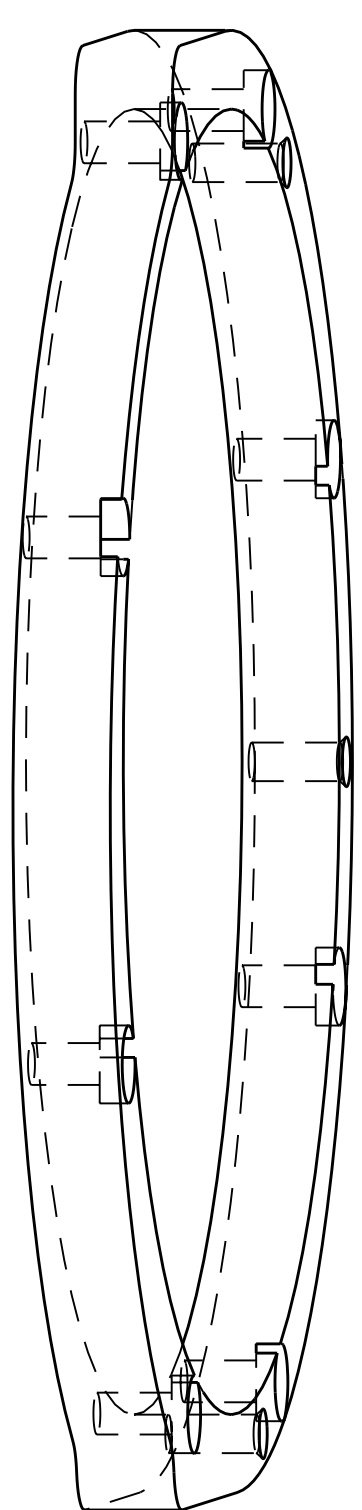
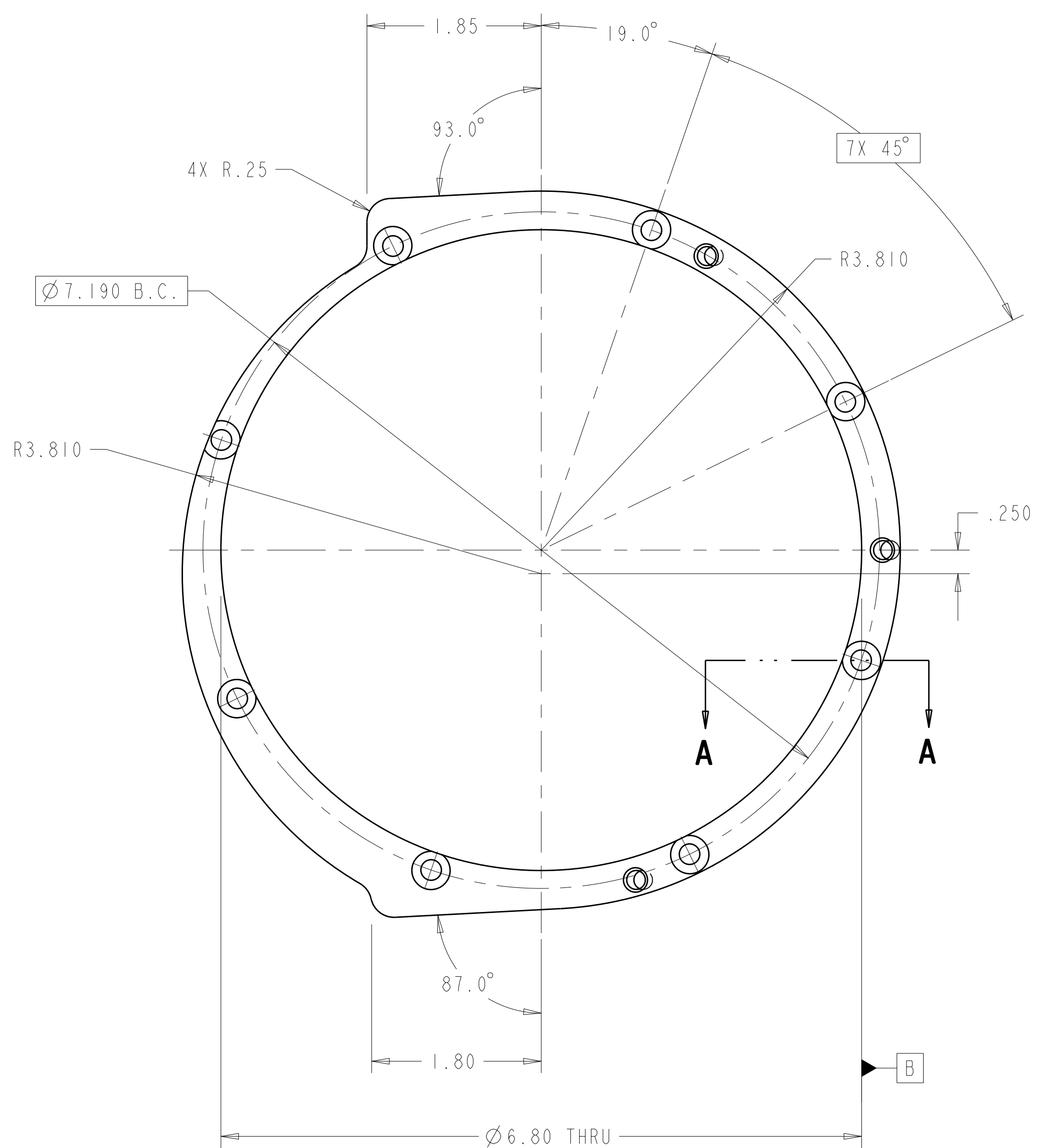
