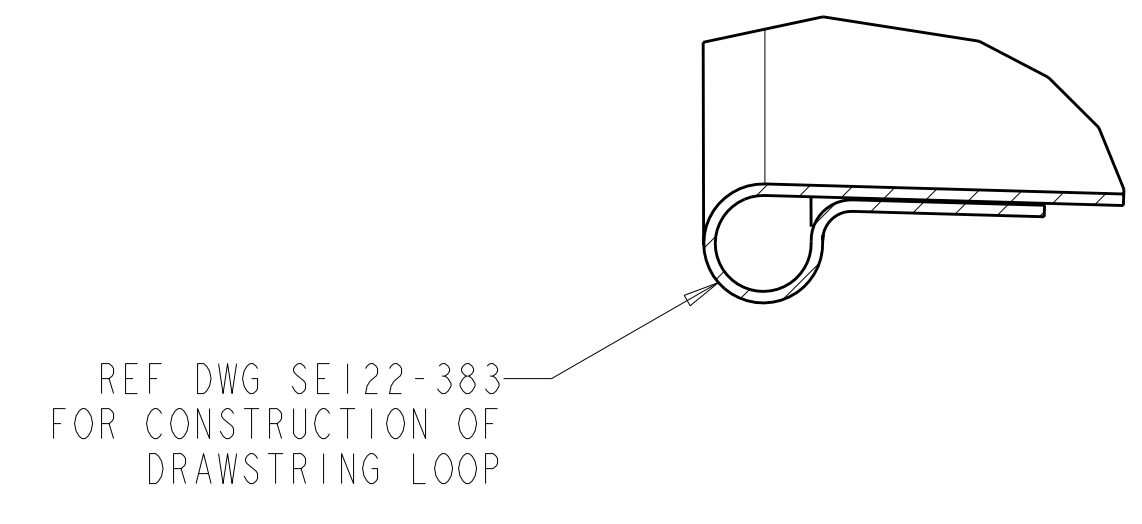
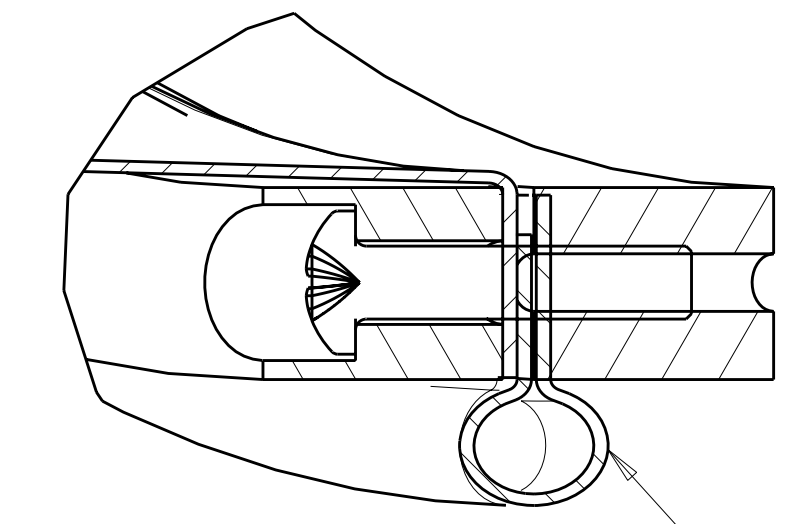


