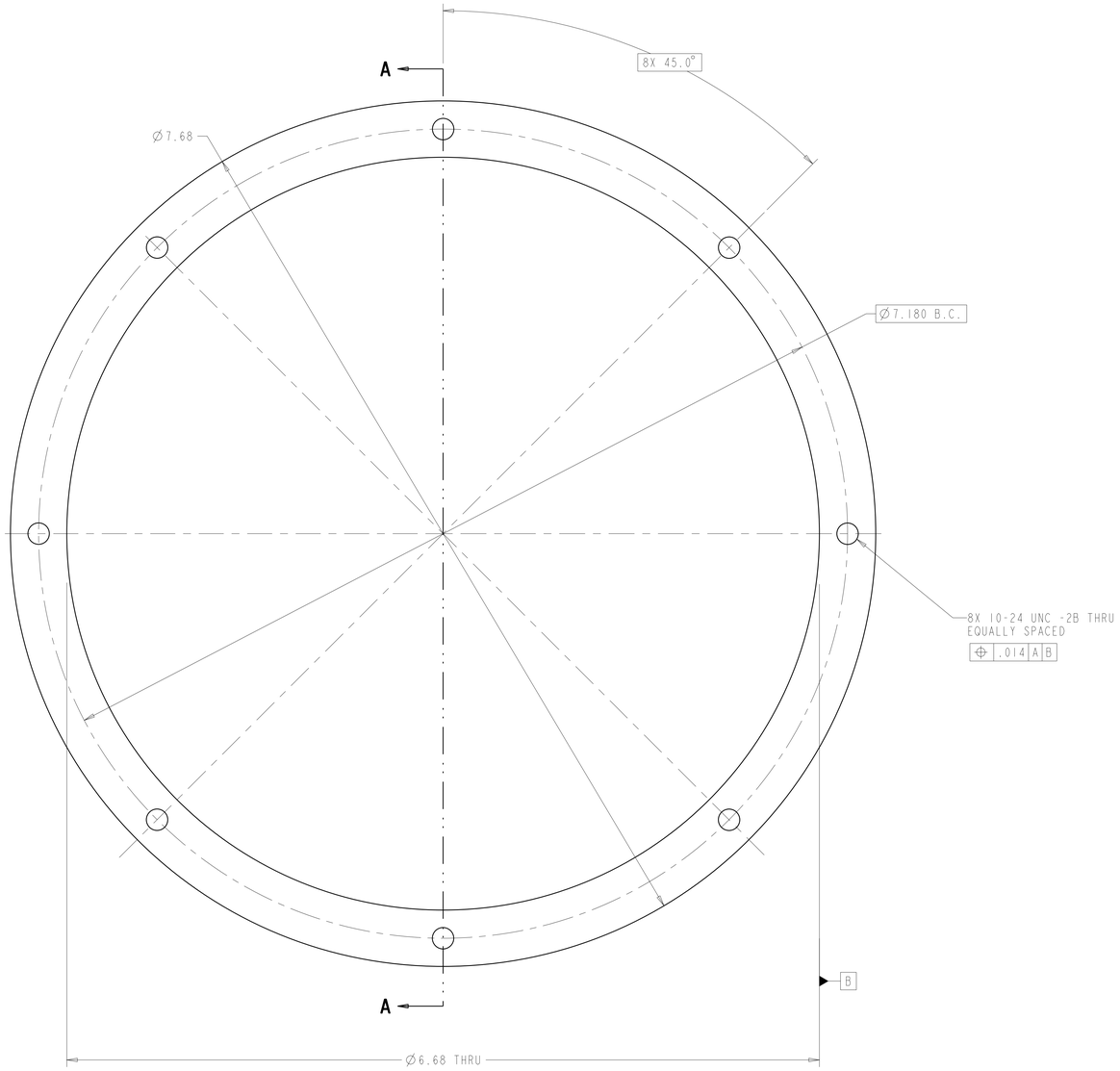
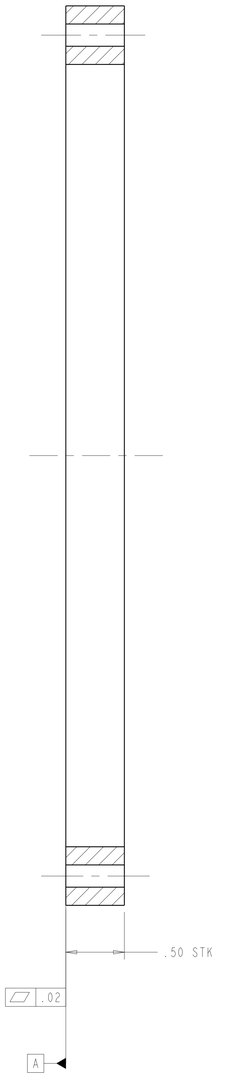
NEXT ASS'Y: | FINAL ASS'Y:

NOTES

1. DRAWING PREPARED IN ACCORDANCE WITH ASME Y14.100-2004.
2. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994.
3. DIMENSIONS ARE IN INCHES
4. PART TO BE MANUFACTURED FROM PRO/ENGINEER DATA FILE SE122-390.PRT. DIMENSIONS SHOWN ARE FOR PART VERIFICATION ONLY.





SECTION A-A

-1 SPACER PORT WINDING FORM SEAL INNER PLATE 4

SCALE 2.000

4	AR		-1	SPACER PORT WINDING FORM SEAL INNER PLATE	GAROLITE	G-11	1
SE122-388-1		CAGE CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL	SPECIFICATION	FIND NO
		NEXT ASSEMBLY		PARTS LIST			

SE122-390

REV	DESCRIPTION	BY	DATE	CHK	DEPT	DATE	PE	REQ	DATE	ORNL	DOE	DATE
0	ORIGINAL ISSUE	MTB	01/07	SP		01/07						
	REVISION OR ISSUE PURPOSE	REVISION APPROVAL										

SCALE NOTED

TOLERANCES UNLESS OTHERWISE SPECIFIED

FRACTIONS	:
XX DECIMALS	±.01
XXX DECIMALS	±.005
ANGLES	±0°15'
BREAK SHARP EDGES	.06 MAX
FINISH	125 UNLESS OTHERWISE SPECIFIED

DRAWING APPROVALS		DATE
DES	PL GORANSON	01/07
DRW	MT BROWN	01/07
CHK	S PARSON	01/07
SECT	:	:
DEPT	:	:
PE	:	:
CR	:	:
PJ	:	:
REQ	:	:
PPPL DRFT	J SIEGEL	01/07
	:	:
	:	:

UT-BATTELLE

Oak Ridge National Laboratory
managed for the DEPARTMENT OF ENERGY under U.S. GOVERNMENT contract DE-AC05-00OR22725
UT-BATTELLE, LLC. Oak Ridge, Tennessee

PROJECT NAME: NATIONAL COMPACT STELLARATOR EXPERIMENT

SPACER PORT WINDING FORM SEAL INNER PLATE

VERSION NO.	PLANT	BLDG	FL	SHT	OF	TYPE	CLASS
2+	ORNL	5700	3	1	1	S	U

RELEASE LEVEL: WIP

SE122-390 REV 0

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