

SUPPLIER NONCONFORMANCE REPORT

Date 5/9/08

Number: 1161

Company: Vulcan Products Co.

PPPL PO# PE007970-W

Item Drawing/Part# SE185-311 Part 03

Job Description: NCSX FPA Station 3 Fixture

Hold Tag Applied? Yes

NONCONFORMING CONDITION (include requirement(s) violated):

Drawing calls for ASTM A36 material. Vulcan ordered A36 material with certification. The certification provided does not identify any standard other than "commercial quality" and lists no mechanical properties. The listed chemistry conforms to A36.

Reported By D. Barber - Vulcan

Date 5/9/08

RECOMMENDED DISPOSITION (include actions to prevent recurrence):

Use-As-Is

Reject

Disposition By: _____

Date _____

PPPL Concurrence _____

Date _____

Cognizant Engineer (COG)

PPPL Concurrence _____

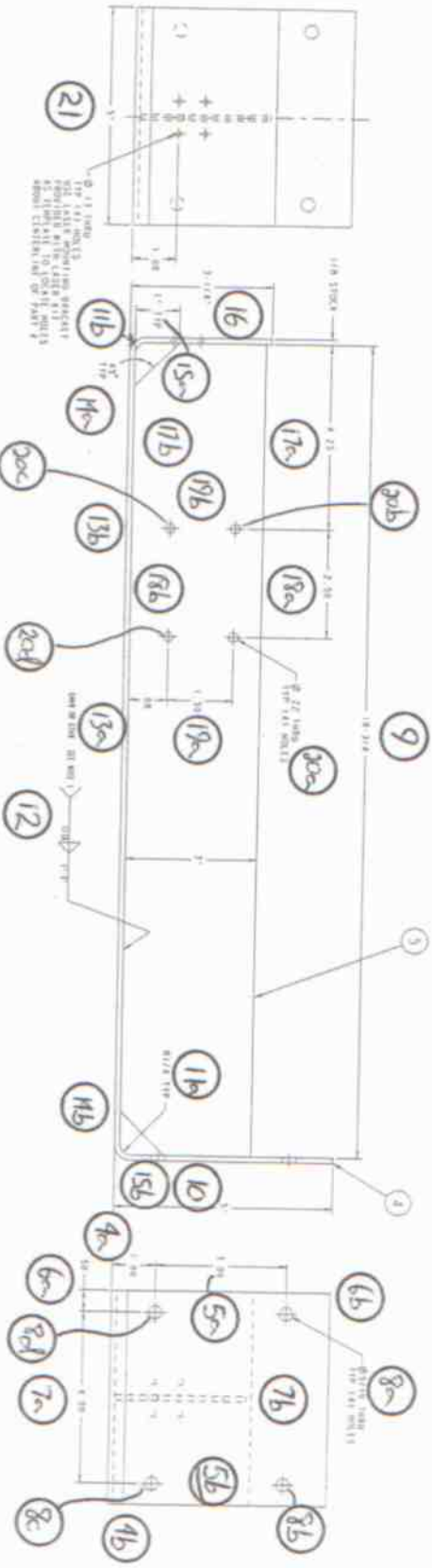
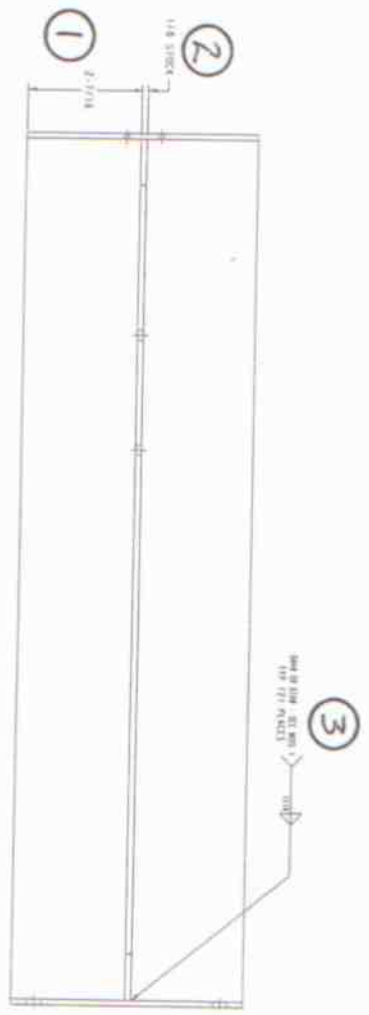
Date _____

Responsible Line Manager (RLM)