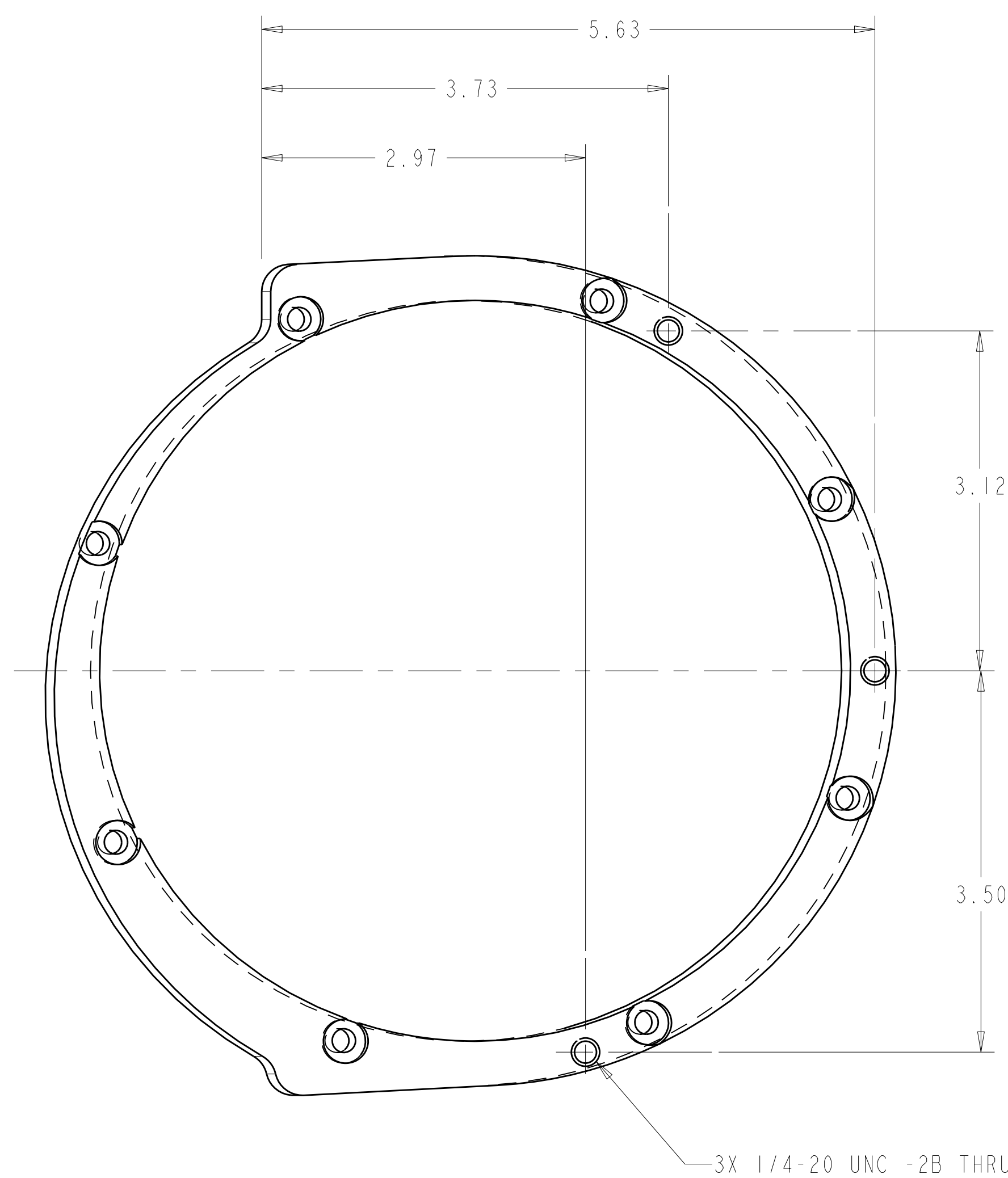
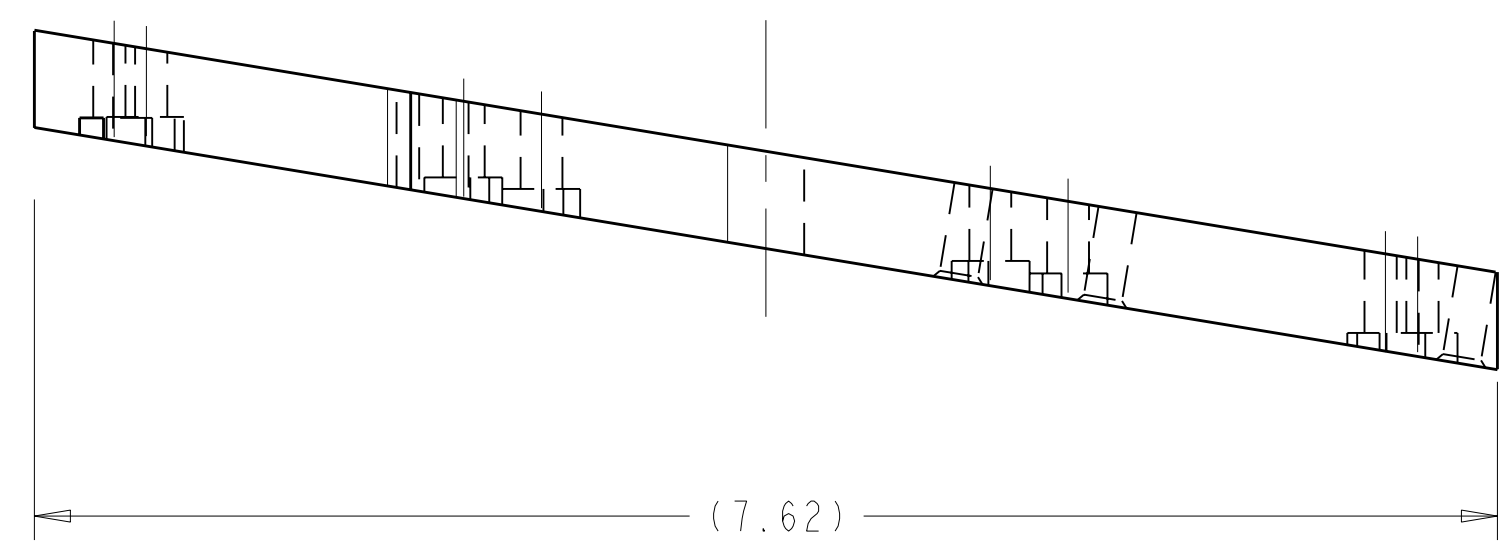


