



Shallow tool gouges on D side short leg (D16-D18) and long leg (D76-D78)







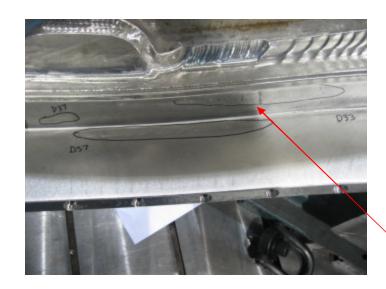






D29 is a tool gouge on the edge of the VPI bleed hole (Ø.218" x .06" deep). All other tool marks on this page are very shallow (<.005")





D33 through D37 are shallow tool marks on the long and short side of Datum D.

These tool marks are also <.005".





2/28/07

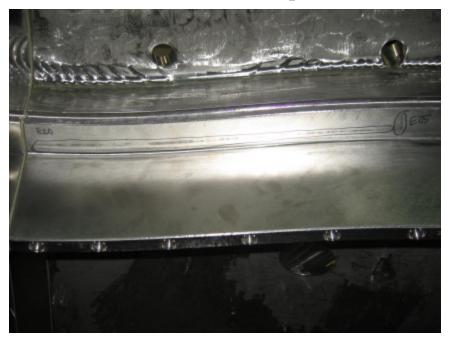






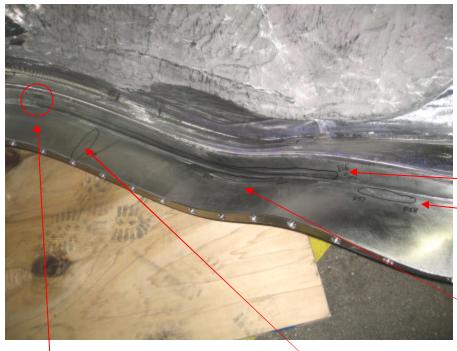
E side tool marks on short leg from E15 to E18 and E20 to E25 (these are left and right of the break).

<.005" deep



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This slide shows several areas where tool marks did not clean up from E47 to E58 on both the long and short legs of the T section. All are less than .010" deep.









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Small tool gouges near holes 81 and 94 on short leg of E side. (<.010" deep)







Three separate areas of cutter non-cleanup on D side short leg between T section holes 84 thru 89

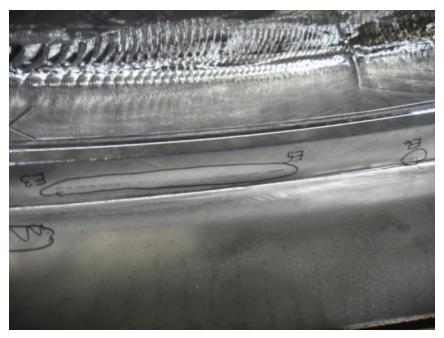
(<.010" deep)











Tool non-cleanup between T holes 3 and 6 on the short leg of the datum E side

(<.005" deep)







D side undercut

Long Leg - Hole #36 to #39 is .010 to .011

Short Leg - Hole #16 to #19 is .010 to .015