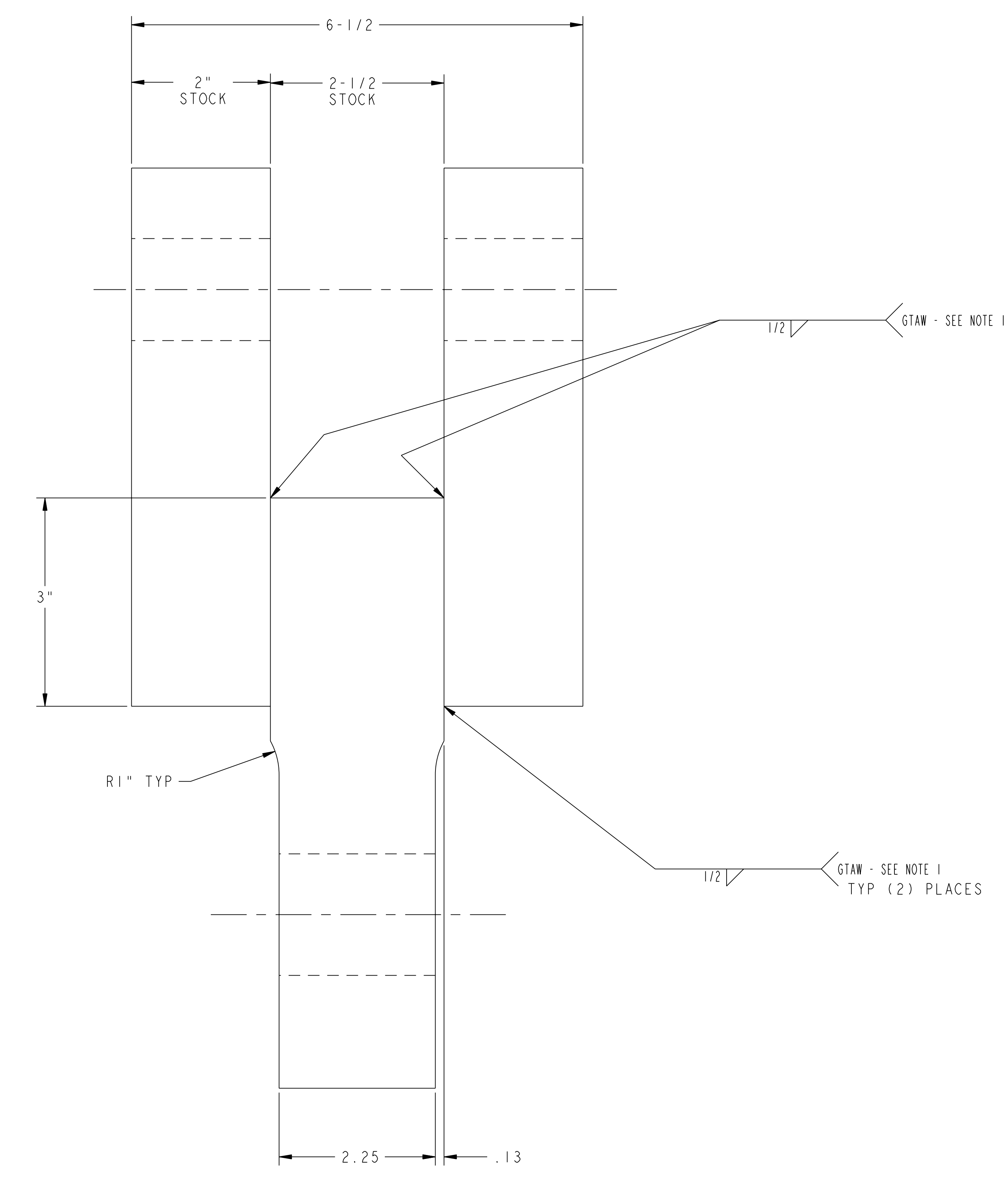
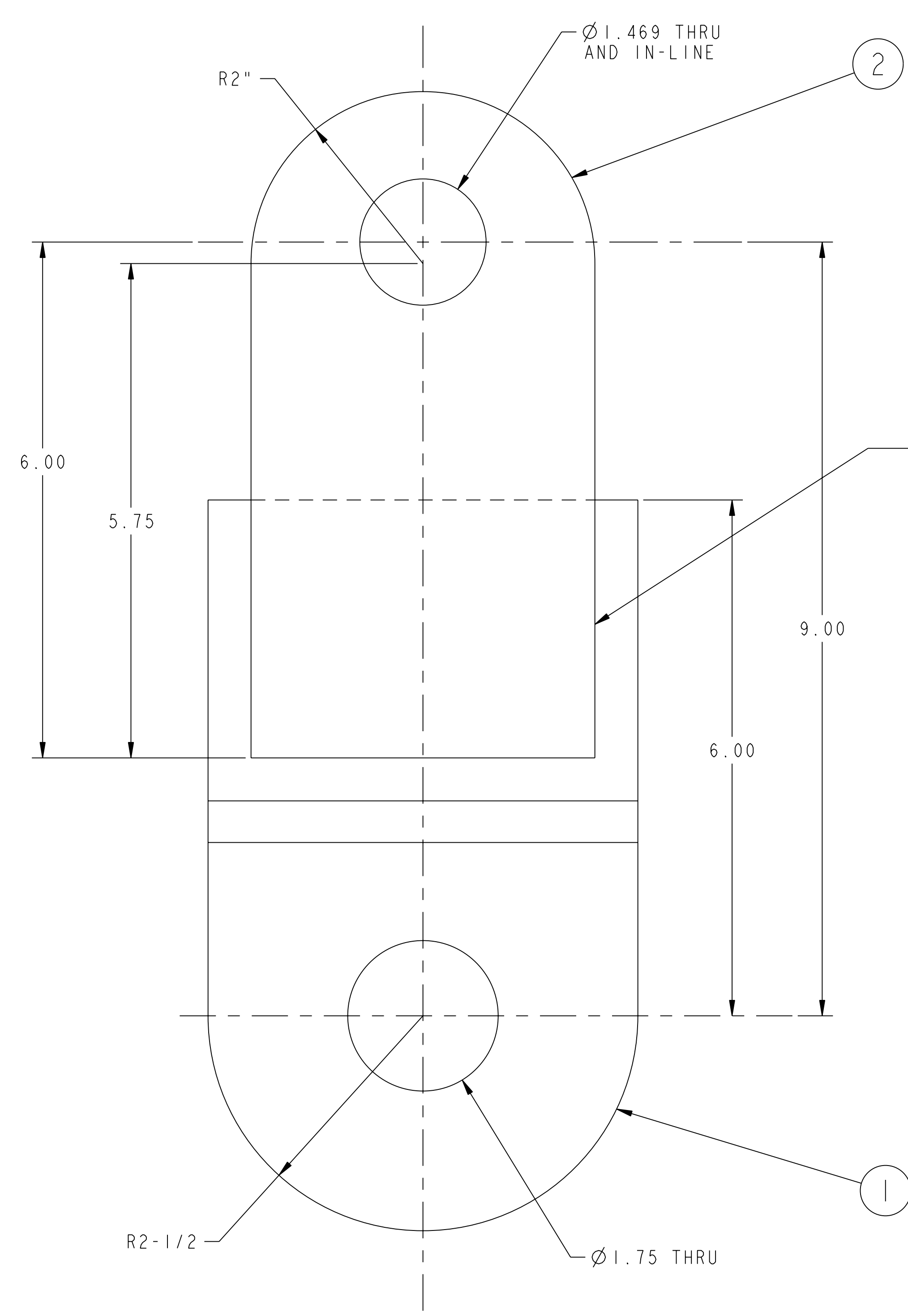