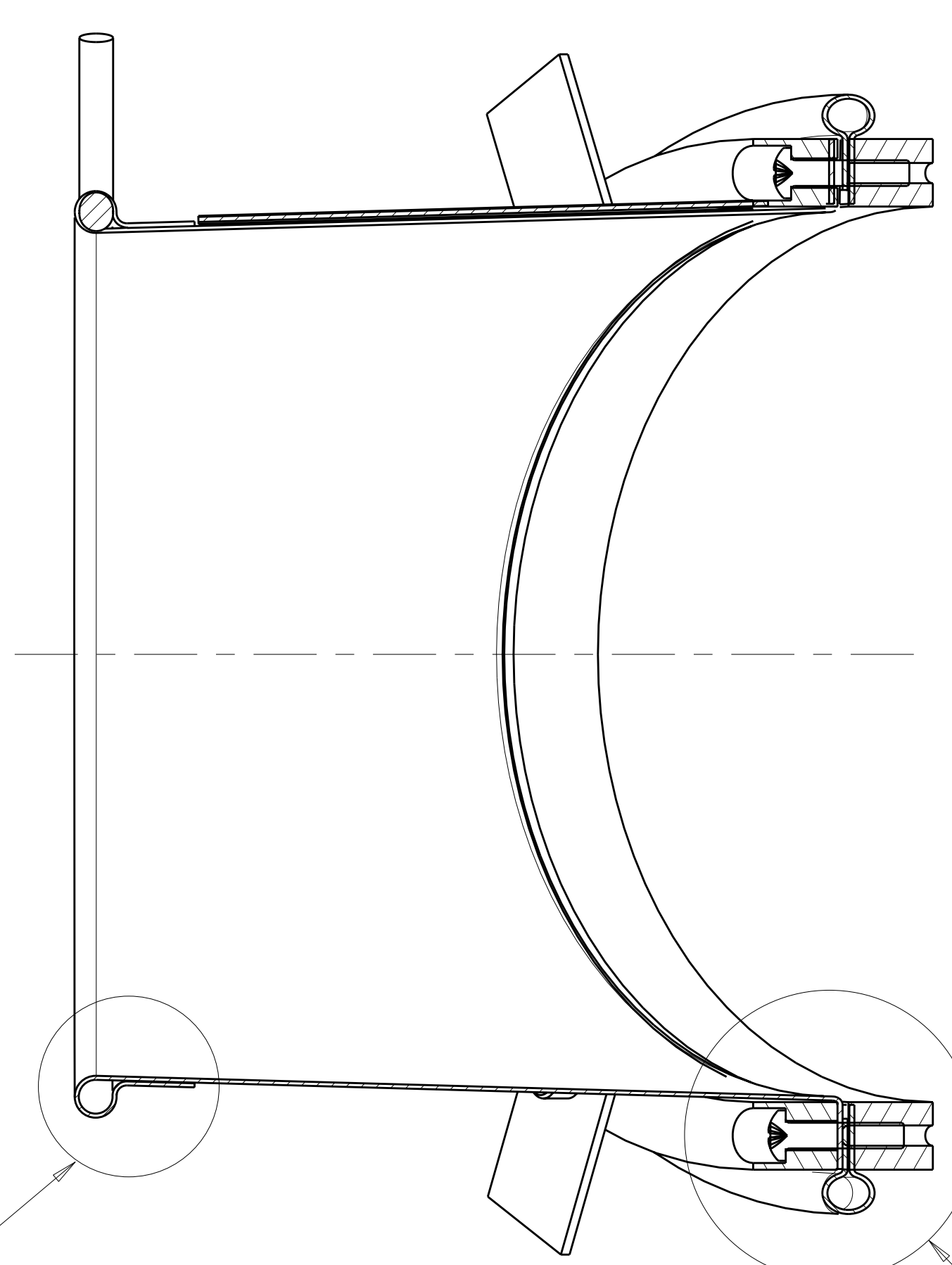
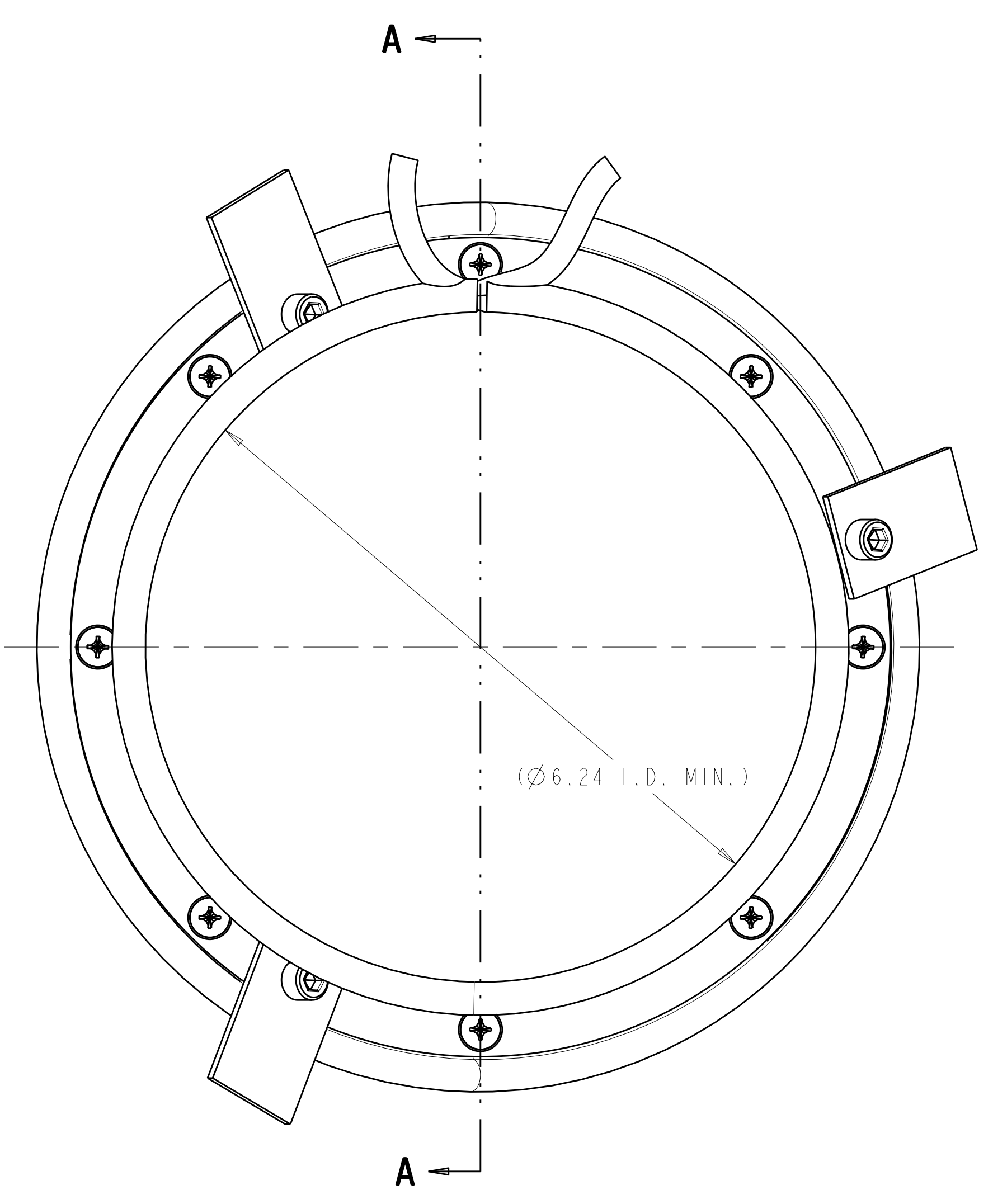
- NOTES
1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
 2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
 3. DIMENSIONS ARE IN INCHES



