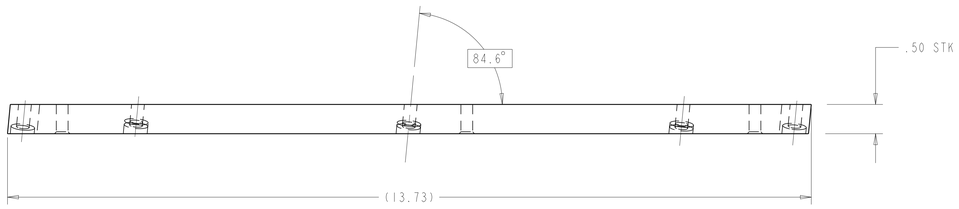
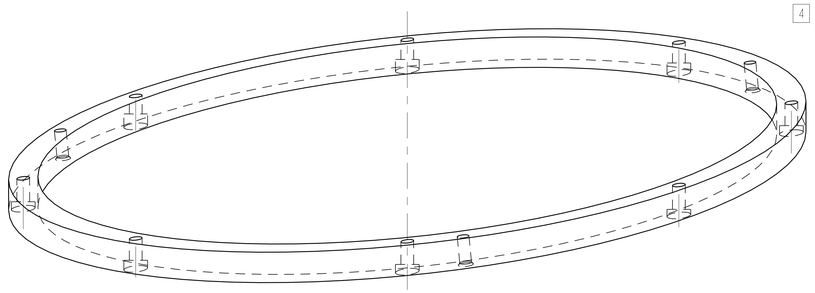
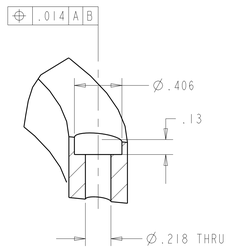
NEXT ASS'Y: | FINAL ASS'Y:

NOTES

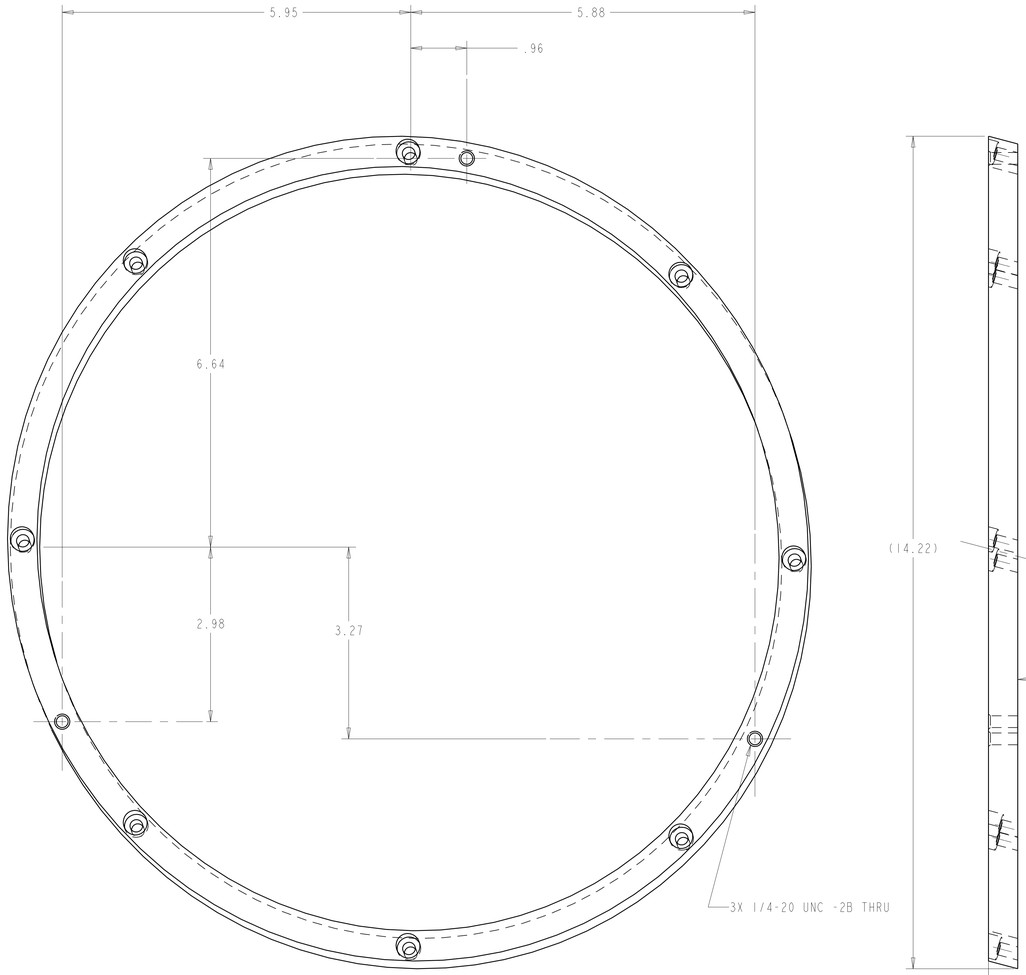
1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
3. DIMENSIONS ARE IN INCHES.
4. PART TO BE MANUFACTURED FROM PRO/ENGINEER DATA FILE SE122-349.PRT. DIMENSIONS SHOWN ARE FOR PART VERIFICATION ONLY.