1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
3. DIMENSIONS ARE IN INCHES.



INSTALLED ORIENTATION

Technical drawing of a mechanical part, likely a shaft or pin, showing a cross-section with a hole. The drawing includes dimensions: a hole diameter of .014 inches, a section line labeled 'A-A', a hole diameter of .218 inches, a hole diameter of .406 inches, and a distance of .12 inches. The drawing is labeled 'SECTION A-A' and 'TYP 8X'.

SECTION A-A
TYP 8X
SCALE 2.000

4	AR	-1	PORT 2 WINDING FORM SEAL OUTER PLATE	GAROLITE	G-11	I
SE122-340-1	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
 NEXT ASSEMBLY			PARTS LIST			

SCALE NOTED	DES	P. L. GORANSON	01/07	UT-BATTELLE	Oak Ridge National Laboratory managed for the DEPARTMENT OF ENERGY under Contract No. DE-AC05-00OR22725									
	DRW	R. A. HURD	01/07		UT-BATTELLE, LLC Oak Ridge, Tennessee									
TOLERANCES UNLESS OTHERWISE SPECIFIED	CHK	S. PARSON	01/07	PROJECT TITLE										
	SECT :			NATIONAL COMPACT STELLATOR EXPERIMENT										
FRACTIONS	DEPT :			PORT 2 WINDING FORM SEAL OUTER PLATE										
XX DECIMALS ±.01	PE :													
XXX DECIMALS ±.005	CR :													
ANGLES ±10°	PJ :													
BREAK SHARP EDGES .06 MAX	REO :													
FINISH UNLESS OTHERWISE SPECIFIED	PPPL DRT	J. SIEGEL	01/07	VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS			
				4+	ORNL	5700	3	1	1	S				
				RELEASE LEVEL							REV			
				WIP	SE122-341						0			
	DRAWING APPROVALS	DATE												

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THIS DRAWING PRODUCED
ON PRO-ENGINEER