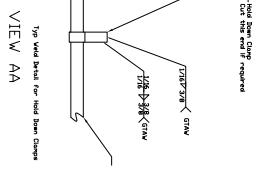


Type 1 Weld Bead Clasp
 Used for alignment of assembly
 Used for alignment of coil to support structure. Used for alignment of coil to support structure. Used for alignment of coil to support structure. Used for alignment of coil to support structure. Used for alignment of coil to support structure.

Type 2 Weld Bead Clasp
 Permits thermal expansion
 Type 2 Weld Bead Clasp
 Permits thermal expansion
 Type 2 Weld Bead Clasp
 Permits thermal expansion
 Type 2 Weld Bead Clasp
 Permits thermal expansion



Weld Notes:
 Welding shall be performed in accordance with the requirements of ASME Section VIII, Division 1, and applicable codes. Visual inspection shall be performed in accordance with AWS D10.1.

- NOTES:
1. Material shall be as specified in the drawing and shall be certified to the applicable specification by the manufacturer. The manufacturer shall provide a certificate of compliance with the applicable specification. The certificate shall include the following information: (a) Material specification; (b) Heat number; (c) Chemical analysis; (d) Mechanical properties; (e) Test results; (f) Date of issue; (g) Signature of authorized representative.
 2. Material shall be stored in a dry, well-ventilated area and shall be protected from moisture and other contaminants. Material shall be inspected for damage and shall be rejected if damaged.
 3. Material shall be stored in a dry, well-ventilated area and shall be protected from moisture and other contaminants. Material shall be inspected for damage and shall be rejected if damaged.
 4. Fusion number used against the electrode and fitting.
 5. For project requirements, Roboprotect Coil Components, specify previously. 1/22

NO.	REVISION	BY	CHK	SLIP	APPROVED	DATE
11						
12						
13						
14						
15						

DATE	11/11/2020	BY	L. L. L.	CHK		SLIP		APPROVED		DATE	
SCALE	AS SHOWN	DRAWING NO.	88-310-050	SHEET	1	OF	3	REV	0		
PROJECT: HIGH TEMPERATURE ROOMWASH COIL DRAWING NO.: 88-310-050 SHEET 1 OF 3 REV 0											