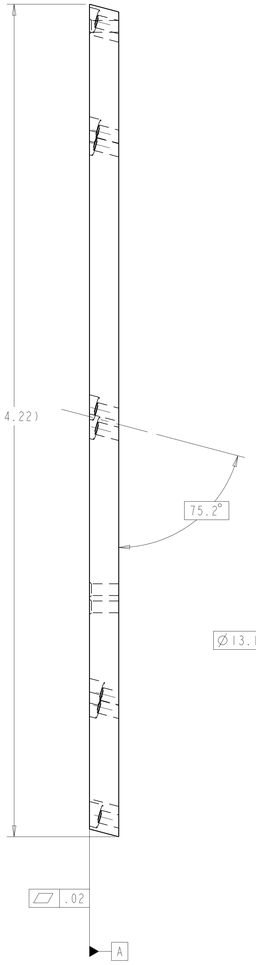




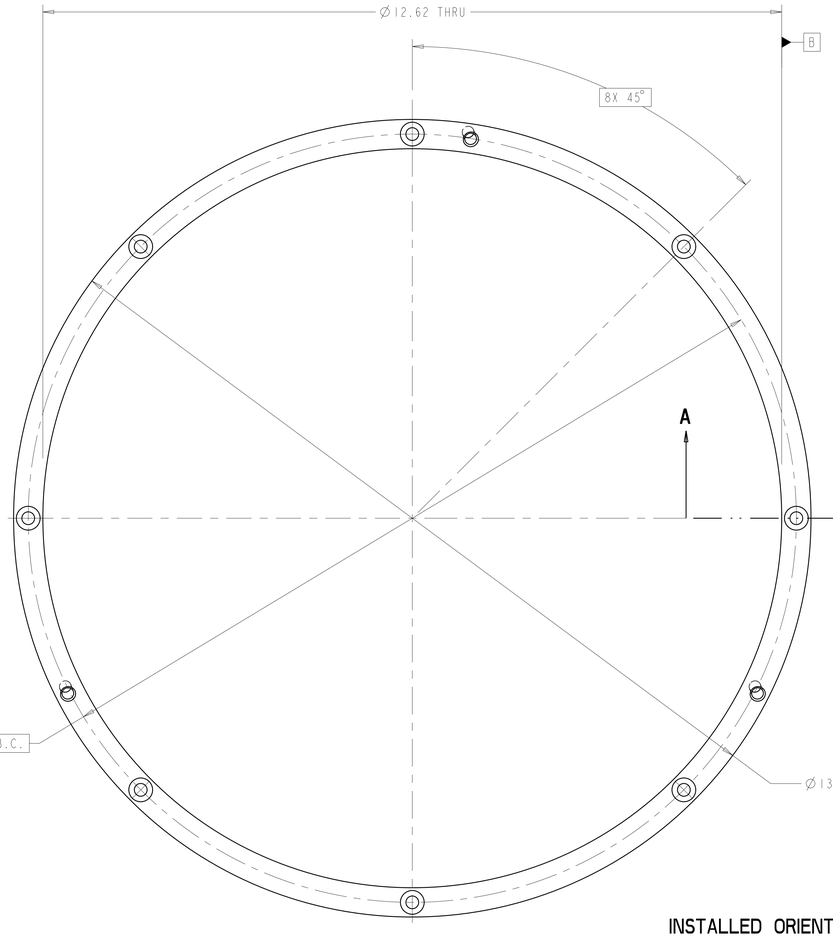


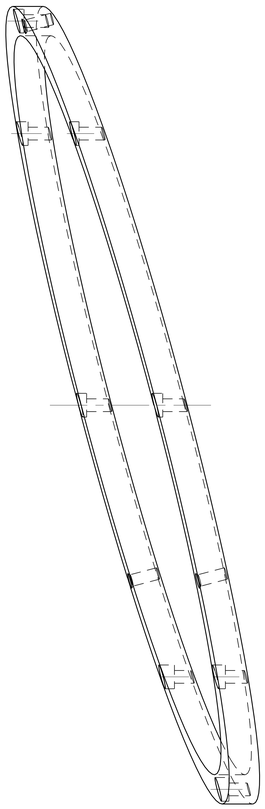
SECTION A-A
TYP 8X
SCALE 2.000





FLAT ORIENTATION





INSTALLED ORIENTATION

1 PORT 6 WINDING FORM SEAL OUTER PLATE [4]

SCALE 1.000

[4] AR		-1	PORT 6 WINDING FORM SEAL OUTER PLATE	GAROLITE	G-11	1
SE122-348-1 CAGE CODE		PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
NEXT ASSEMBLY			PARTS LIST			

SE122-349

NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, IS MADE AS TO THE ACCURACY, COMPLETENESS OR USEFULNESS OF THE INFORMATION OR STATEMENTS CONTAINED IN THESE DRAWINGS, OR THAT THE USE OR DISCLOSURE OF ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS MAY NOT INFRINGE PRIVATE RIGHTS OF OTHERS. NO LIABILITY IS ASSUMED WITH RESPECT TO THE USE OF, OR FOR DAMAGES RESULTING FROM THE USE OF, ANY INFORMATION, APPARATUS, METHOD OR PROCESS DISCLOSED IN THESE DRAWINGS. DRAWINGS MADE AVAILABLE FOR INFORMATION TO BIDDER ARE NOT TO BE USED FOR OTHER PURPOSES, AND ARE TO BE RETURNED UPON REQUEST OF THE FORWARDING CONTRACTOR.

P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	RAH	01/07	SP		01/07						
	REVISION OR ISSUE PURPOSE	REVISION APPROVAL										

SCALE NOTED
TOLERANCES UNLESS OTHERWISE SPECIFIED
FRACTIONS :
XX DECIMALS ±.01
XXX DECIMALS ±.005
ANGLES ±0°15'
BREAK SHARP EDGES .06 MAX
FINISH 125 UNLESS OTHERWISE SPECIFIED

DRAWING APPROVALS	DATE
DES P.L.GORANSON	01/07
DRW R.A.HURD	01/07
CHK S PARSON	01/07
SECT :	:
DEPT :	:
PE :	:
CR :	:
PJ :	:
REQ :	:
PPPL DRFT J SIEGEL	01/07
:	:
:	:

UT-BATTELLE
Oak Ridge National Laboratory
managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725
UT-BATTELLE, LLC. Oak Ridge, Tennessee

PROJECT NAME: NATIONAL COMPACT STELLARATOR EXPERIMENT

PORT 6 WINDING FORM SEAL OUTER PLATE

VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
3+	ORNL	5700	3	1	1	S	U

RELEASE LEVEL: WIP
SE122-349
REV 0