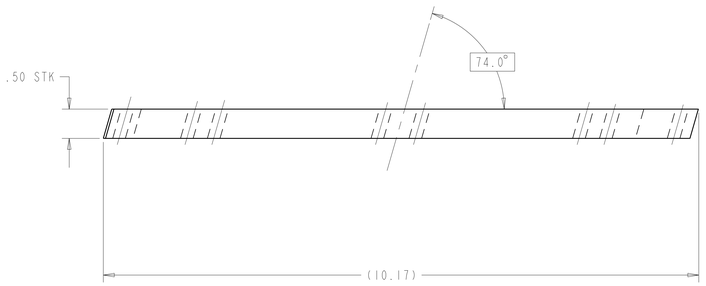
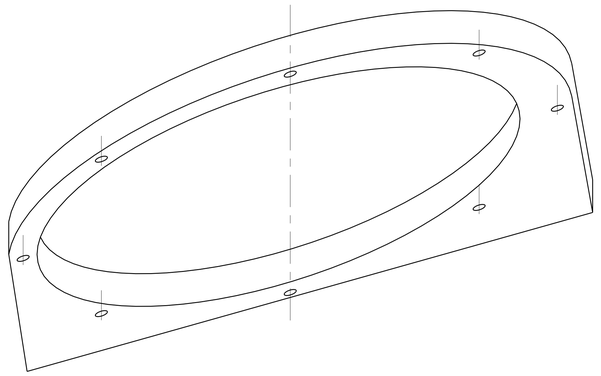
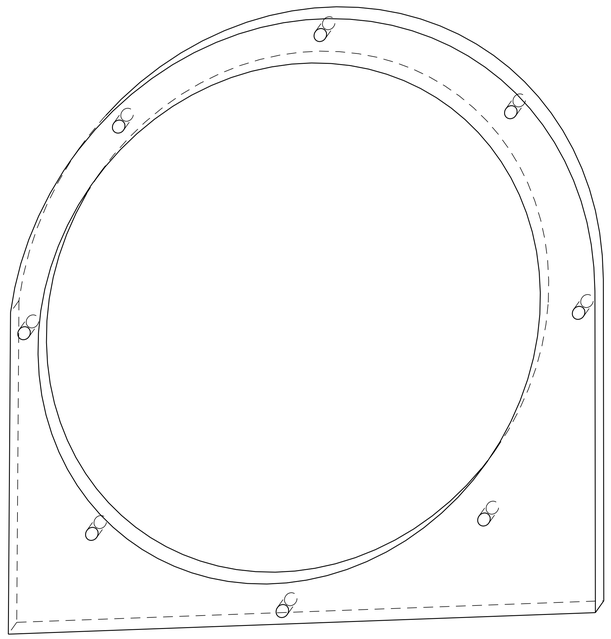
NEXT ASS'Y: | FINAL ASS'Y:

NOTES

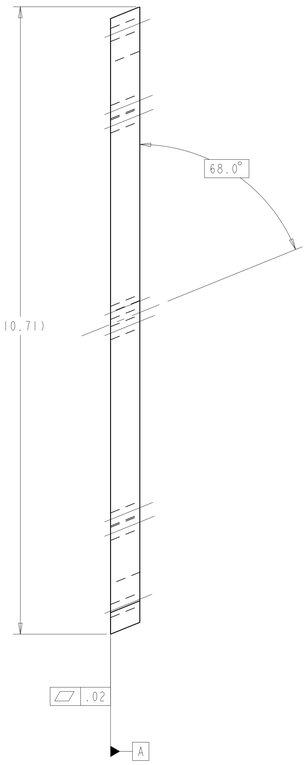
1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
3. DIMENSIONS ARE IN INCHES.
4. PART TO BE MANUFACTURED FROM PRO/ENGINEER DATA FILE SE122-362.PRT. DIMENSIONS SHOWN ARE FOR PART VERIFICATION ONLY.

