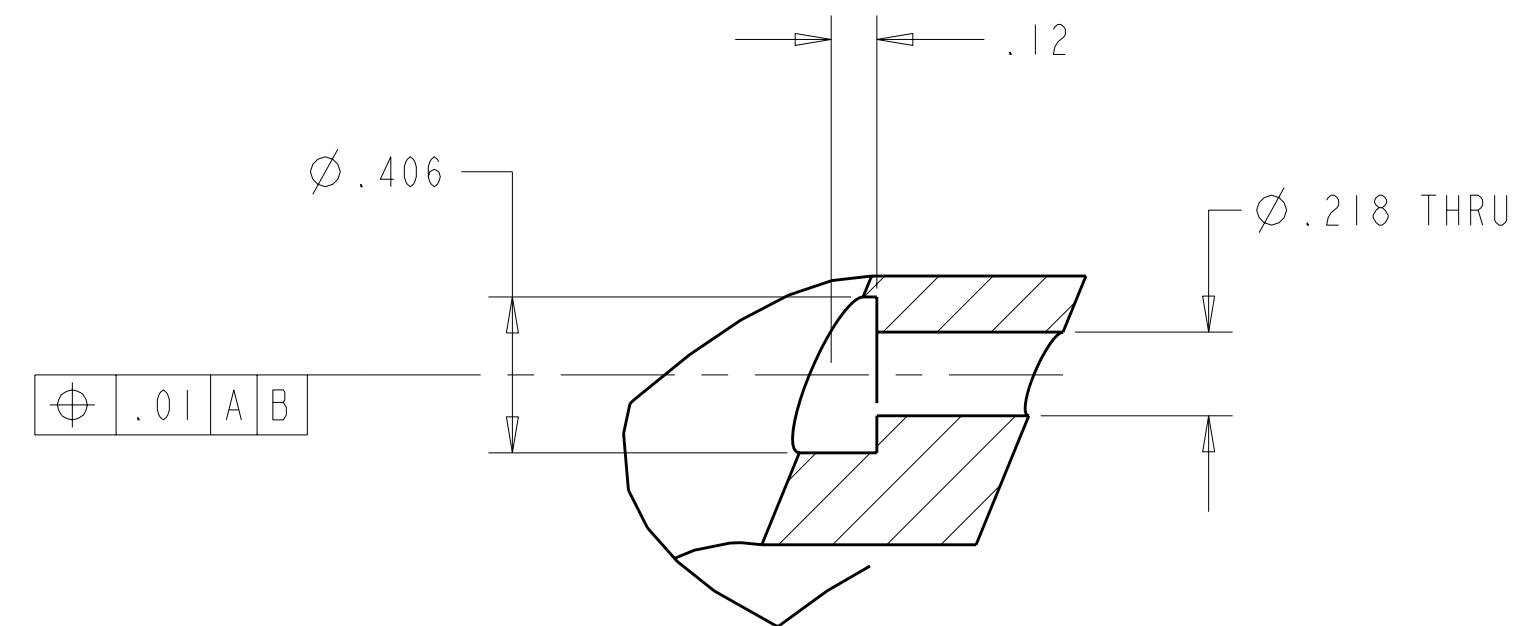
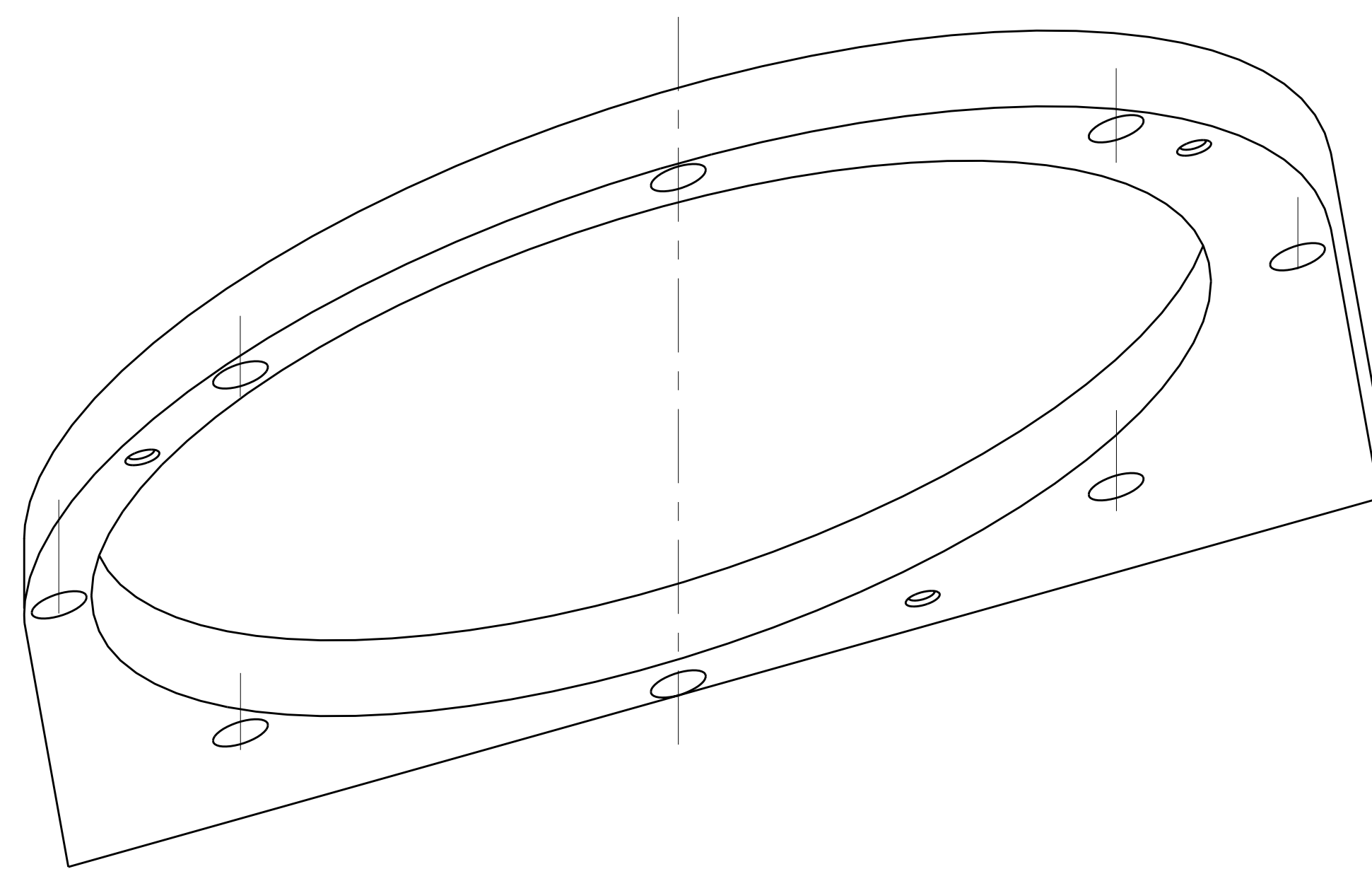


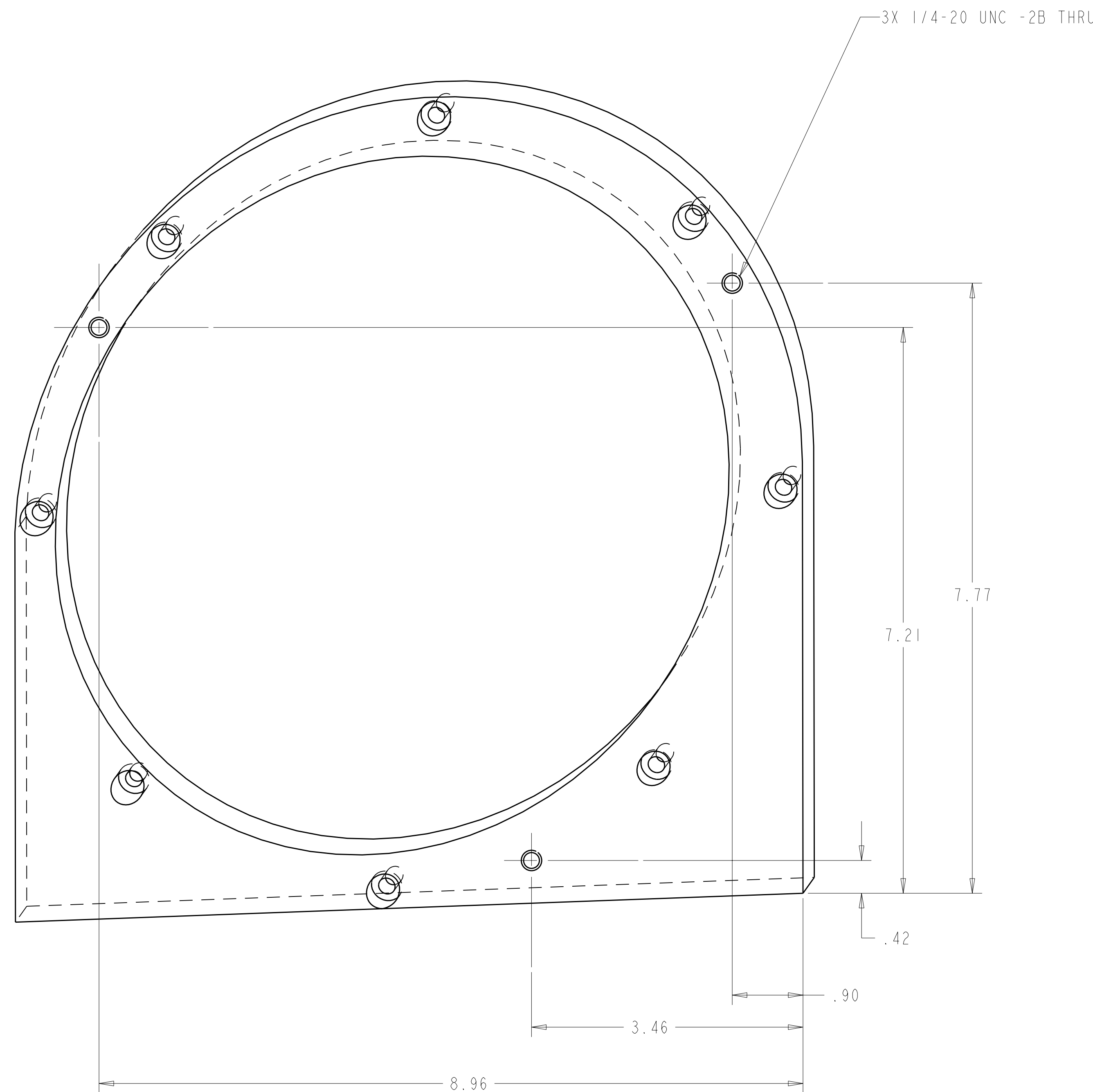
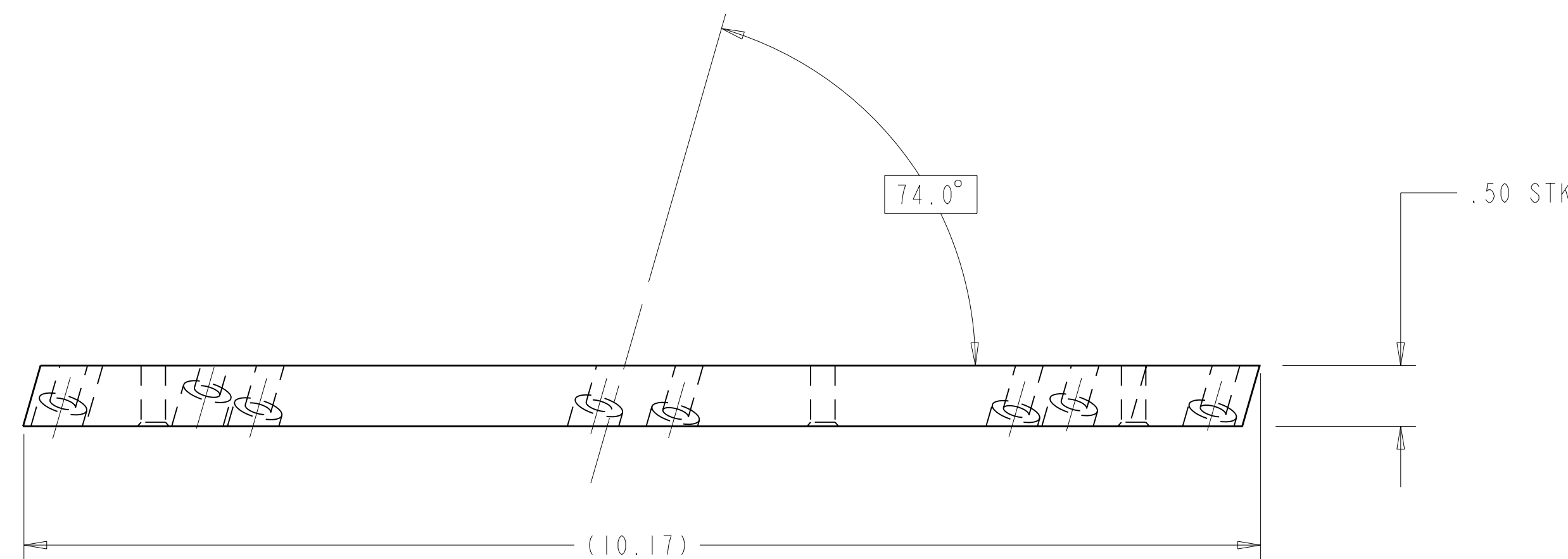
NEXT ACC(X) ↑ FINAL ACC(X)

NOTES

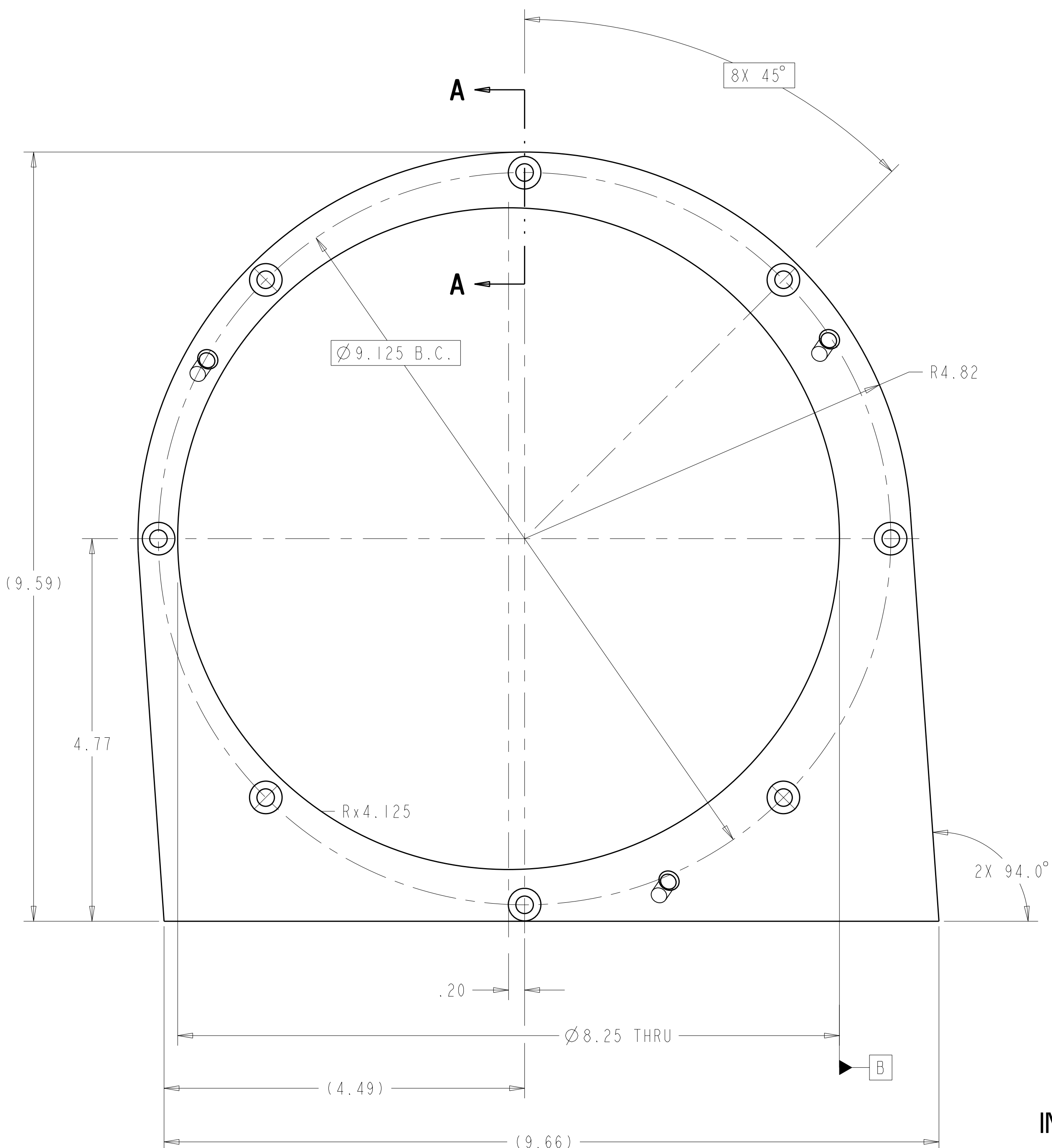
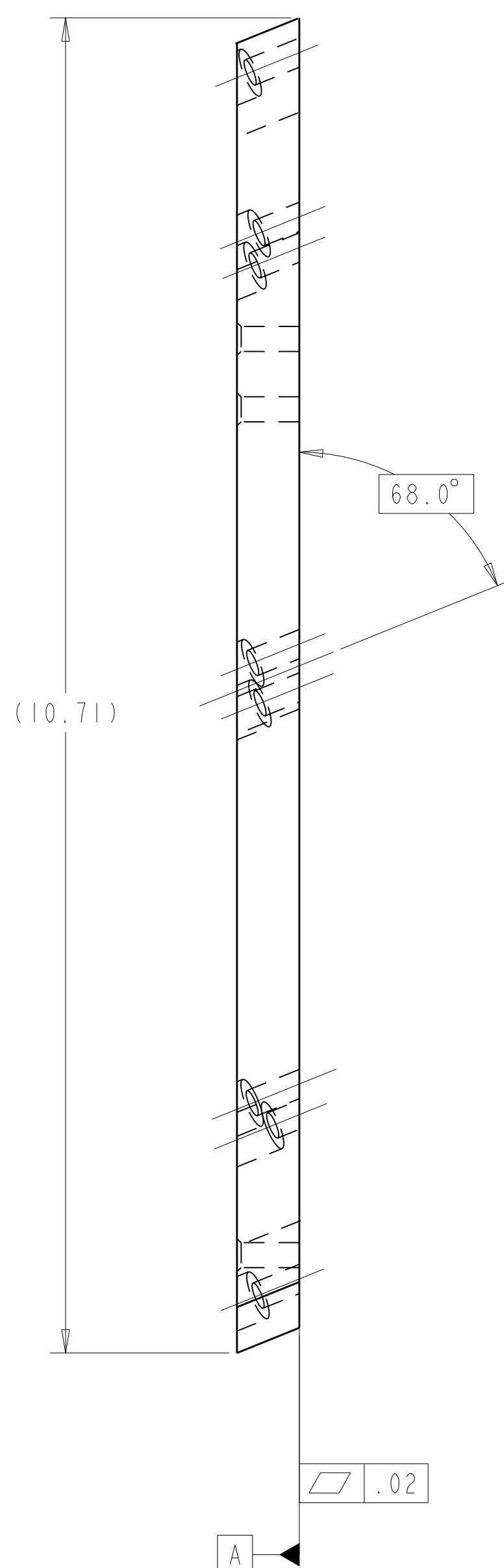
1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