TYPICAL CLOTH HEM DETAIL FOR DRAWSTRING
SCALE 2.00



TYPICAL CLOTH HEM DETAIL FOR SEAL GASKET
SCALE 2.00



-1 PORT 18 WINDING FORM SEAL ASSEMBLY
SCALE 1.000

CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
8	94070A247	#10-24 UNC X 1.00 LG PAN HEAD PHILLIPS MACHINE SCREW	BRASS	MCMASTER CARR P.O. BOX 740100 ATLANTA, GA 30374-0100 (404) 346-7000 WWW.MCMASTER.COM	7
3	93465A537	1/4-20 UNC X .50 LG SHCS			6
3	SE122-399-1	PORT CLIP			5
1	SE122-383-1	PORT 18 WINDING FORM SEAL BOOT ASSEMBLY			4
1	SE122-382-1	PORT 18 WINDING FORM SEAL INNER PLATE			3
1	SE122-381-1	PORT 18 WINDING FORM SEAL OUTER PLATE			2
AR	-1	PORT 18 WINDING FORM SEAL ASSEMBLY			1

← NEXT ASSEMBLY

PARTS LIST

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P THIS DRAWING PRODUCED ON PRO-ENGINEER

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	RAH	01/07	SP		01/07						

SCALE	NOTED	DES	DATE
		P. L. GORANSON	01/07
		R. A. HURD	01/07
		S. PARSON	01/07

VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
4+	ORNL	5700	3	1	1	A	U

RELEASE LEVEL
WIP

SE122-380

REV 0

SE122-380