NO.	REVISION	BY	CH	SUP	APPROVED	DATE
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- NOTES**
1. WELDING SHALL BE PERFORMED IN ACCORDANCE WITH THE REQUIREMENTS OF AWS D1.1 AND/OR PPPL PROCEDURE ENG-037. VISUAL WELD INSPECTION SHALL BE PERFORMED IN ACCORDANCE WITH THE ACCEPTANCE CRITERIA OF AWS D1.1 Section 6.
  2. ALL HOLES TO BE MACHINED AFTER ALL WELDS ARE COMPLETE.

**RELEASED FOR  
FABRICATION / INSTALLATION**  
PPPL Drafting:

2	2	THIS DWG	LINK PLATE	ASTM A36	
1	1	THIS DWG	BASE PLATE	ASTM A36	
0	1	THIS DWG	1/2" LIFTING SHACKLE LINK WELDMENT	3	
01 ASSY	PART NO.	DRAWING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL	QTY REQD

COMPUTER GENERATED DRAWING MANUAL CHANGES NOT PERMITTED Pro E		CENTRAL FILES: UNLESS OTHERWISE SPECIFIED	PRINCETON PLASMA PHYSICS LABORATORY PRINCETON UNIVERSITY	
DO NOT VERIFY INFORMATION BY SCALING DRAWING		DIMENSIONS ARE IN INCHES MACHINE SURFACES BREAK SHARP EDGES .005/.020	NATIONAL COMPACT STELLARATOR EXPERIMENT FIELD PERIOD ASSEMBLY FIELD PERIOD ASSEMBLY FIXTURE 1/2" LIFTING SHACKLE LINK WELDMENT	
WEIGHT 57.7 lbs		TOLERANCES NON-CUMULATIVE	DSN: L. MORRIS	11-14-07
MODEL NAME SE185-317-1		DECIMAL-INCH FRACTIONS	CHK: M. VIOLA	11-14-07
RELEASE LEVEL: Fabrication DWG VERSION NO: 0		NEXT ASSEMBLY	ENGR: T. BROWN	11-14-07
WELDING ENGINEER: L. DUDEK 11-14-07		ANGULAR: ±.15°	SUPV: J. SIEGEL	11-14-07
				DRAWING NO: <b>SE185-317</b>
				SHEET 1 OF 1
				REV 0

NCSX-SE185-317