DUDEK APPROVED DWN: L. DUDEK CHK: T. BROWN CHK SUPV
		CADD FILE: OSE140050P.DWG SE140-050P SHEET 1 OF 1 REV 0

WELDING ENGINEER
APPVD: DATE:

MechEdes