3. DIMENSIONS ARE IN INCHES.
4. PART TO BE MANUFACTURED FROM PRO/ENGINEER DATA FILE SE122-361.PRT. DIMENSIONS SHOWN ARE FOR PART VERIFICATION ONLY.



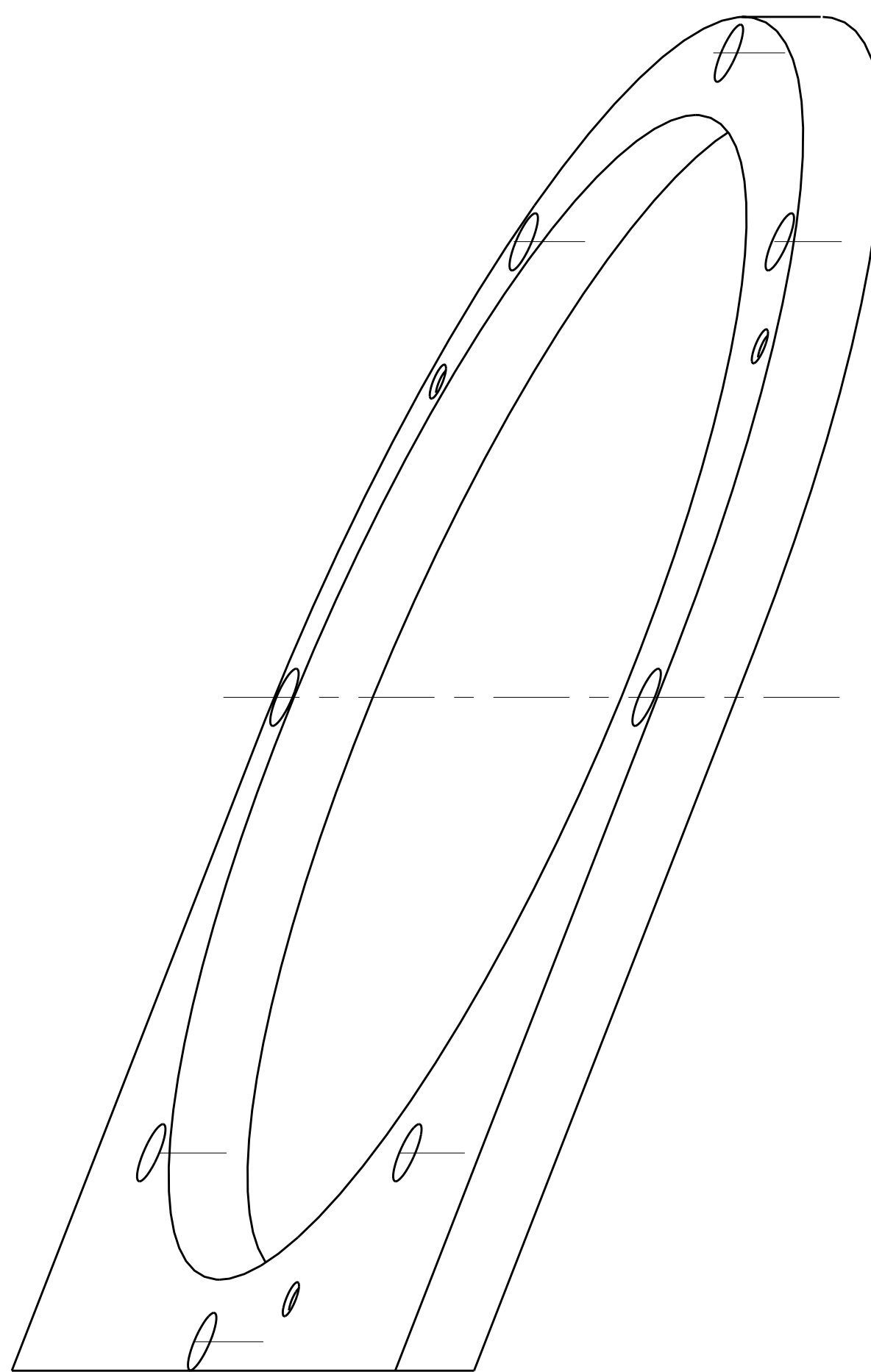
SECTION A-A
TYP 8X
SCALE 2.000




FLAT ORIENTATION



INSTALLED ORIENTATION



-1 PORT 9 WINDING FORM SEAL OUTER PLATE 4

4	AR	- I	PORT 9 WINDING FORM SEAL OUTER PLATE	GAROLITE	G-11	I