DISTRIBUTION

Dwg. No	SE 185-311	Rev.	0	P.O. No.	PE007970-w	Rec No.		Qty. Rec'd	1	Date Prep	asbrly	Date Comp.		%	Qty. Scrap	
Part Name		Location		Vendor	cust	Vendor Part No.	PPPL	Qty. Insp.	1	Prep By	chs	Comp. By			Qty. RTU	
Work Order No.	030391-007	Op	Rev.	Next Op	Prod.	Vendor Part No.	SE 185-03	Qty. Rej.	1	Verif. By	chs	Rework \$		Scrap \$	Qty. Acc.	
ITEM	REQUIREMENT/INSPECTION RESULTS						CLASS	DISPOSITION/INSTRUCTIONS						DISP. APPROVAL DATE		
1.	Required material is 1/2" THK ASTM A36							VPC is submitting this report as a nonconformance. Would like to manufacture and ship with "as is" material.						INSPECTION QUALITY ENG DESIGN ENGR. PROCUREMENT PLANNING		
	ASTM A36.							1/2" x 5" FB						REWORK COMP. BY MFG. INSP		
CAUSE AND CORRECTIVE ACTION																
1. PO was written correct in ordering A36 material.																
2. Corrective Action to Supplier to:																
a) Send material that is ordered and VPC PO.																
b) Send material that is ordered and VPC PO.																
c) Send material that is ordered and VPC PO.																
RESPONSIBLE ORG.																
<input type="checkbox"/> ENGINEERING <input type="checkbox"/> PLANNING <input type="checkbox"/> TOOL DESIGN <input type="checkbox"/> MACH SHOP <input type="checkbox"/> FAB SHOP <input type="checkbox"/> ASSEMBLY <input type="checkbox"/> INSPECTION <input type="checkbox"/> PROD. CONTROL <input type="checkbox"/> VENDOR <input type="checkbox"/> PROCUREMENT																
RESP. ORG SIGNATURE																

Paul Baker Stokes



03 ASSEMBLY - VERTICAL LASER PEN MOUNTING BRACKET WELDMENT

UFC w/6 03A91-007

3/23/93

FOR NOTES AND DIM SEE SHEET 1

PROJECT NO.	03A91-007
DATE	03/23/93
DRAWN BY	AG/AG
CHECKED BY	AG/AG
REVISION LEVEL / MODIFICATION	03A91-007
QMG VERSION NO.	7

APPROVED	DATE	REVISION	DESCRIPTION
AG/AG	03/23/93	1	INITIAL DESIGN
AG/AG	03/23/93	2	REVISED DESIGN
AG/AG	03/23/93	3	REVISED DESIGN
AG/AG	03/23/93	4	REVISED DESIGN
AG/AG	03/23/93	5	REVISED DESIGN
AG/AG	03/23/93	6	REVISED DESIGN
AG/AG	03/23/93	7	REVISED DESIGN
AG/AG	03/23/93	8	REVISED DESIGN
AG/AG	03/23/93	9	REVISED DESIGN

J. Steelberg Supply, Inc. certifies materials are melted and manufactured in the USA unless specified as Import, Unknown, or left blank in the column "Originating Mill".

Same

J. Steelberg Supply, Inc.
 P.O. Box 366
 Payson UT 84651

¹⁰⁴⁵**Northwest Steel & Pipe**
 P.O. Box 11247
 Tacoma WA 98411

J. Steelberg Delivery Number: 7520

Purchase Order Number 1213

Date of Shipment 10/3/2007

Heat Specification

K0626 Commercial Quality

Originating Mill

This report consolidates test reports or material contents per item as shown and held in our records. The chemistries and physicals when required, meet the specification as shown. Transition heats are specified as CQ material with N/A heat. Chemistry for transition heats are nominal and show only the data we have available. Buyer assumes all responsibility for end use and application of any materials herein.

Curt Paulson
 Curt Paulson / Quality Assurance

Material Description

Qty / Thickness / Width / Length
 2bd 1/8" 5" x 20' HRCQ Strip

Weight

Heat

Mat. ID

Test ID

Yield

Tensile

% Elong 2"

% Elong 8"

Chemistries

Heat	C	MN	P	S	SI	CU	NI	CR	MO	SN	AL	N	V	B	TI	CB	AS	CA
K0626	.05	.37	.008	.006	.020	.17		.07			.025							

05/02/2008 08:53

AMY:

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07/19/2007 THU 13:04 FAX 2197878304 Beta Steel - Sales Dept.

002/002

Jul 19, 2007 1:01:41 PM
QDRPCHEMR

BETA STEEL CORP. Chemistries Report

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K0626
(Heat: K0626)

Heat: K0626		Test Type: FHL		Test Method: ANL		Test Sequence: 1									
C	0.05	MP	0.17	P	0.008	S	0.006	SI	0.02	CU	0.17	NI	0.06	CR	0.07
AL	0.025	NO	0.016	V	0.002	CB	0.004	N	0.009	S	0	CA	0.0018	BN	0.01
TI	0.001	SA	0.022												