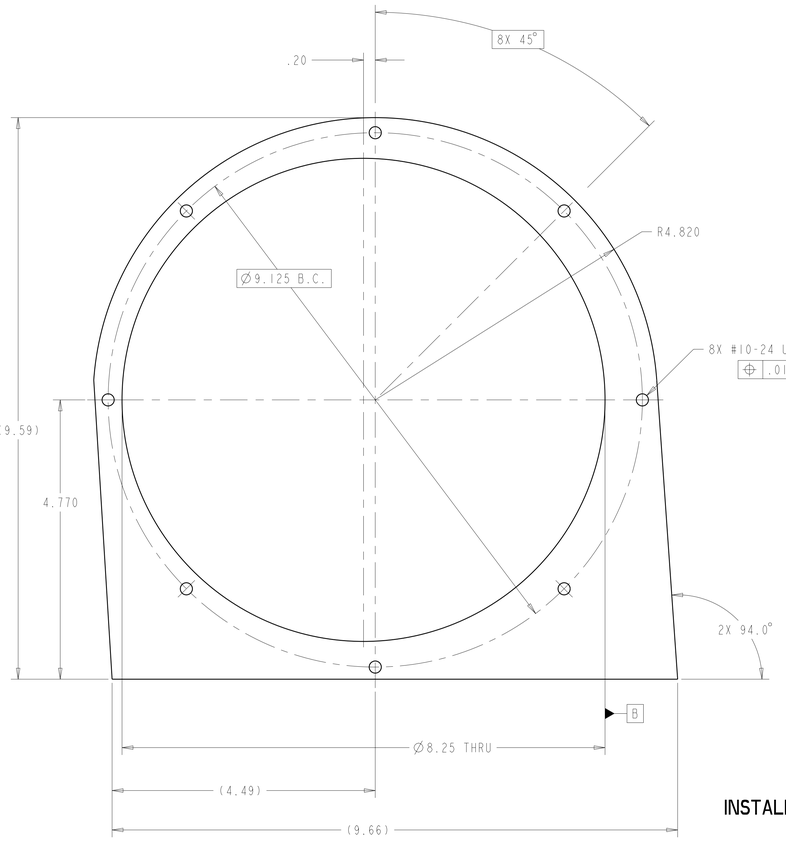




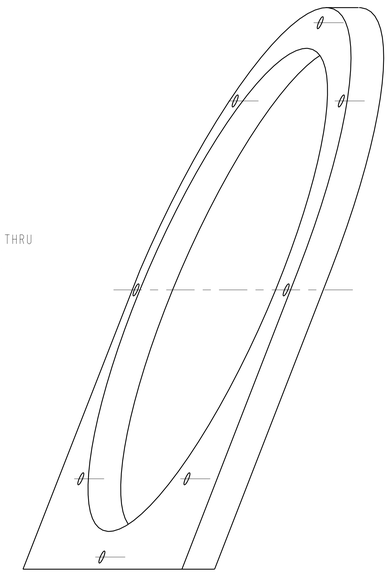


FLAT ORIENTATION





INSTALLED ORIENTATION



-1 PORT 9 WINDING FORM SEAL INNER PLATE 4

SCALE 1.000

4	AR		-1	PORT 9 WINDING FORM SEAL INNER PLATE	GAROLITE	G-11	1
	SE122-360-1	CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
		NEXT ASSEMBLY		PARTS LIST			

SE122-362 B

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	RAH	01/07	SP	01/07							

REVISION OR ISSUE PURPOSE | REVISION APPROVAL

SCALE NOTED

TOLERANCES UNLESS OTHERWISE SPECIFIED

FRACTIONS
XX DECIMALS ±.01
XXX DECIMALS ±.005
ANGLES ±0°15'
BREAK SHARP EDGES .06 MAX
FINISH .125 UNLESS OTHERWISE SPECIFIED

DRAWING APPROVALS	DATE
DES P.L.GORANSON	01/07
DRW R.A.HURD	01/07
CHK S PARSON	01/07
SECT :	:
DEPT :	:
PE :	:
CR :	:
PJ :	:
REQ :	:
PPPL DRFT J SIEGEL	01/07
:	:
:	:

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

UT-BATTELLE

Oak Ridge National Laboratory
managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-000R22725
UT-BATTELLE, LLC. Oak Ridge, Tennessee

PROJECT NAME: NATIONAL COMPACT STELLARATOR EXPERIMENT

PORT 9 WINDING FORM SEAL INNER PLATE

VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
2+	ORNL	5700	3	1	1	S	U

RELEASE LEVEL		REV
WIP	SE122-362	0