	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
 NEXT ASSEMBLY			PARTS LIST			

												<div> <div> <div>DES P. L. GORANSON 01/07</div> <div>DRW R. A. HURD 01/07</div> <div>CHK S. PARSON 01/07</div> <div>SECT : :</div> <div>DEPT : :</div> <div>FRACTIONS ± .01</div> <div>XX DECIMALS ± .005</div> <div>ANGLES ± 0° 15'</div> <div>BREAK SHARP EDGES 06 MAX</div> <div>FINISH 125 UNLESS OTHERWISE SPECIFIED</div> </div> <div> <div>SCALE NOTED</div> <div>TOLERANCES UNLESS OTHERWISE SPECIFIED</div> </div> </div>												<div> <div>UT-BATTELLE</div> <div>Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT CONTRACT DE-AC05-00OR22325 UT-BATTELLE, LLC., Oak Ridge, Tennessee</div> <div>PROJECT NAME</div> <div>NATIONAL COMPACT STELLARATOR EXPERIMENT</div> <div>PORT 9 WINDING FORM SEAL OUTER PLATE</div> </div>											
<div> <div>0 ORIGINAL ISSUE</div> <div>RAH 01/07 SP 01/07</div> <div>BY DATE CHK DEPT DATE PE REQ DATE ORNL DOE DATE</div> <div>REVISION OR ISSUE PURPOSE</div> </div>												<div> <div>PPPL DRFT J SIEGEL 01/07</div> <div>DATE</div> <div>DRAWING APPROVALS</div> </div>												<div> <div>VERSION NO. 2+</div> <div>PLANT ORNL</div> <div>BLDG 5700</div> <div>FL 3</div> <div>SHT 1</div> <div>TYPE I</div> <div>CLASS U</div> <div>RELEASE LEVEL WIP</div> <div>SE122-361</div> <div>REV 0</div> </div>											

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